



# Required Dimensions of HAPL Core System with Magnetic Intervention

**Mohamed Sawan**

Carol Aplin

*UW Fusion Technology Inst.*

Rene Raffray

*UCSD*

HAPL Project Meeting

NRL

October 30 - 31, 2007



THE UNIVERSITY  
of  
**WISCONSIN**  
MADISON

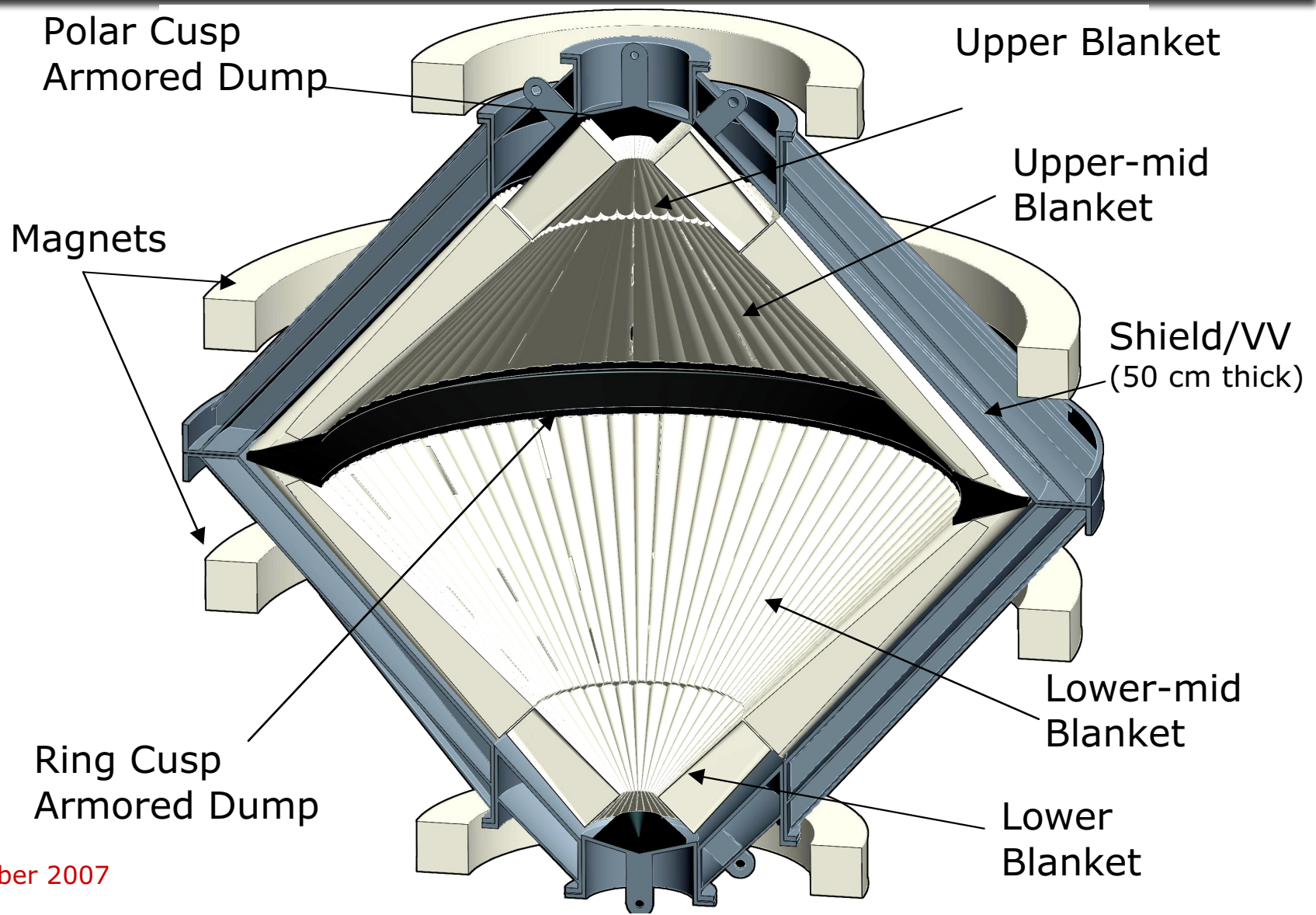
# Background

- Two HAPL core system configurations considered with magnetic intervention
  - Small VV between chamber and magnets
  - Large VV enclosing chamber and magnets
- Two blanket design options considered with low electrical conductivity SiC<sub>f</sub>/SiC composite structure (required for dissipating the magnetic energy resistively)
  - LiPb/SiC
  - Flibe/Be/SiC
- Required dimensions of HAPL core components that satisfy nuclear design requirements were determined for the two blanket concepts and the two core system configurations



