

# Experimental Progress in 2003 of the UW IEC Facility

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**R. P. Ashley and the UW IEC Team**

*University of Wisconsin-Madison, Fusion Technology Institute  
1500 Engineering Drive  
Madison WI 53706  
(608) 265-3098*

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# Overview of Activities

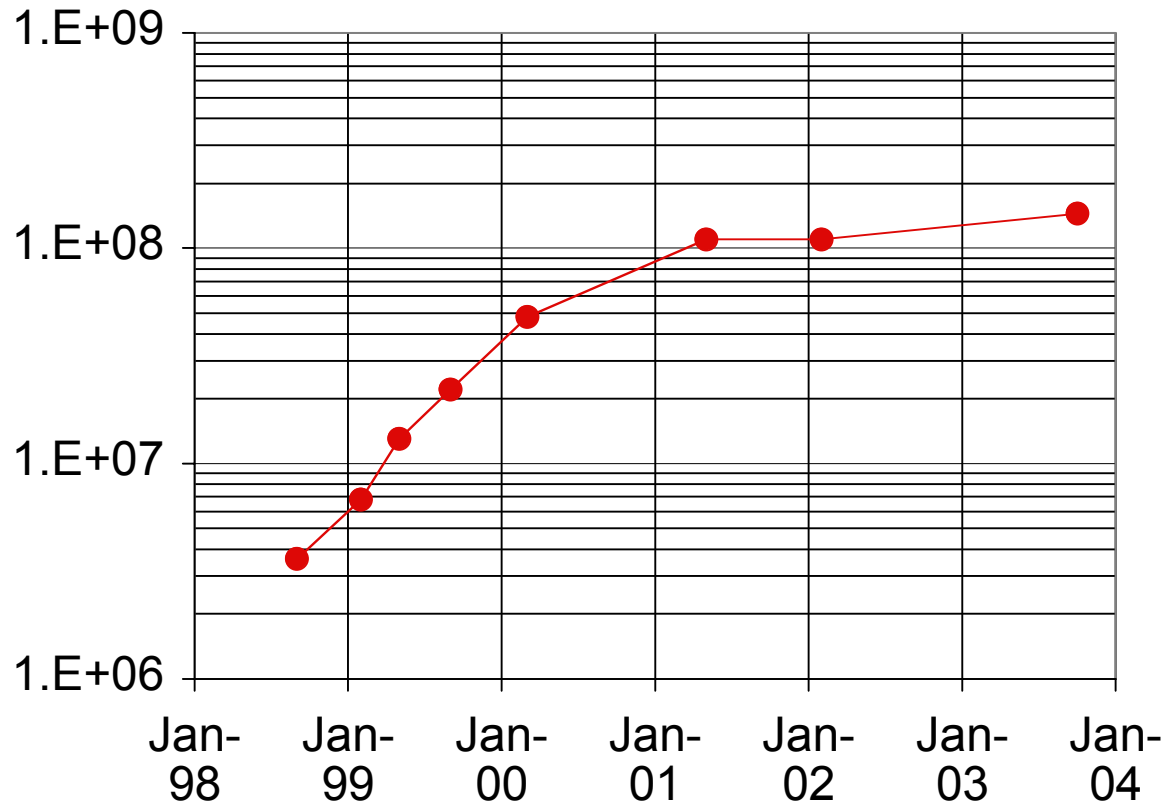
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- Operation to 180 kV
- Produced 180 million neutrons per second steady state
- Fabricated internal and external activation systems
- Studied  $^3\text{He}$  ion damage of tungsten grid wire
- Upgraded diagnostics with the addition of a pyrometer, spectrometer, and off axis proton detector
- Designed a standardized cathode grid fabrication system
- Conducted thermionic electron emission studies
- Developed and constructed a helicon source ion gun



