



# Final Radial/Vertical Builds for ARIES-ACT-SiC Power Core

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# Changes for ARIES-ACT Compared to ARIES-AT

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- 20 cm thick He cooled **Steel Ring** (formerly HT shield)
  - LiPb replaced by 20% He, per M. Tillack (resulting in ~5 cm thicker build)
  - SiC replaced by 80% ODS-FS structure.
- **Thin** He-cooled **VV**, per F. Najmabadi (5-10 cm with 90% FS and 10% He;  $T < 550^{\circ}\text{C}$ )
- Water-cooled **LT shield** (with WC or B-FS filler) placed outside VV ( $350 < T < 550^{\circ}\text{C}$ ).
- LT **magnet** (with **thin** coil cases) replacing HT magnet (with **thick** coil cases).
- **Other changes:**
  - Slight changes to LiPb/SiC blanket composition with 60% enriched LiPb
  - 3Cr-3WV FS for VV and LT shield, per A. Rowcliffe (no 316-SS as it produces HLW).



# ARIES-ACT-SiC Radiation Limits

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Calculated Overall TBR  
Net TBR (for T self-sufficiency)

1.05  
~1.01

Damage to Structure  
(for structural integrity)

3% Burn-up for SiC/SiC composites  
200 dpa for advanced FS  
??? **W structure of divertor**



Helium Production @ Steel Ring & VV

--- (not reweldable during operation)  
1 He appm if reweldable

LT S/C Magnets (@ 4 K):

Peak fast n fluence to Nb<sub>3</sub>Sn ( $E_n > 0.1$  MeV)  
Peak nuclear heating  
Peak dpa to Cu stabilizer  
Peak dose to GFF polyimide insulator

10<sup>19</sup> n/cm<sup>2</sup>  
2 mW/cm<sup>3</sup>  
6x10<sup>-3</sup> dpa  
< 10<sup>11</sup> rads

Plant Lifetime

40 FPY

Availability

85%

Operational Dose to Workers and Public

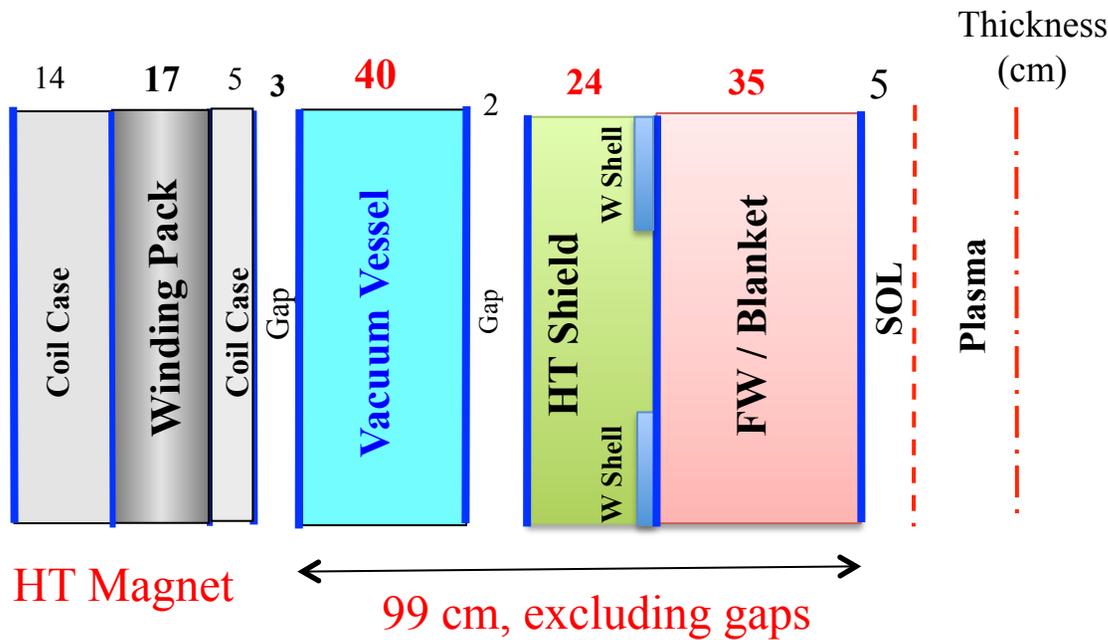
< 2.5 mrem/h

# **Inboard Radial Build**



# 2006 **ARIES-AT** Inboard Radial Build

(Peak IB  $\Gamma = 3.2 \text{ MW/m}^2$ )



