



LIBRA, A Light Ion Driven Fusion Power Plant

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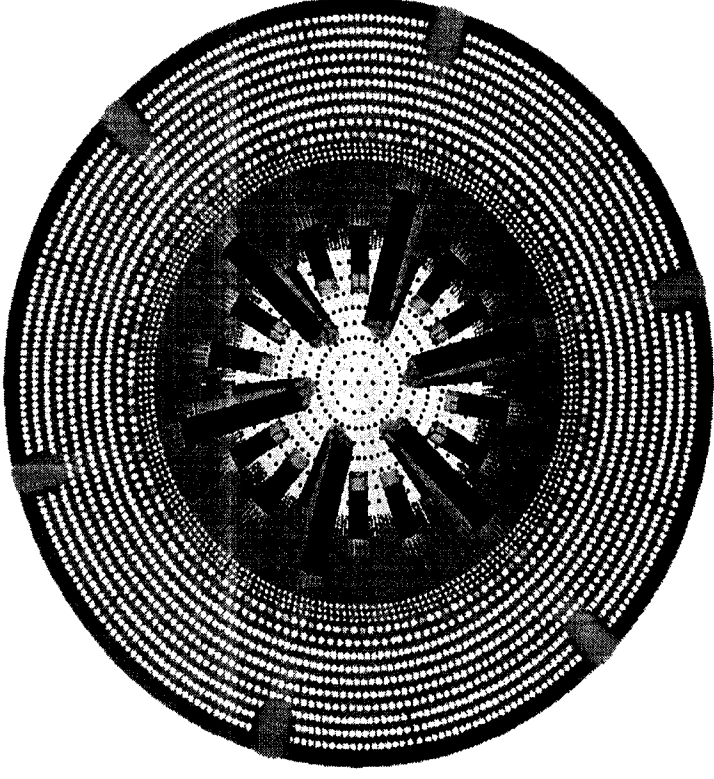
Copy of viewgraphs presented at the Workshop on the Status of ICF-Research Programmes and Conceptual ICF-Reactor Studies, 18-20 October 1993, Kernforschungszentrum Karlsruhe, Germany

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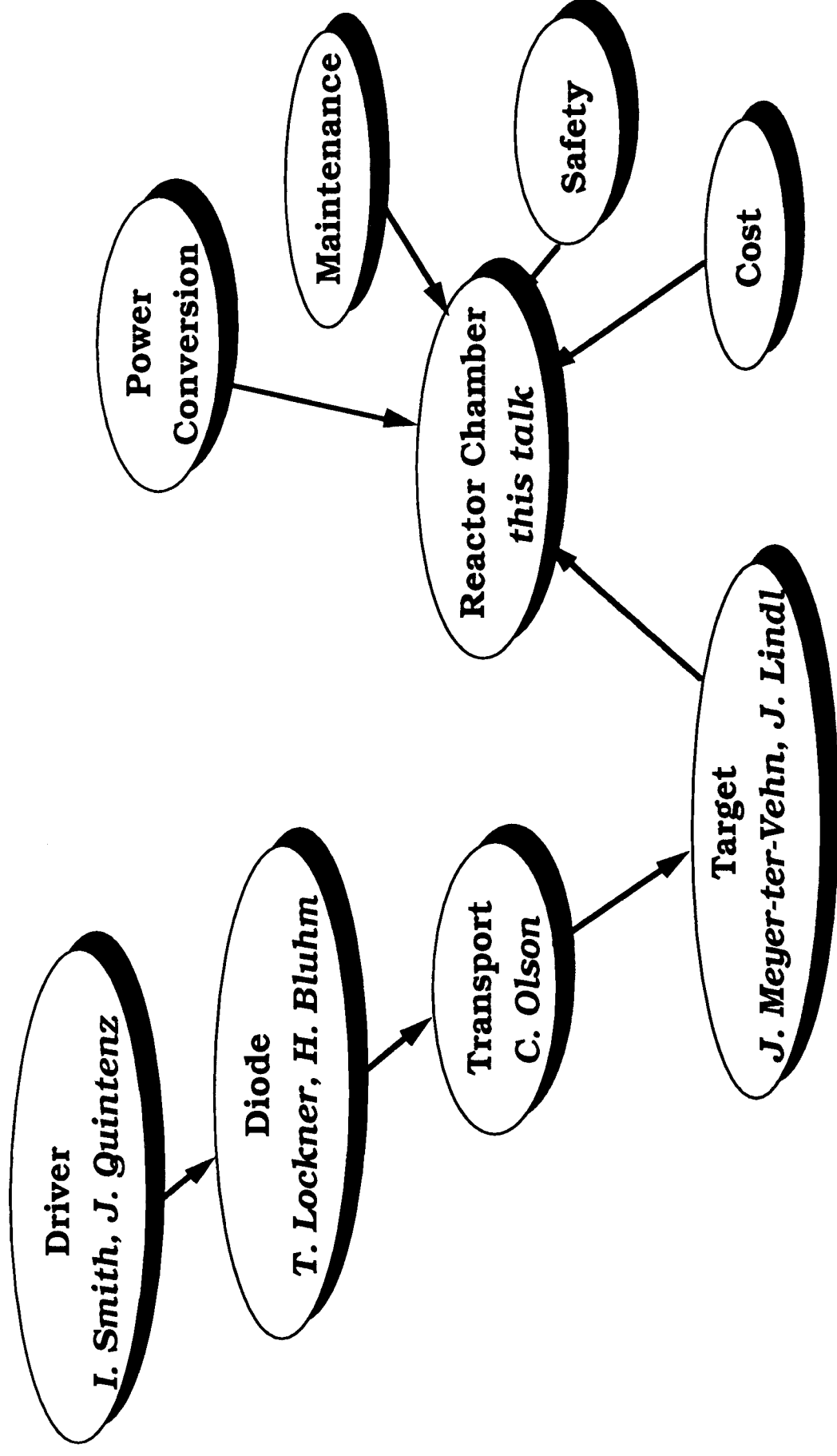
G. Kulcinski

