



# Effects of High Temperature Pulsed Helium Implantation on Tungsten Surface Morphology

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# Objective of UW Study of Tungsten Coatings

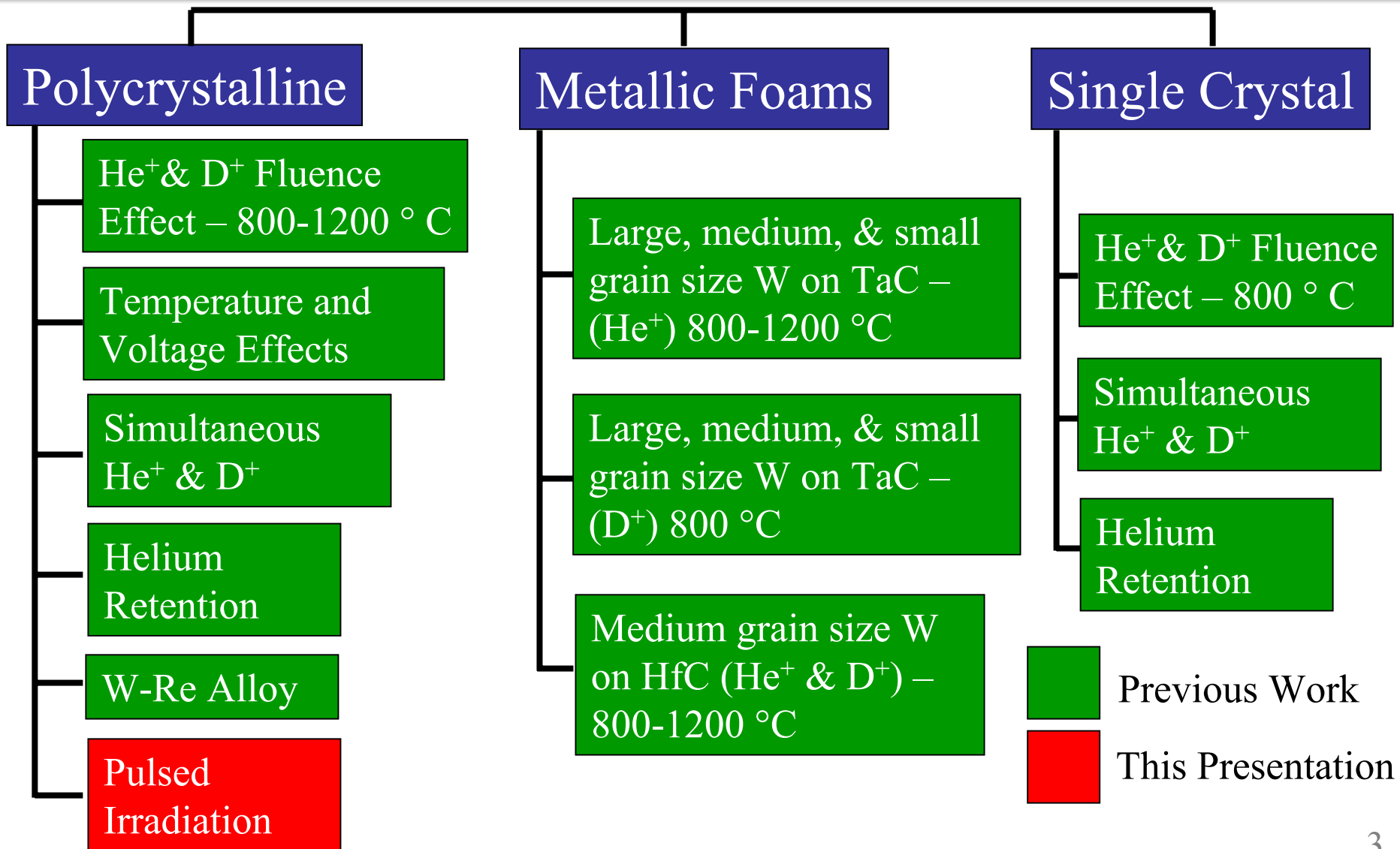


Determine the effect of helium and deuterium implantation on the surface morphology of tungsten at high temperatures for High Averaged Power Laser (HAPL) project

- **Why:** To evaluate whether tungsten will serve as a suitable material for ICF first wall application
- **How:** Use IEC device to irradiate materials with  $\text{He}^+$  and  $\text{D}^+$  ions. Then use Scanning Electron Microscopy and Focused Ion Beam to determine morphology changes

