



Evolution of Clearance Standards and Implications for Radwaste Management of Fusion Power Plants

L. El-Guebaly, P. Wilson, D. Paige
and the ARIES and Z-Pinch Teams

Fusion Technology Institute
University of Wisconsin - Madison

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Objectives

- **Highlight:**
 - **Rationale** for clearance standards
 - **US market** for cleared solids
 - **Industry opposition** for clearance
 - **ANS support** for clearance.
- **Compare** IAEA and EU clearance standards to newly developed US-NRC’.
- **Apply** three clearance standards to representative MFE and IFE designs.
- **Recommend** changes to US-NRC clearance standards.

Radwaste Management Options

- **Disposal** in repositories
 - **Recycling** – reuse in nuclear facilities
 - **Clearing** – release to commercial market, if $CI < 1$.
-
- Main **goal** of clearing and recycling is to minimize volume of radwaste assigned for geological burial in repositories.
 - For all three options, **interim storage period** could range from 0-100 y after plant decommissioning.

Clearance

- **Solids containing traces of radioactive isotopes** can be cleared from regulatory control and released to commercial market for reuse if $CI < 1$
 - **materials are no longer radioactive.**
- **CI** is ratio of activity / limit summed over all radioisotopes.
- **US clearance standards** existed for liquids and gases, but not for solids.
- In 2002, US-NRC issued clearance guidelines for **solids**.
- **Dose limit**: annual dose from releases should be $10 \mu\text{Sv/yr}$ (1 mrem/yr) or less ($< 1\%$ of radiation received each year from natural background sources).



Several Organizations have Developed Clearance Guidelines

Organization	Year of Evaluation	Fission or Fusion Applications?	# of Elements
IAEA	1992	Both	1,650
EURATOM	1996	Both	300
US-NRC	2002	Fission	67



US Commercial Market for Slightly Radioactive Materials

- At present, US market **does not exist**.
- **Steel and concrete industries and labor unions are opposing** converting these materials into consumer products (cars, chairs, toys, spoons, etc) because of potential risk, health, and **economic** impacts.
- **Advocates** claim huge savings can be made by clearing slightly radioactive materials (such as concrete, furniture, etc).
- **DOE** is studying release of these materials to DOE nuclear recycling facilities only.
- **National policy may change** in future years and market may exit.

ANS Position on Clearance*

- **ANS supports release** of slightly radioactive materials, stating:
 - Absolutely **prohibiting release** of all solid materials that manifest small amount of radioactivity **is not reasonable**
 - **Release** of these materials can be accomplished with negligible or **no risk to public health and safety**.
 - **10 μ Sv/yr dose** criterion is **small** fraction of existing standards for safe exposure from non-medical radiation sources.

* ANS News - March/April 2003.

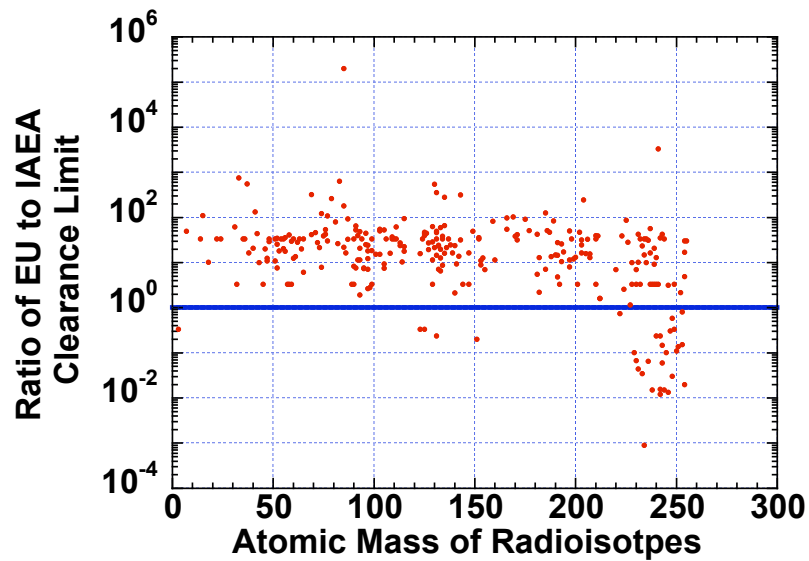
Key MFE & IFE Design Parameters

	<u>ARIES-CS</u>	<u>Z-Pinch</u>
Net Electric Power	1000 MW _e	1000 MW _e
Target Yield	---	3000 MJ
Rep Rate	---	0.1 Hz
# of Shots per FPY	---	38 million
Average FW Radius	1.85 m	5 m
Neutron Wall Loading	2 MW/m ²	---
Availability	85%	85%
Plant Lifetime	40 FPY (47 y)	40 FPY (47 y)