## VV:

13% FS Structure  
22%  $\text{H}_2\text{O}$   
65% WC

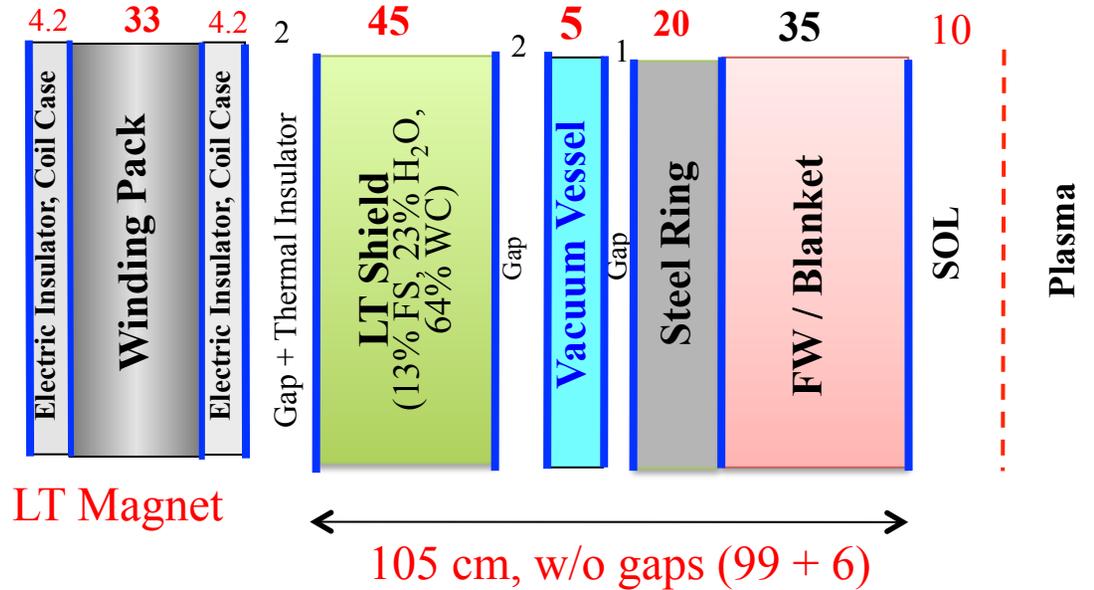
## HT Shield:

15% SiC Structure  
10% LiPb  
70% B-FS filler  
5% W Shell

Most compact radial build  
with thick water-cooled VV



# ARIES-ACT-SiC **Inboard** Radial Build at Midplane (Peak IB $\Gamma = 3.3 \text{ MW/m}^2$ )

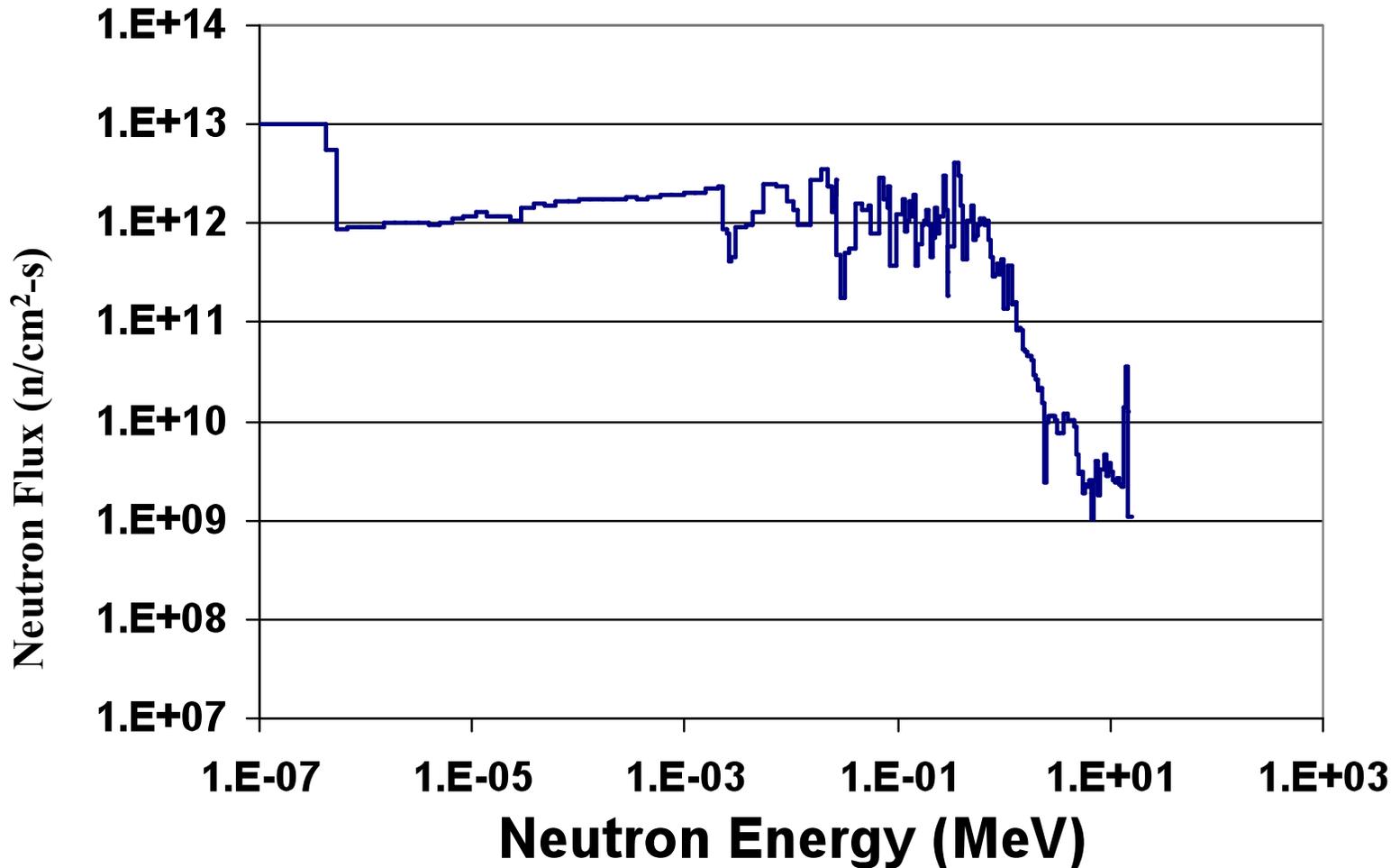


- 6 cm thicker IB radial build compared to ARIES-AT
- LT shield thickness **and** composition optimized to protect magnet
- Steel Ring should be replaced every 10 FPY
- None of IB components is reweldable.
- VV, LT shield, and magnet are life-of-plant components
- Effect of neutron streaming through assembly gaps on damage and lifetimes of SR, VV, LT shield, and magnet are being assessed with 3-D analysis.



