

Response of Tungsten to High Temperature Implantation of D^+ and He^+

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Objective of UW Study of Tungsten Coatings



To determine the effect of helium and deuterium implantation on the surface morphology of tungsten at high temperatures

- **Why:** To evaluate whether tungsten will serve as a suitable material for the HAPL first wall
- **How:** Use IEC device to irradiate materials with He^+ and D^+ ions. Then use Scanning Electron Microscopy and Elastic Recoil Detection to determine morphology and retention rates of He and D.

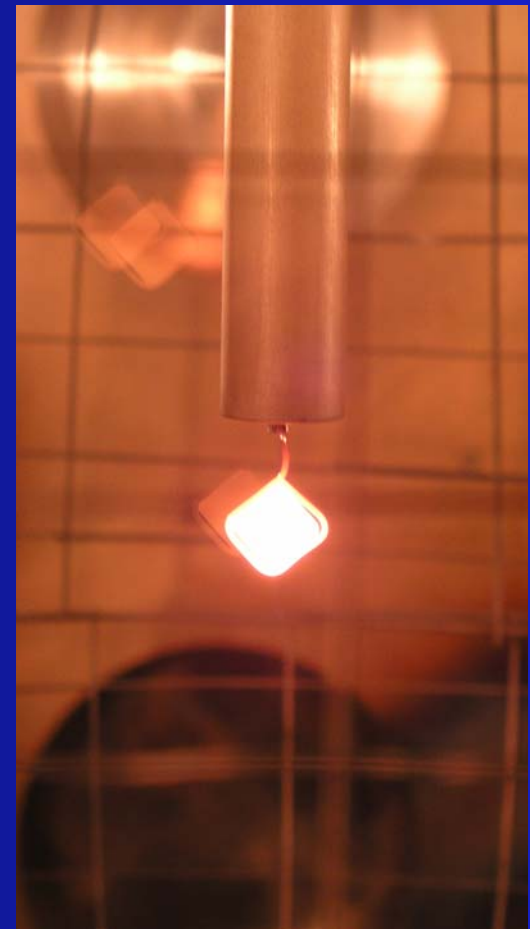
UW IEC Chamber has Capability of High-Temperature Implantation at 10-100 kV



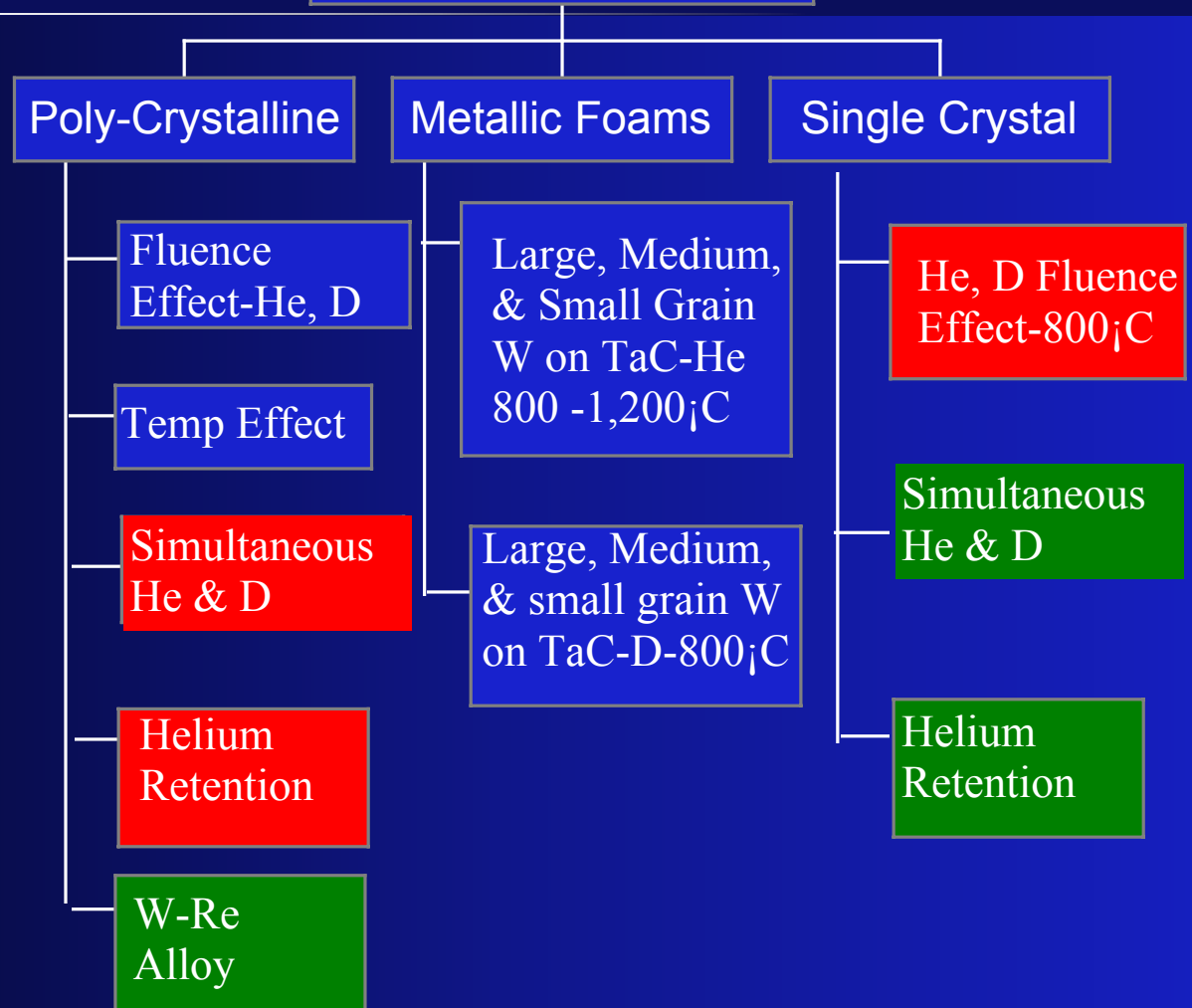
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D^+ , 20 kV, 5 mA
2 mtorr, 1100 °C



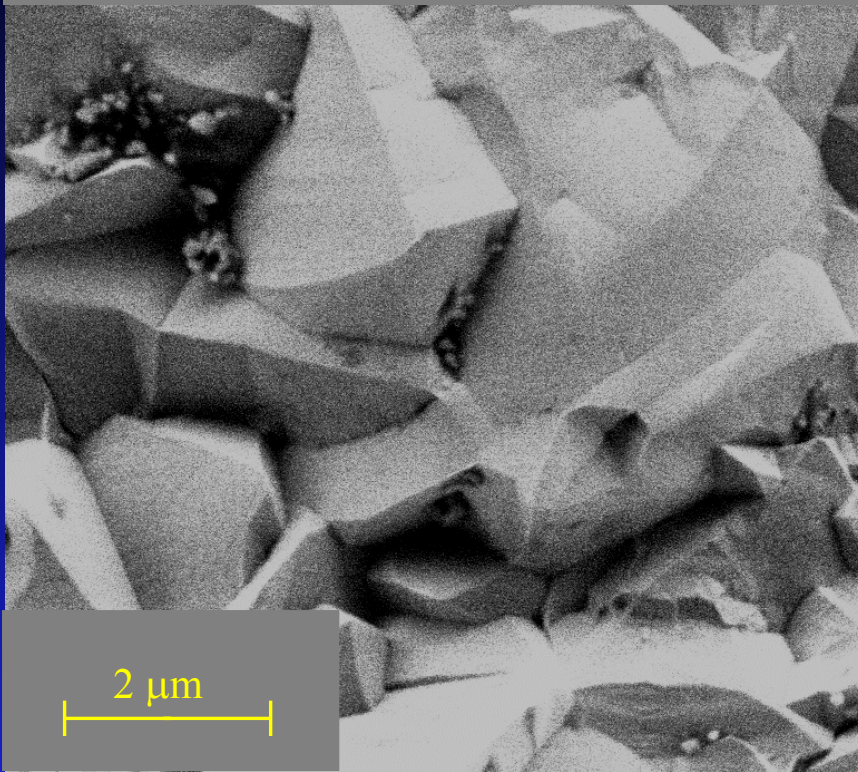
Assess Ability of W
Coatings to Operate
In a HAPL Environment
He⁺, D⁺, 800-1,200 °C