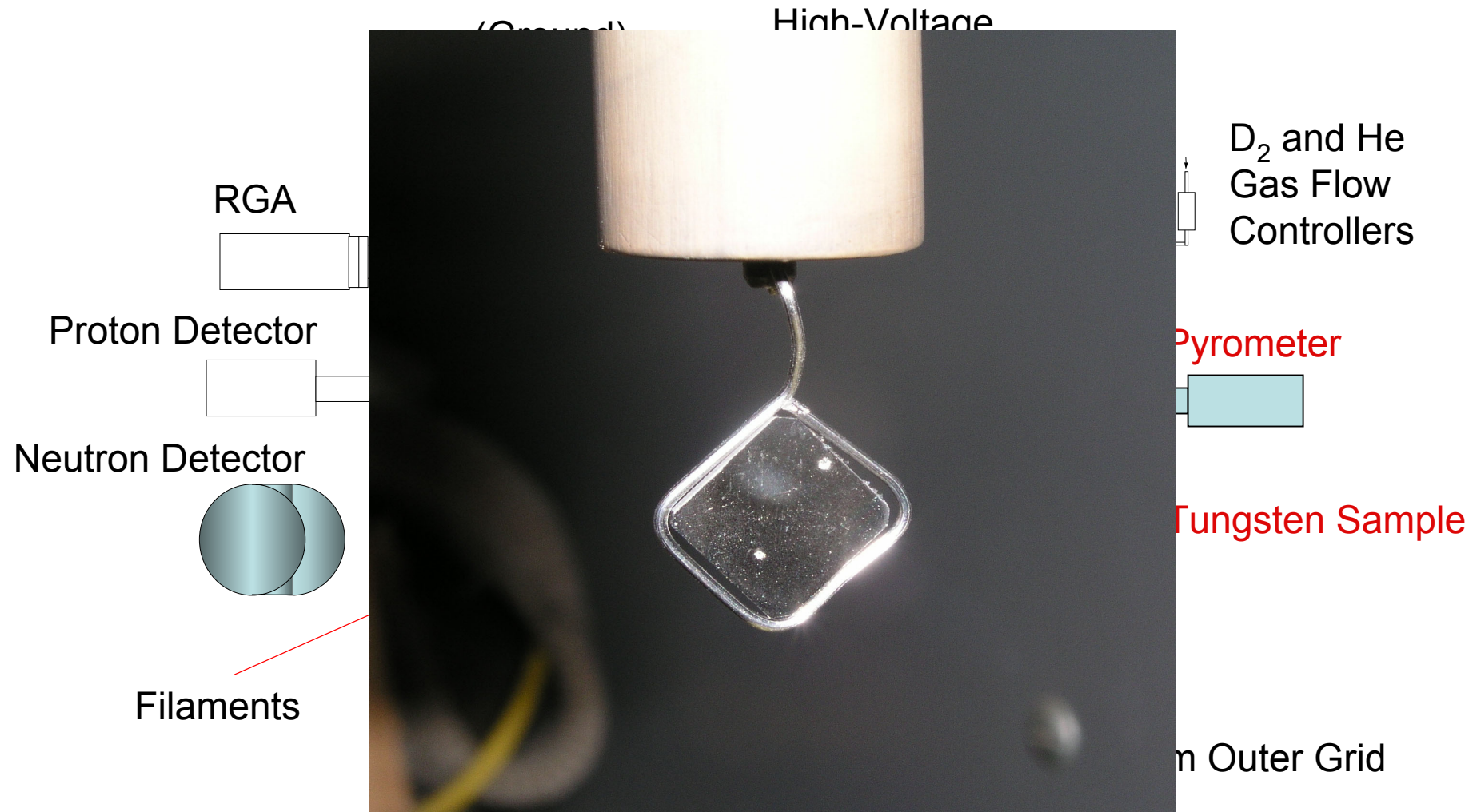


# There has been an Extensive Campaign to Assess Ability of W Coatings to Operate in HAPL Environment





# IEC Cathode was Replaced with W Sample for Implantation Studies





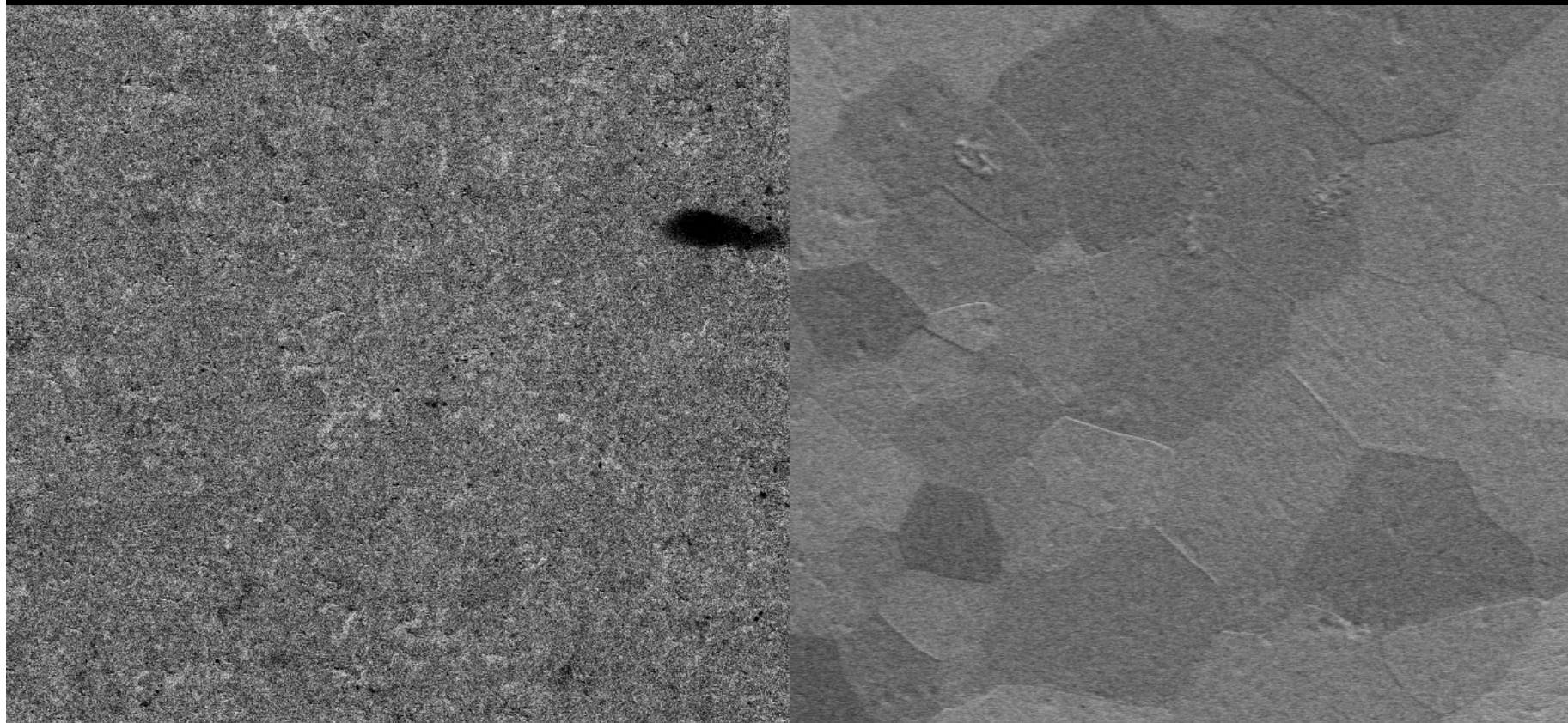


# Deuterium Implantation Caused Substantial Grain Growth



**As Received**