# We Have Produced a UW IEC Record of $1.8 \times 10^8$ D-D Neutrons /s

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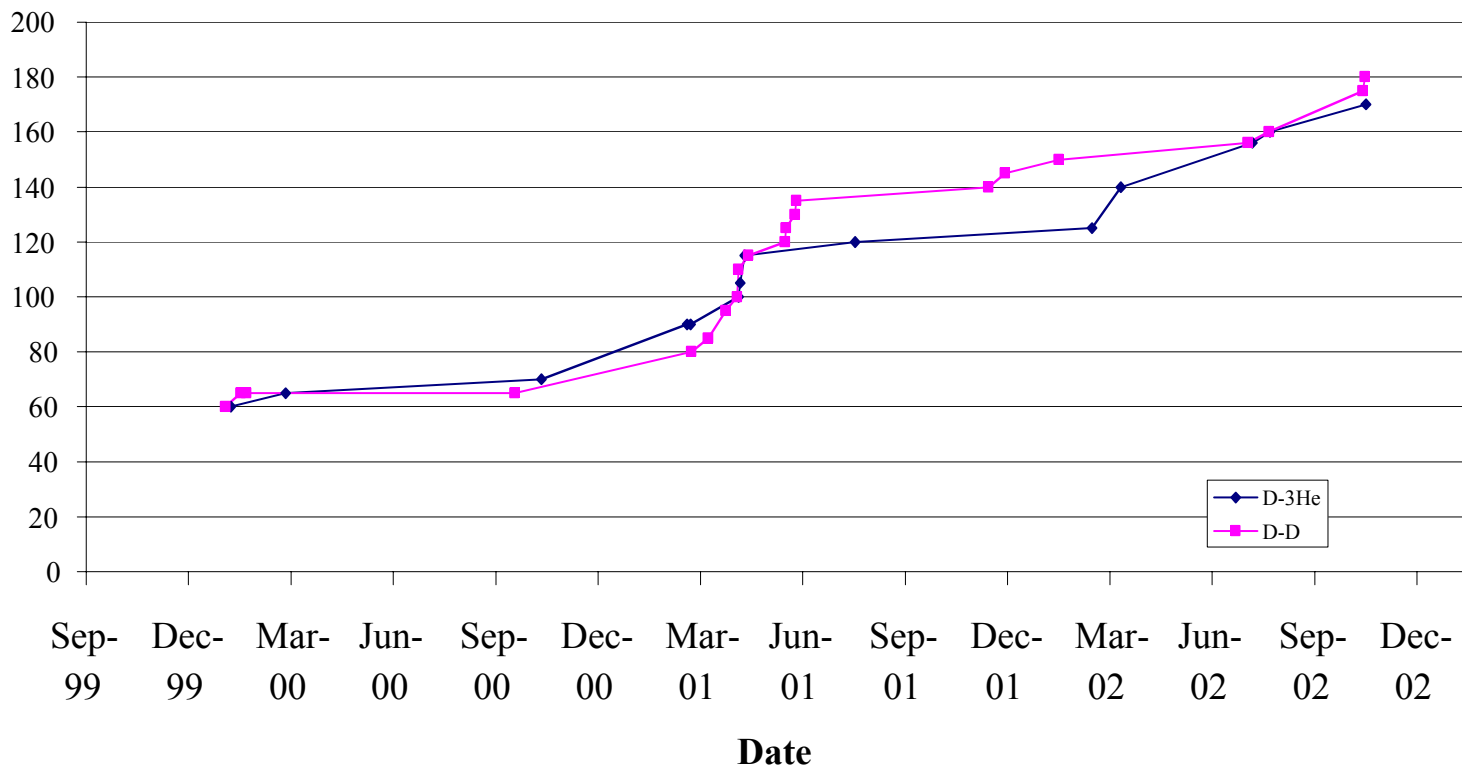