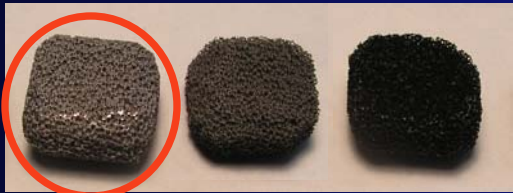
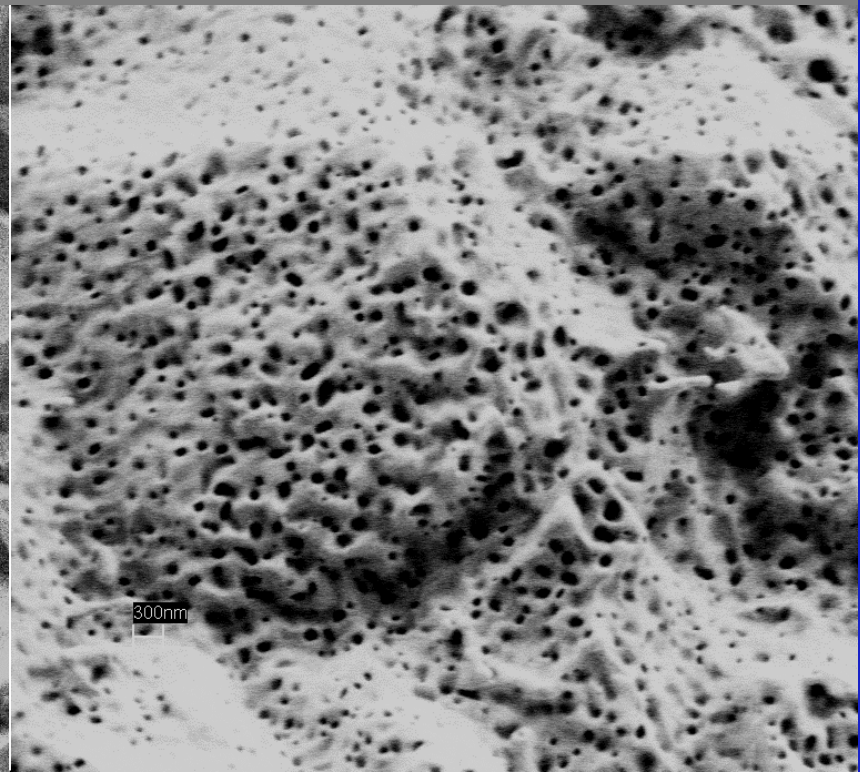
High Temperature He⁺ Implantation Resulted in Porous Surface Structure in Large Grain W-coated TaC



As Received – Large Grain W



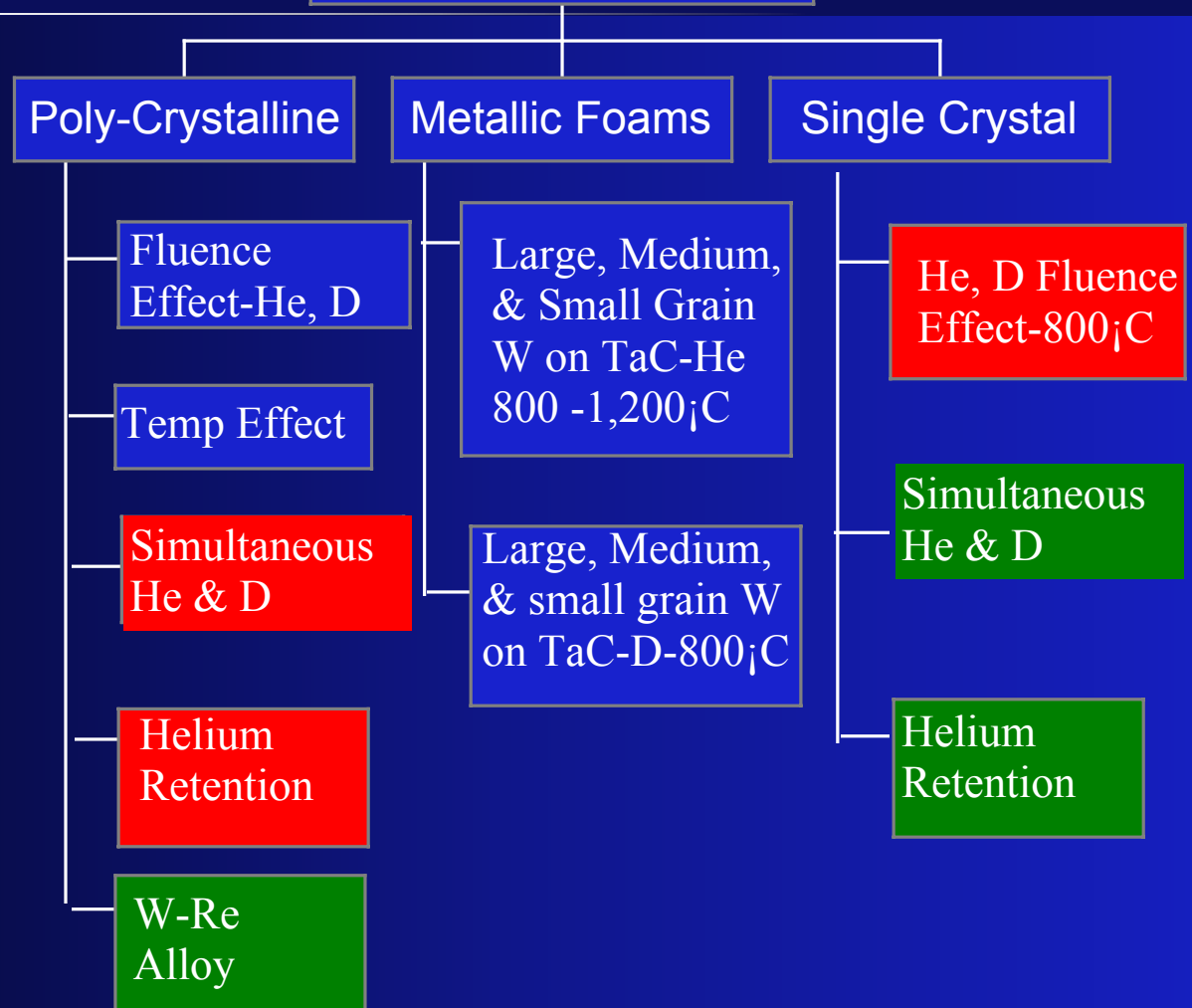
Irradiated at 800 °C



Large Grain W-coated TaC Sample Irradiated at 800 °C with a 6×10^{17} He⁺/cm² Fluence

Ref. HAPL Chamber Operation for ~8 hours

Assess Ability of W
Coatings to Operate
In a HAPL Environment
He⁺, D⁺, 800-1,200 °C