# Neutron Spectrum at Surface of IB LT Shield (3Cr-3VW FS)

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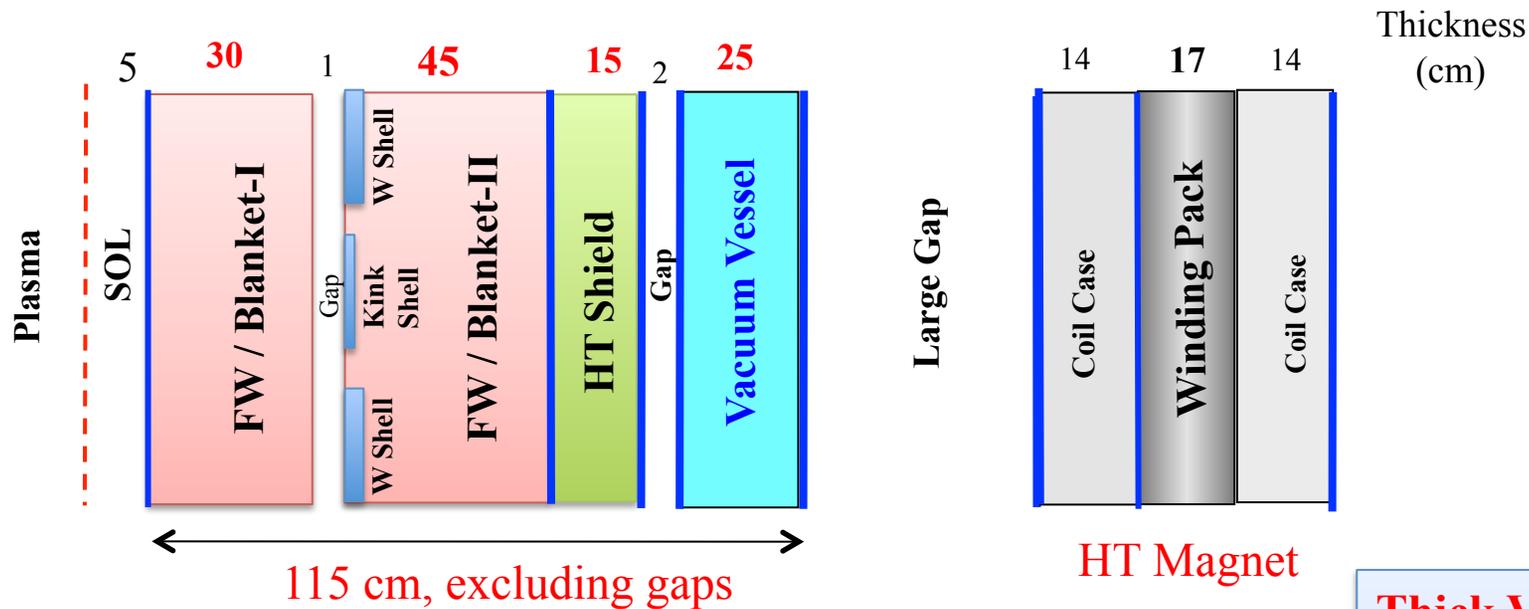


# **Outboard Radial Build**



# 2006 **ARIES-AT** Outboard Radial Build

(Peak OB  $\Gamma = 4.8 \text{ MW/m}^2$ )



HT Magnet

### Thick VV:

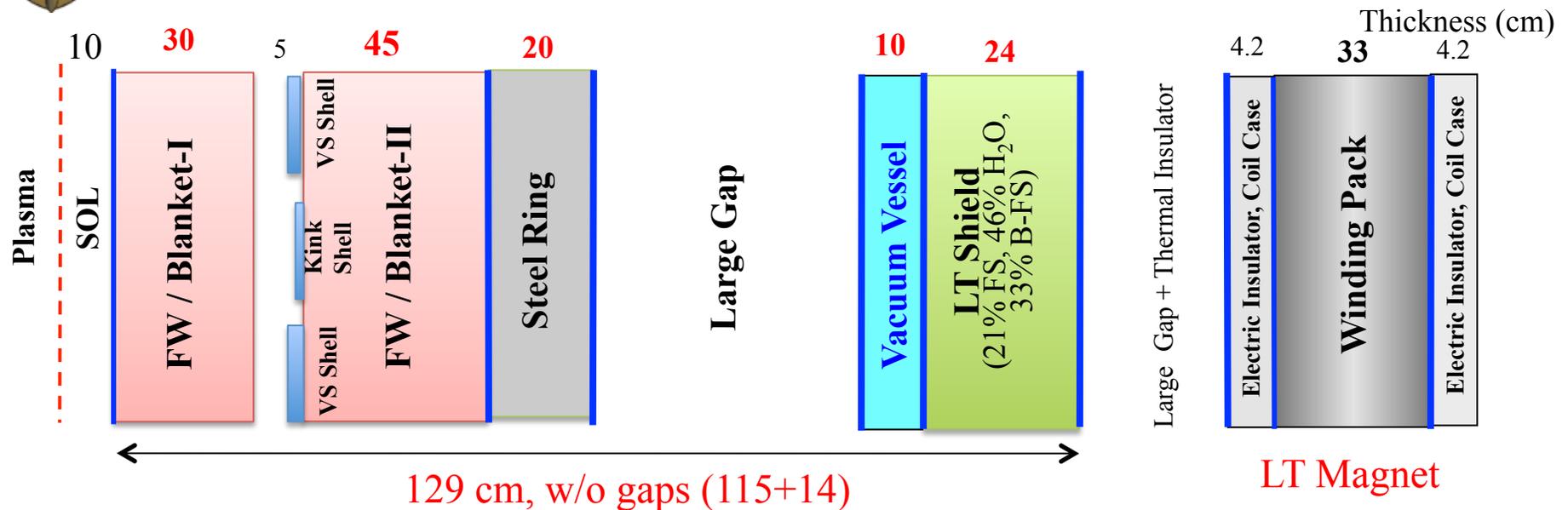
30% FS Structure  
70%  $\text{H}_2\text{O}$

