

# $^{13}\text{N}$ Production Via $\text{D}-^3\text{He}$ Fusion using a Water-Cooled IEC Cathode

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# Overview

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- Experimental Objective

*To use beam-target  $D-^3\text{He}$  reactions in the IEC device to produce medical isotopes*

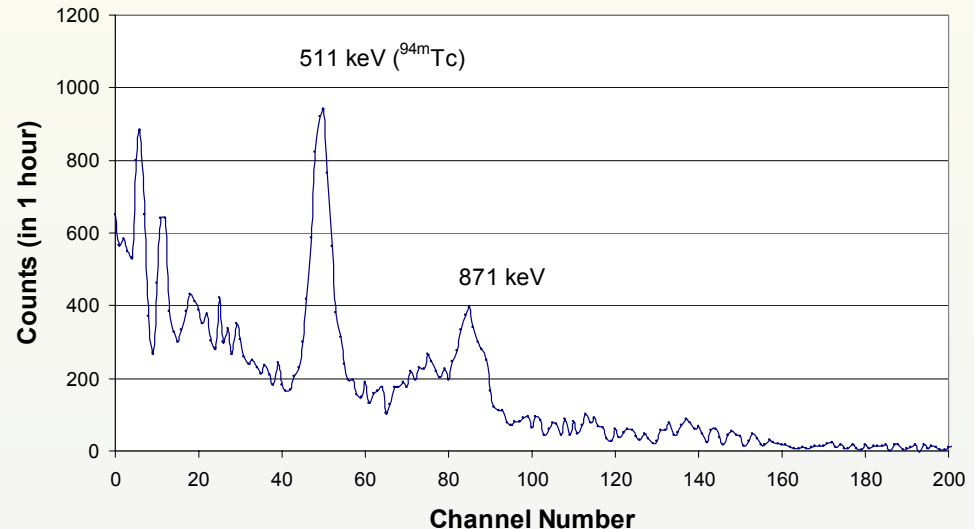
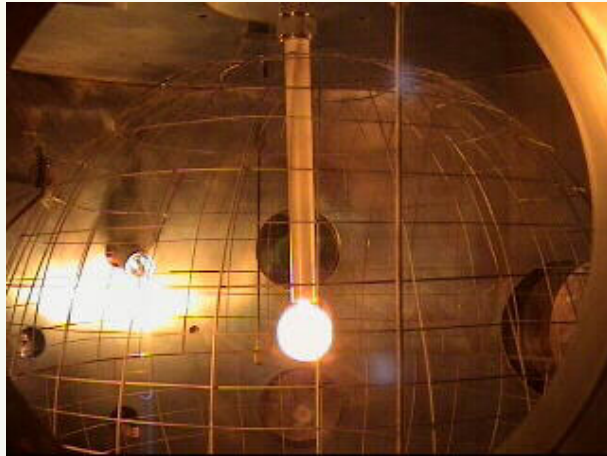
- Outline

- Previous Work ( $^{94\text{m}}\text{Tc}$  Production)
  - Isotope Production System Goals
  - Water Target Experimental Setup
  - Production Yield
  - Discussion
  - Future Work
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# Molybdenum Target Produced 1 nCi $^{94m}\text{Tc}$ (as Reported US-Japan 5)



Moly Target Activation Spectrum  
(Background Subtracted)