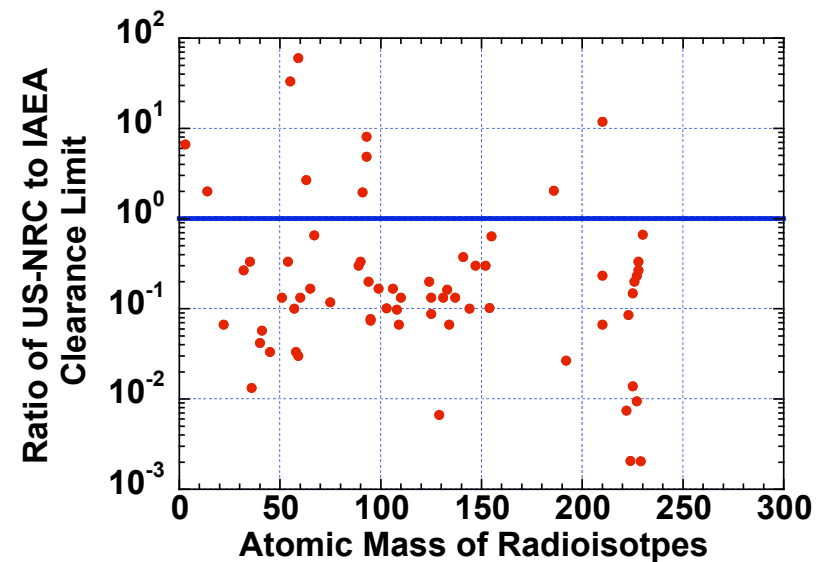
Codes and Data

- **DANTSYS** neutral-particle transport code
- **ALARA** pulsed activation code:
 - Explicit modeling of 85% availability
 - Exact modeling of Z pulses (~10,000)
- **FENDL-2** nuclear data:
 - 175 neutron and 42 gamma group structure.

Comparison of Clearance Limits

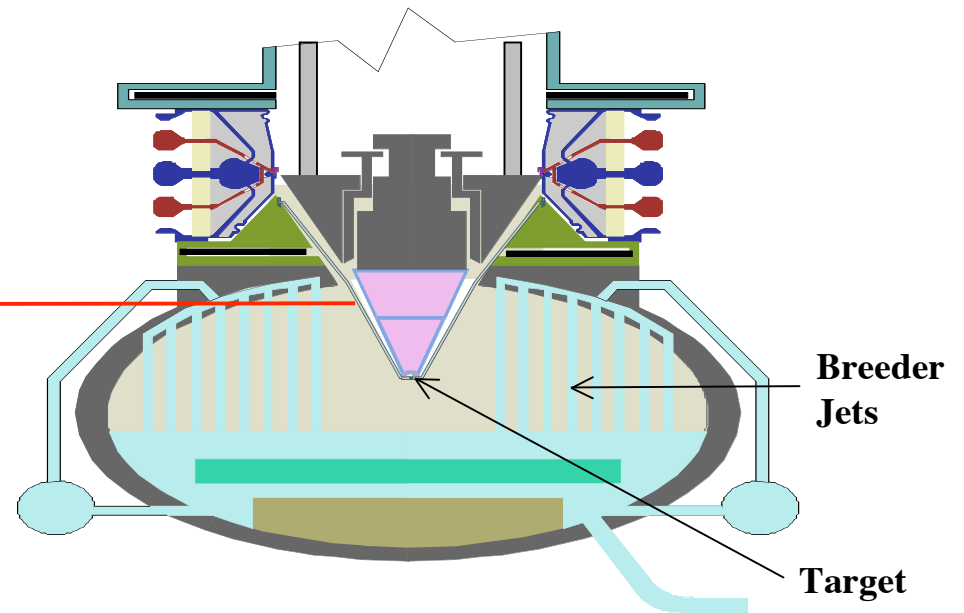
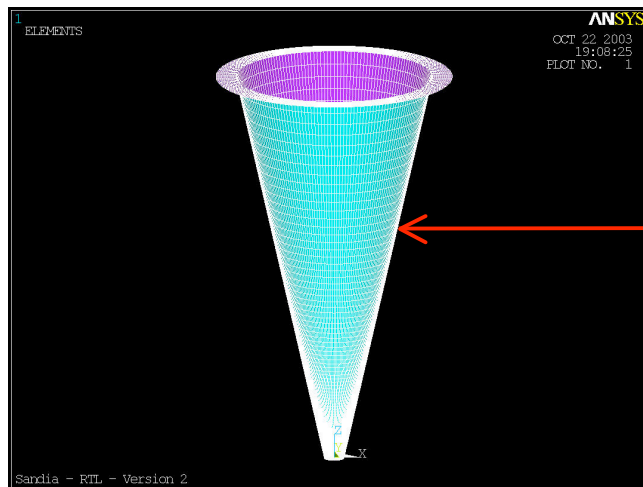