University of Wisconsin

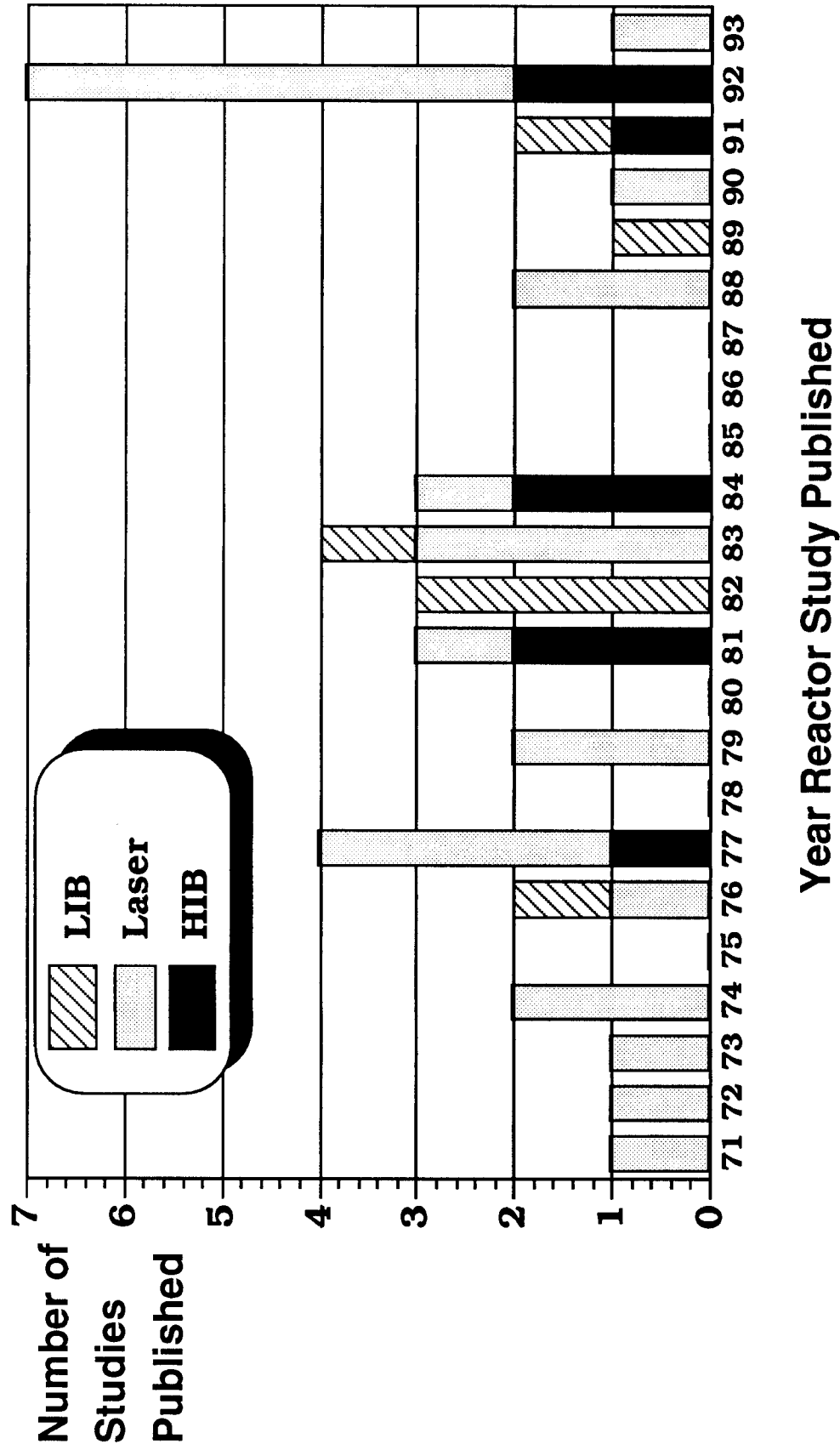
G. Kessler

Kernforschungszentrum Karlsruhe

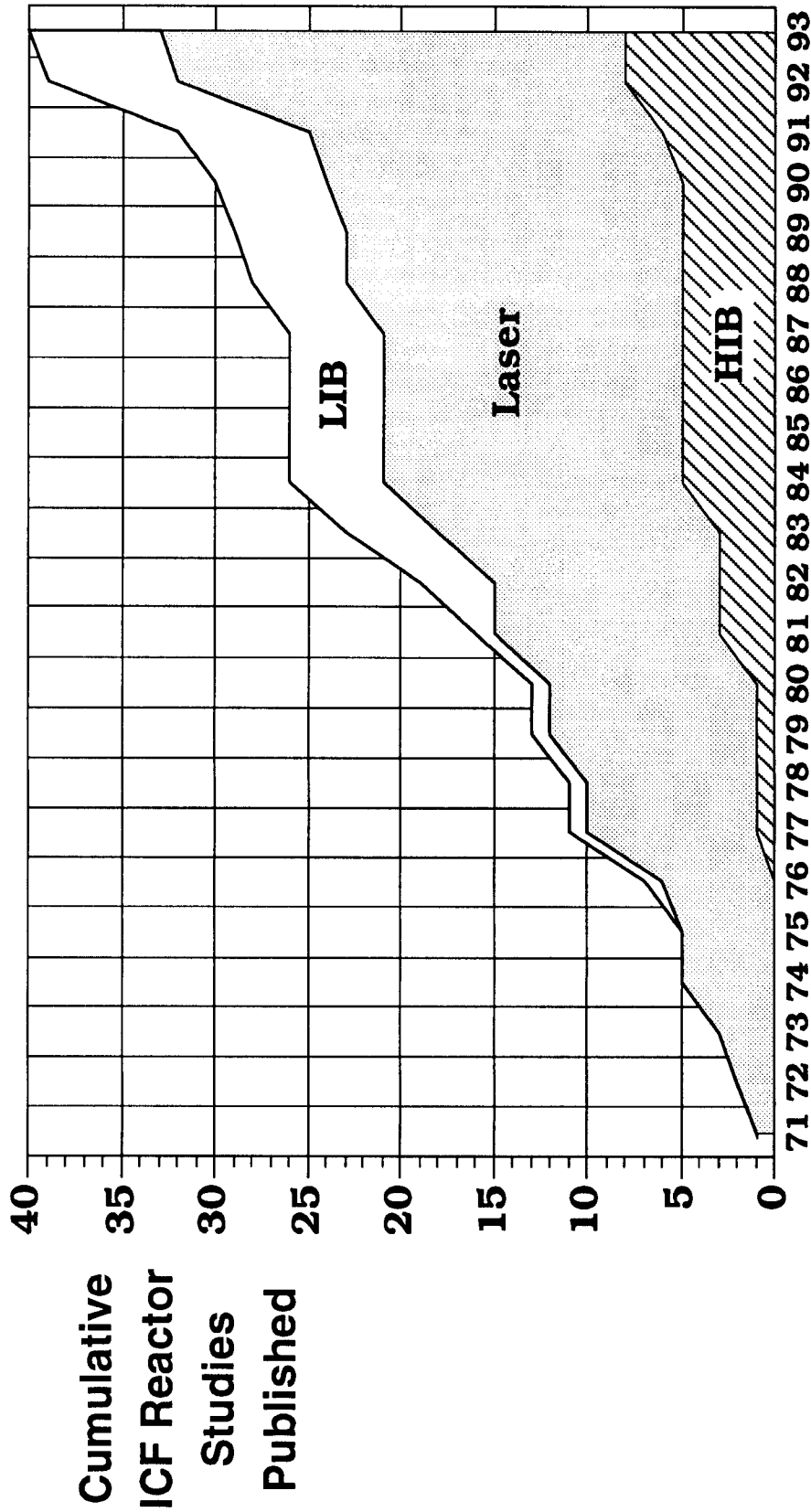
Context of Present Light Ion Fusion Power Plant Presentation



ICF Fusion Reactor Designs Have Begun Again in the Early 90's After a Prolonged Period of Inactivity in the Late 80's



The ICF Reactor Design Efforts Have Been Dominated by the Laser Approach Over the Past 20 Years



Year Reactor Studies Published

Historical Trends in Light Ion Beam Fusion Power Reactor Designs

Driver/Target Related

- Electron Beams
- No Detail on Driver
- High Rep Rate (35 Hz)
- Low Yields (85 MJ)

70's

80's

90's

- Hydrogen Isotope Beams (p,d) @ 6-8 MV
- Lower Rep Rate (3-6 Hz)
- Higher Yields (≈ 300 -800 MJ)
- Channel Transport

- Li & Welterweight Ion Beams
- Helia Technology (30 MV)
- Ballistic & Self-Pinched Transport
- More Realistic LIB Targets

- Li "Rain" FW Protection
- "Moving Belt" FW

- Porous Tubes for First Wall Protection
- High Pressure Gas Protection of FW
- Cavity Size 4-5 m Radius

- Final Focusing Magnets Used in Chamber
- Investigate Pb-Li Breeding Alloys
- Smaller Cavity Size (3-3.5 m radius)

Reactor Chamber Related

Goals of the LIBRA Study

- Develop a self-consistent conceptual design of a light ion beam fusion commercial power reactor.
- Evaluate the potential of light ion fusion as the basis for economically attractive small power plants.