**$2 \times 10^{19} \text{ D}^+/\text{cm}^2$ , 20-40 kV  
1000-1300 °C**

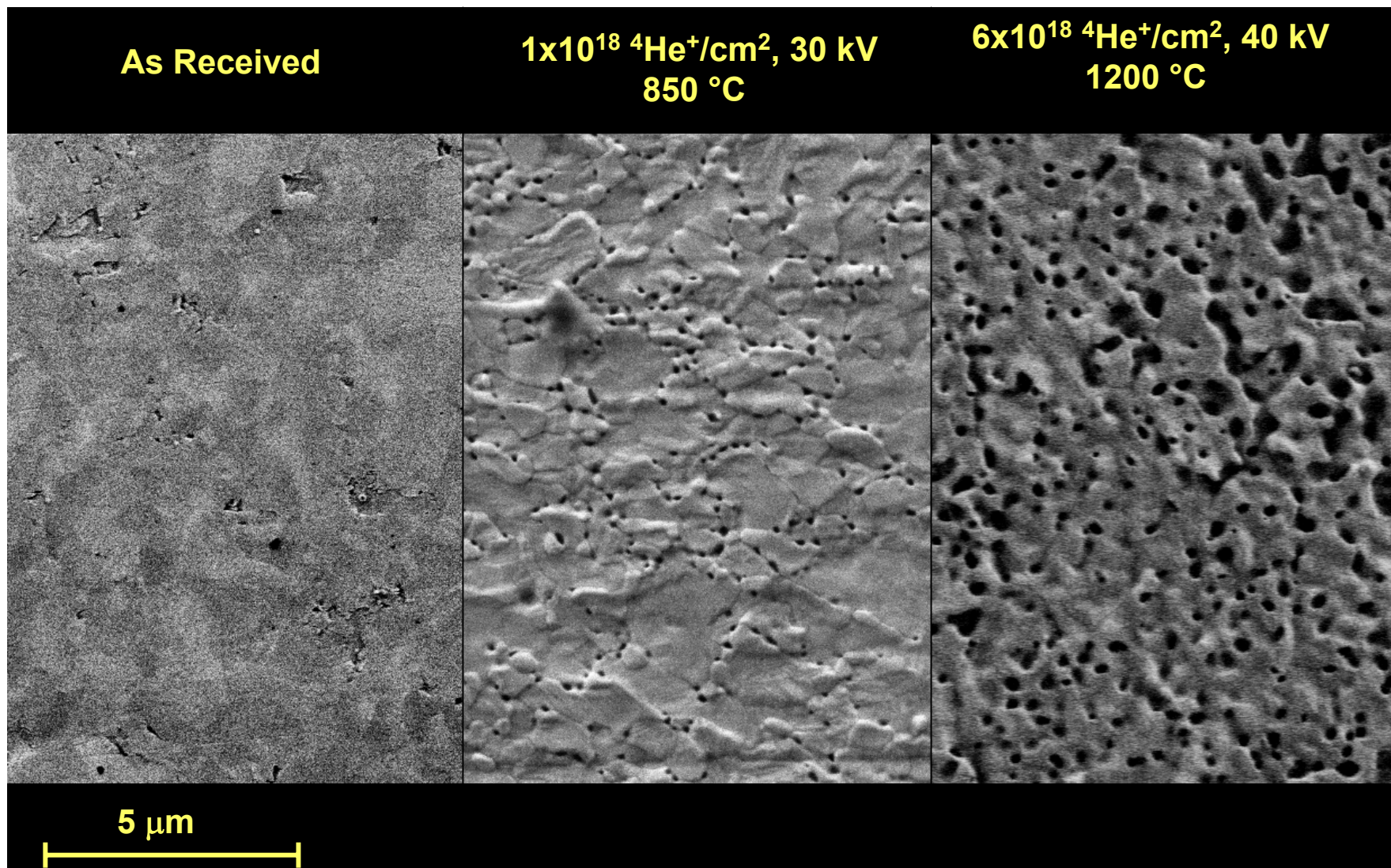


**25 μm**





# High Temp. He Implantation Above $1 \times 10^{18}$ $\text{He}^+/\text{cm}^2$ Created a Porous Surface Structure

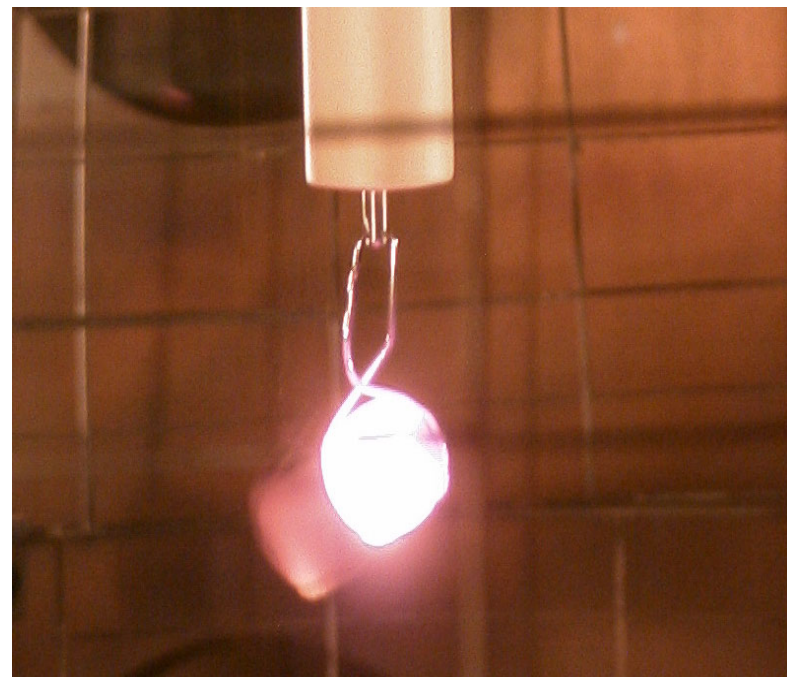
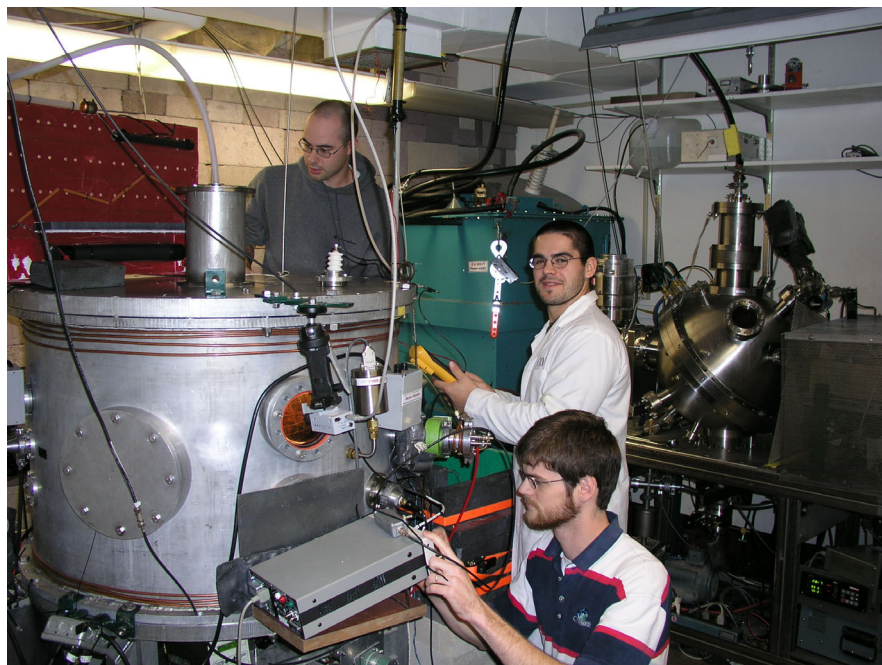