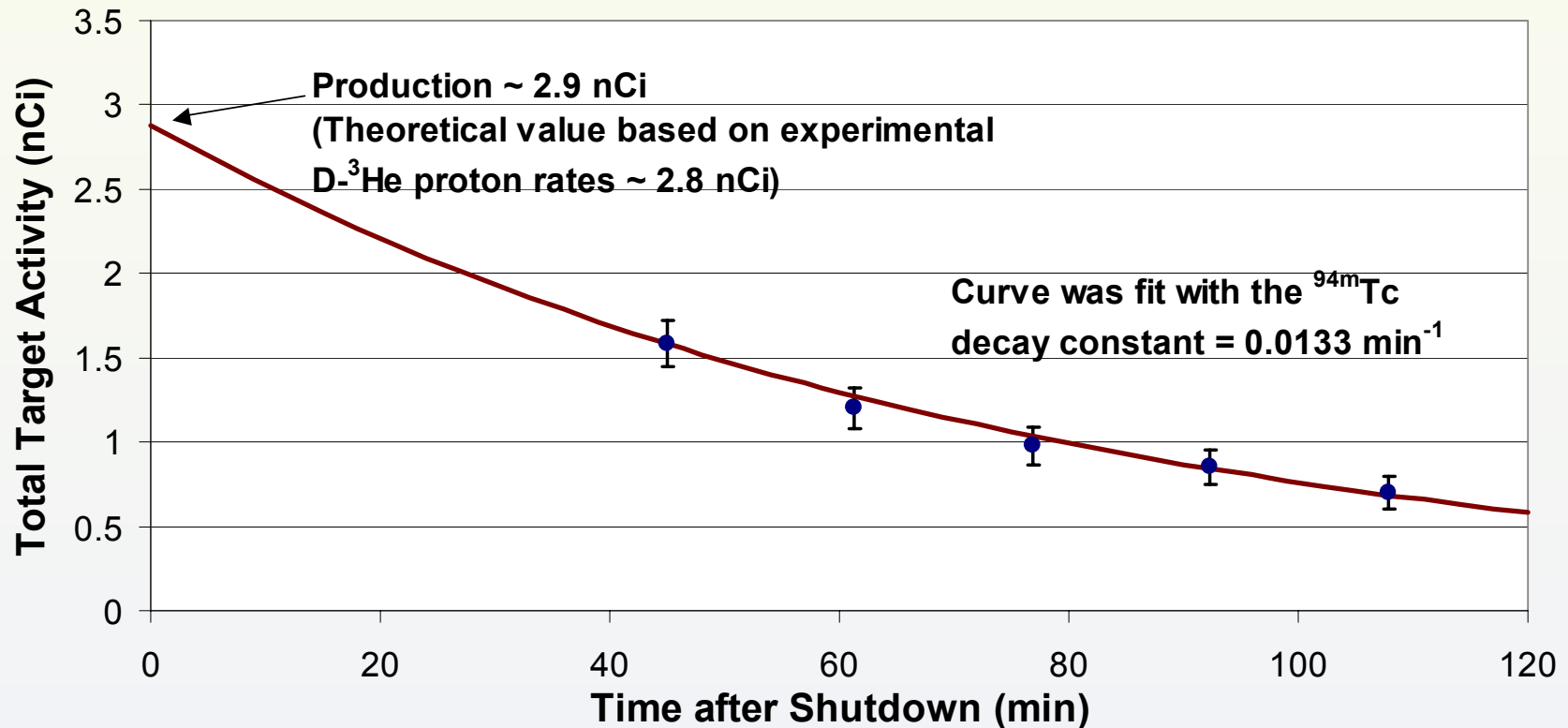


- Embedded D- $^3\text{He}$  reactions at the cathode surface
- 14.7 MeV protons traveled into the molybdenum target
- $^{94m}\text{Tc}$  produced from a (p,n) reaction on  $^{94}\text{Mo}$