Light Ion Beam Fusion

Channel
Transport

Li Ions

PbLi Coolant

LIBRA

Ballistic
Focus

Li Ions

Li Coolant

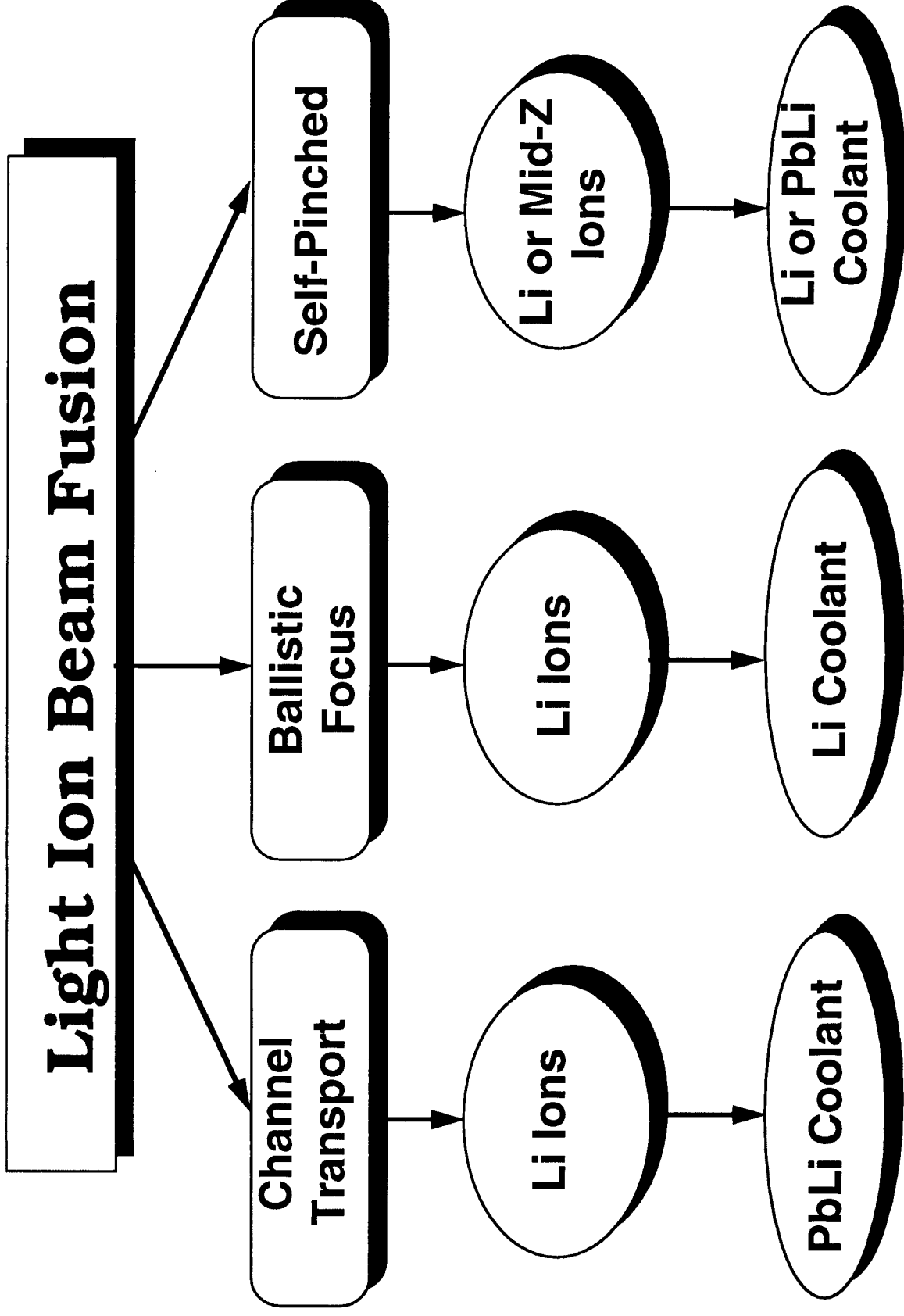
LIBRA-LiTE

Self-Pinched

Li or Mid-Z
Ions

Li or PbLi
Coolant

LIBRA-S
(in progress)



Key Parameters for Recent Light Ion Beam DT Fusion Power Reactor Designs*

Parameter	LIBRA	LIBRA-LITE	LIBRA-S
Focus Mechanism	Channel Transport	Ballistic	Self-Pinched
Net Electric Power, MWe	331	979	1078
Li Ion Beam Energy to Target, MJ	4	6	6
Target Yield, MJ/Rep Rate, Hz	320/3	600/3.9	600/3.9
Coolant/Breeder	PbLi	Li	Li/PbLi?
Inport Material	SiC	Steel	Steel
Secondary Heat Transfer Fluid	He	Organic	Organic