Date Experiments Conducted in Wisconsin IEC Device

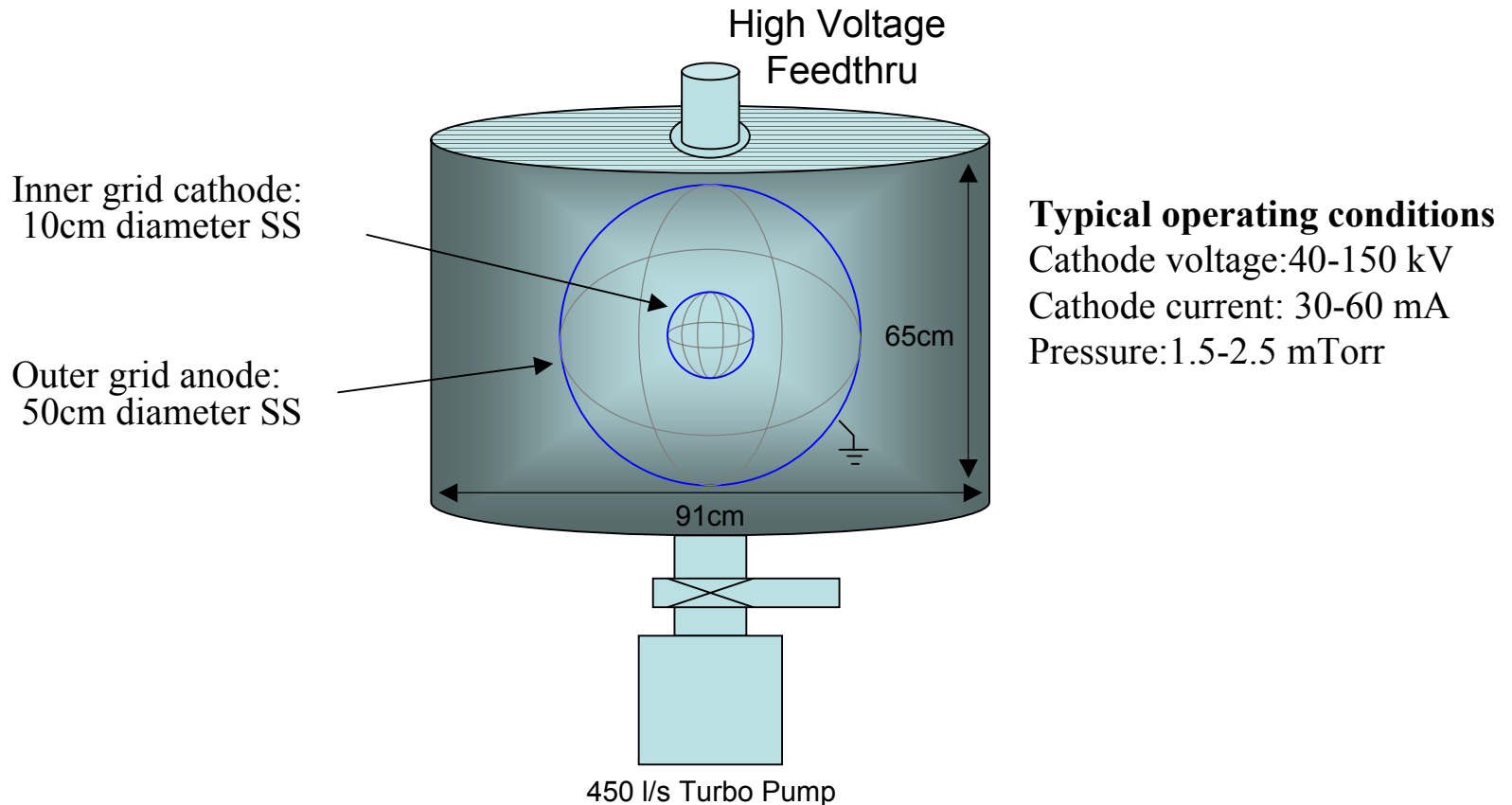


# We Have Operated at a Maximum of 180 kV D-D

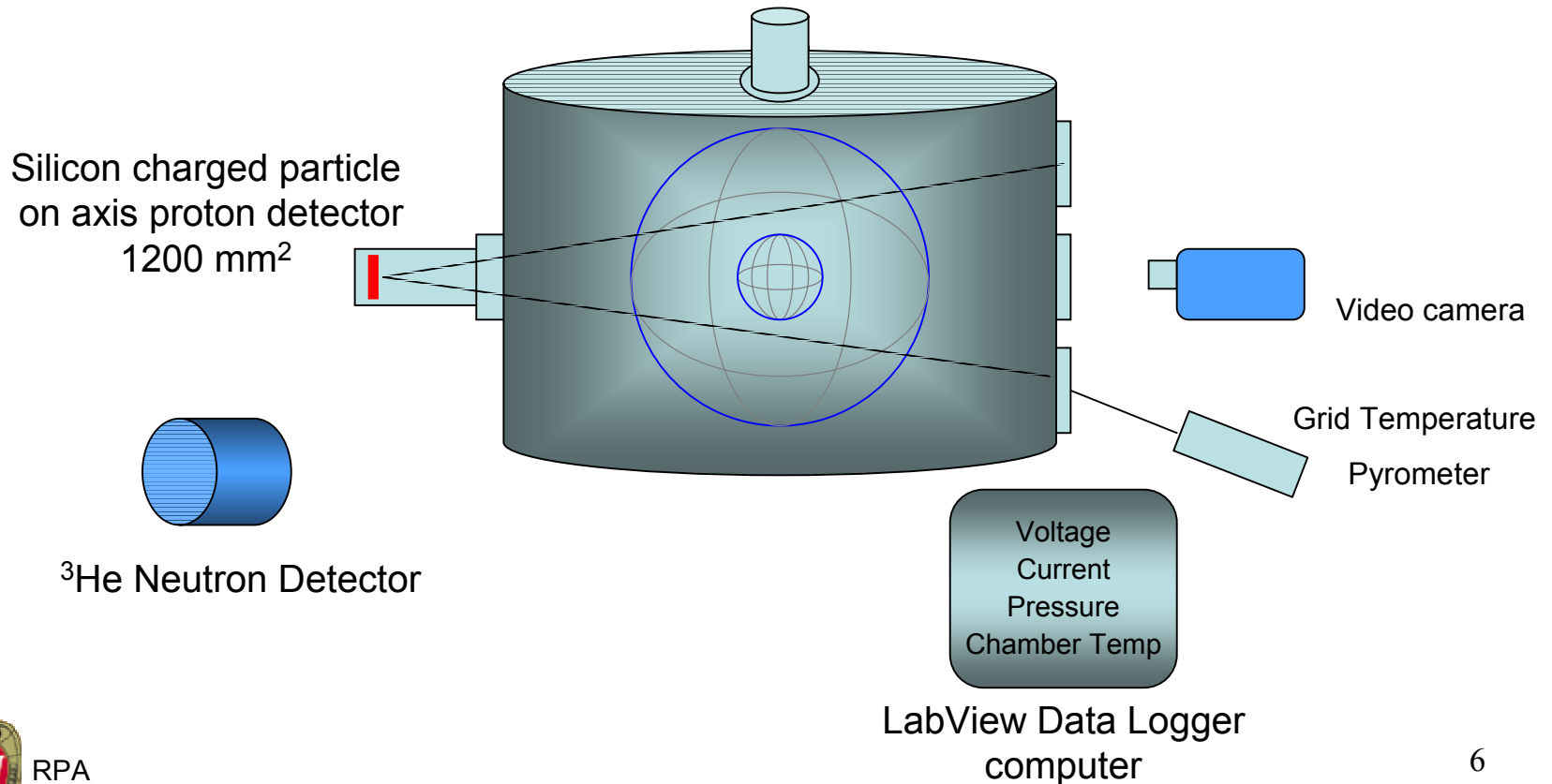
## Maximum Voltage vs. Time



# University of Wisconsin IEC Facility



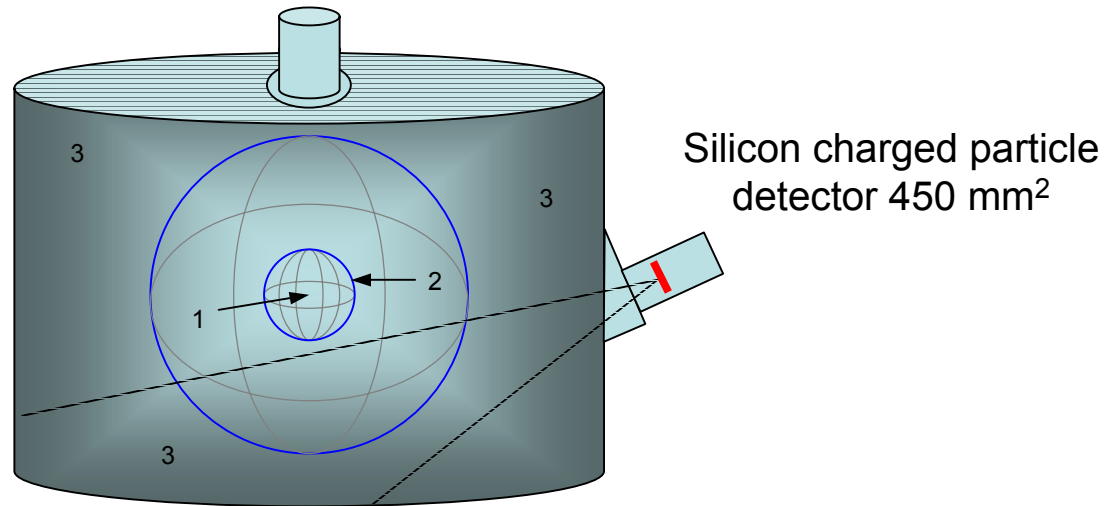