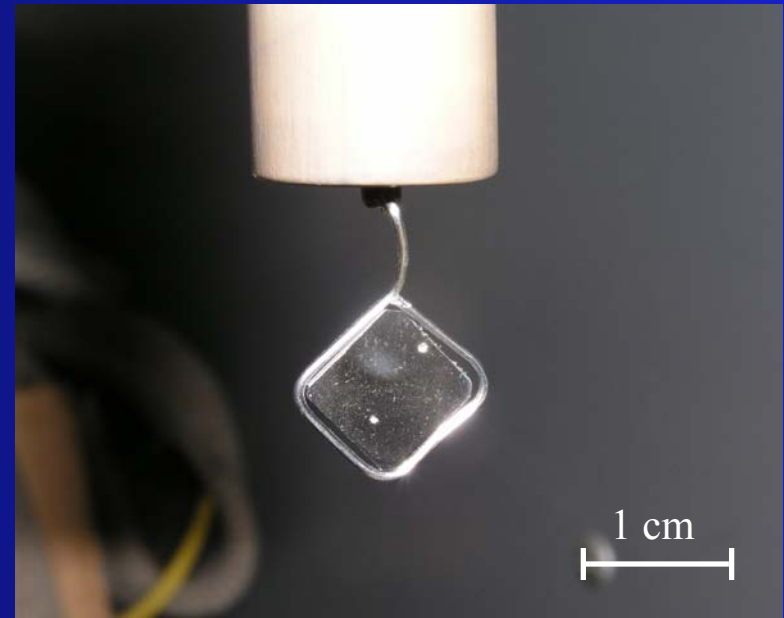
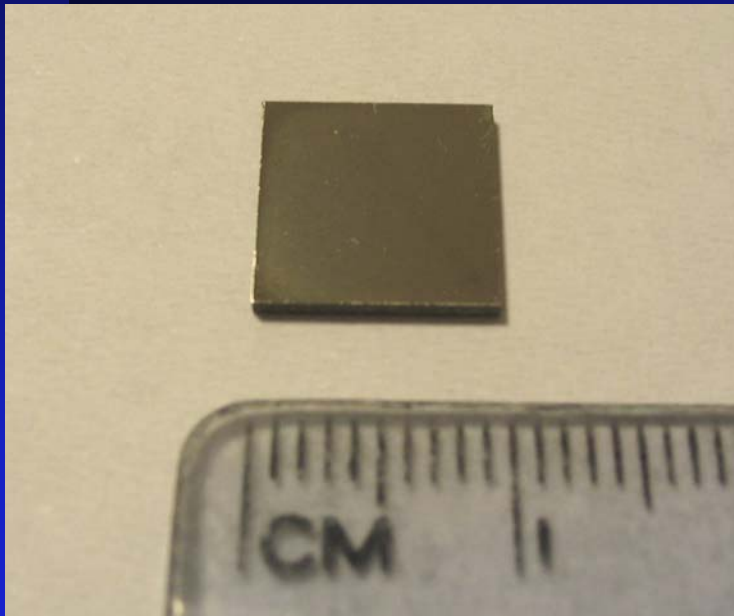
Progress Since the Last Meeting



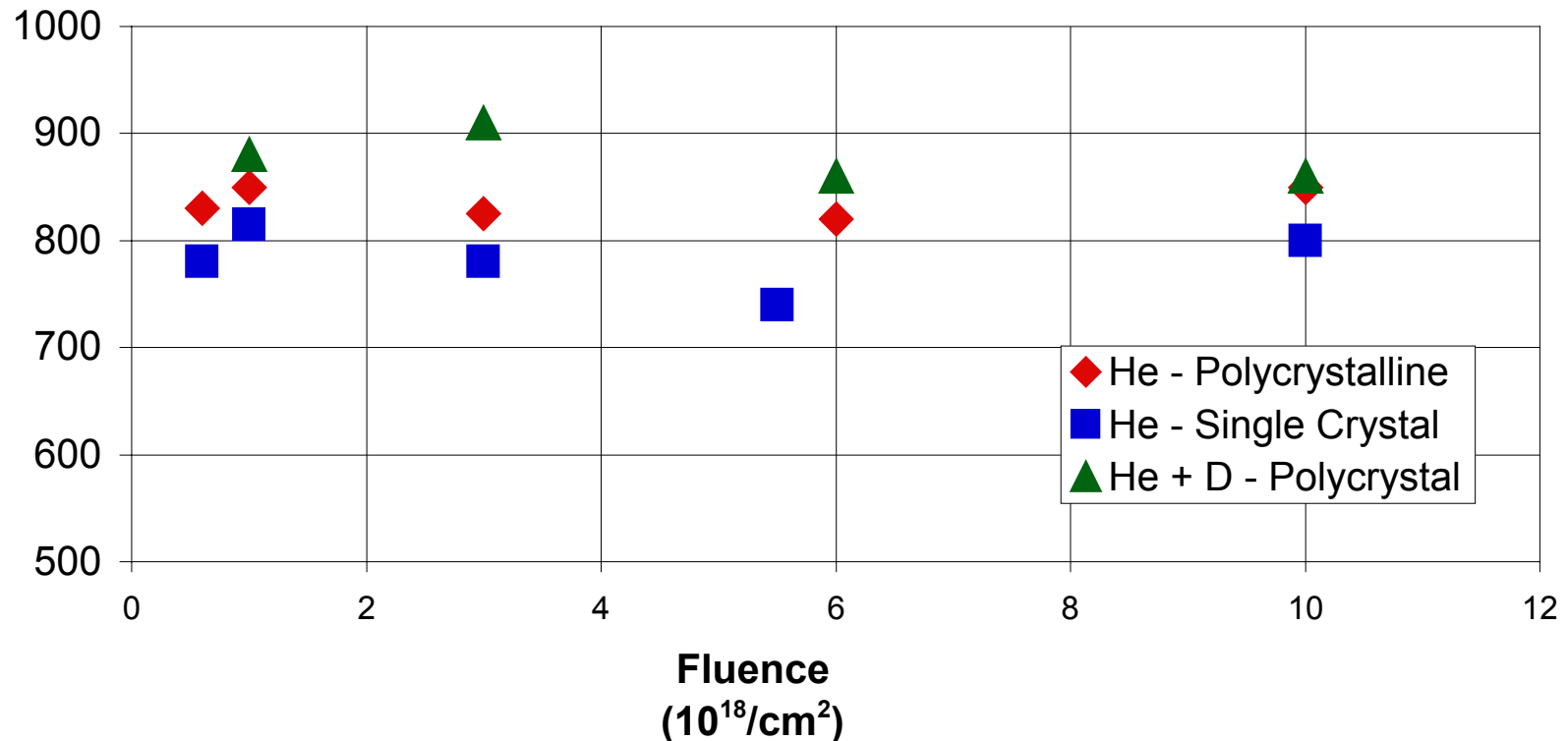
- He⁺ Fluence scans were performed on **polycrystalline** tungsten at 800 °C
- He⁺ Fluence scans were performed on **single crystal** tungsten at 800 °C
- **Simultaneous** He⁺ and D⁺ Fluence scans were performed on polycrystalline tungsten at 800 °C
- Elastic Recoil Detections was used to examine the **retention rates and depth profiles** of He⁺ and D⁺ in tungsten samples

Two Types of Tungsten Samples Were Used for Irradiation Experiments

- Powder metallurgy or single crystal samples
- Obtained from Lance Snead, Oak Ridge
- Polished finish
- Spot-welded onto a W-Re wire loop