EU / IAEA



US-NRC / IAEA

Representative IFE Power Plant

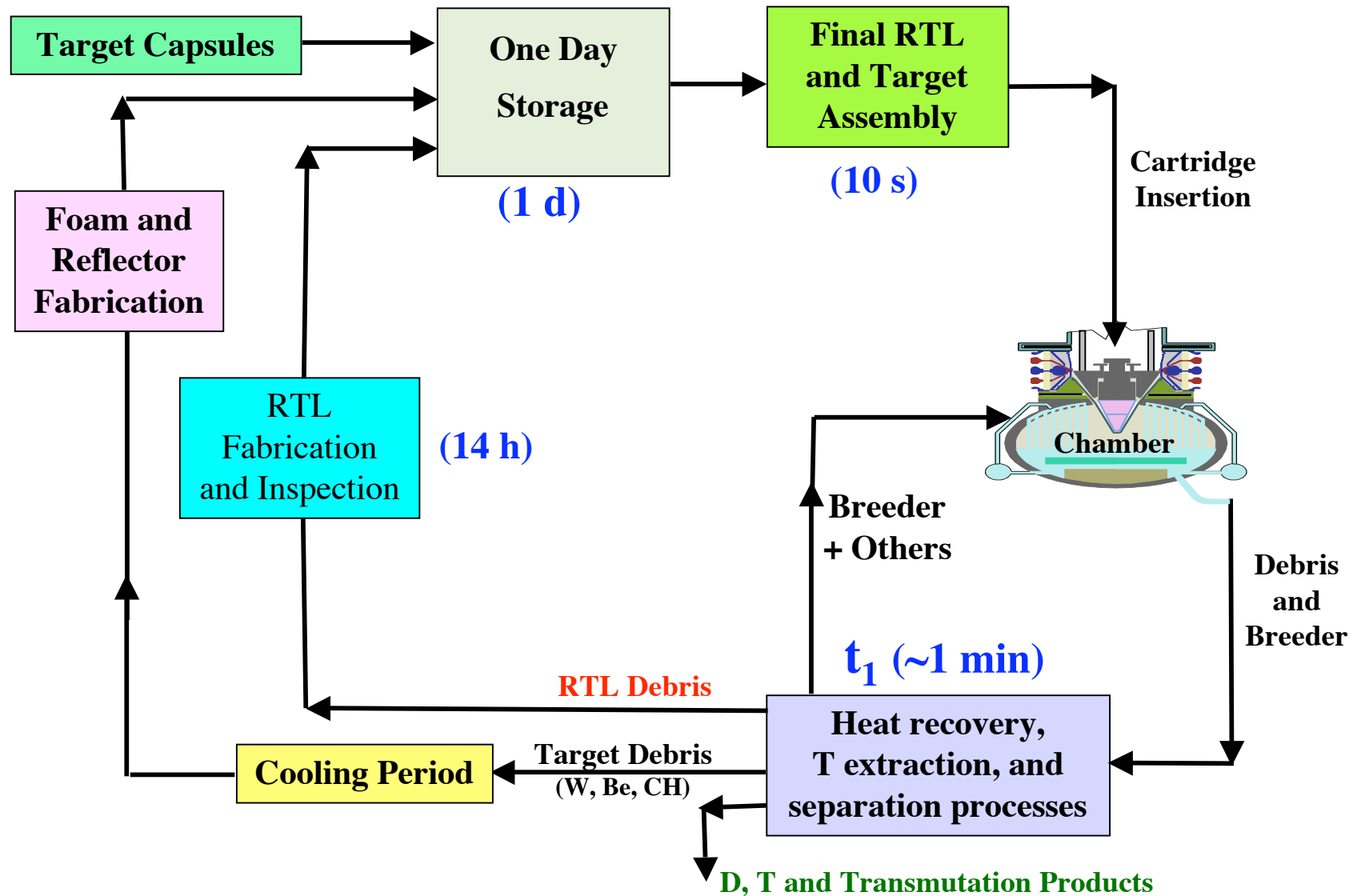


Recyclable Transmission Lines (RTL)