# Primary Diagnostics



# Off Axis Detector Confirms Significant Volume Source of D-D Protons

There are three main regions of fusion reactions  
in the UW IEC reactor

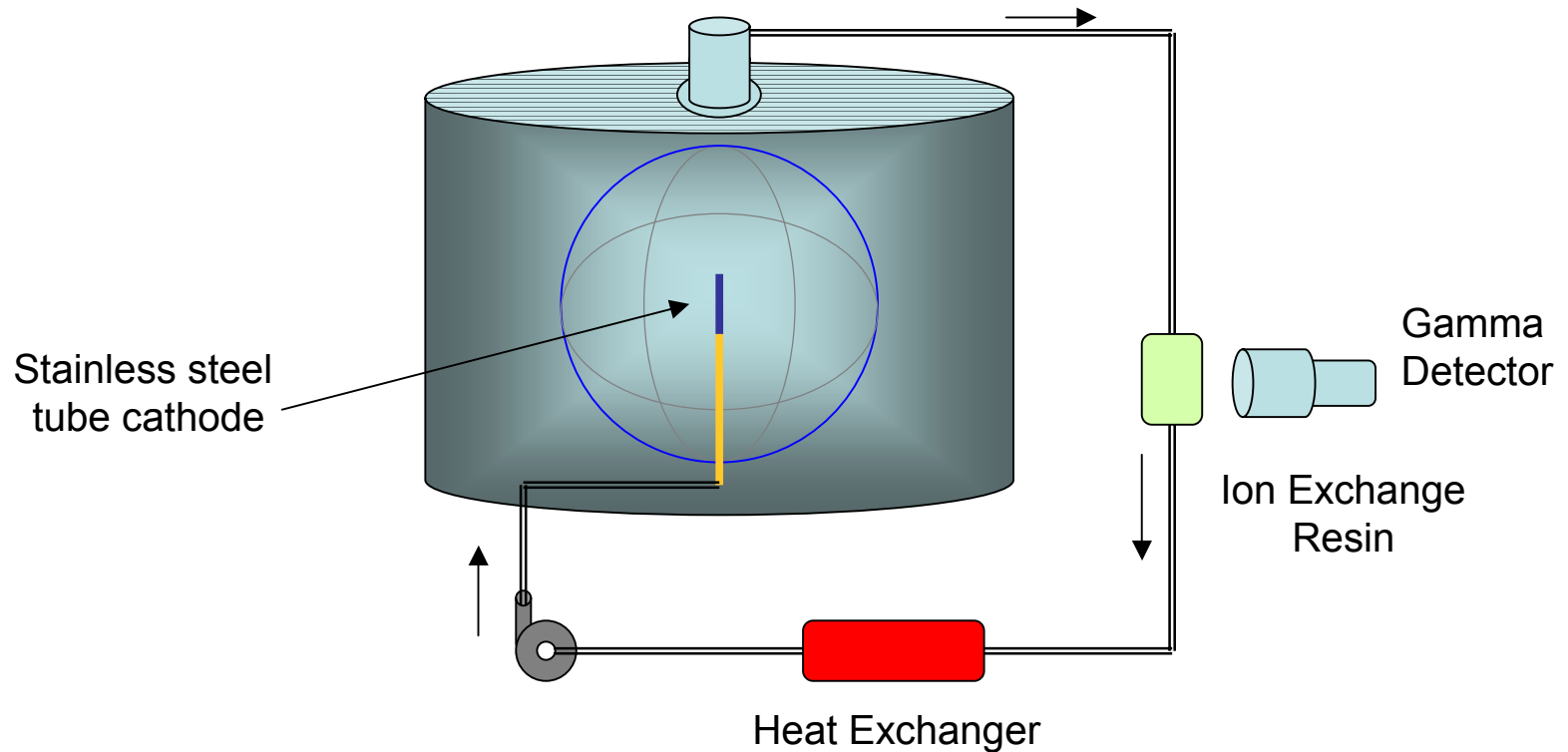
1. converged core region
2.  $^3\text{He}$  embedded fusion
3. volume source region



- Off axis detector shows similar D-D proton rates per unit volume as the on axis detector, confirming a volume source of D-D protons
- Off axis detector shows negligible D- $^3\text{He}$  proton rates per unit volume confirming embedded D- $^3\text{He}$  fusion