**Use 25–35 MeV Li ions from Helia type driver*

LIBRA-LiTE

View of Reactor from
Inside Containment
Building

(1) Reactor chamber

(2) Driver

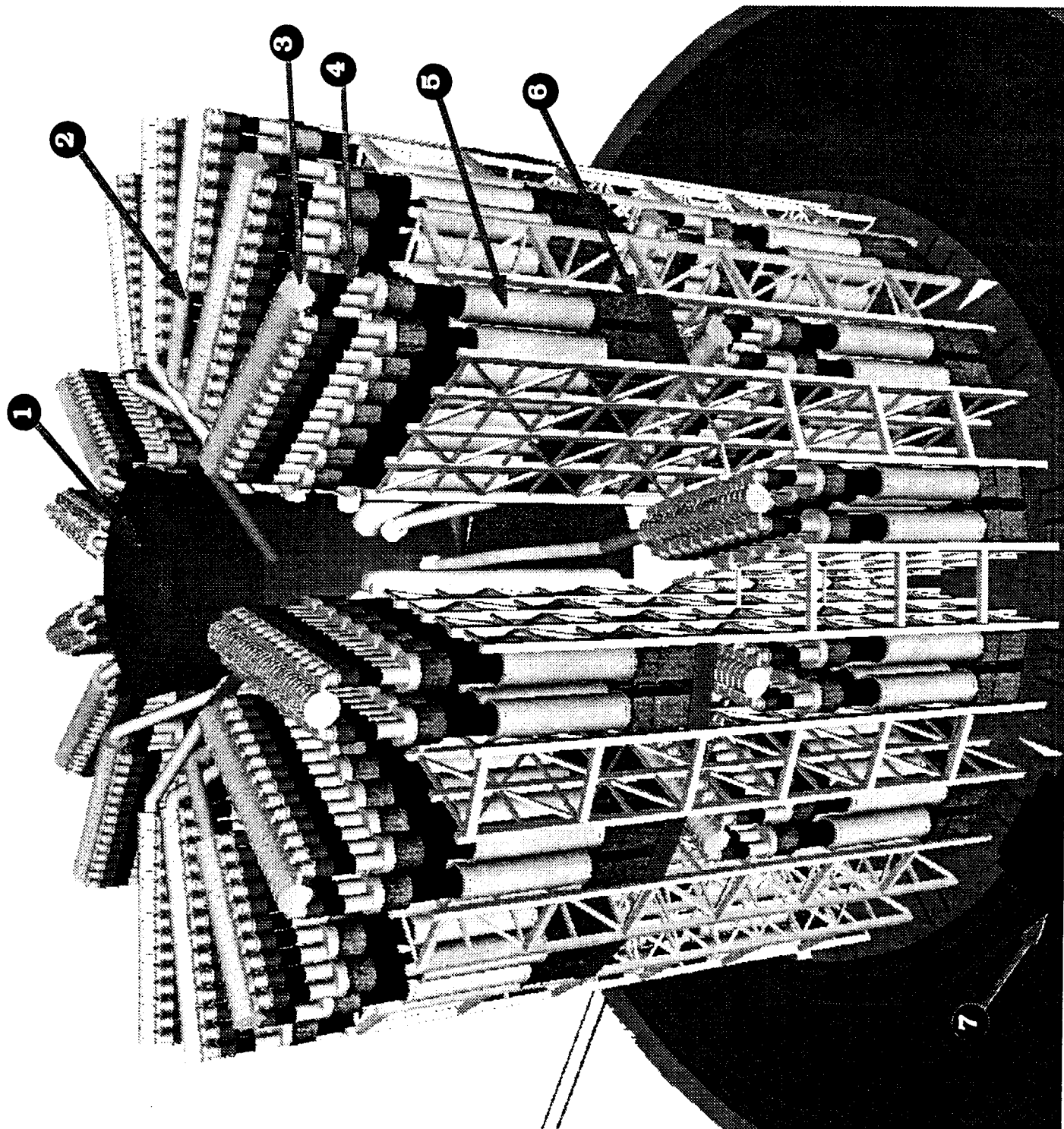