# New Design Allows Pulsed IEC Operation



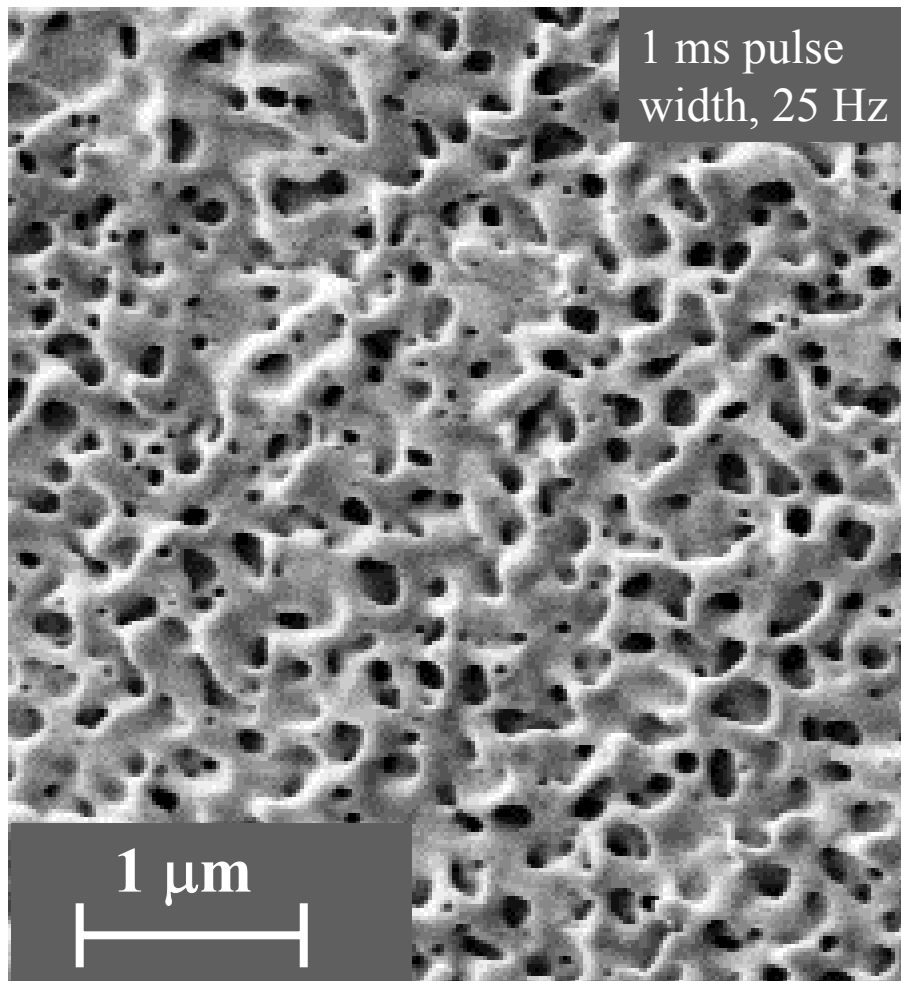
- Currently able to pulse up to 115 kV
- Operation has been performed with pulses as short as 100  $\mu$ s
- Capable of running  $D_2$  and/or He fuel gas