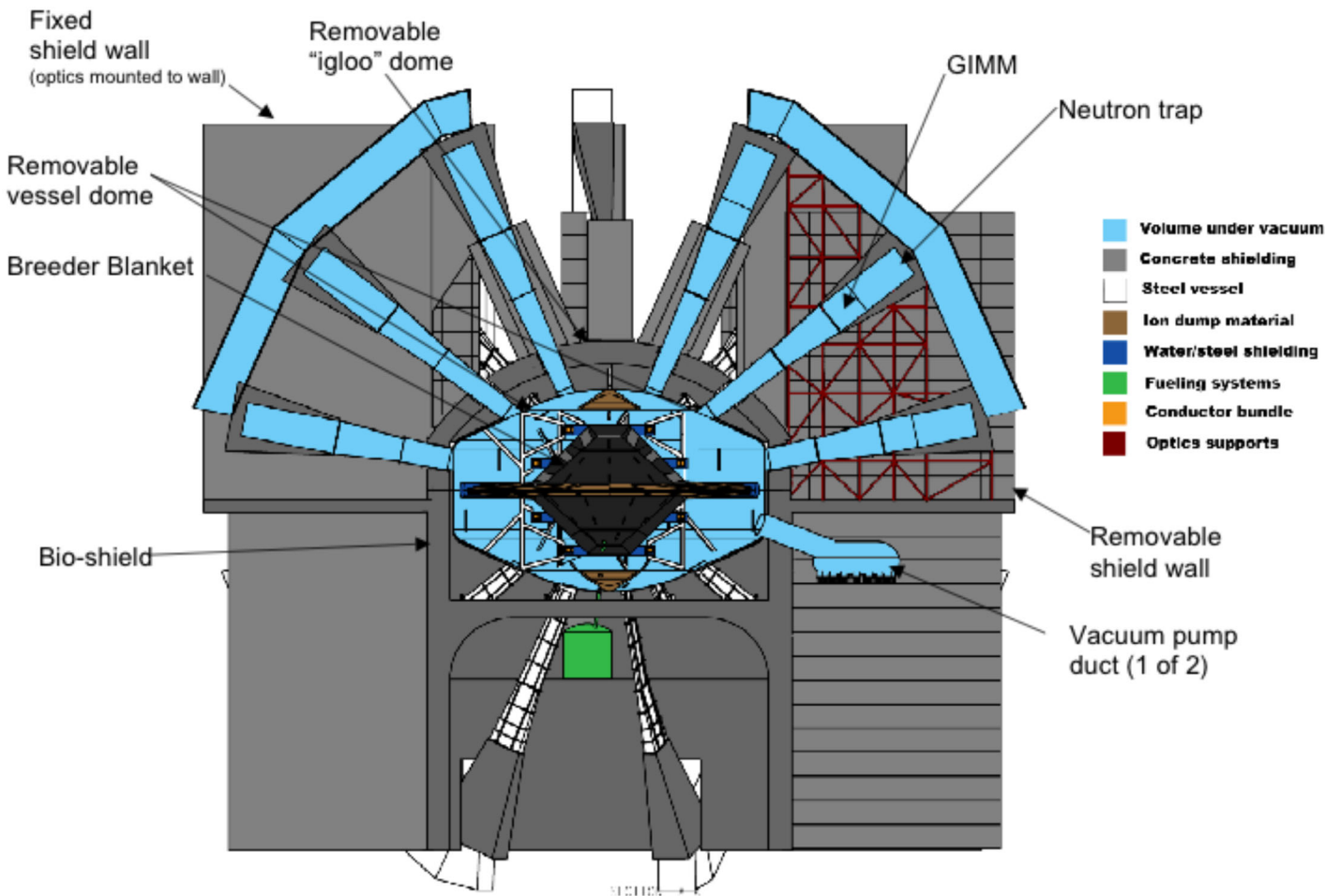
# Chamber Configuration

(Magnets outside Shield/VV)