# $^{13}\text{N}$ Production Has Been Accomplished with Water Cooled Cathode Target

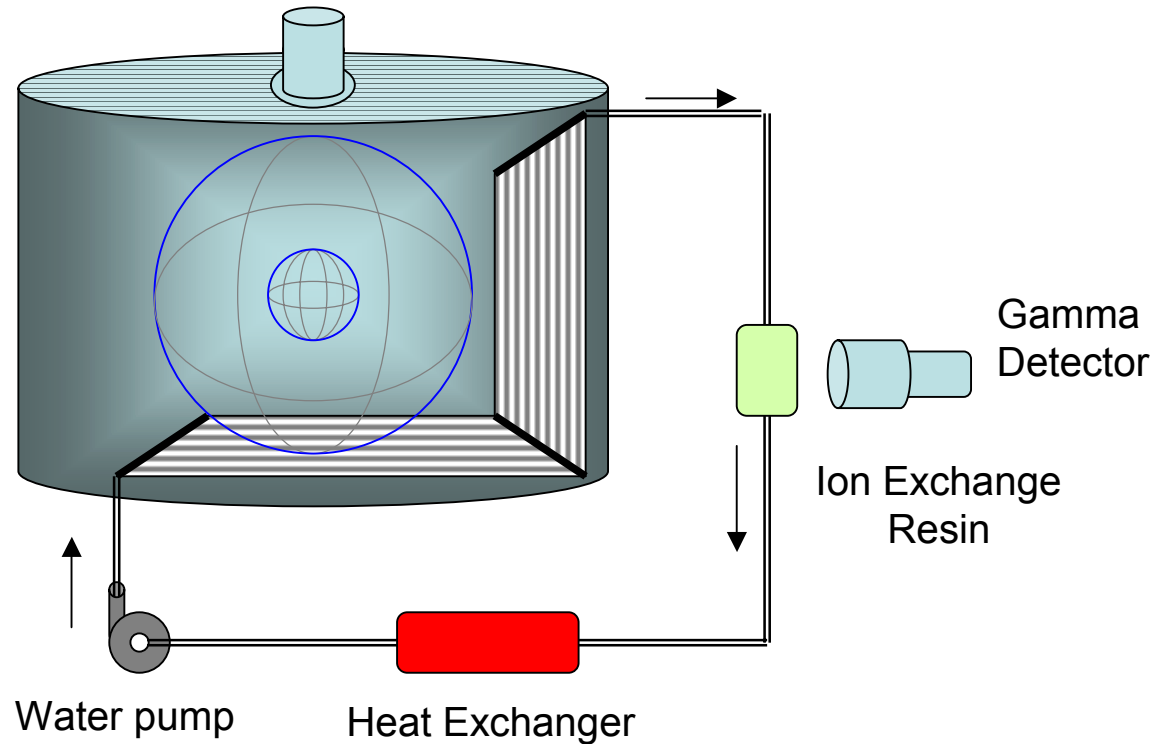
1. **Embedded  $^3\text{He}$  fusion occurs in the stainless steel tube cathode**
2.  **$^{13}\text{N}$  is produced in the cathode tube cooling water**





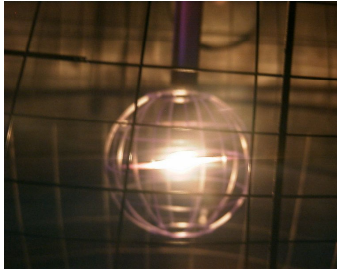
# $^{13}\text{N}$ Production Also Accomplished with Internal Water Circulator

1. **Stainless steel tube assembly is exposed to D- $^3\text{He}$  fusion proton flux**
2. **14 MeV protons penetrate the tubes and activate the oxygen in  $\text{H}_2\text{O}$**
3.  **$^{13}\text{N}$  is captured in the ion exchange resin**

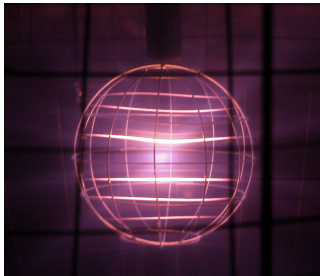


# Diagwire experiments help determine ion flow characteristics \*

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- Wire power balance helps diagnose ion flux patterns