(3) Adder cells

(4) Pulse forming lines

(5) 5 μ s stage

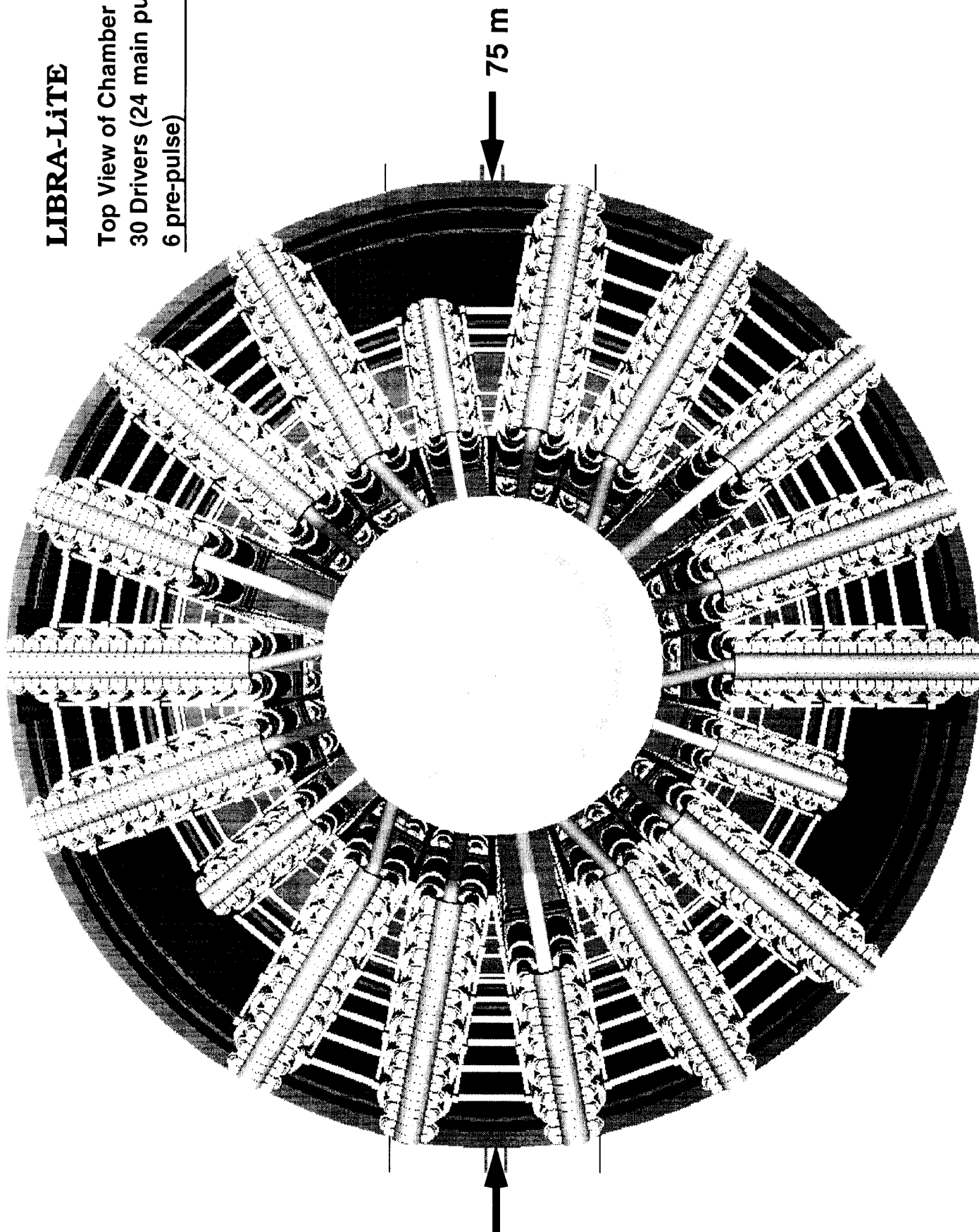
(6) Capacitors and switches

(7) Transport carriage

