## Key Issues for the Safety and Licensing of Fusion

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Work funded jointly by the United Kingdom Engineering and Physical Sciences Research Council and by EURATOM

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### Outline

- Background history of safety studies
- Anticipating licensing requirements for fusion
- Review of outcomes of the studies
  - Public safety internal events
  - Public safety external events
  - Occupational safety
  - Environmental impacts in operation
  - Long-term environmental impacts
- Conclusions list of key issues



#### **Background - a decade of safety studies**

Series of European studies of fusion safety

- SEAFP, SEAFP-2, SEAL, SEAFP-99
- all summarized in "Safety and Environmental Impact of Fusion" (SEIF), Ian Cook et. al., 2001.
- Recently completed European "Power Plant Conceptual Studies" (PPCS)
  - updated earlier assessments, and confirmed with improved modeling
  - see Ian Cook's presentation O-I-4.2 (this afternoon)
- Extensive and comprehensive safety studies of ITER
  - culminating in Generic Site Safety Report (GSSR), 2001
- Safety analyses as part of reactor studies in US and Japan



# **Licensing - what will be required?**

- Difficult to predict licensing requirements for a fusion power plant in mid-21st Century
- Likely to include need to *demonstrate* adequate performance for:
  - public safety in normal operation, off-normal events and accidents
  - occupational safety in normal operation, during maintenance, and in off-normal events and accidents
  - minimal environmental impact in normal and abnormal operation
  - minimal long-term environmental impact from wastes
- Specific criteria cannot be anticipated
  - may be tougher targets than at present
  - focus of environmental concerns may change



#### **Public safety - accidents**

- Analyses of postulated accident scenarios, in ITER and conceptual power plants, have been extensive
- No-evacuation criterion has been satisfied, even in conservative analyses of extremely unlikely or hypothetical sequence

Based on IAEA Basic Safety Standards 1996:

Evacuation recommended if avertable dose is **50 mSv** in no more than **1 week**.

- Systematic identification of events to be analysed is essential
  to ensure study is comprehensive
- Erransparent method of presentation is also important



#### **PPCS** accident analyses - summary

Dose to Maximum Exposed Individual at 1km, 7-day exposure, using 95% percentile from weather distribution

		Do		
Plant Model	Bounding Accident Sequence	Ex-VV LOCA	Ex-VV LOCA + in-VV LOCA	LOFA + in-VV LOCA
Water-cooled lithium-lead	1.16	0.0017	0.16	
Helium-cooled pebble bed	18.1			0.42

Bounding accident sequence" is hypothetical event based on total and prolonged loss of all active cooling, with no operation of any active safety system, and no operator intervention

now analysed with improved, 3-D modeling



#### **PPCS** accident analyses - summary

Temperature distributions after 100 days

Peak values: **1140 °C** (EUROFER structure) **935 °C** (SiC/SiC)



"Bounding accident sequence" is hypothetical event based on total and prolonged loss of all active cooling, with no operation of any active safety system, and no operator intervention

now analysed with improved, 3-D modeling



#### Accident analyses - source terms

- Four classes of radioactive sources for potential accidental release:
  - in-vessel tritium, absorbed or co-deposited on plasma-facing surfaces, and in blanket
  - dust, eroded from plasma-facing surfaces
  - activated corrosion products (water-cooled systems only)
  - activation products in solid structure volatilized mainly by oxidation



#### Accident analyses - source terms



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## **In-vessel tritium and dust inventories**

#### Assumed quantities vulnerable to mobilization:

	European power	ITER		
	plant studies	Limit	Assumed in analyses	
Tritium	1kg	450g	1kg	
Dust	10kg	100kg	350kg	

These are assumptions based on tritium retention and dust generation in current experiments

<sup>8</sup> Important to remove uncertainties on these values, by

- better understanding of tritium retention
- understanding plasma-materials interactions and dust generation
- development of tritium and dust removal techniques



#### **External hazards**

 High profile due to public concern about externally-initiated event (e.g. act of terrorism)

Principal safety function is confinement

- insufficient energy from internal events to cause large breach
- but what about arbitrarily energetic external events?

 Analyses of possible structural damage from earthquakes, or aircraft impact, can be done for specific sites

e.g. done for Cadarache as part of preparation for ITER licensing

But is a good result possible just based on vulnerable inventory?