# Follow-up Runs Produced 2.8 nCi & Verified the 52-minute Half Life



## $^{94m}\text{Tc}$ Production Decay Plot

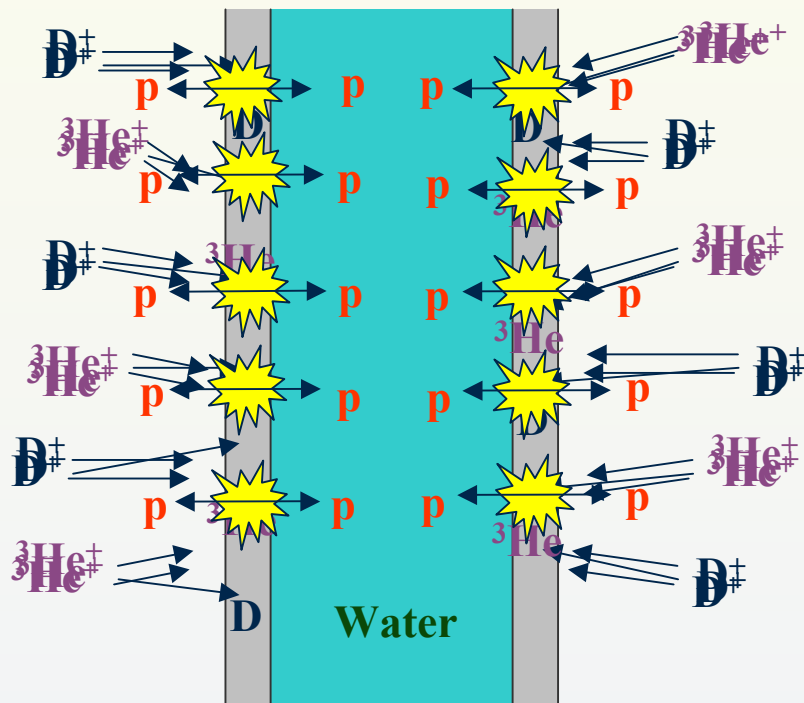


# Isotope Production System Goals

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- Target must be robust to handle many runs
  - The activated isotope should be able to be removed from the device quickly
  - Target must withstand the high power input
  - Rates must be maximized
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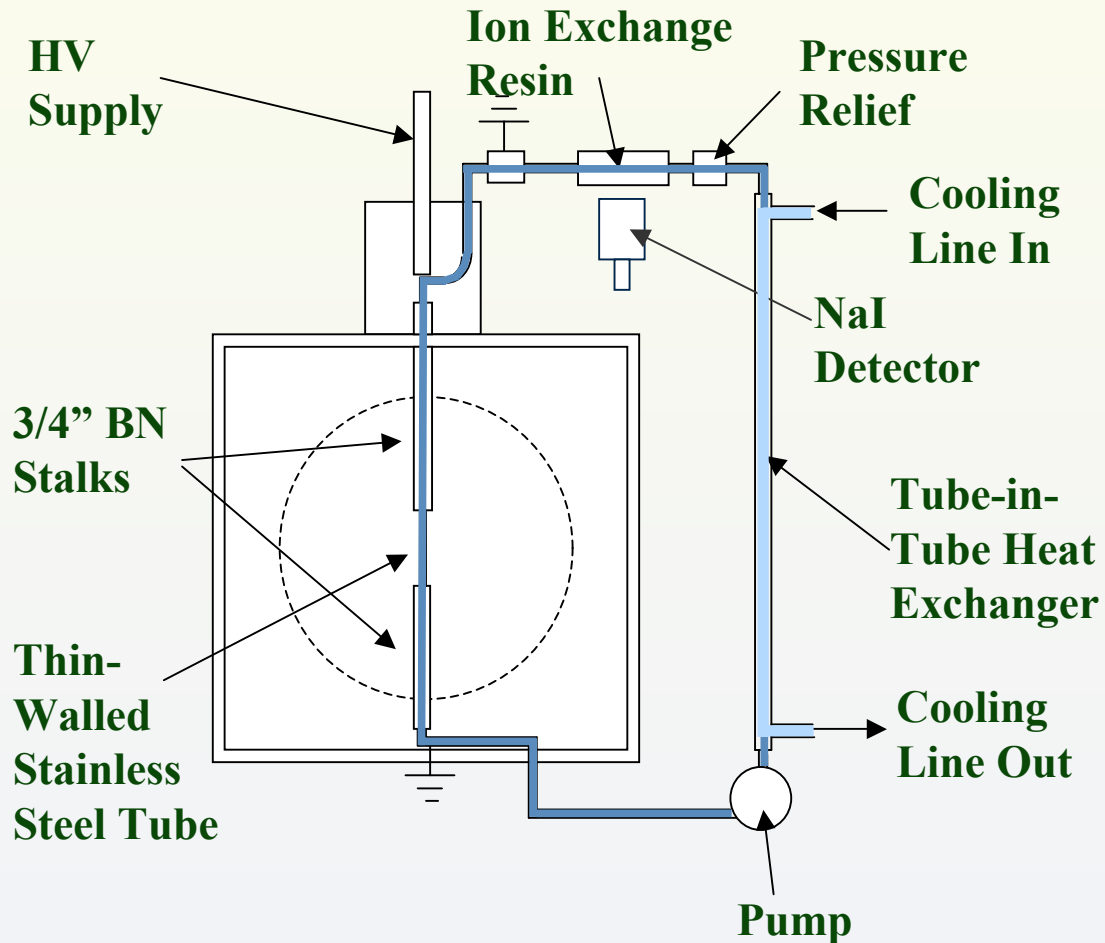
# Embedded Fusion Can Be Used To Produce $^{13}\text{N}$ From A Water Target