# Chamber Configuration (Magnets inside VV)

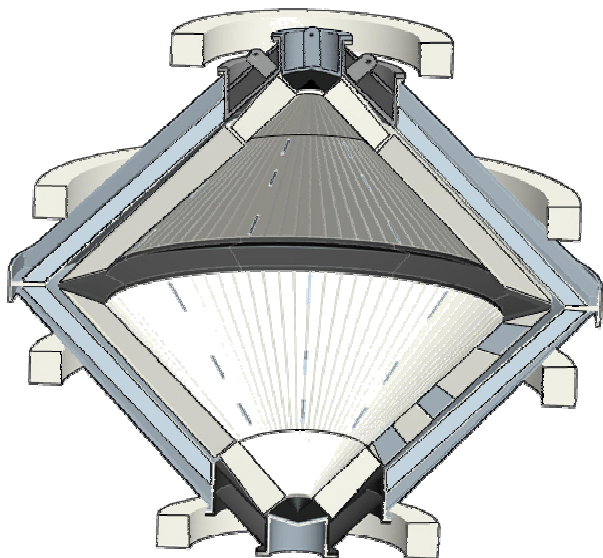
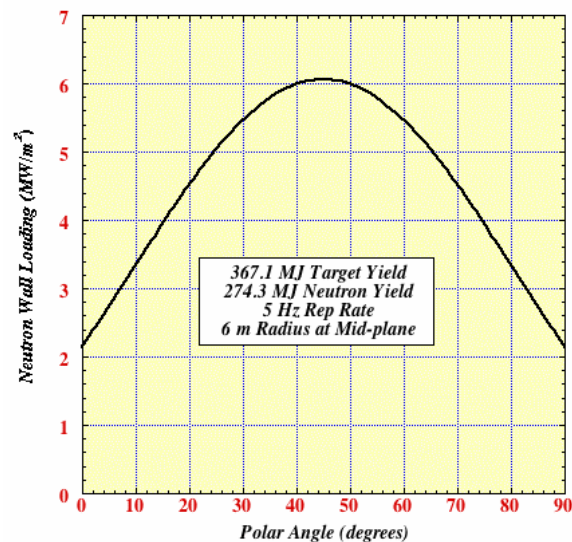
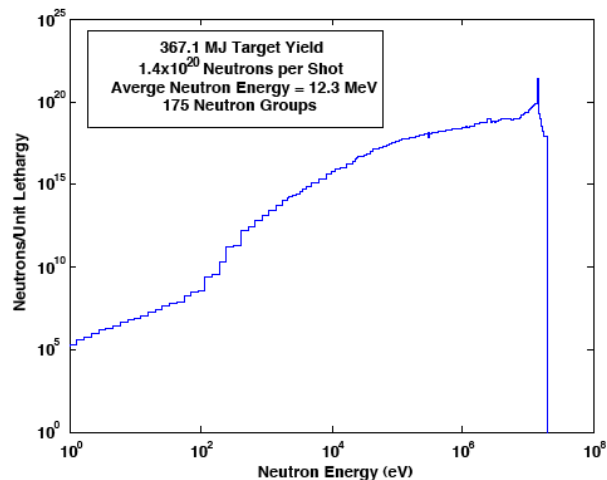


- Local SS/water shield surrounds magnets
- Blanket and magnets with their associated shields are *inside* VV
- Bio-shield is outside VV