Experimental Conditions*

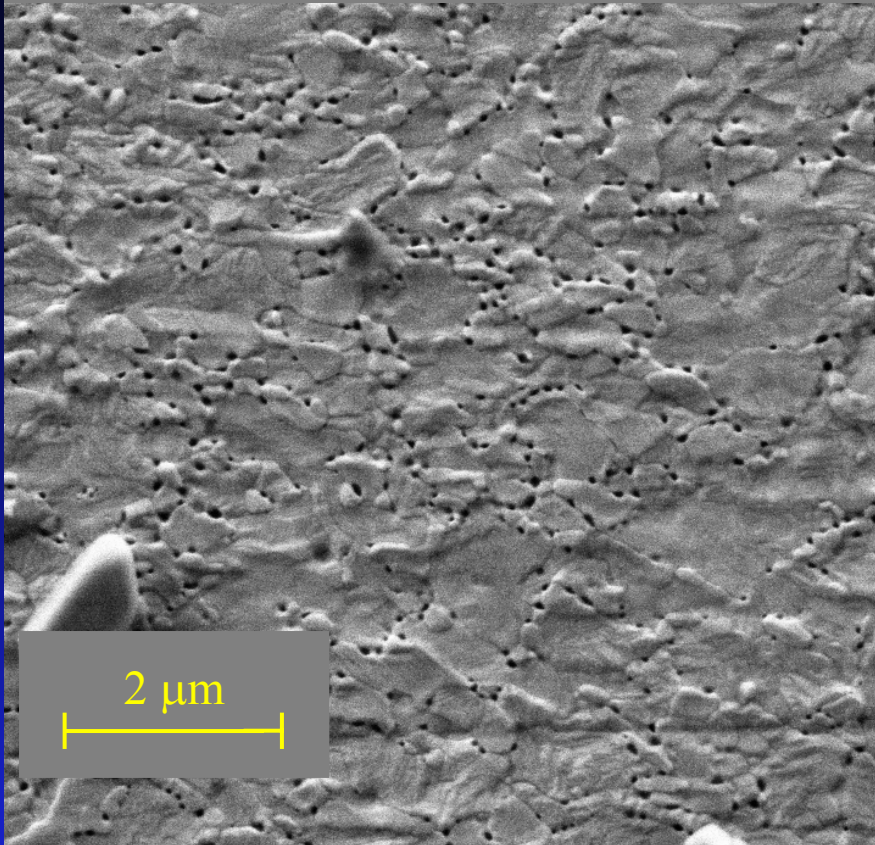


*All experiments were performed at 30 kV, 0.5 mTorr, $2 \pm 1 \times 10^{16} \text{ \#}/\text{cm}^2\text{s}$

* Secondary Emission Coefficient of 2 was assumed for these experiments⁹

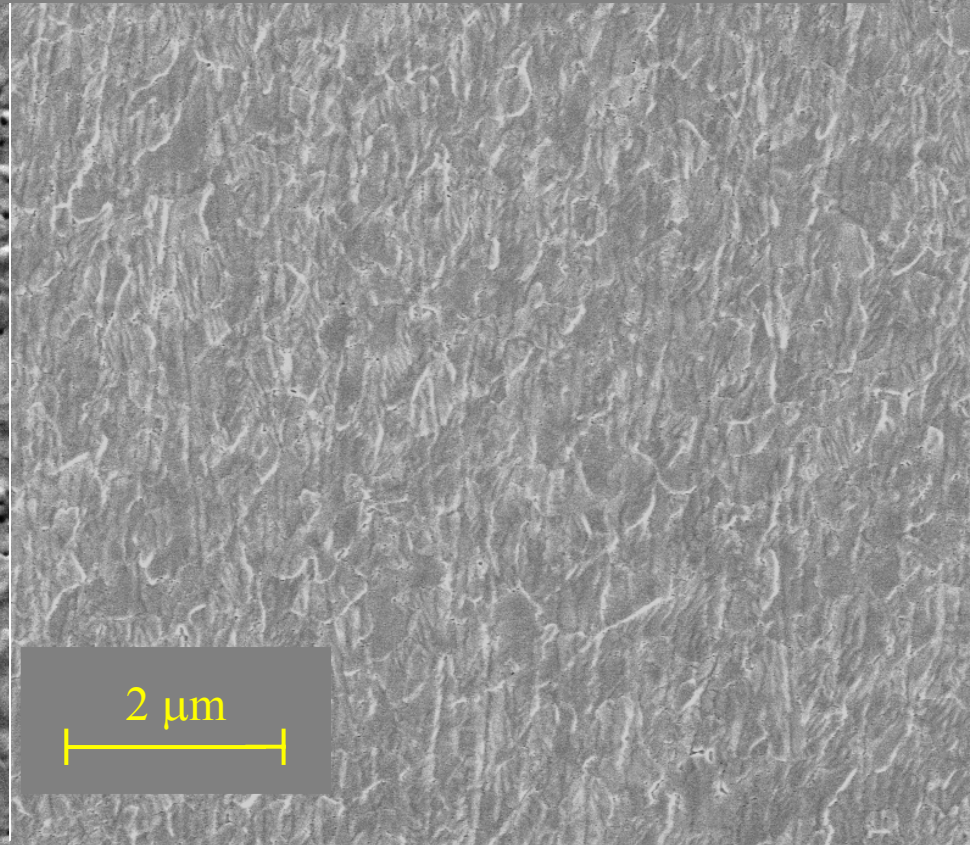
Threshold for He Pore Formation at 30 kV in Single Crystal Tungsten is Higher than Polycrystalline