### HT Shield:

15%  $\text{SiC}$  Structure  
10%  $\text{LiPb}$   
75% B-FS filler



# ARIES-ACT-SiC **Outboard** Radial Build at Midplane (Peak OB $\Gamma = 4.7 \text{ MW/m}^2$ )



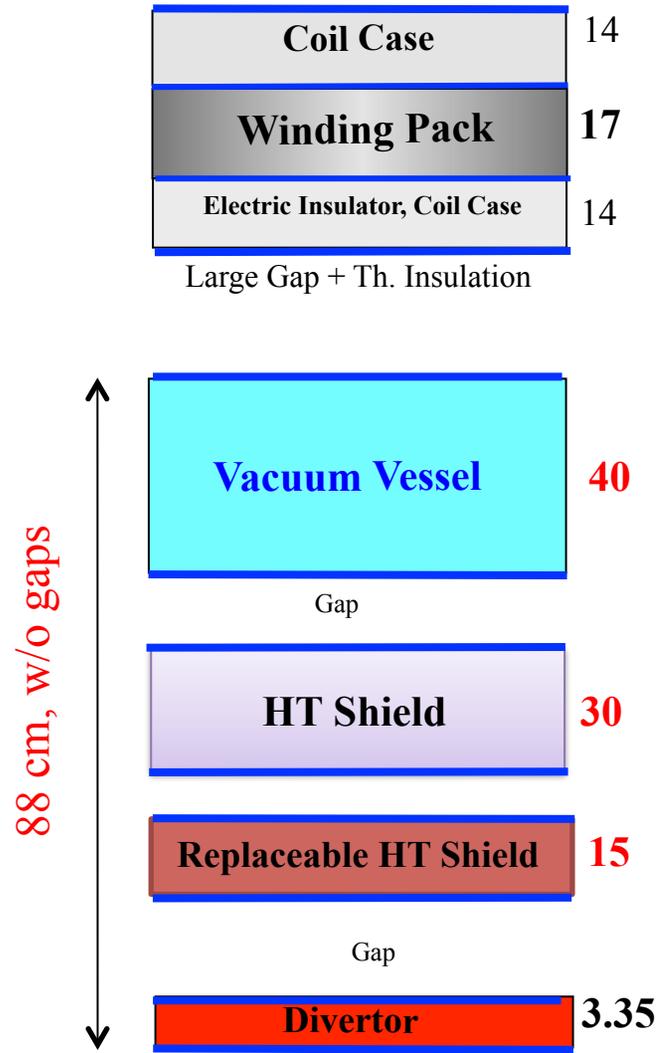
- 14 cm thicker OB radial build than ARIES-AT's due to:
  - Replacing LiPb in SR by He (~ 4 cm)
  - Thinner inner coil case for LT magnet (~ 10 cm)
- LT shield thickness **and** composition optimized to protect magnet
- Steel Ring and VV are not reweldable
- Without gaps, Steel Ring, VV, LT shield, and magnet are life-of-plant components
- Effect of neutron streaming through assembly gaps on damage and lifetimes of SR, VV, LT shield and magnet are being assessed with 3-D analysis.

# Vertical Build



# ARIES-AT Vertical Build

(Peak div  $\Gamma = 2 \text{ MW/m}^2$ )



### VV (same as for IB):

13% FS Structure  
22%  $\text{H}_2\text{O}$   
65% WC

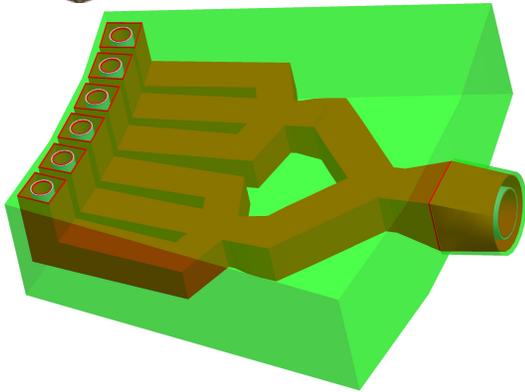
### HT Shield:

15% SiC Structure  
10% LiPb  
75% B-FS filler



# ARIES-ACT **Vertical** Build

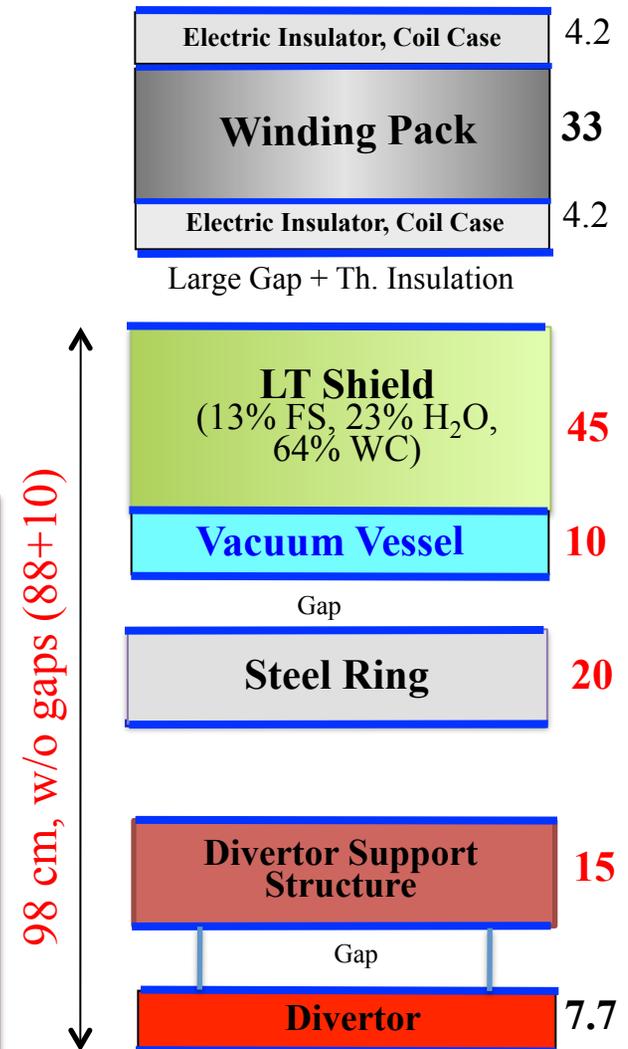
(Peak div  $\Gamma = 2 \text{ MW/m}^2$ )



### Manifolds embedded in shield:

- Manifolds supply LiPb to IB blanket
- Located between divertor and SR
- Contains vacuum pumping ducts.

- 10 cm thicker vertical build compared to ARIES-AT
- Same LT shield thickness **and** composition as for IB
- Lifetime of W-based divertor is unknown
- Steel Ring should be replaced every 20 FPY
- None of vertical components is reweldable
- Without gaps, VV, LT shield, and magnet are life-of-plant components
- Effect of neutron streaming through assembly gaps on damage and lifetimes of SR, VV, LT shield, and magnet should be assessed with 3-D analysis.





# Blanket Composition

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$\text{Li}_{15.7}\text{Pb}_{84.3}$  @ 700 °C; 8.8 g/cm<sup>3</sup> density; 60% enriched Li

	<b>Thickness (cm)</b>	<b>Composition (volume %)</b>
<b>IB Blanket</b>	35	18% SiC/SiC Composites 82% LiPb
<b>OB Blanket-I</b>	30	16% SiC/SiC Composites 84% LiPb
<b>OB Blanket-II</b>	45	19.3% SiC/SiC Composites 80.7% LiPb

# **Neutron Streaming Assessment**

(work in progress)



# Concerns

## Assembly gaps (2 cm wide):

- 2 cm wide radial/poloidal assembly gaps reduce effectiveness of shield
- Damage behind straight gaps could increase by orders of magnitude
- During operation, thermal expansion and neutron-induced swelling will close the gap
- Zigzag all gaps to alleviate streaming problem.

## Maintenance ports:

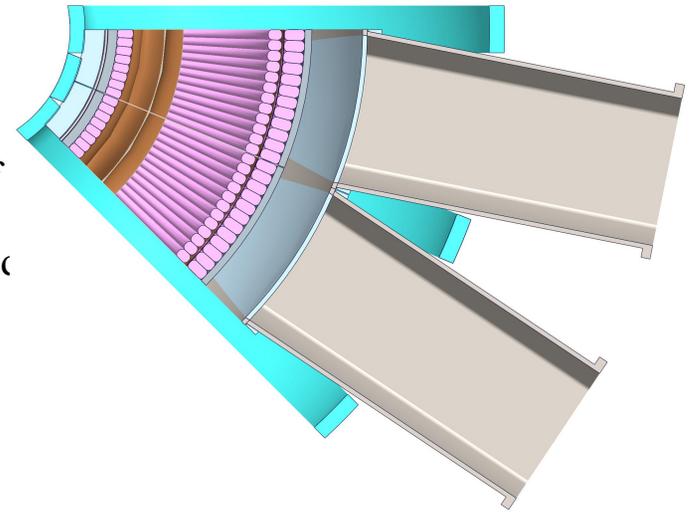
- Shielding Doors needed at entrance of ports to attenuate neutrons
- Otherwise, damage at OB TF magnets will be excessive.

## Penetrations for plasma heating/control (4 m<sup>2</sup> max):

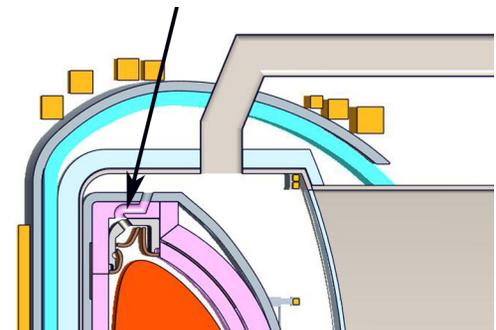
- All penetrations should be surrounded with ~0.5 m thick shield to protect sides of TF magnets and externals.