Thin-Walled  
Stainless Steel  
Tube

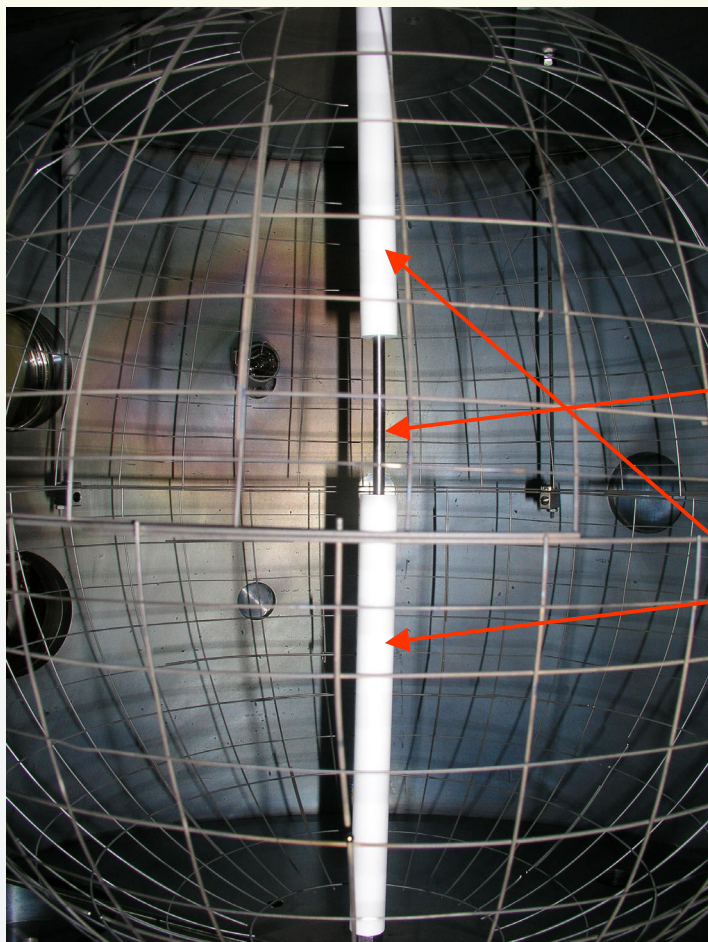
- Replace the cathode with a thin-walled stainless steel tube
- Embedded fusion occurs in the tube wall
- Half of the 14.7 MeV protons travel into the water:  $^{16}\text{O}(\text{p},\alpha)^{13}\text{N}$

# Water Target Setup



- Water target must be cooled
- Water serves as both the cooling system and the material to be activated
- Primary water loop must be kept pure and ion free
- Ion exchange resin removes the  $^{13}\text{N}$  ions

