



# Surface Morphology of He<sup>+</sup>-Implanted Nano-Grain W Coatings for Fusion Reactor First-Wall Materials and Divertor Plates

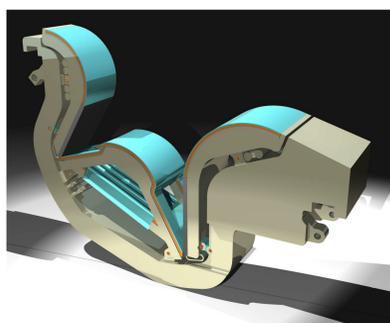


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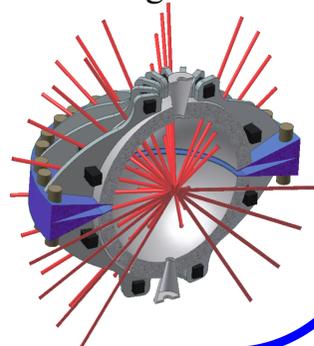
## Motivation

“How can a 100-million-degree burning plasma be interfaced to its room temperature surroundings?”

- 2005 Scientific Challenges, Opportunities and Priorities for the U.S. Fusion Energy Sciences Program

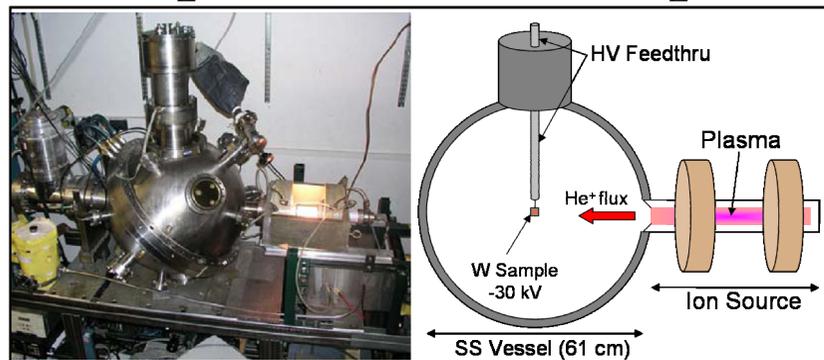


- Current designs of the dome & vertical targets of the ITER divertor use tungsten (W)
- These components experience high fluxes of energetic He ash



- Inertial Confinement Fusion concepts are considering W for the first wall armor

## Experimental Setup

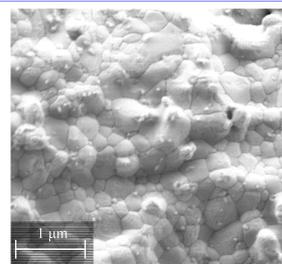


- Helium ions are generated using a helicon ion source
- A large negative potential difference (-30 kV) extracts He ions and accelerates them to ~30 keV
- Consequently, these ions energetically heat and bombard the W, implanting the specimen with He