Polycrystalline, 850 °C



9.4×10^8 pores/cm²

Single Crystal, 815 °C

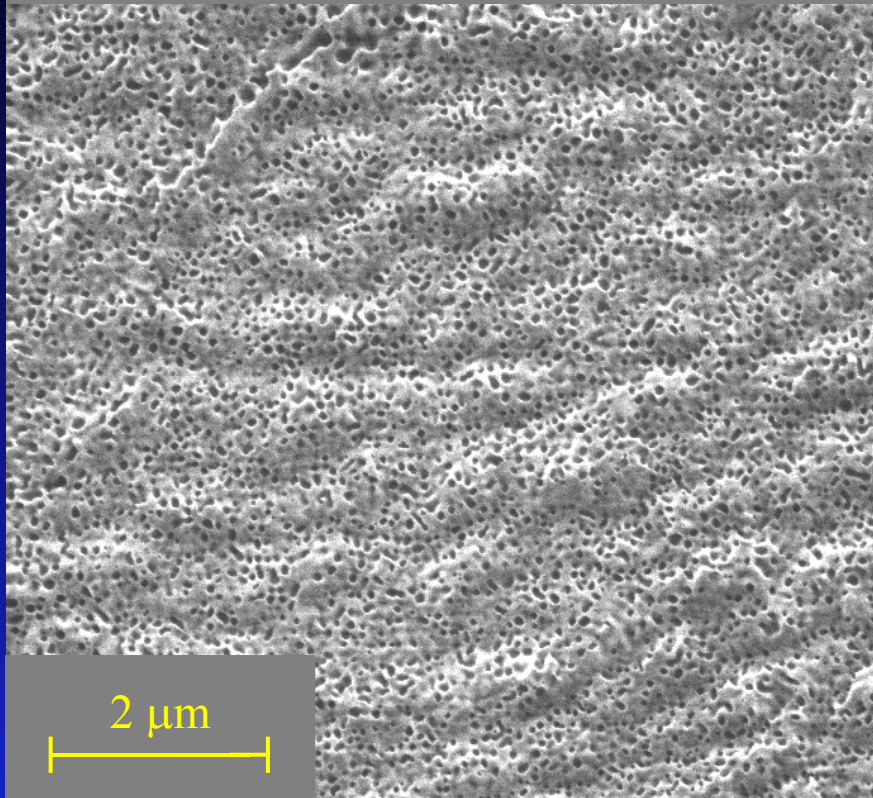


$<5 \times 10^7$ pores/cm²

Tungsten Samples at 1×10^{18} He⁺/cm²

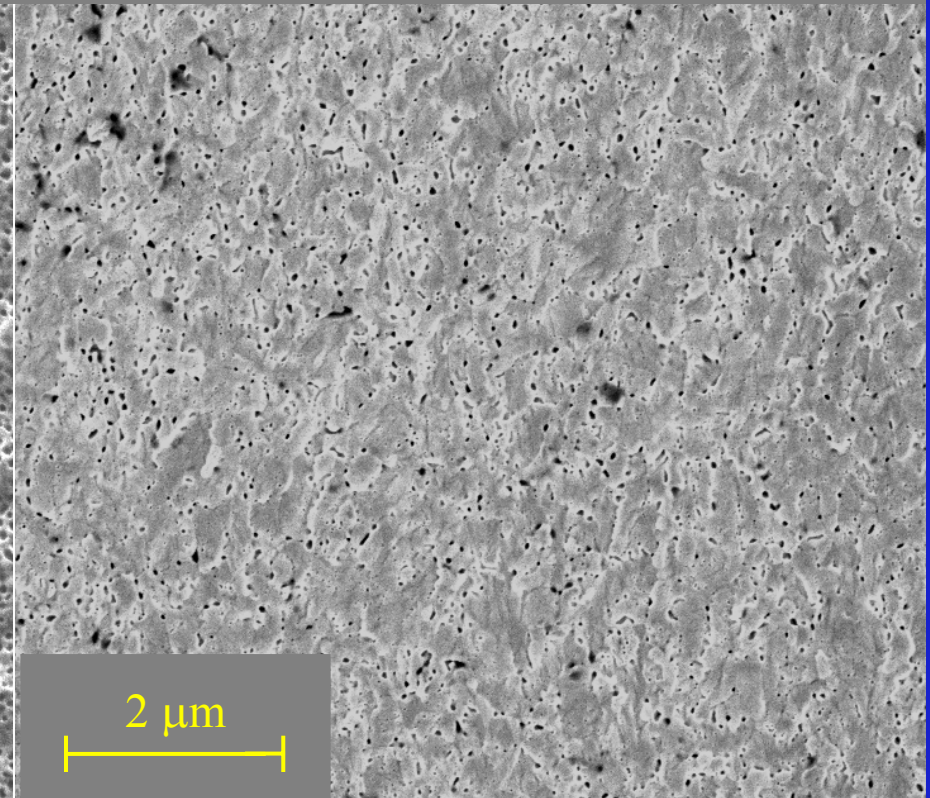
Single Crystal Tungsten Shows Reduced Pore Density ($\approx 3X$) at Higher Fluences

Polycrystalline, 825 °C



5.8×10^9 pores/cm²

Single Crystal, 780 °C

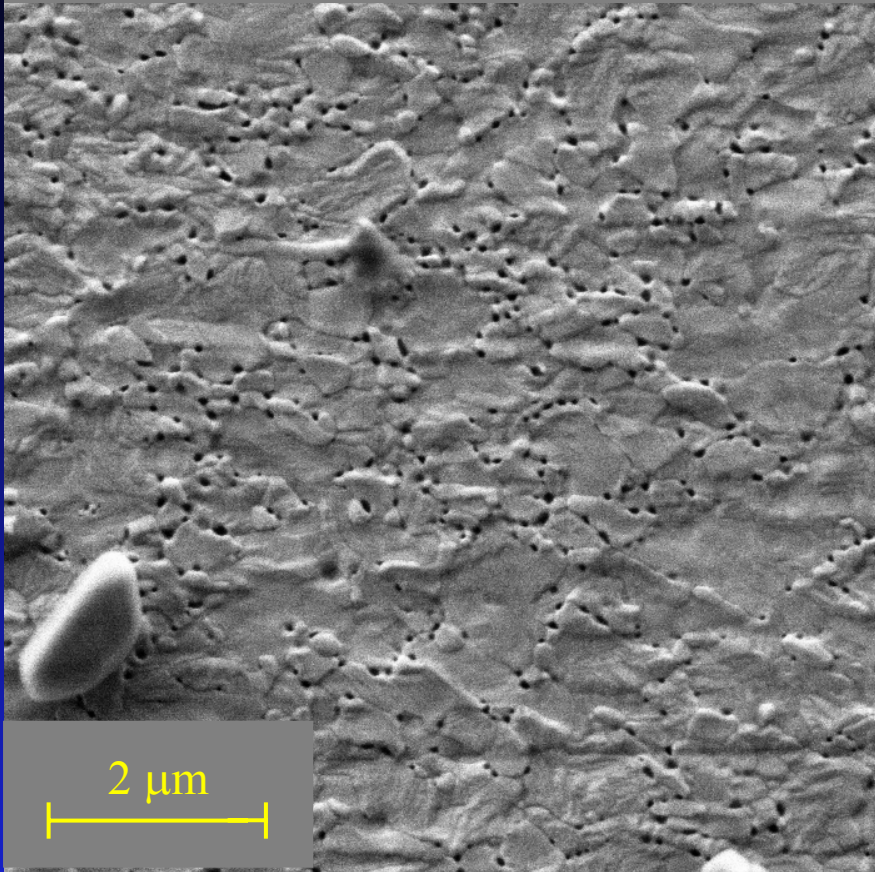


2.3×10^9 pores/cm²

Tungsten Samples at 3×10^{18} He⁺/cm²

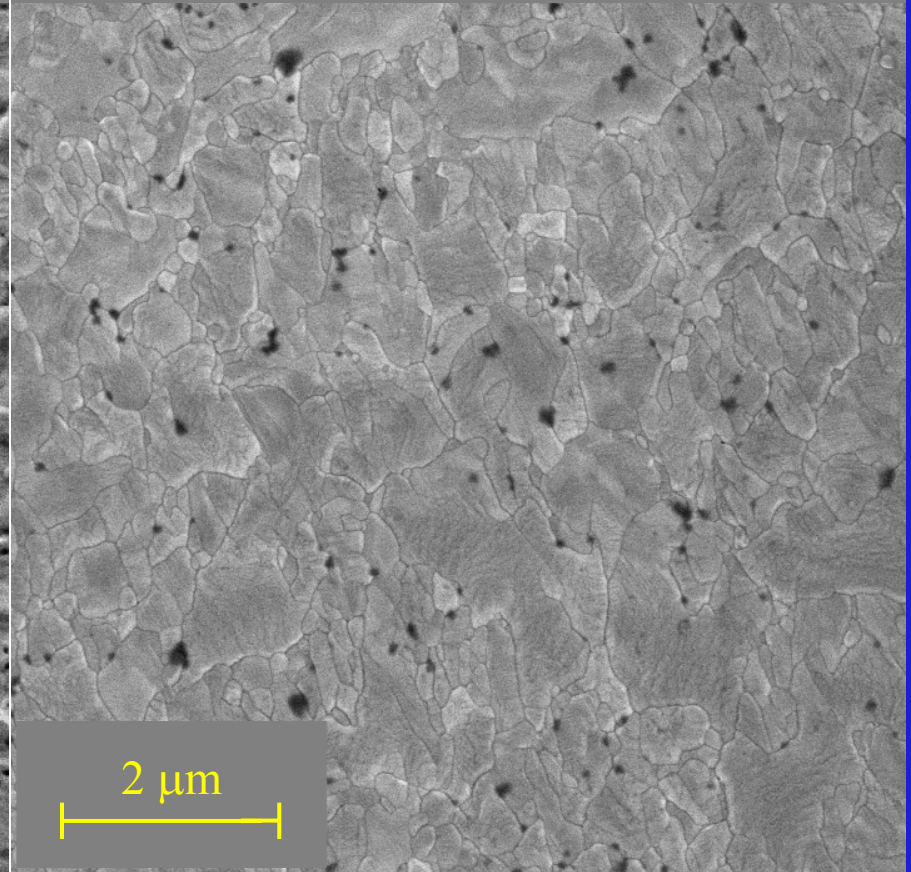
At Low Fluences, Simultaneous D^+ and He^+ Reduced Pore Density by a Factor of Four