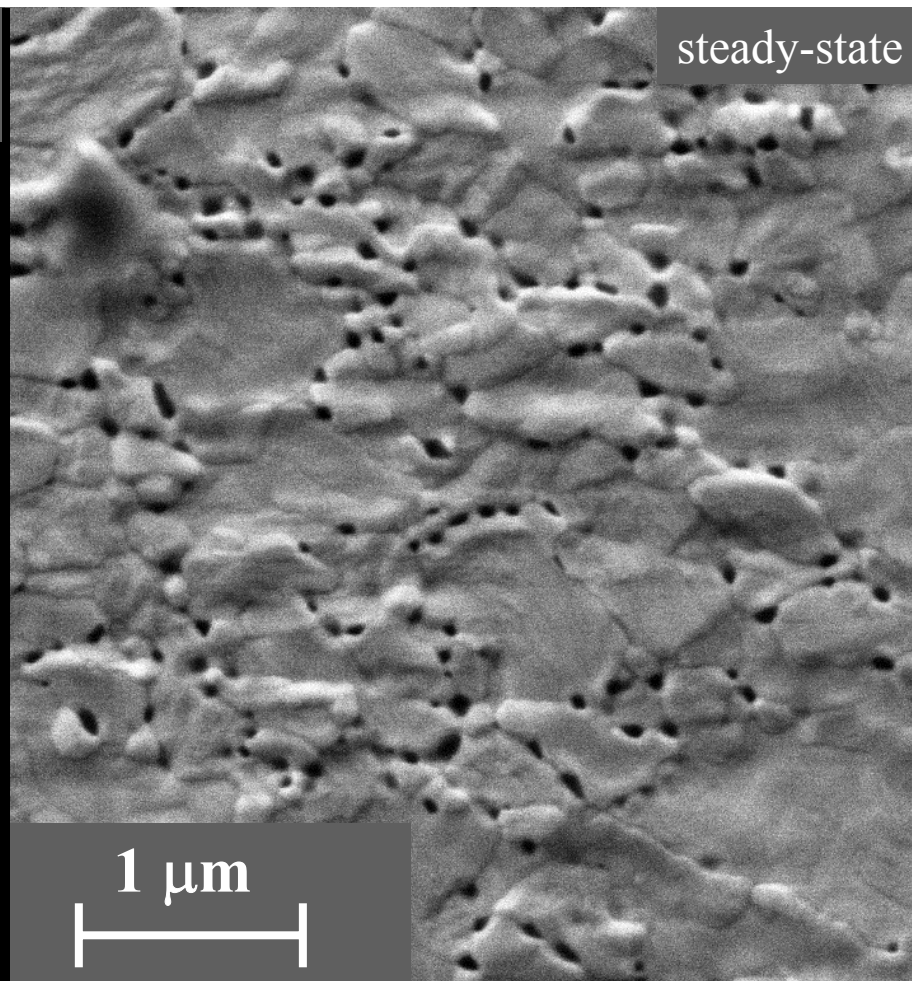




# Pulsed Irradiation Caused Increased Damage to Tungsten Surface at $10^{18}$ He<sup>+</sup>/cm<sup>2</sup>



40 kV, 60 mA Pulsed ( $1170 \pm 20$  °C baseline)  
12 minute runtime

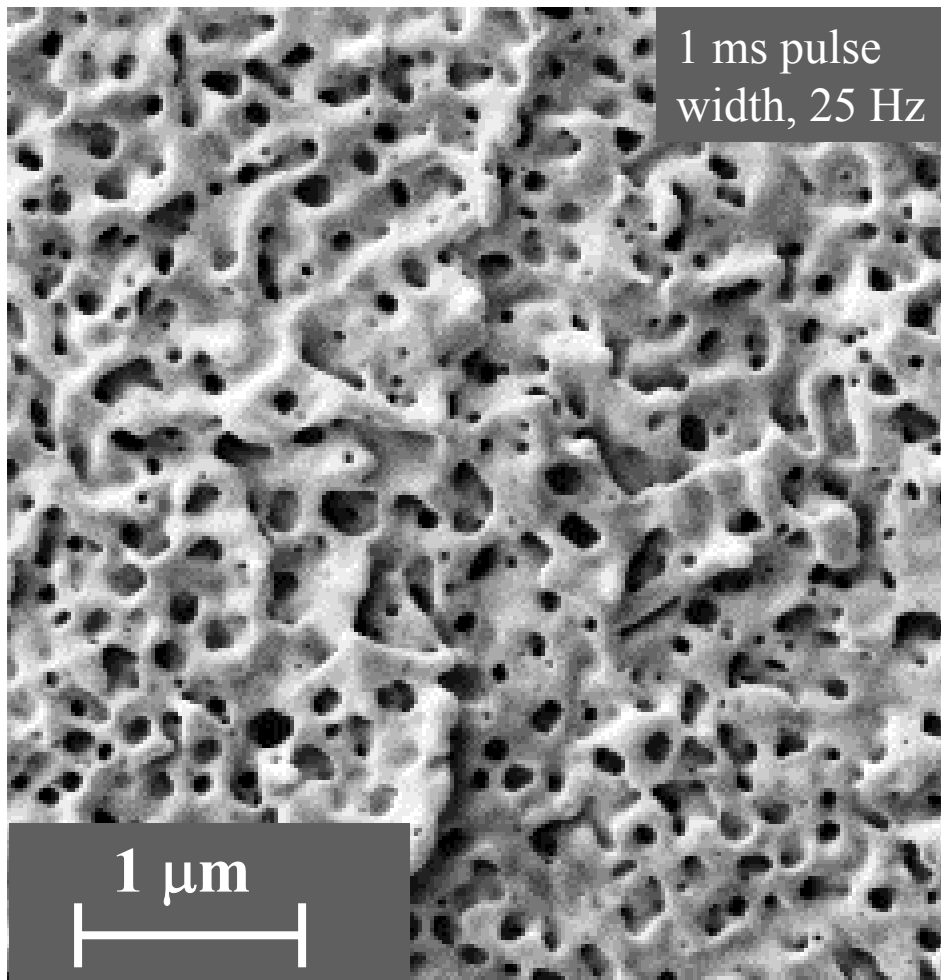


30 kV, 6 mA Steady-State ( $1150 \pm 20$  °C)  
3 minute runtime

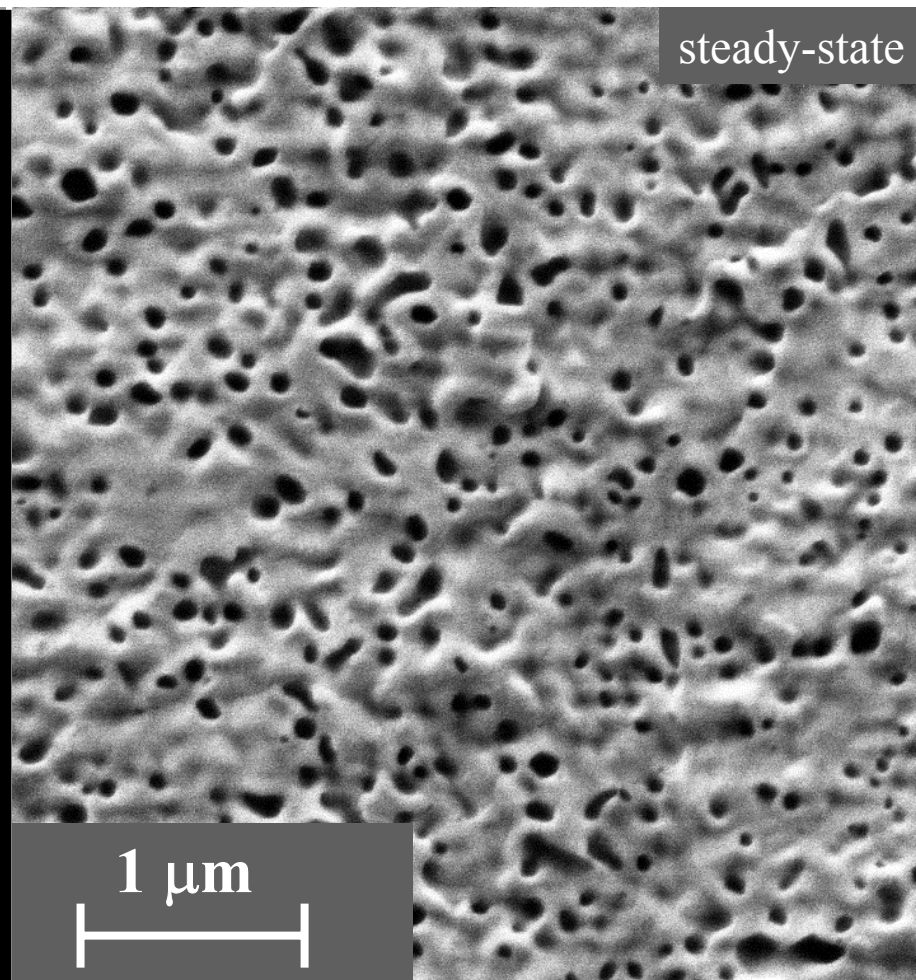