#### **Inventory-based approach to external events**

- Worst case release using current PPCS assumptions:
  - 1kg tritium (assume 100% HTO)
  - 10kg dust (steel and tungsten)
  - 505g activated corrosion products from each of 6 coolant loops (water-cooled plant only)
  - 10kg solid activation products volatilized by oxidation (need to postulate substantial extra energy input)
- Total dose from above to most exposed individual at 1km:
  1 2 Sv



#### **Inventory-based approach to external events**

Improvements required are modest. Release mass limits to comply with 50mSv no-evacuation criterion:

Source term	Mass	Approx. reduction
	release for	factor required on
	50mSv	present assumption of
		complete release of
		vulnerable inventory
Tritium as	110 g	9
НТО		
Tritium as HT	59 kg	-
Dust (W and	930 g	11
steel)		
ACPs (water-	500 g	6
cooled plants	_	
only)		



#### **Inventory-based approach to external events**

- 8 Mobilizable inventories could be reduced by
  - improved determination of in-vessel tritium and dust inventories
  - estimate of fraction of tritium that could actually be released as HTO
  - estimate of fraction of dust that could actually be released without re-deposition
  - improve water chemistry to reduce corrosion (or don't use water coolant!)
  - improve knowledge of volatility of solid activation products



## **Occupational Safety**

- Most personnel doses arise in maintenance operations
- Difficult to quantify for conceptual power plants, with no detail of maintenance procedures
- Conservative assumptions in European power plant studies led to collective doses:
  - helium-cooled plant water-cooled plant

- 0.2 person-Sv/yr 2 person-Sv/yr
- latter value is too high, and should be reduced
- Preliminary assessment for ITER: 0.26 person-Sv/yr



## **Occupational safety**

Occupational doses may be reduced by

- design optimization, with localized shielding
- improved maintenance procedures
- adjustment of water chemistry
- Many improvements can be made only once plant is operating
- Development of fusion materials is important
  - to extend component lifetimes and reliability
  - reduce frequency of maintenance operations
- In addition to maintenance operations, planned and unplanned, attention may turn to potential for direct harm to personnel in an accident



# **Environmental impact during operation**

- In principle, potential for radioactive releases as effluents
  - leakages from cooling systems, detritiation systems, ventilation systems, fuel cycle plant
- Studies have consistently shown that these will be extremely small

PPCS results:

	Water-cooled power plant		Helium-cooled power plant	
	gas	liquid	gas	liquid
Tritium (HT + HTO)	0.87	0.05	0.28	0.003
Activation products	0.02	0.02	0.004	0
total	0.89	0.07	0.28	0.003

#### Max doses µSv/yr

Site-specific study for ITER at Cadarache also gave < 1  $\mu$ Sv/yr

compared with natural background ~ 2500 µSv/yr



## Long-term environmental impact

- At end of plant life, material activated by neutron flux
  - fixed components plus blanket and divertor replacements during operation
  - much of it at low level of activation
  - decays relatively quickly
  - but large total mass
- Massive ex-vessel components (TF coils and supporting structure) decay to very low level after some years
- Strong motivation to remove this from regulatory control
  - "Clearance"
  - for reuse, recycling or disposal as normal non-active scrap



#### **Clearance of active material**

- IAEA proposal in 1996, to set nuclide-by-nuclide Clearance Levels
  - based on maintaining maximum public dose < 10 µSv/yr</li>
- European Commission recommended Clearance Levels for implementation of Basic Safety Standards
- Germany set this into national law, with Radiation Protection Ordnance 2002
  - hopefully, other countries will follow
- This would allow Clearance of ~ 50% of active material from a fusion power plant
  - for remainder, consider recycling within nuclear industry



# **Recycling of active material**

- Radiological criteria for suitability of material for recyling
  based on ability to handle and process it
- Limits adopted in European power plant studies:

Category	Gamma dose rate	Decay heat
Hands-on recycle	$< 10 \mu$ Sv/hr	
Simple recycle	< 2  mSv/hr	$< 1 \text{ W/m}^{3}$
Complex recycle	2-20 mSv/hr	$1 - 10 \text{ W/m}^3$
Permanent disposal	> 20 mSv/hr	$> 10 \text{ W/m}^3$

- Err These limits should be re-evaluated
  - 20 mSv/hr as upper limit for remote handling limit is probably far too conservative
  - Nevertheless, results based on them in PPCS are good



## **Categorization of active material**

PPCS result for complete active inventory of 1.5 GWe power plant 100 years after end of plant life



#### Note no permanent disposal waste

- result holds for all power plant designs and variants
- except when TZM molybdenum alloy used in divertor (reminder of importance of materials selection)



# **Recycling potential**

- Recycling of fusion material seems possible on radiological grounds
- But there are other factors
  - Will there be feasible recycling operations for the relevant materials?
  - Will the processing be economically viable?
- Proper evaluation of potential for recycling is essential
- If it is decided that some material does need long-term disposal
  - studies show low and intermediate-level repositories for fission reactor waste are suitable for almost al fusion waste
  - only a small quantity would require deep geological disposal



## **Conclusions - key issues**

- Studies have show very good safety performance expect from fusion, but some key issues have been noted:
  - 8 A transparent presentation is needed of accident selection for analyses
  - In-vessel tritium and dust inventories must be better determined
  - improved analyses to allow inventory-based approach to limit consequences of external events
  - 8 materials development, to increase component lifetimes and reliability



## **Conclusions - key issues**

<sup>8</sup> Uncertainties in occupational doses should be reduced where possible

- 8 May need more complete assessment of potential direct hazards to personnel in accident sequences
- 8 Re-evaluation of criteria used to categorise active material for recycling

8 Full appraisal of feasibility of recycling of fusion materials