Helium Only, 850 °C



9.4×10^8 pores/cm²

Helium + Deuterium, 880 °C

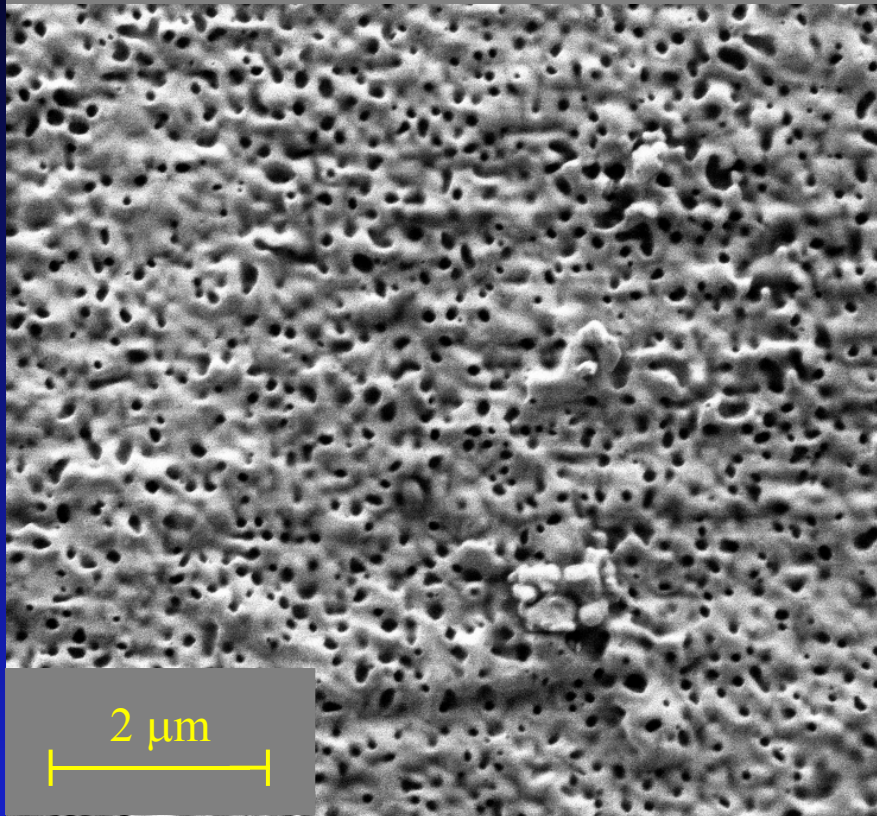


2.4×10^8 pores/cm²

Polycrystalline Tungsten Samples at 1×10^{18} He^+ /cm²

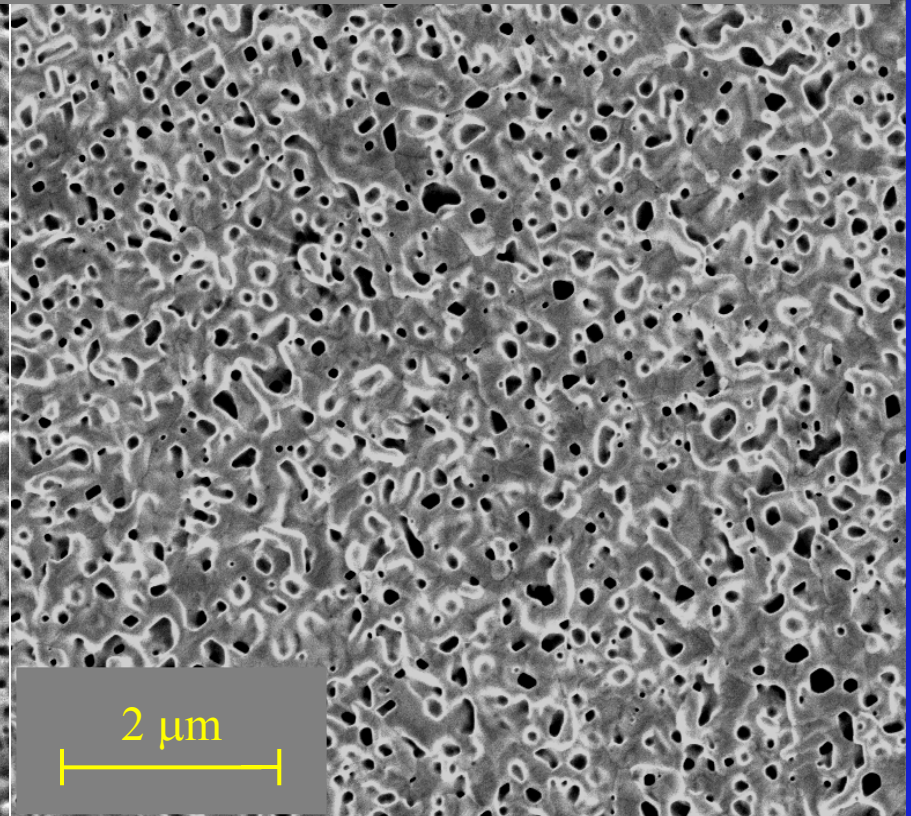
Simultaneous D^+ and He^+ Has Little Effect on Pore Density in Polycrystalline W at Higher Fluences

Helium Only, 850 °C



5.9×10^9 pores/cm²

Helium + Deuterium, 860 °C



4.1×10^9 pores/cm²

Tungsten Samples at 1×10^{19} He^+ /cm²

Elastic Recoil Detection (ERD) Analysis Was Used to Evaluate Helium Concentrations

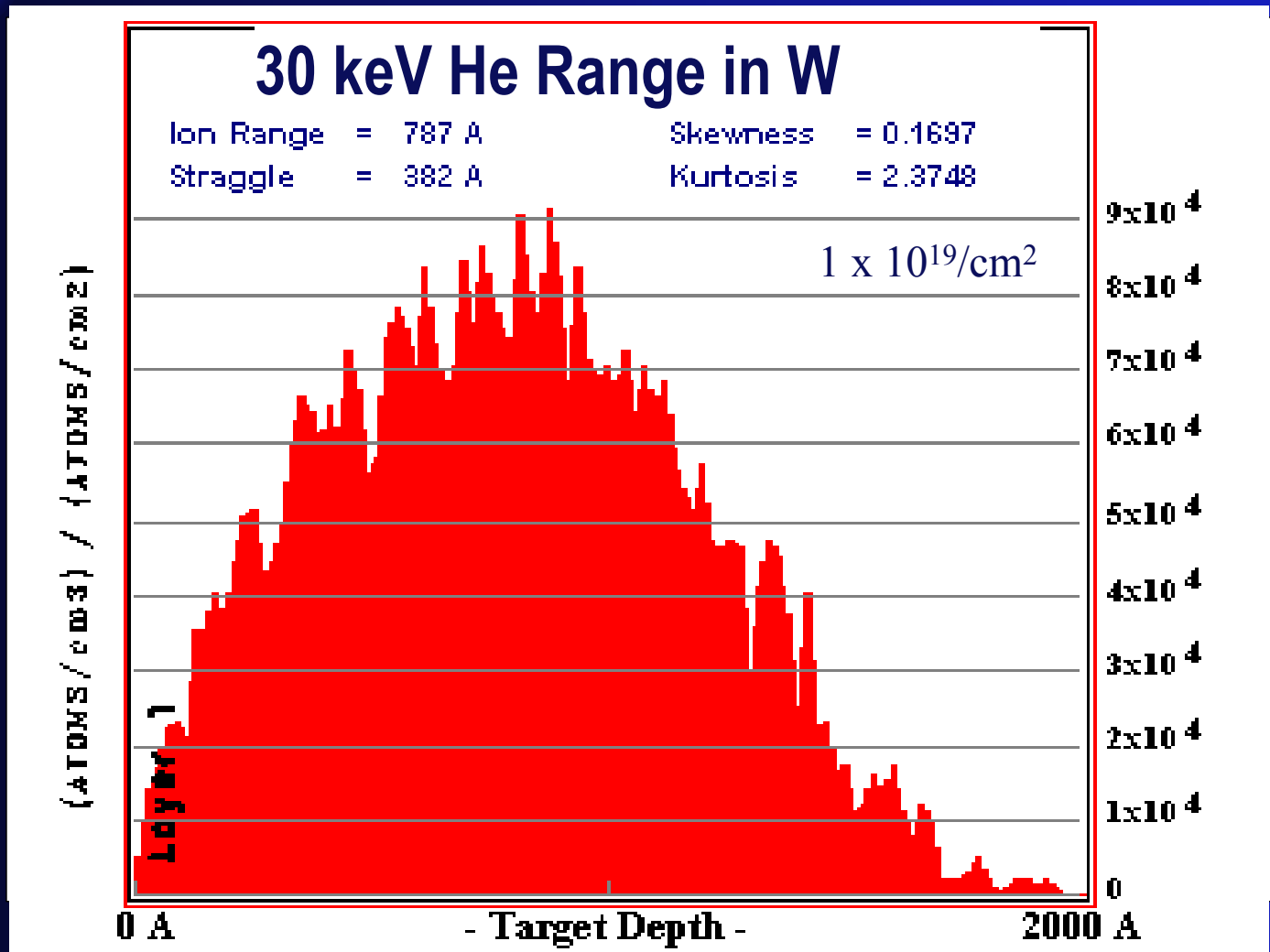
- UW-Madison Tandem Particle Accelerator