# Neutron Wall Loading Distribution

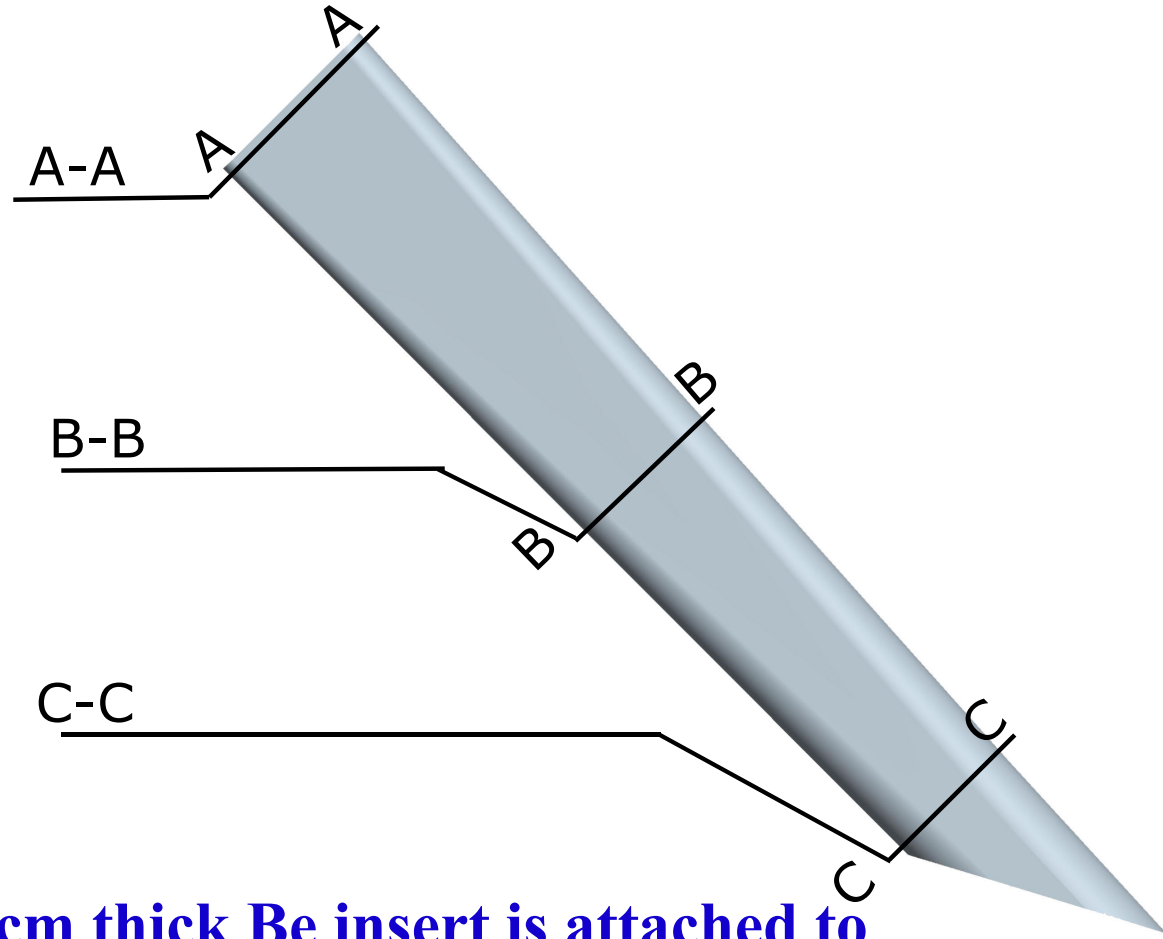
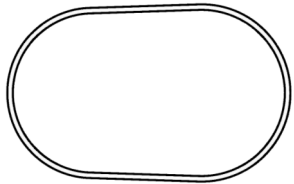
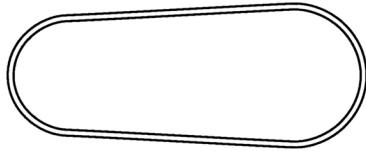
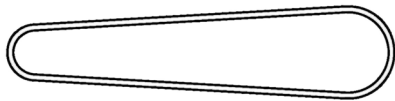


- NWL peaks at 45° polar angle where FW is closest to target and source neutrons impinge perpendicular to it
- Peak NWL is 6 MW/m<sup>2</sup>
- Average chamber NWL is 4.3 MW/m<sup>2</sup>



# Blanket Sub-Module

## Cross-Sections



- With Flibe a 1 cm thick Be insert is attached to back wall of FW coolant channel

# Nuclear Design Requirements

- Tritium self-sufficiency  
Overall TBR >1.1
- Shield and VV are lifetime components  
Peak end-of-life radiation damage <200 dpa
- Magnet is lifetime component  
Peak fast neutron fluence < $10^{19}$  n/cm<sup>2</sup> (E>0.1 MeV)  
Peak insulator dose < $10^{10}$  Rads
- Vacuum vessel is reweldable  
Peak end-of-life He production <1 He appm
- Personnel access allowed during operation outside biological shield  
Operational dose rate <1 mrem/h