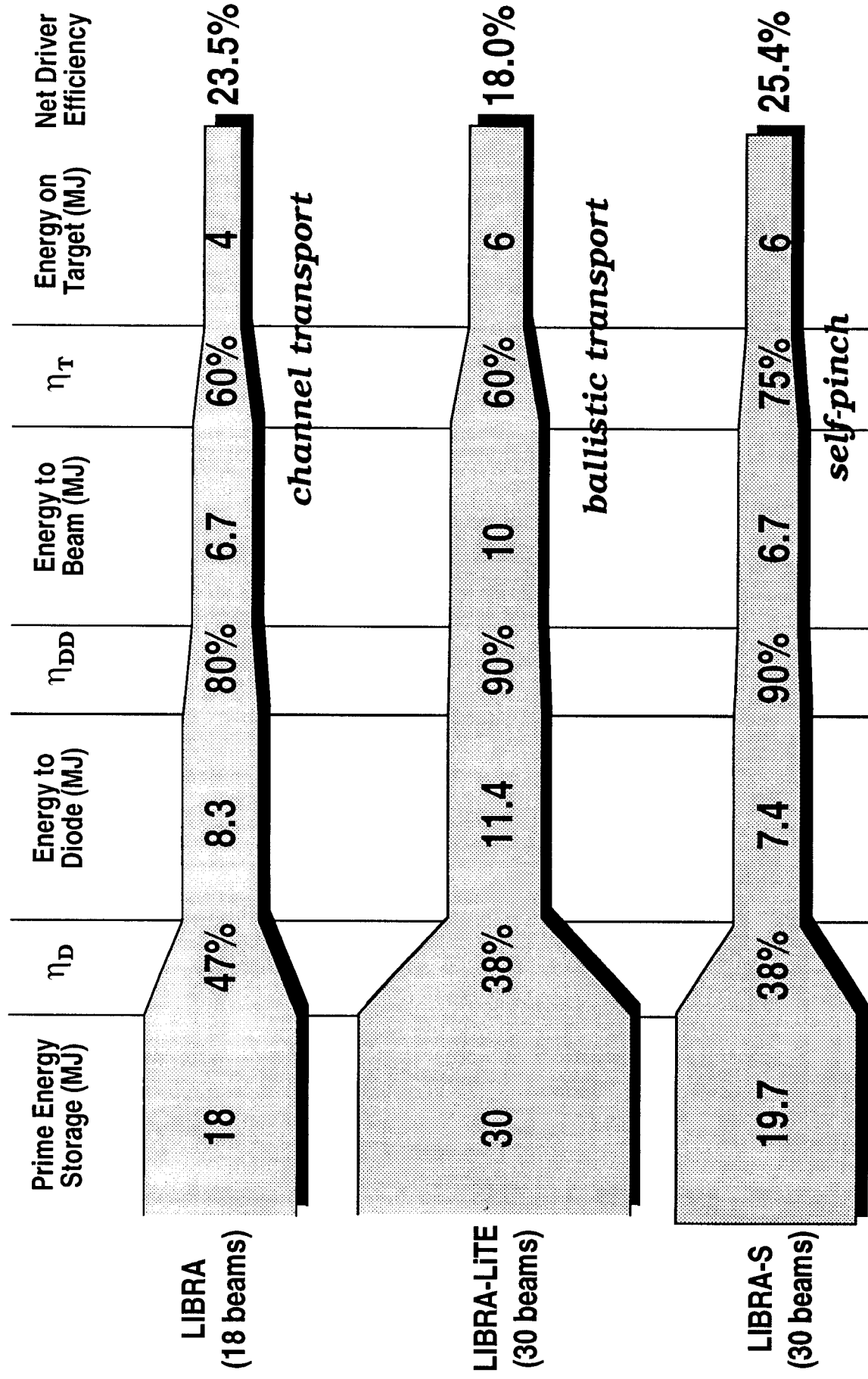


LIBRA-LiTE

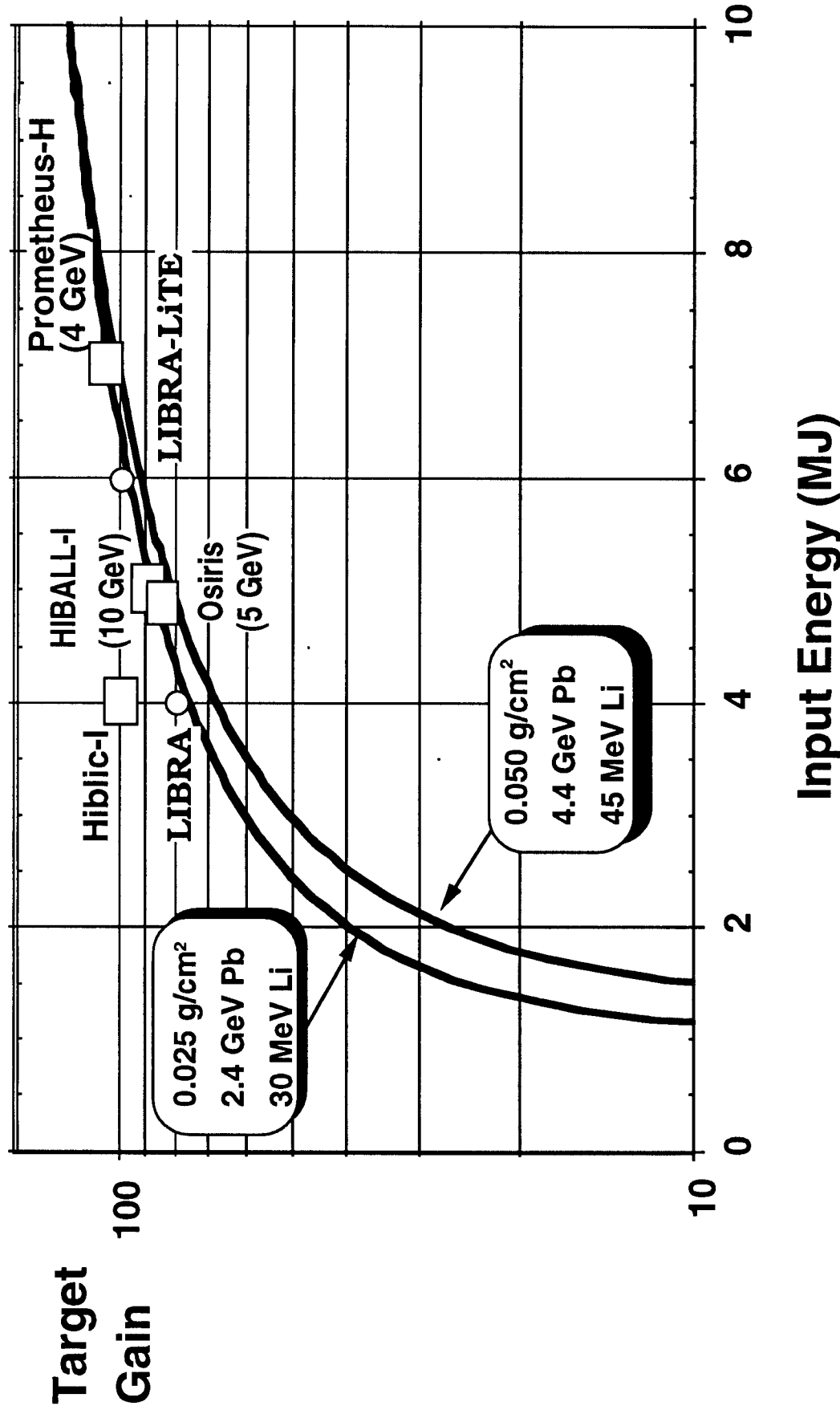
Top View of Chamber and
30 Drivers (24 main pulse,
6 pre-pulse)