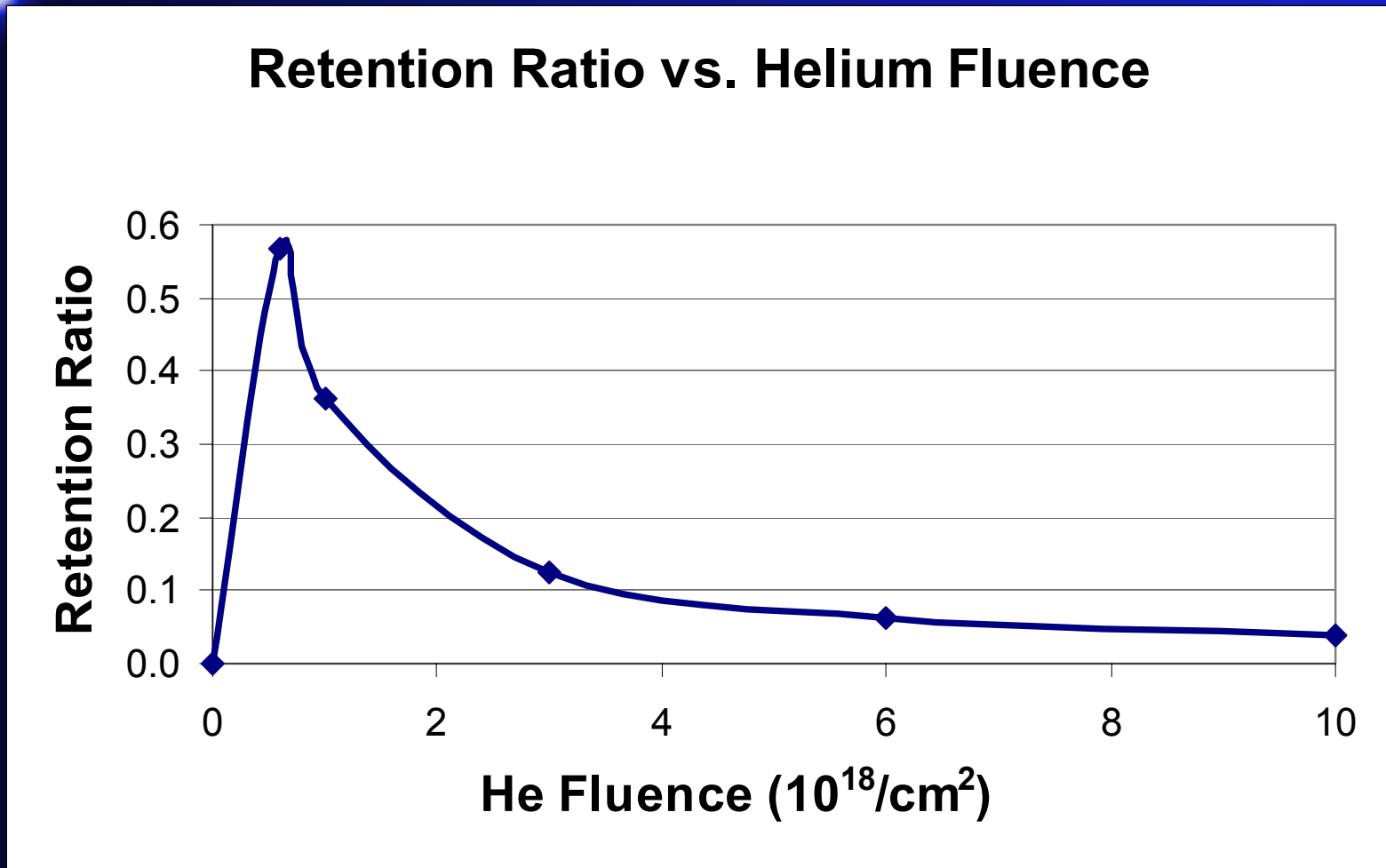
- 8 MeV (4^+) Oxygen Beam

Initial Helium Retention Profile

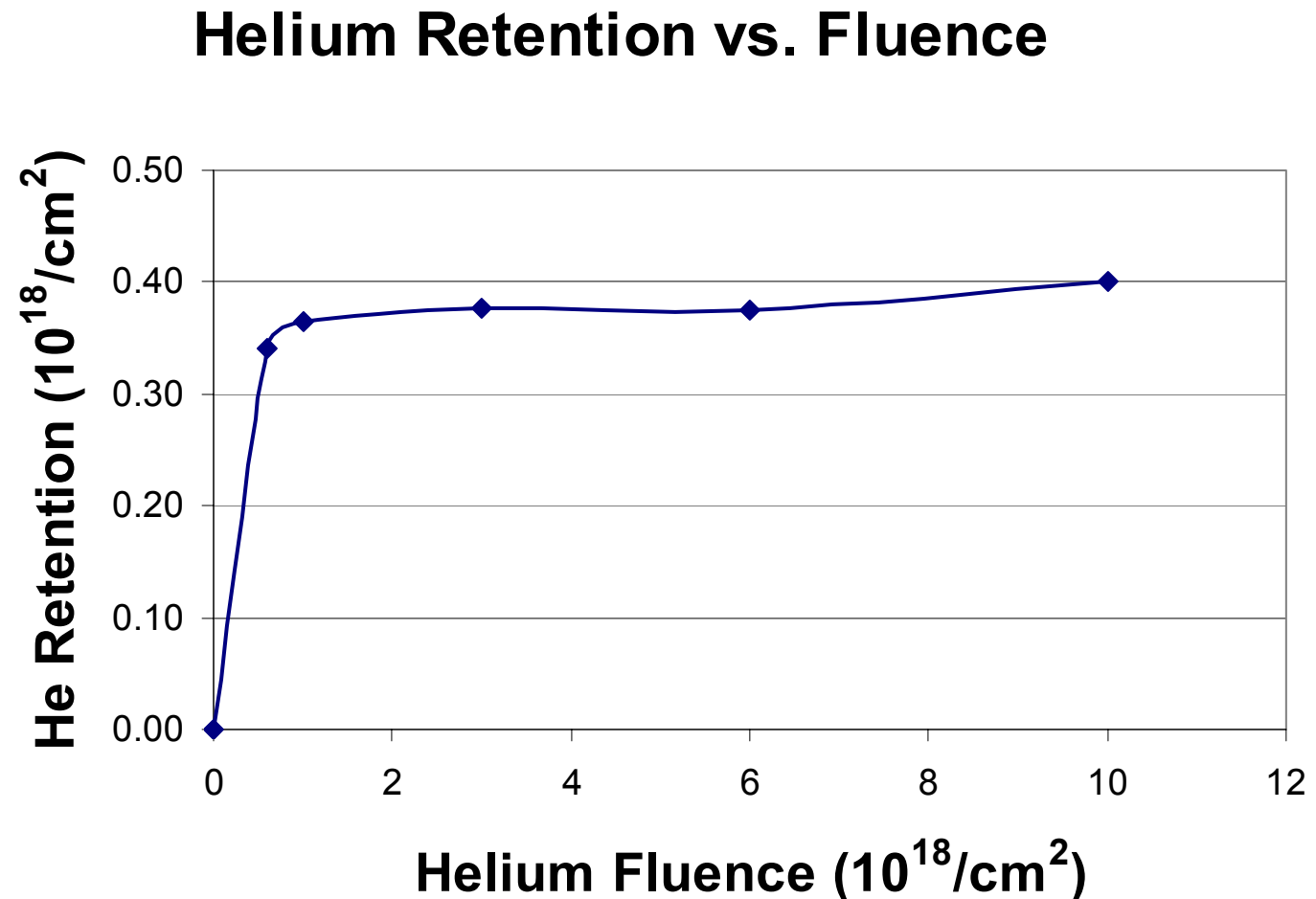
Qualitatively Fits TRIM Calculations



ERD Analysis Indicates That There May Be a Substantial Amount of \square He Recycle



ERD Analysis Indicates Saturated Amount of Helium Retention



Conclusions



- Threshold for He pore formation in single crystal tungsten is higher than polycrystalline material.
- Single crystal tungsten shows reduced surface pore density at higher fluences ($10^{18} - 10^{19}$ #/cm²).
- Simultaneous D⁺ and He⁺ bombardment on polycrystalline tungsten reduced pore density by a factor of four at low fluences.
- At higher fluences, simultaneous D⁺ and He⁺ irradiation produced the same surface pore density as He⁺ irradiation.