## Divertor pumping ducts (20 cm ID):

- Zigzagging the ducts alleviates streaming problem.



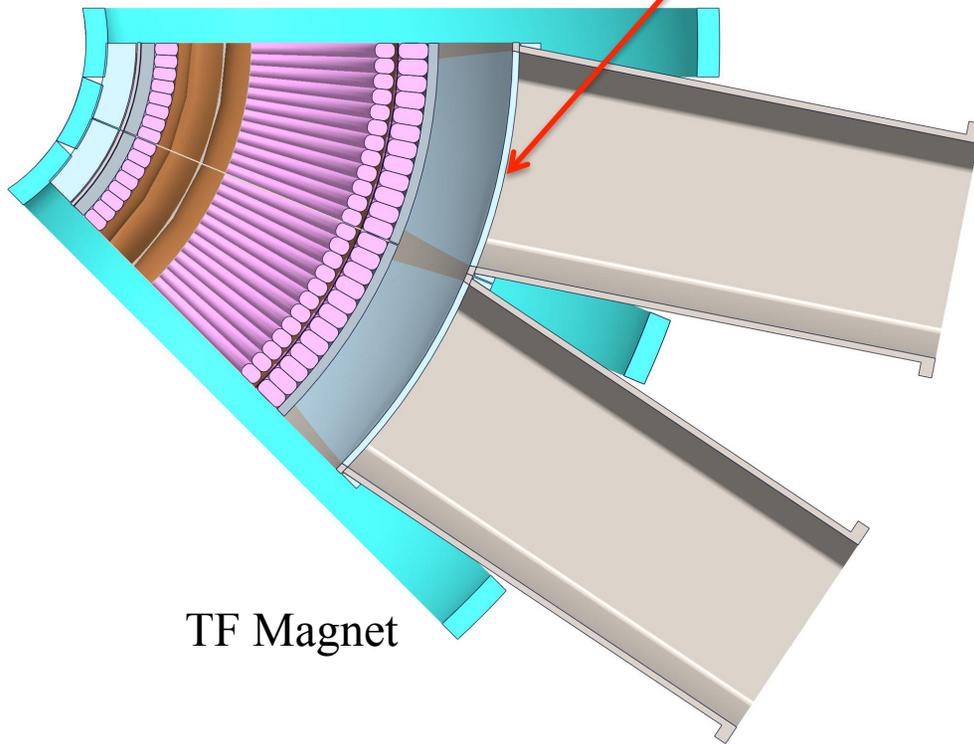
Div Pumping Duct



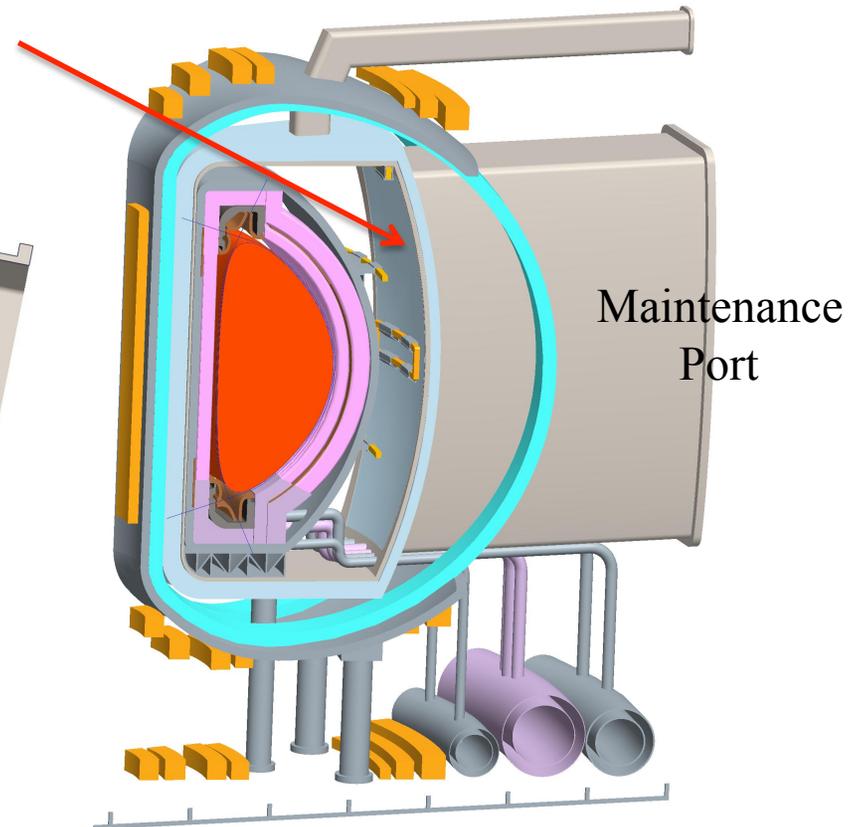


# Maintenance Ports

**Is Shielding Door  
needed?**



TF Magnet



Maintenance  
Port

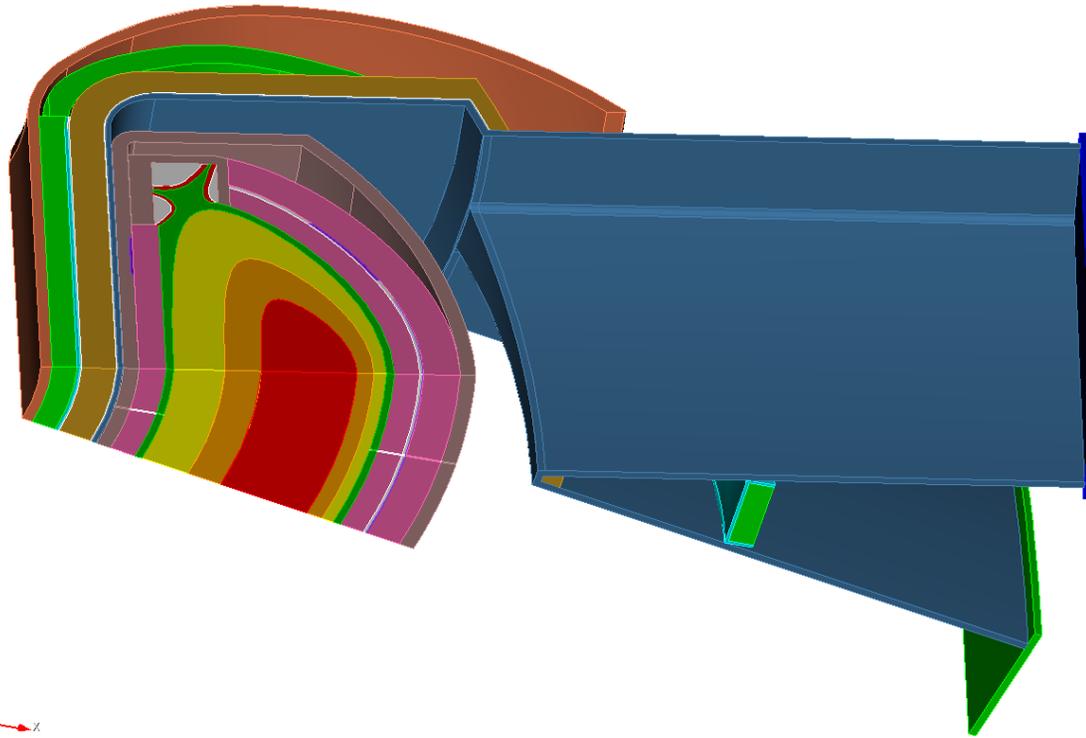
How to accommodate OB penetrations (ICRF, EC, LH, etc.)?