# Pulsed Irradiation Caused Increased Damage to Tungsten Surface at $6 \times 10^{18} \text{ He}^+/\text{cm}^2$



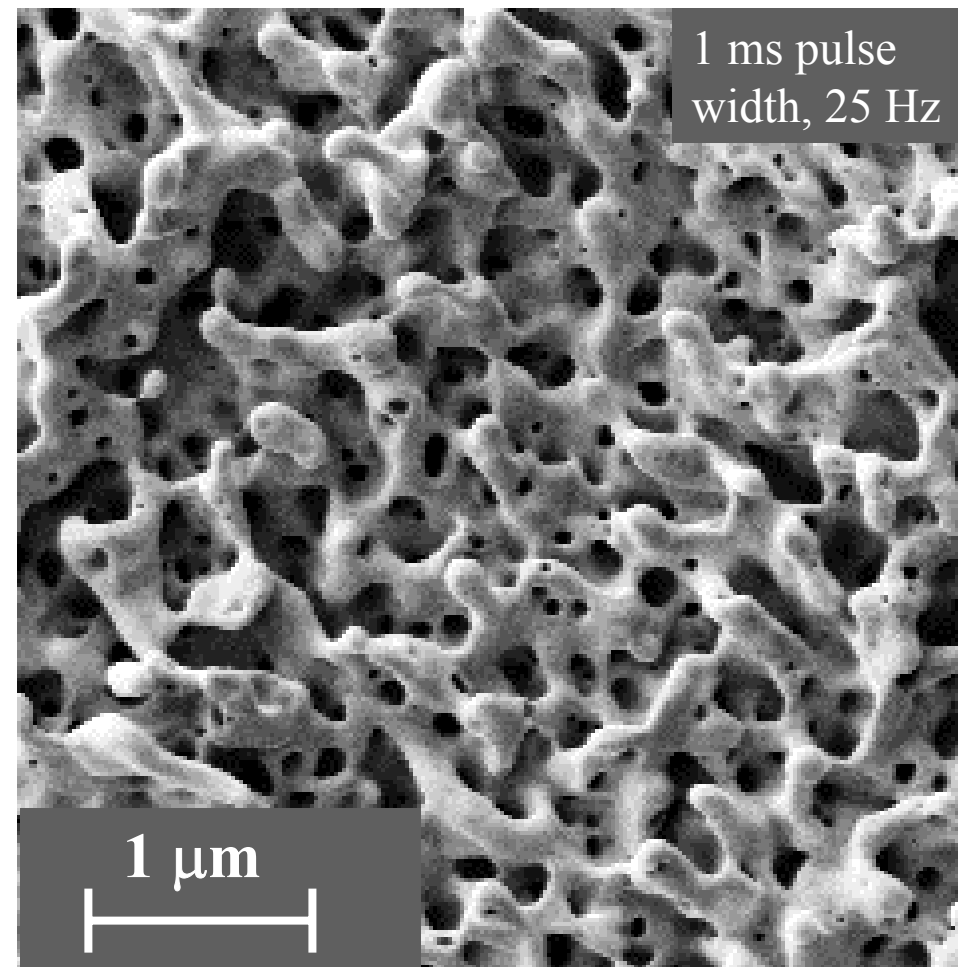
40 kV, 60 mA Pulsed ( $1170 \pm 20$  °C baseline)  
72 minute runtime



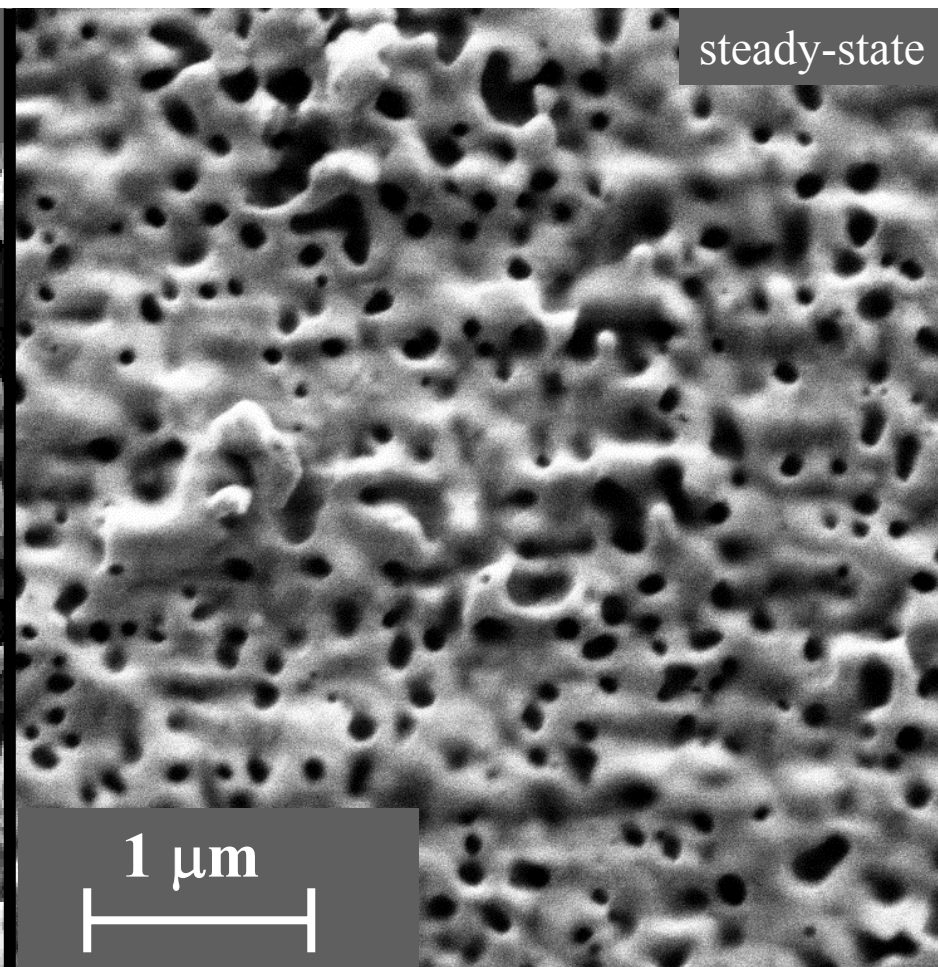
30 kV, 6 mA Steady-State ( $1130 \pm 20$  °C)  
18 minute runtime