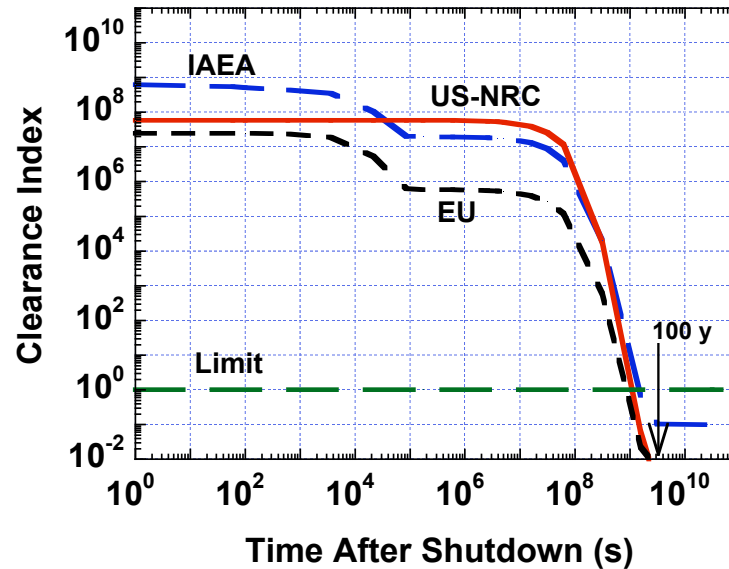
Carbon Steel
~ 0.6 mm thick
50 kg / RTL

Z-Pinch

RTL Recycling Process



IFE Results (Z-Pinch - RTL)