## Maintenance Ports (Cont.)

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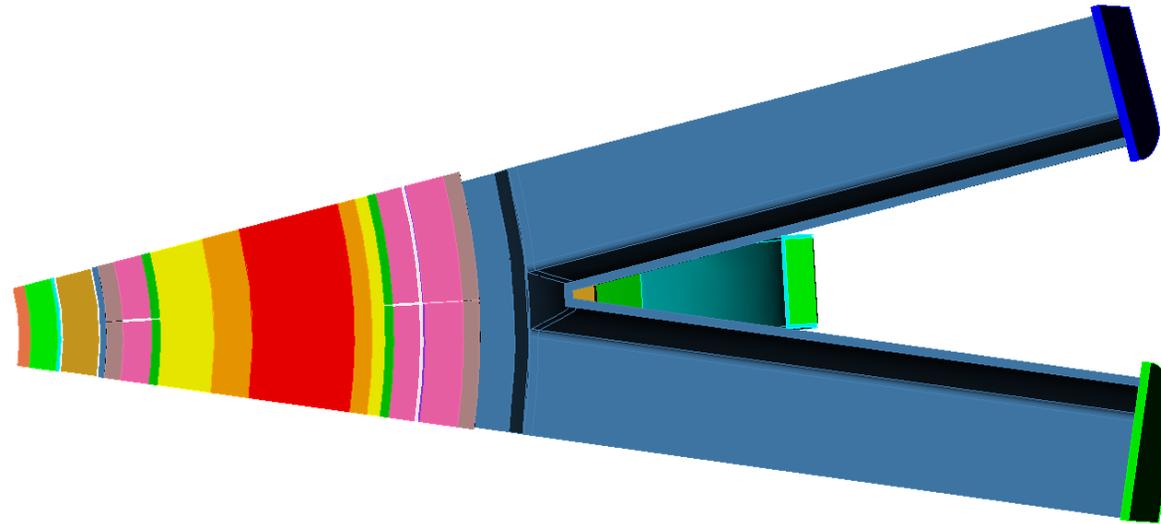
- We modeled entire device for 3-D streaming analysis.



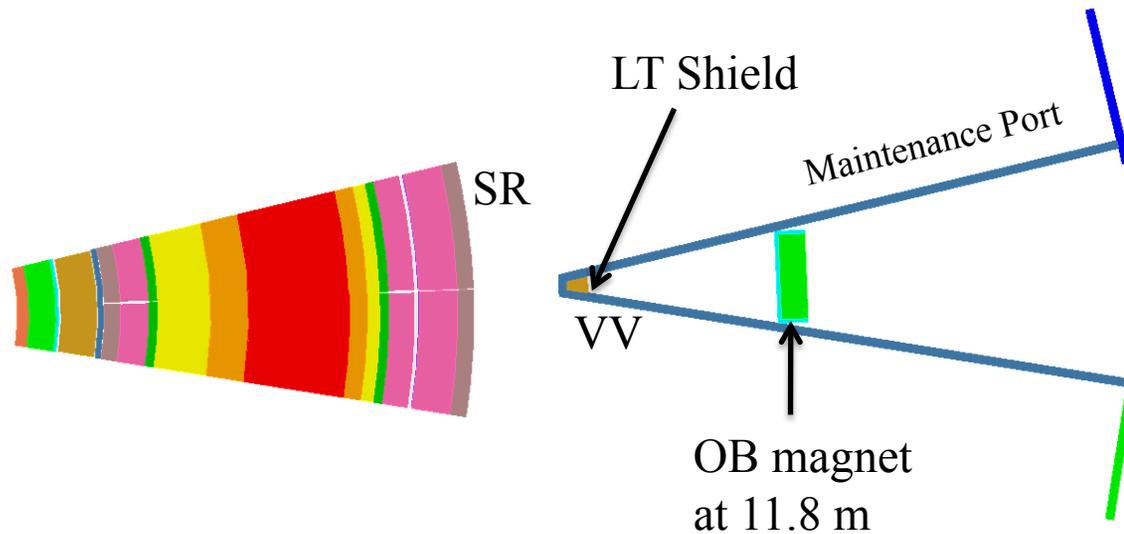
- 1<sup>st</sup> case considered: **no Shielding Door** to:
  - Map neutron flux everywhere, specially within maintenance ports
  - Calculate nuclear heating in IB and OB legs of TF magnets.