- Initial 30 keV helium retention profiles qualitatively fit TRIM calculations
- Elastic Recoil Detection analysis indicates saturated helium retention in polycrystalline tungsten

Future Work

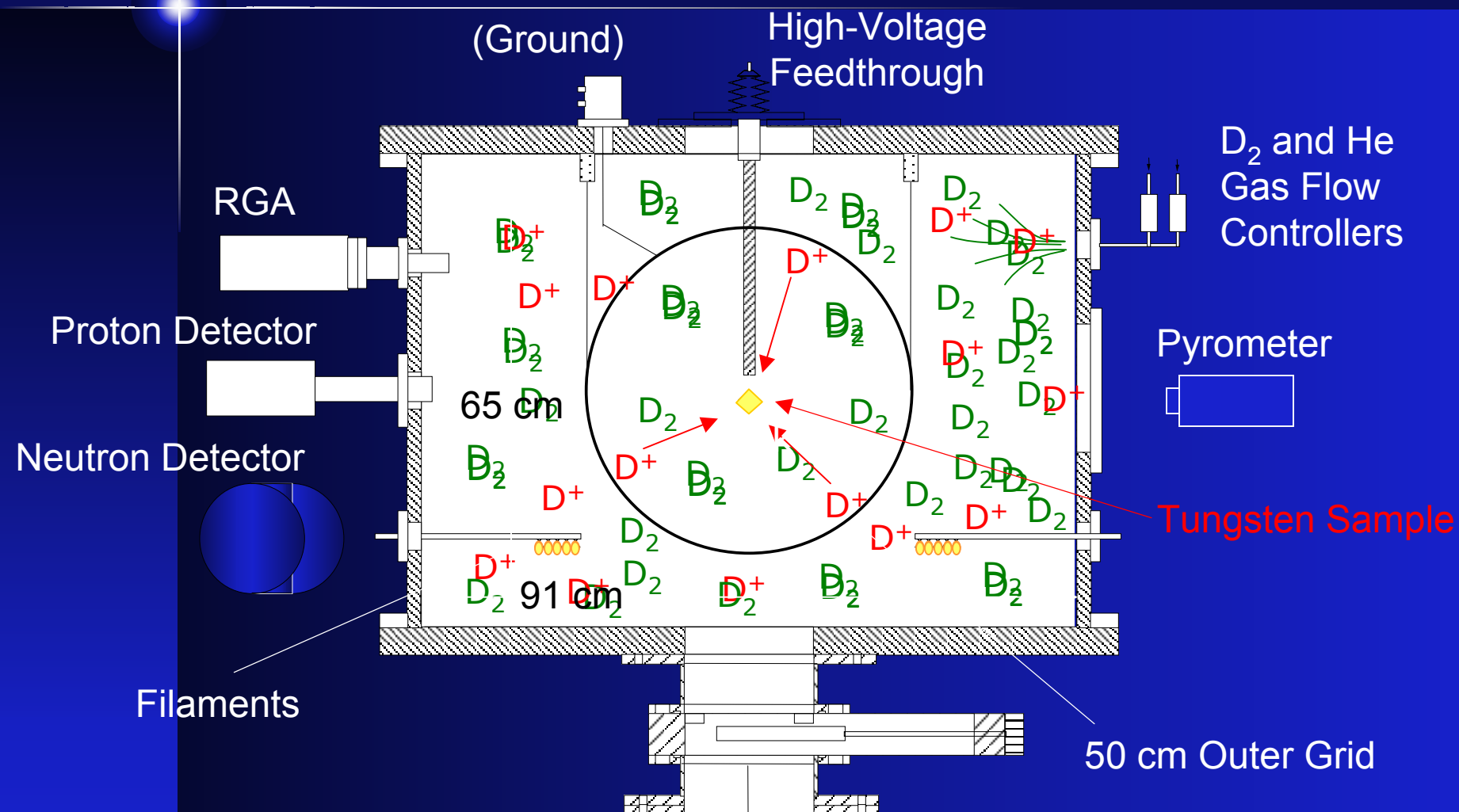
- Examine effects of alloying tungsten samples with 25% rhenium in the 700 – 1200 °C range
- Evaluate deuterium retention rates and profiles using ERD analysis
- Determine helium retention rates and profiles in single crystal tungsten samples using ERD analysis

Questions?

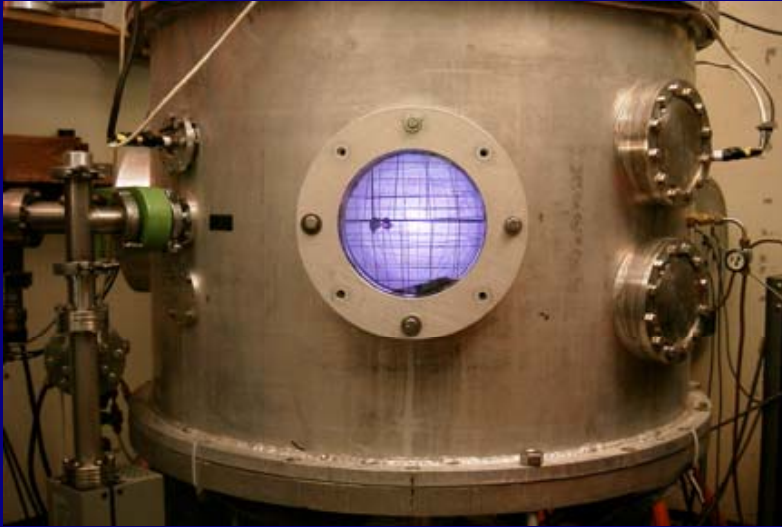
1 μm



IEC Device Provides Uniform Ion Fluence



World Record Steady State D³He Fusion Reaction Rates Achieved in Wisconsin IEC Devices



200,000,000 reactions per second