# Water Target System



**Resin  
Exchange  
Column**

**Thin Wall  
S.S. Tube**

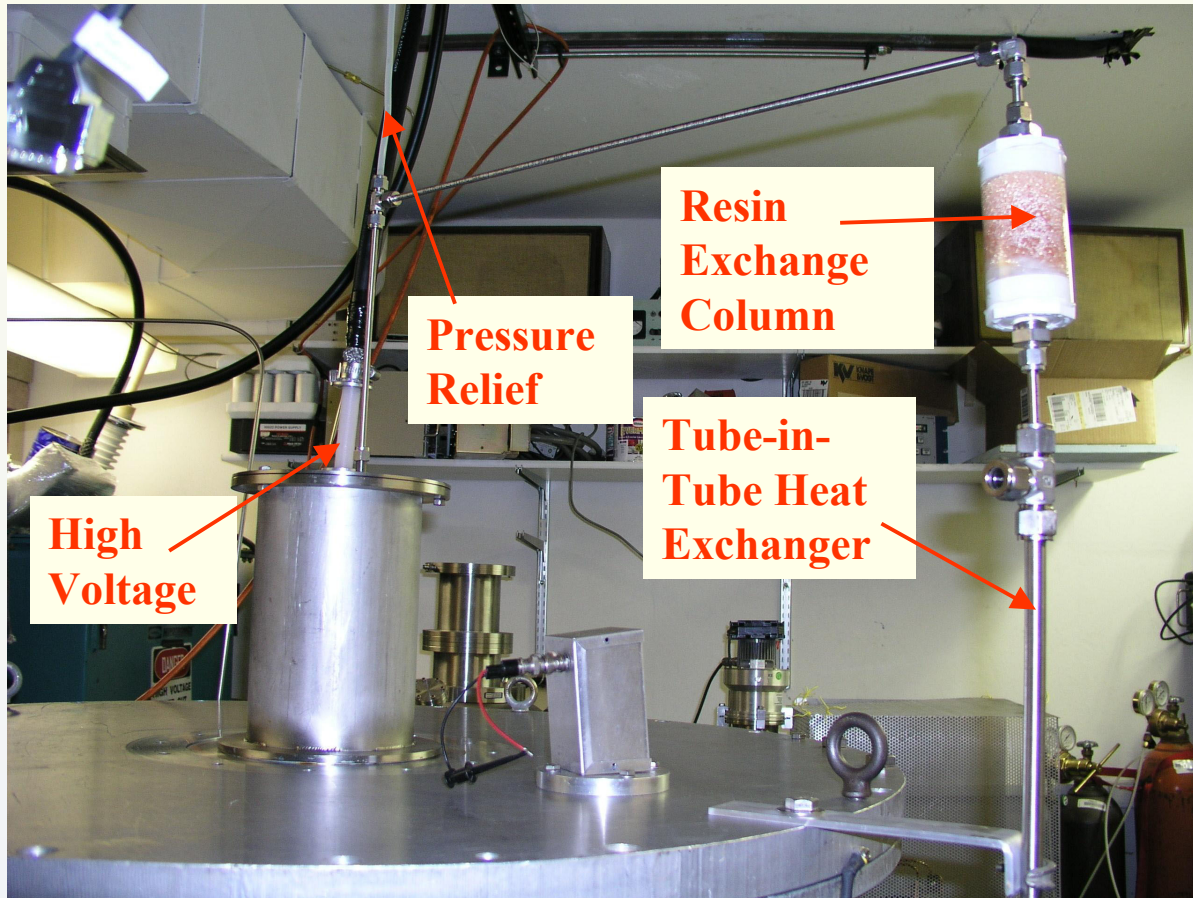
**Double  
Insulating  
Stalk**

**Pump**





# Water Processing System

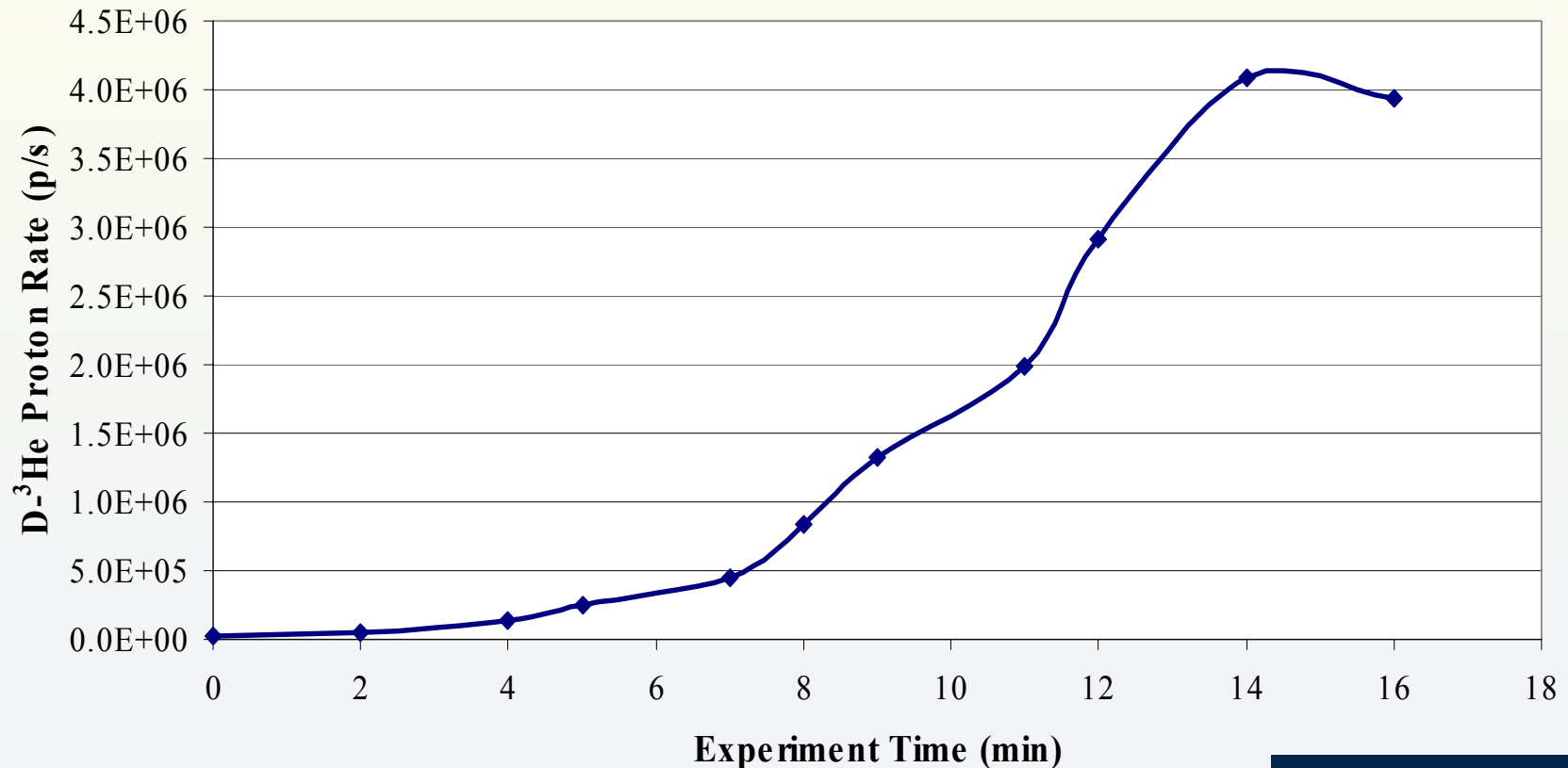


# Current Configuration Achieved

## $4 \times 10^6$ p/s 85 kV, 30 mA



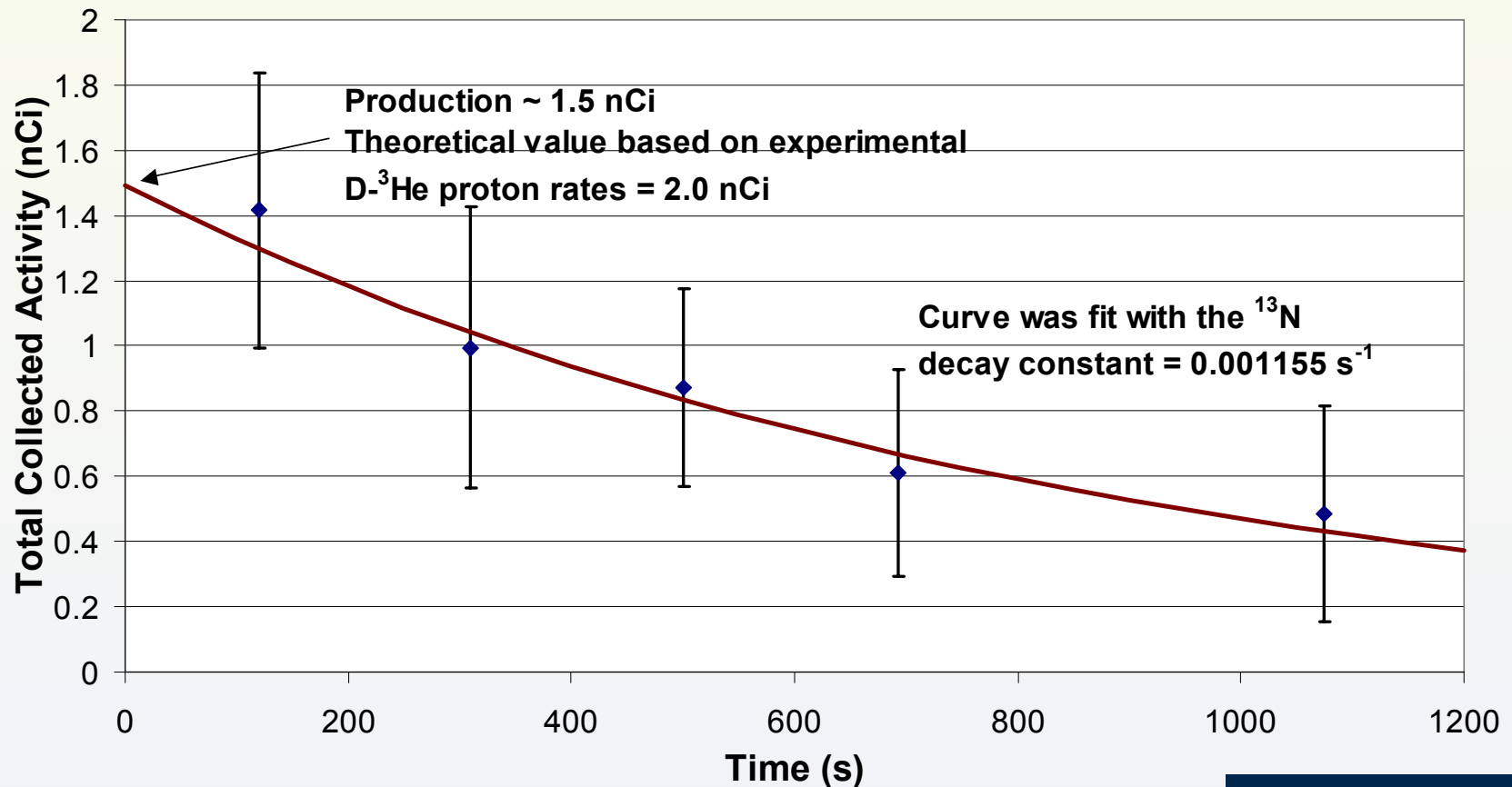
**Cooled Target 14.7 MeV Proton Production**  
**Run 863, 6-13-03, 40-85 kV, 30 mA**



# Cooled Target Run Produced 1.5 nCi $^{13}\text{N}$ at End of Bombardment



## $^{13}\text{N}$ Cooled Target Production Run



# Methods to Increase the $^{13}\text{N}$ Yield

- Increase the run voltage
  - At 150 kV, the proton fluence should be a factor of 15 greater than rates at 85 kV*
- Increase the current
  - Current is directly proportional to yield*
- Increase the run time
  - Up to 2-3 half-lives*
- Increase the embedded number density
  - Change tube material*

# Conclusion and Future Work

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- Running the cooled water target at 85 kV for a short time produced 1.5 nCi  $^{13}\text{N}$
  - The cooled target setup satisfies the initial goals for a production system
  - The next step is to improve the design for higher, sustained voltages
  - In the future continuous counting of the rates during a run will be implemented
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