# Pulsed Irradiation Created Coral-Like Tungsten Features at $10^{19}$ He<sup>+</sup>/cm<sup>2</sup>



40 kV, 60 mA Pulsed ( $1140 \pm 20$  °C baseline)  
2 hour runtime



30 kV, 6 mA Steady-State ( $1150 \pm 20$  °C)  
30 minute runtime





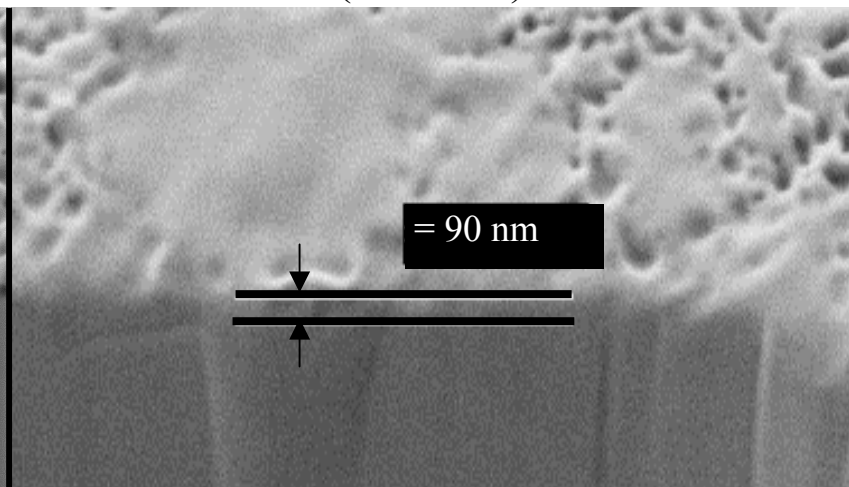
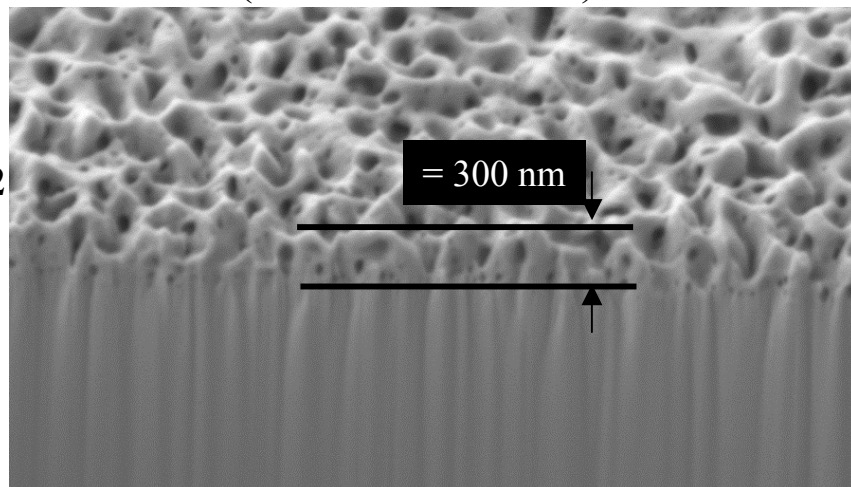
# FIB Analysis Reveals Increased Porous Layer in Pulsed Samples



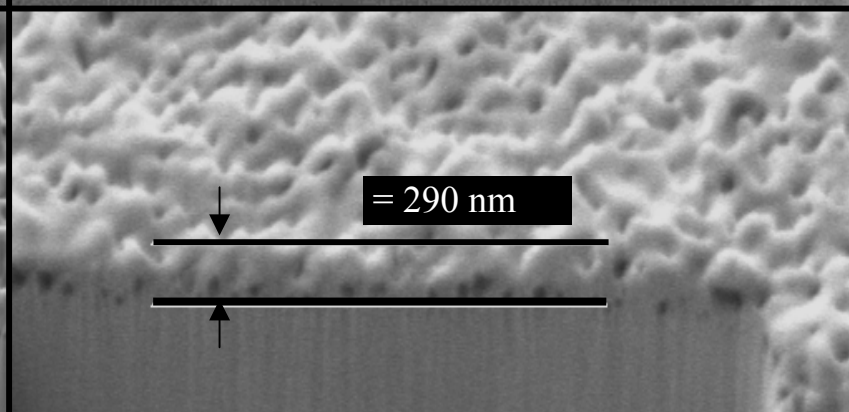
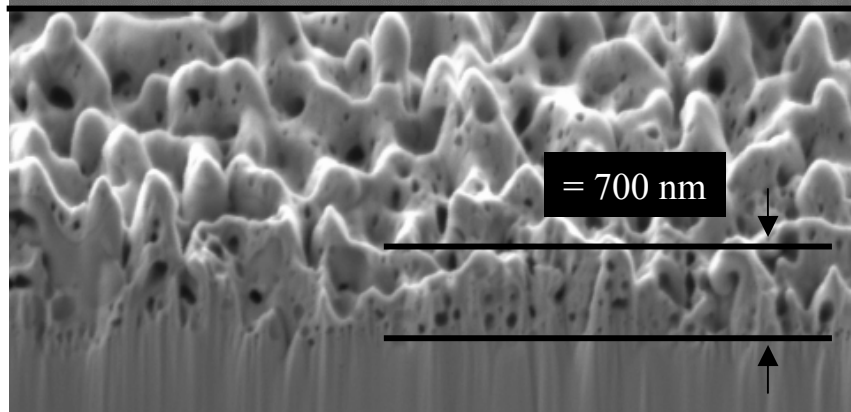
Pulsed (40 kV)  
(1150 °C baseline)