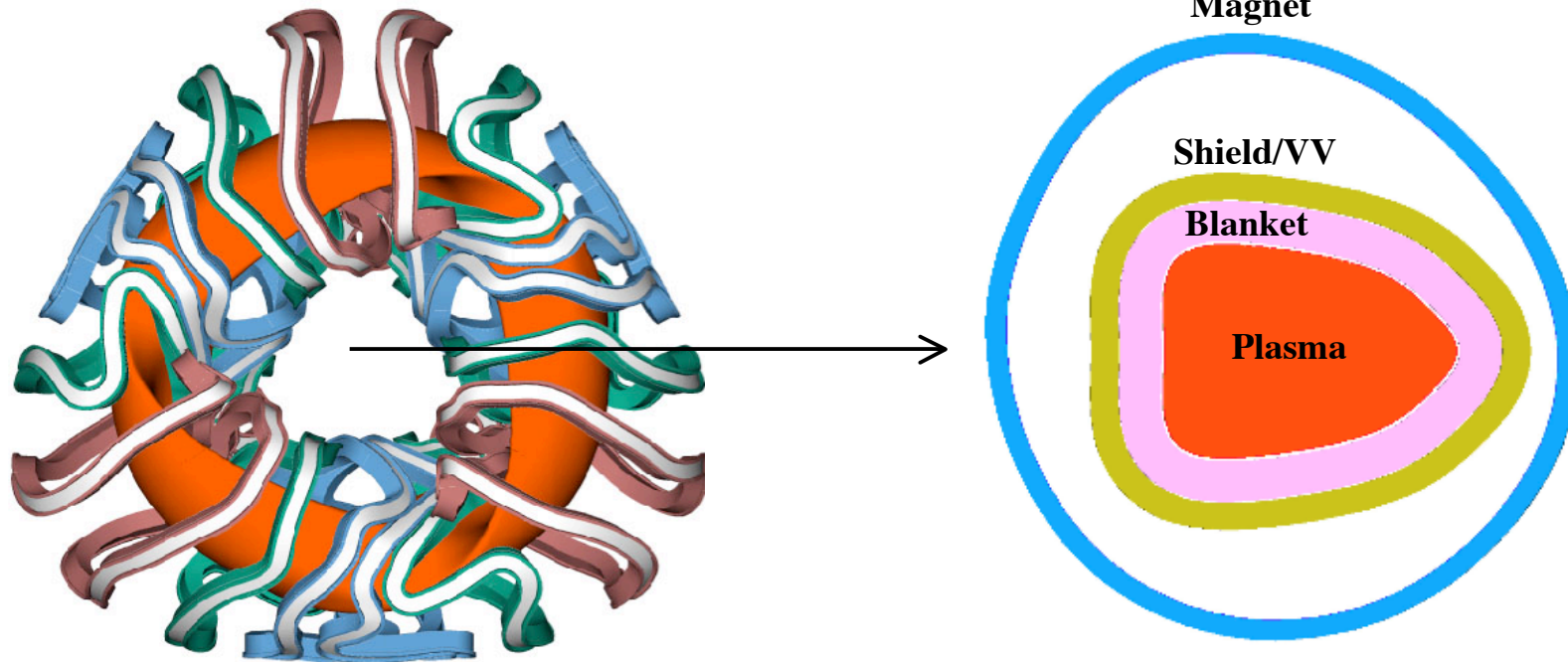
Storage Period for CI=1

	EU	IAEA	US-NRC
Carbon Steel	30 y	50 y	35 y
	(Mn-54)	(Fe-55)	(Co-60)

- IAEA standards call for longest storage period.
- Based on US-NRC guidelines, RTLs can be cleared after 35 y.

Representative MFE Power Plant

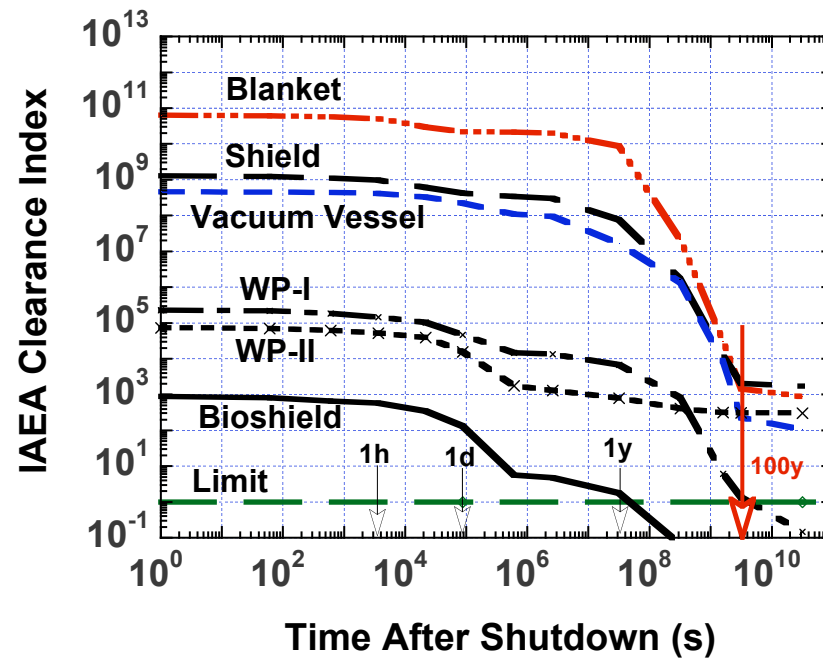
ARIES-CS Plasma and Coils



ARIES-CS Compact Stellarator

MFE Results

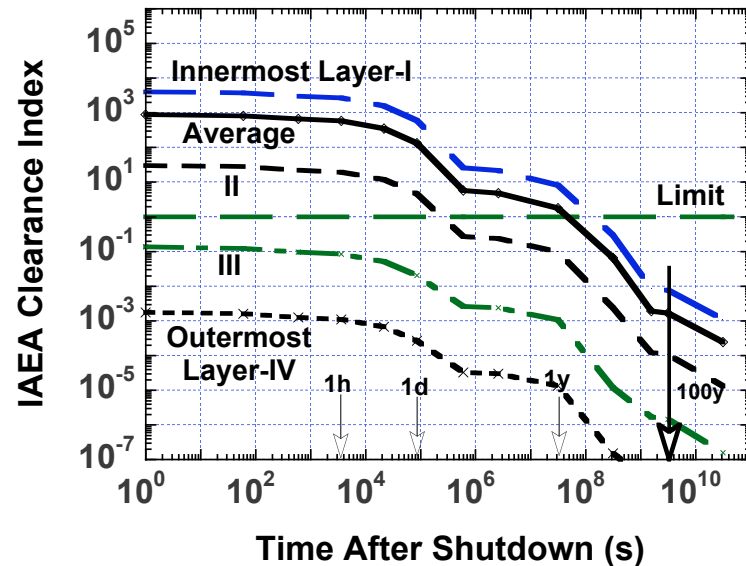
(ARIES-CS LiPb/FS/He System)