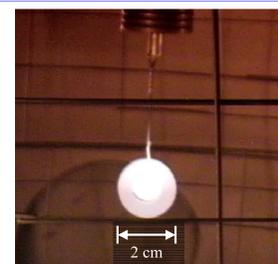
## Results

### Characteristics of nano-grain tungsten (NGW)

- 80-90% dense
- ~240 nm average grain size



Pre-irradiation

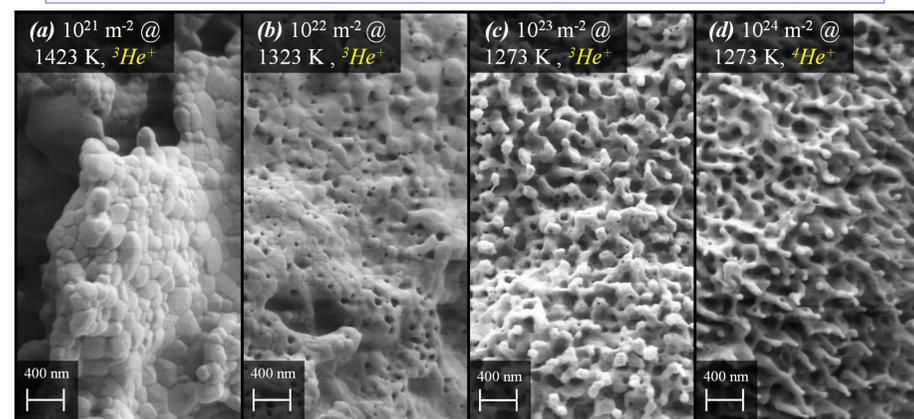


During implantation

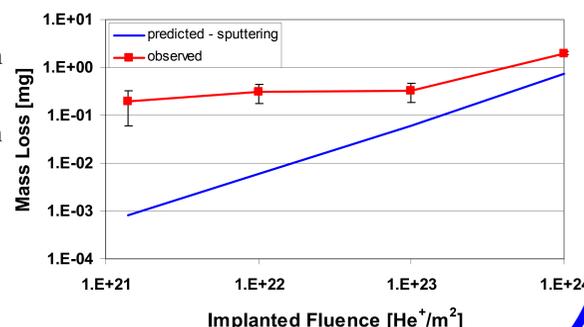
### Implantation Test Matrix using 30 keV He<sup>+</sup>

	<sup>3</sup> He <sup>+</sup>	<sup>3</sup> He <sup>+</sup>	<sup>3</sup> He <sup>+</sup>	<sup>4</sup> He <sup>+</sup>
φ	10 <sup>21</sup> m <sup>-2</sup>	10 <sup>22</sup> m <sup>-2</sup>	10 <sup>23</sup> m <sup>-2</sup>	10 <sup>24</sup> m <sup>-2</sup>
T	1423±50 K	1323±50 K	1273±50 K	1273±50 K

### Surface Morphology Change (SEM & FIB)

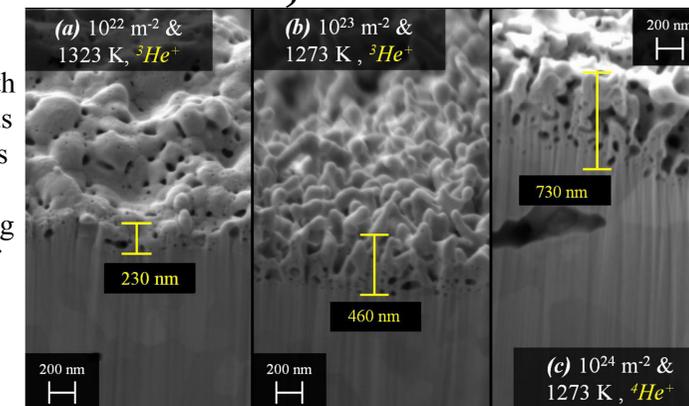


- Threshold fluence (φ) necessary for surface pore formation in NGW is between 10<sup>21</sup> m<sup>-2</sup> and 10<sup>22</sup> m<sup>-2</sup>
- Increasing fluence results in increased pore density and enhanced dendritic surface structure
- Measurable mass loss was observed on each specimen, and increased with increasing fluence

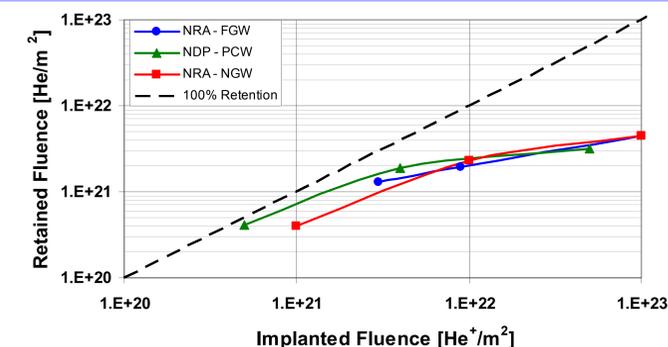


## Results, cont.

- Subsurface penetration depth of visibly porous region increases with increased fluence, reaching a maximum of approximately 730 nm



### Helium Retention – Nuclear Reaction Analysis (NRA)



- Retention of implanted He in NGW appears to be similar to that of fine-grain (FGW) and polycrystalline (PCW) tungsten

## Conclusions

- The threshold for pore formation lies between 10<sup>21</sup> – 10<sup>22</sup> m<sup>-2</sup> in **NGW** and becomes extensive at 10<sup>23</sup> m<sup>-2</sup>, increased from **standard PCW** by about a factor of 10
- Sub-surface pores penetrate much deeper than the calculated range of 30 keV He<sup>+</sup> (~80 nm), up to 730 nm in **NGW**
- NRA shows the retention characteristics of **standard PCW**, **FGW** & **NGW** are very similar at fluences above ~10<sup>21</sup> He<sup>+</sup>/m<sup>2</sup> over the examined temperature range
- The surface morphology response of **FGW** & **NGW** does not appear to be better than **standard PCW** at intermediate (10<sup>22</sup> m<sup>-2</sup>) and high (10<sup>23</sup> m<sup>-2</sup>) implanted He<sup>+</sup> doses