# Tritium Breeding Requirement

- Tritium breeding affected by space taken by ring and point cusps and beam ports
- Full angle subtended by the ring cusp and each of the point cusps is  $\sim 8.5^\circ$ 
  - Breeding blanket coverage lost by the ring cusp is 7.4%
  - Breeding blanket coverage lost by the two point cusps is 0.3%
- Breeding blanket coverage lost by 40 beam ports is 0.7%
- Total breeding blanket coverage lost is 8.4%
- For an overall TBR of 1.1 required for tritium self-sufficiency, *the local TBR should be 1.2*

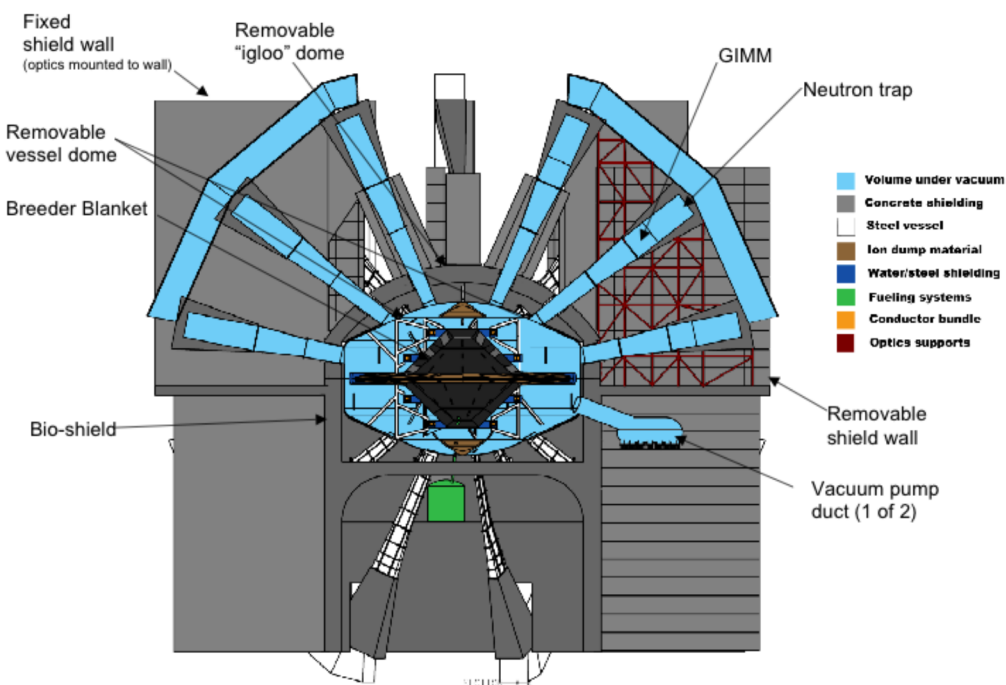




# Dimensions for Configuration with Small VV

- Blanket thickness is 70 cm at mid-plane and increases to 106 cm at top/bottom of chamber
- A 50 cm thick steel/water shield that doubles as VV is used between blanket and magnets
- ~1.5 m thick biological shield is required behind the blanket and shield/VV and increased to ~2.5 m behind beam ports
- All nuclear design requirements satisfied with these dimensions for both LiPb/SiC (with 90% Li-6) and Flibe/SiC (with nat. Li) blankets
- Flibe/SiC gives better performance parameters compared to LiPb/SiC
  - ~3% higher thermal power
  - A factor of 5 lower dpa in shield at end-of-life
  - A factor of 2 lower magnet insulator dose at end-of-life
- Flibe has the advantage of lighter weight to support and lower electric conductivity

# Neutronics Assessment for MI Chamber Core Configuration with Outer VV



➤ Several iterations carried out for both LiPb and Flibe blankets with conditions at polar angle of  $85^\circ$  to determine dimensions that simultaneously satisfy all nuclear design requirements

- ✓ Tritium self-sufficiency is achievable
- ✓ Shield, magnets, VV are lifetime components
- ✓ VV is reweldable
- ✓ Operational personnel accessibility outside bio-shield

- Local SS/water shield surrounds magnets
- Blanket and magnets with their associated shields are *inside* VV
- Bio-shield is outside VV