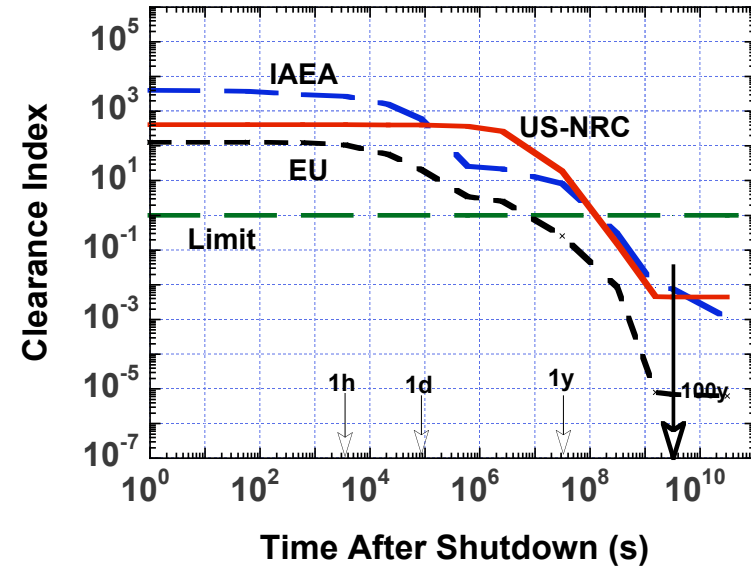
- None of the internal components can be cleared. All internals should be disposed of in repositories.
- Only building (or bio-shield) can be released after specific storage period.

MFE Results (Cont.) (ARIES-CS LiPb/FS/He System)

2 m Thick Bioshield - 4 Layers

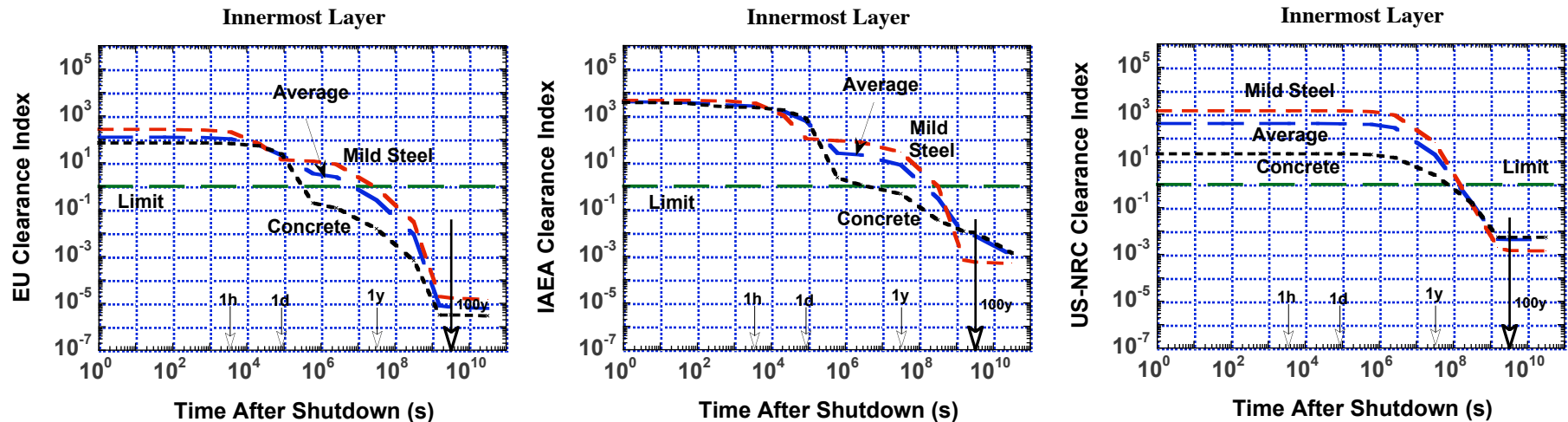


Innermost Layer



Segregate building into constituents
(10% mild-steel & 85% concrete)

MFE Results (Cont.) (ARIES-CS LiPb/FS/He System)