Steady-State (30 kV)  
(1150 °C)

$10^{18}/\text{cm}^2$



$10^{19}/\text{cm}^2$



2  $\mu\text{m}$



# Mass Loss was Measured for Pulsed Tungsten Samples



- There has been no observable mass loss at fluences below  $10^{19}/\text{cm}^2$  for steady-state irradiation at  $1150\text{ }^\circ\text{C}$
- Measured mass loss and corresponding thickness loss for pulsed irradiation is shown below:

Helium Fluence	$1 \times 10^{19}$	$6 \times 10^{18}$	$1 \times 10^{18}$
Mass Loss (2 g sample)	$4.2 \pm 0.1$ mg	$3.6 \pm 0.1$ mg	$0.5 \pm 0.1$ mg
Thickness Loss	$1.1 \pm 0.03$ $\mu\text{m}$	$0.93 \pm 0.03$ $\mu\text{m}$	$0.13 \pm 0.03$ $\mu\text{m}$

1 ms pulse width, 25 Hz,  $1150\text{ }^\circ\text{C}$

- Reference HAPL W armor could lose  $50\text{ }\mu\text{m}/\text{FPY}$  ( $\sim 1200\text{ kg}/\text{FPY}$ ) due to low energy He irradiation alone
- Losses as high as  $200\text{ mm}/\text{FPY}$  are predicted for full He spectra





# Implications



- In ICF first walls and MFE divertors, the high density of small pores could act as:
  - Nucleation sites for cracks under repeated shock loading
  - Sites for initiating the formation of “dust”
  - Release sites for implanted He
- In IEC cathodes:
  - Embedded helium contributing to the D-<sup>3</sup>He rate appears to saturate around  $10^{18}$  He/cm<sup>2</sup>
  - Sharp points created by pore formation may cause high voltage breakdown



# Conclusions

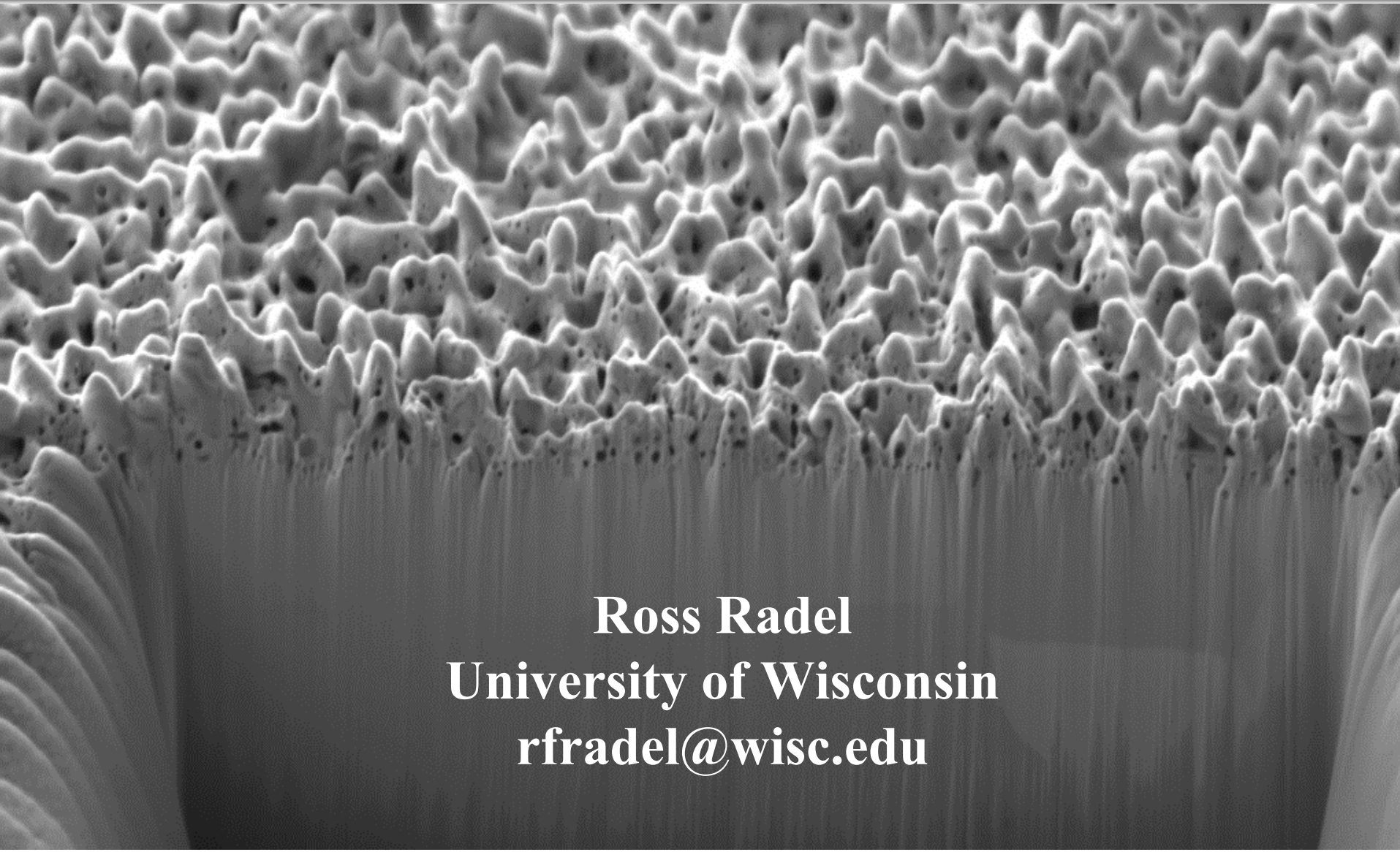


- Switching from steady-state to pulsed irradiation at 1150 °C resulted in an increased surface roughening over  $10^{18}$  to  $10^{19}$  He<sup>+</sup>/cm<sup>2</sup> range
- Porous layer in tungsten was ~3x thicker after pulsed irradiation compared to steady-state
- Mass loss of tungsten armor in Reference HAPL design could be as much as 50 μm/FPY (~1200 kg/FPY), which is well beyond calculated physical sputtering values





# Questions?



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