# Dimensions of MI Chamber Core Components (Flibe/SiC Blanket Option)

- Blanket thickness varies from 100 cm at mid-plane to 150 cm at top/bottom of chamber
- Use natural Li in Flibe
- 25 cm thick steel/water (25% water coolant) magnet shield
- 10 cm steel/water (25% water coolant) vacuum vessel
- 1.9 m concrete bio-shield (70% concrete, 20% carbon steel C1020, 10% water)

- Local TBR 1.204
  - ➡ Tritium self-sufficiency can be achieved
- Peak EOL shield damage 0.04 dpa
  - ➡ Magnet shield is lifetime component
- Peak EOL magnet fast neutron fluence  $1.14 \times 10^{18}$  n/cm<sup>2</sup>
- Peak EOL magnet insulator dose  $3.77 \times 10^9$  Rads
  - ➡ Magnet is lifetime component
- Peak EOL VV He production 0.13 appm (FS), 3.23 appm (SS)
  - ➡ Ferritic steel vacuum vessel is reweldable
- Operational dose rate outside bio-shield 0.27 mrem/h
  - ➡ Personnel access allowed during operation outside bio-shield

# Required Dimensions for LiPb/SiC Blanket

- Blanket composition is 90% LiPb (90% Li-6) and 10% SiC structure
- Using **same dimensions** determined for the Flibe/SiC blanket option **does not allow for simultaneously satisfying all design requirements**
  - Local TBR 1.47 (excessive breeding)
  - Peak EOL magnet insulator dose  $4 \times 10^{10}$  Rads (magnet not lifetime component)
  - Operational dose rate outside bio-shield 1.1 mrem/h (need thicker bio-shield)
- **Reducing enrichment results in less effective shielding**
- Using a thicker blanket will make it more difficult to support the weight and excessive tritium will be produced
- **More magnet shielding is needed**
- Several calculations performed with conditions at polar angle of  $85^\circ$  to determine dimensions that satisfy all design requirements





# Dimensions of MI Chamber Core Components (LiPb/SiC Blanket Option)

- Blanket thickness varies from 80 cm at mid-plane to 120 cm at top/bottom of chamber
  - Use low Li enrichment in LiPb (10% Li-6)
  - 45 cm thick steel/water (25% water coolant) magnet shield
  - 10 cm steel/water (25% water coolant) vacuum vessel
  - 2.2 m concrete bio-shield (70% concrete, 20% carbon steel C1020, 10% water)
- 
- Local TBR 1.217
    - ➡ Tritium self-sufficiency can be achieved
  - Peak EOL shield damage 4 dpa
    - ➡ Magnet shield is lifetime component
  - Peak EOL magnet fast neutron fluence  $3.16 \times 10^{17}$  n/cm<sup>2</sup>
  - Peak EOL magnet insulator dose  $4.8 \times 10^9$  Rads
    - ➡ Magnet is lifetime component
  - Peak EOL VV He production 0.55 appm (FS), 541 appm (SS)
    - ➡ Ferritic steel vacuum vessel is reweldable
  - Operational dose rate outside bio-shield 0.42 mrem/h
    - ➡ Personnel access allowed during operation outside bio-shield