# 3-D Neutronics Model



**Isometric view**

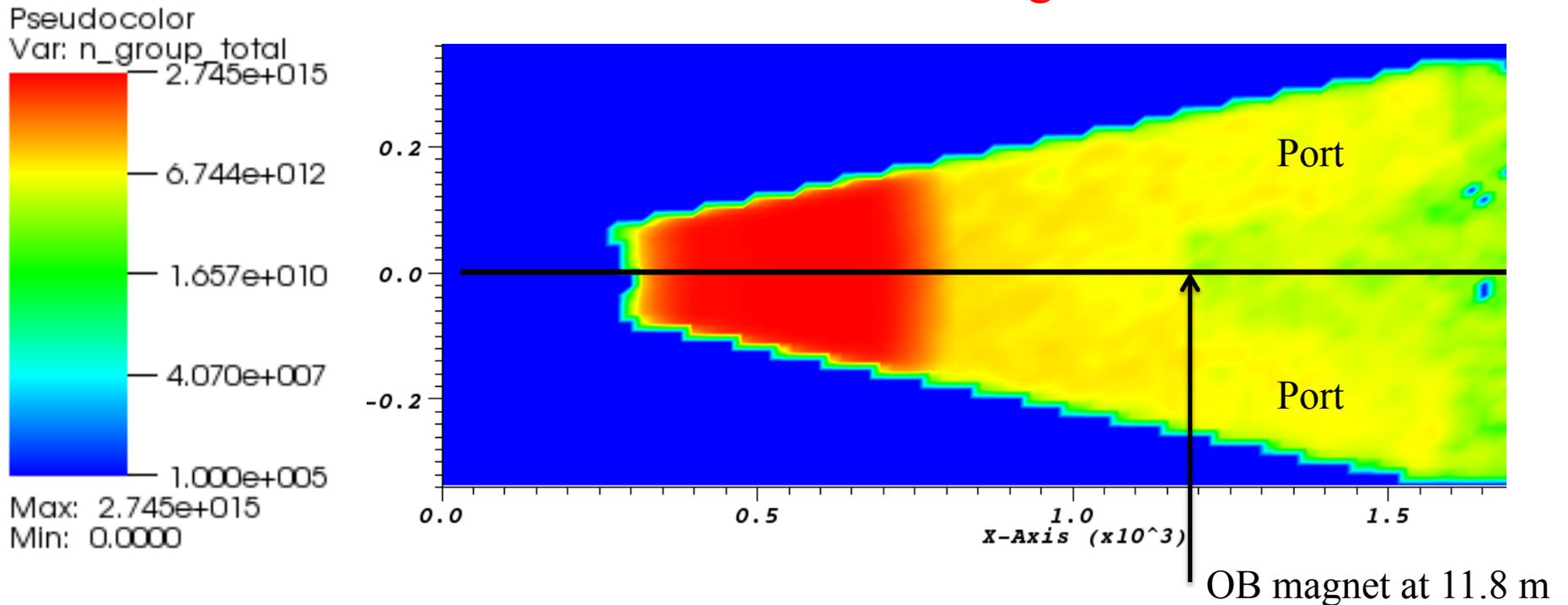


**Cross Section  
at midplane**



# Map of Neutron Flux Horizontal Cross Section at Midplane

No Shielding Doors



Higher flux within maintenance doors results in higher damage at OB TF magnet



# TF Magnet Heating

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	Inboard	Outboard
<b>Total Nuclear Heating (MW)</b>	1.6 KW	44 KW (too high!)
<b>Cryogenic Heat Load* (MW)</b>	<b>0.5 MW</b>	<b>13 MW</b>

Second largest load is conduction through magnet support, per L. Bromberg (MIT).

- Fast n fluence and peak heating at OB magnet expected to exceed limits.
- Shielding Door should be placed at entrance of maintenance ports to protect OB magnets.

\* Using 300 W/W (i.e., 300 W needed to remove 1 W of nuclear heating).



# TBD

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## **By Dec 2012:**

- Thickness and composition of Shielding Door (w/o water) or local shield surrounding port walls to protect sides of OB magnet and externals.
- Peak damage to IB and OB components with straight and zigzagged gaps.
- Scaling of shield with NWL for designs with conservative physics.

## **By June 2013:**

- 3-D activation analysis (first ever for ARIES project) for designs with aggressive physics.  
(decay heat, WDR, recycling, and clearance with impact of gaps and penetrations)
- Temperature response during LOCA/LOFA.