- Thermionic emission reduces the overall fusion rate at fixed meter current

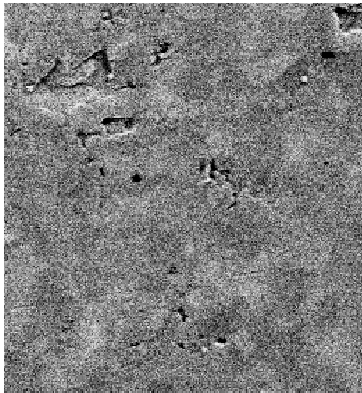


\*details will be reported at next workshop



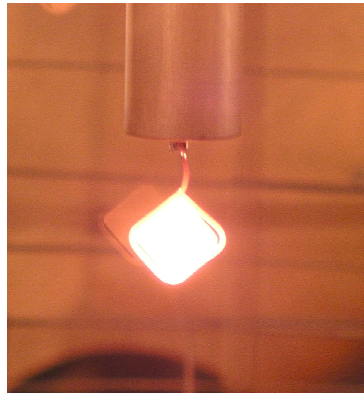
# Fast He Ions Can Produce Significant Damage in Tungsten

Wire grid cathode was replaced by a  
1 cm square tungsten sample target



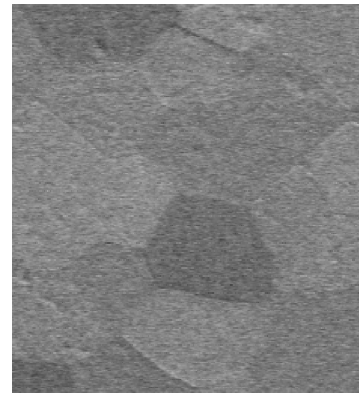
5 μm

SEM picture of  
sample before  
operation



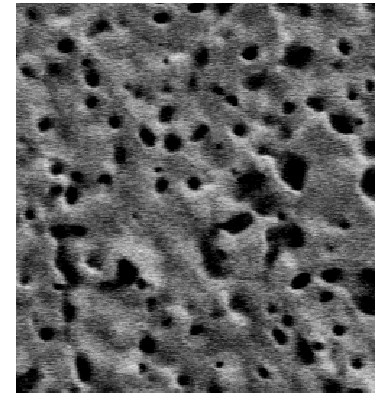
1 CM

D<sup>+</sup>, 20 kV, 5 mA  
2 mtorr, 1100 ° C



25 μm

sample after  
 $2 \times 10^{19}$   
deuterium ions /cm<sup>2</sup>

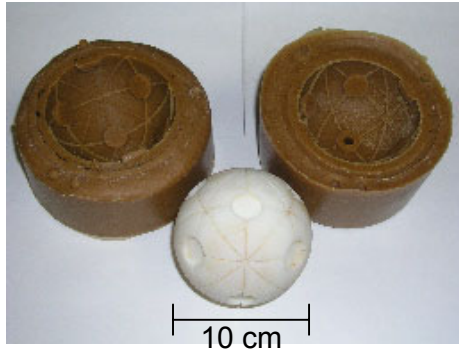


5 μm

sample after  
 $6 \times 10^{18}$   
helium ions /cm<sup>2</sup>



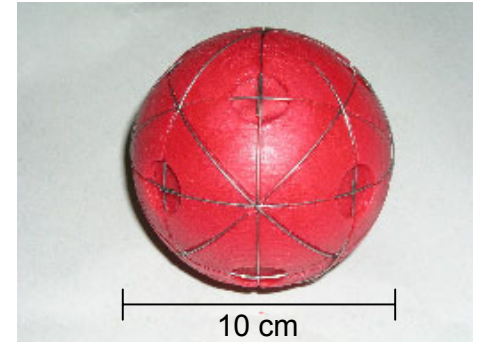
# Fabrication System for Standardized Grid