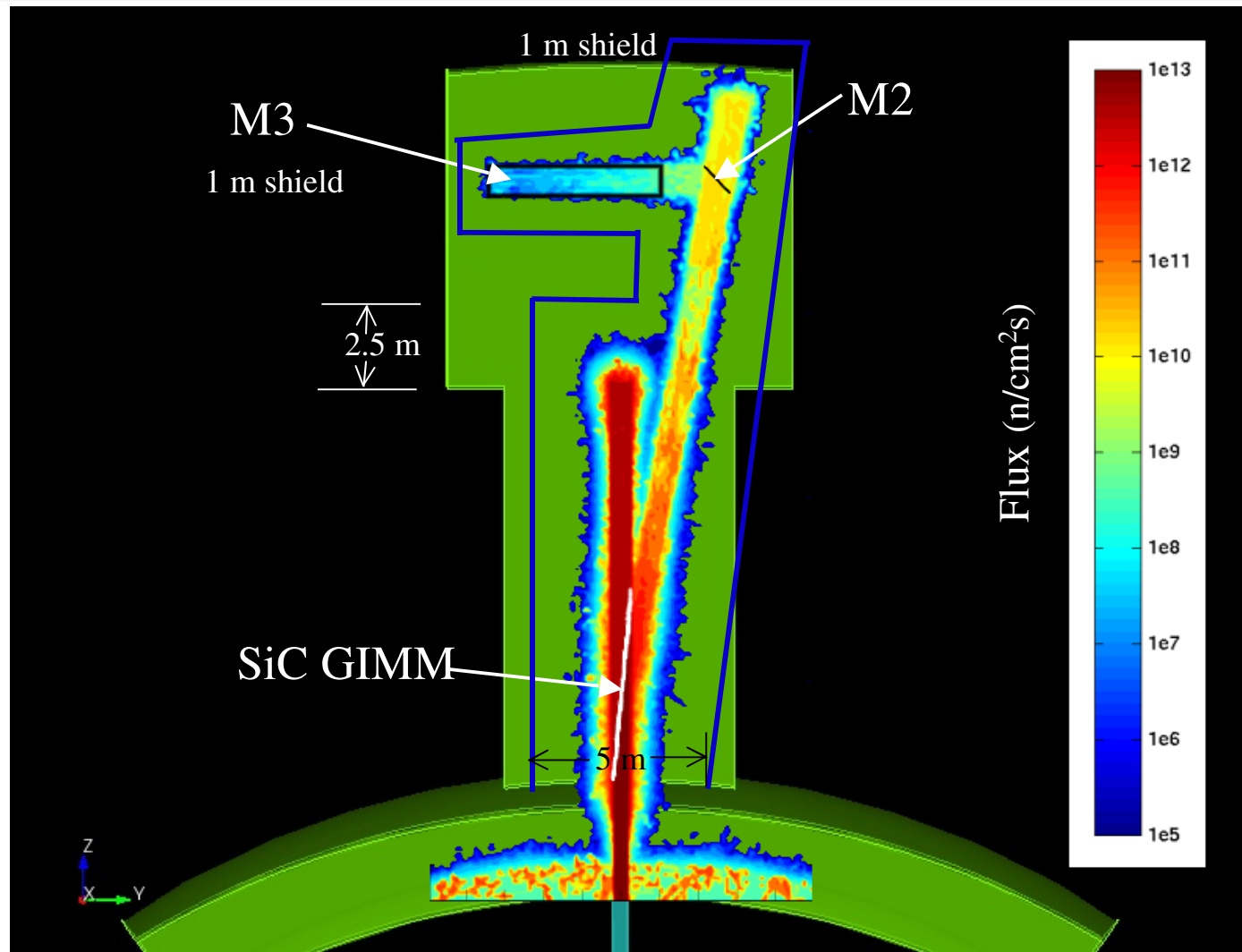
# Comparison of Dimensions that Satisfy All Design Requirements for the Blanket Options

|                              | <b>Flibe Blanket</b> | <b>LiPb Blanket</b> |
|------------------------------|----------------------|---------------------|
| Blanket Thickness (cm)       | <b>100-150</b>       | <b>80-120</b>       |
| Lithium Enrichment           | <b>7.5% Li-6</b>     | <b>10% Li-6</b>     |
| Magnet Shield Thickness (cm) | <b>25</b>            | <b>45</b>           |
| Vacuum Vessel Thickness (cm) | <b>10</b>            | <b>10</b>           |
| Bio-shield Thickness (cm)    | <b>190</b>           | <b>220</b>          |

- Although LiPb blanket is thinner, the weight is still larger
- Magnet shield is a factor of  $\sim 2$  heavier with LiPb blanket resulting in more support requirements
- $\sim 0.3$  m thicker bio-shield is required with LiPb blanket
- We find the Flibe blanket to be well suited for this configuration based on the above findings and because of its lower electrical conductivity



# Bio-shield Dimensions Around Final Optics



# Summary and Conclusions

- All neutronics requirements can be satisfied with a Flibe/SiC or a LiPb/SiC blanket in HAPL with magnetic intervention
- A 1 cm thick Be insert plate in the FW coolant channel is required with Flibe to ensure tritium self-sufficiency
- Determined dimensions that simultaneously satisfy all nuclear design requirements
- Flibe blanket is well suited for magnetic intervention due to lighter blanket weight to support, thinner magnet and biological shields, and lower electrical conductivity
- Upon converging on a reference blanket design and configuration option, 3-D neutronics calculations will be performed to confirm that the design satisfies all requirements