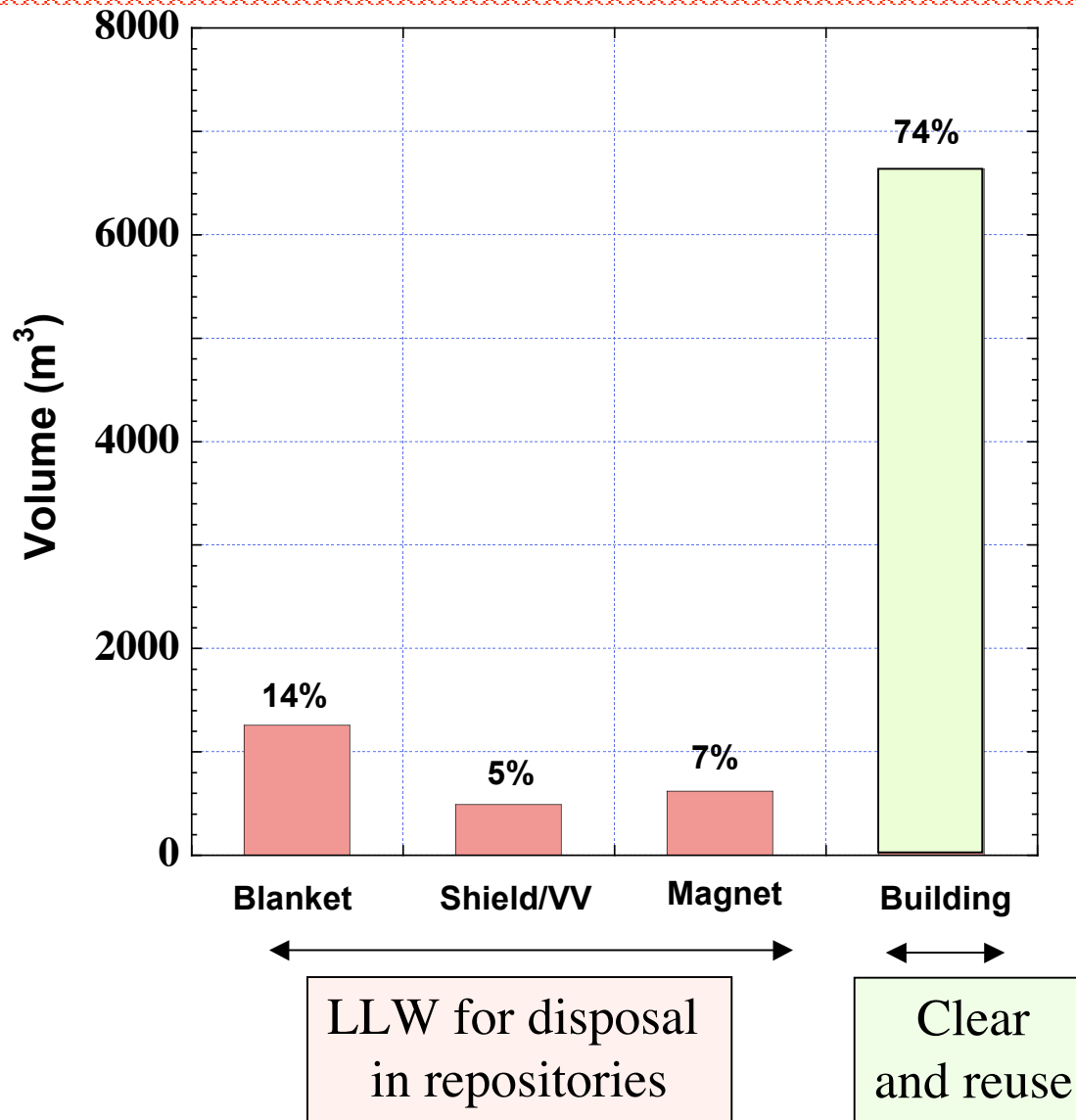


Storage Period for CI=1

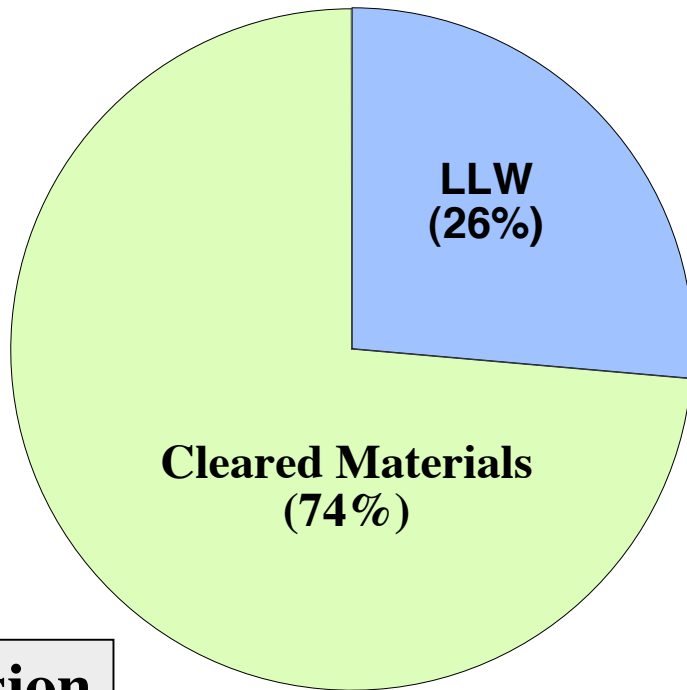
	EU	IAEA	US-NRC
Mild Steel	1 y (Fe-55)	10 y (Mn-54, Fe-55)	5 y (Co-60, Mn-54)
Concrete	5 d (Fe-55, Na-22)	1 mo (Fe-55, Na-22, Ar-39)	2.5 y (Na-22)

EU standards call for shortest storage period

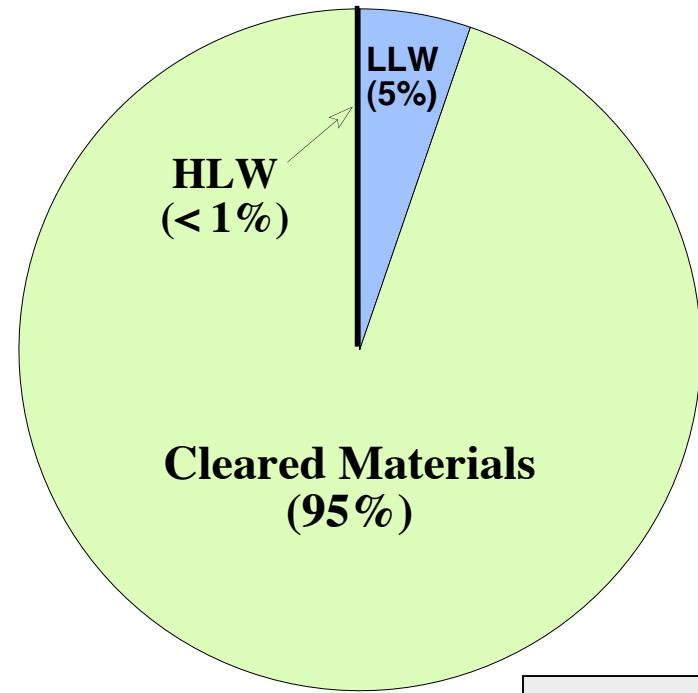
Building Dominates LLW Stream (MFE Concept)



Breakdown of Waste - Fusion / Fission Comparison



Fusion



Fission

More than 70% of waste can be released from nuclear facilities, providing strong incentive for supporting clearance.

Conclusions

- **Buildings** generate majority of fusion waste ($> 70\%$) and contain traces of radioisotopes.
- **Clearance is desirable** as it **frees ample space** in repositories for HL and LL wastes, **saving disposal cost** for sizable buildings.
- At present, clearance **market does not exist in US**, but national policy may change in future years.
- Recently, **US-NRC** issued clearance guidelines for **76 elements** of interest to **fission**, not fusion.
- **Recommendations:**
 - **US-NRC should expand list** of elements to cover all radionuclides of interest to **fusion** applications.
 - **Continue monitoring clearance index** for fusion designs **using all three standards** until US-NRC issues fusion-specific guidelines.



Companion Presentations

Oral on Wednesday @ 10:30 - 12 AM:

Benefits of Radial Build Minimization and Requirements Imposed on ARIES Compact Stellarator Design

L. El-Guebaly, R. Raffray, S. Malang, J. Lyon, L.P. Ku and the ARIES Team

Poster on Wednesday @ 1:30 - 3:30 PM:

Initial Activation Assessment for ARIES Compact Stellarator Power Plant

L. El-Guebaly, P. Wilson, D. Paige and the ARIES Team

Oral on Wednesday @ 3:30 - 5:30 PM:

Development Path for Z Pinch IFE

C. Olson