1. Mold produced from rapid prototype model



2. Wax poured into mold



3. Wires wound around wax form



4. Wires spot welded at junctions



5. Wax form melted away @100C



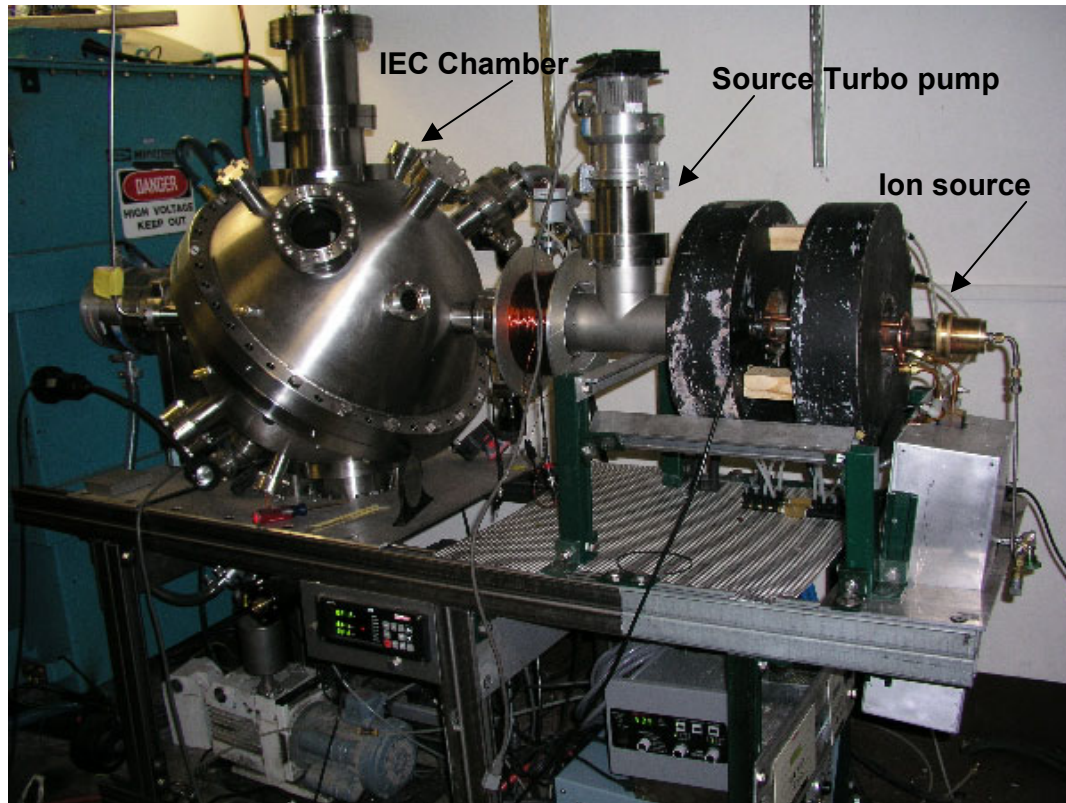
6. Finished grid cathode



# Ion Gun on New Chamber

(see talk by Piefer)

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# Future Plans

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- Improve proton rates for medical isotope production
- Study converged core formation with new ion source
- Understand grid wire damage caused by helium ions
- Characterize ion and impurity population densities with spectroscopy studies
- Simulate ion flow to better understand the source regions and reaction rates



# At 100 kV, We Have Seen Lower Rates of D-D Neutrons at Lower Pressures

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# Gamma detector is all-in-one instrument for ease of use

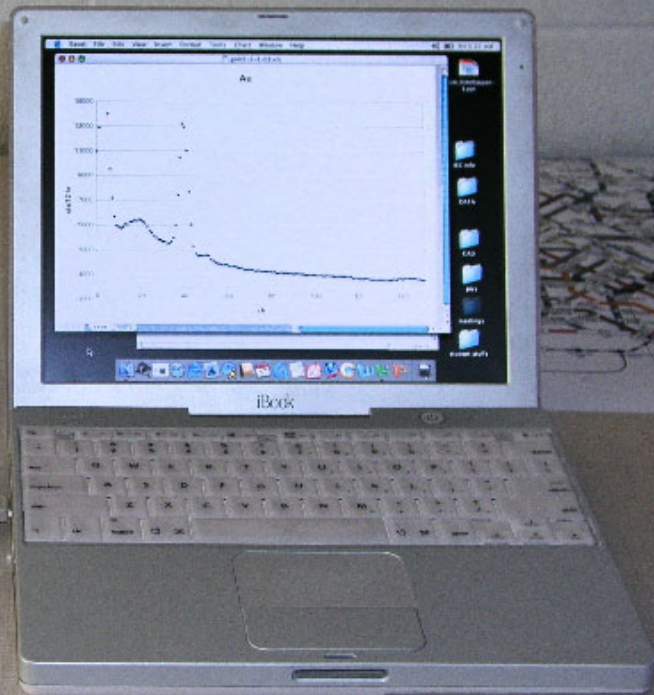
ORTEC model 950-4 Gamma detector with Microbase™

Specs:

Scintillation head

Photo multiplier  
Tube

Preamp, multi-channel analyzer and  
HV power supply contained in base



Laptop displays data in real time

Powered by USB cable