The Use of Helia Driver Technology and Li Ion Applied B Diodes Allow Efficient Energy Transport to the Target



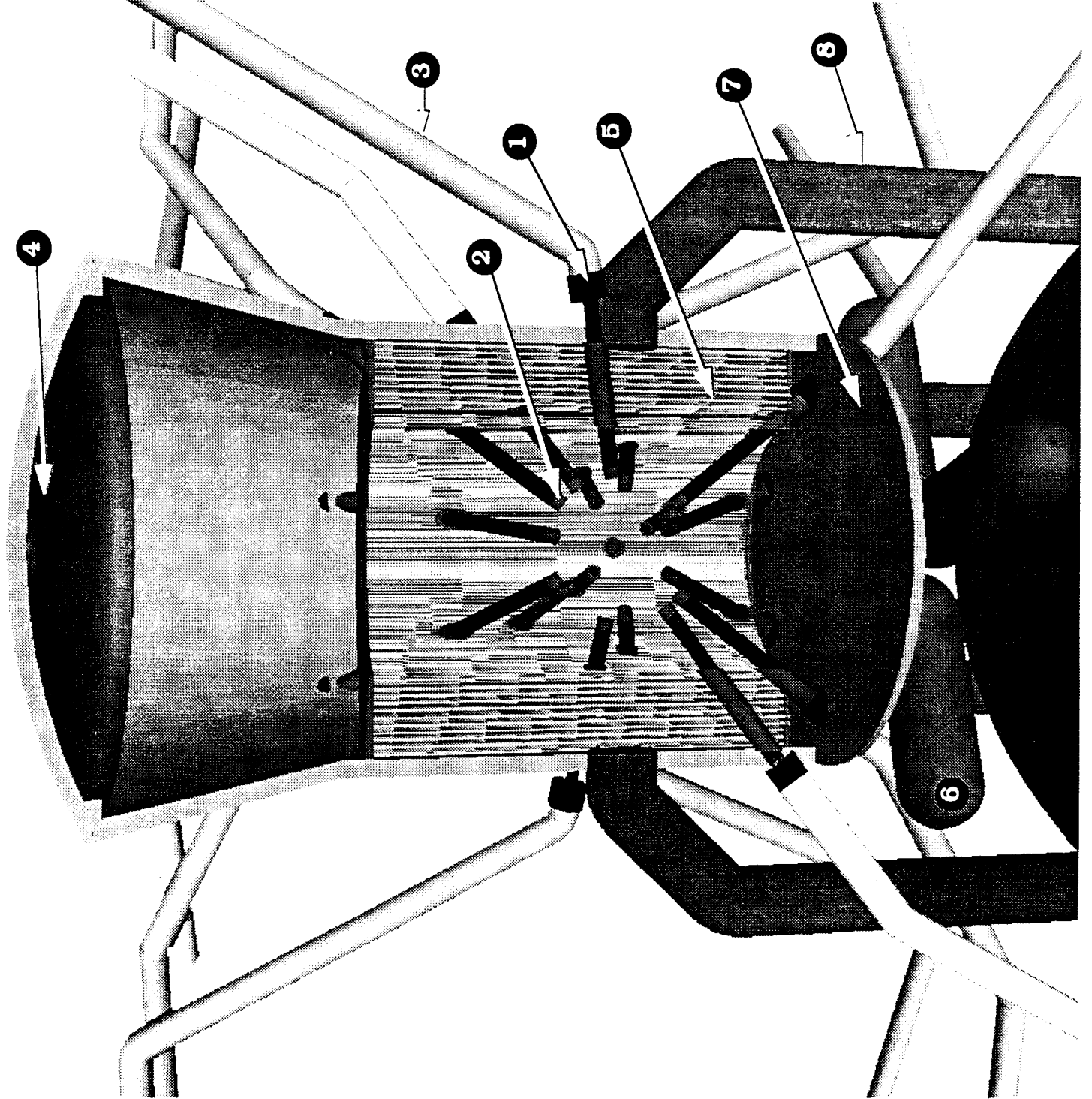
Indirect Drive Ion Beam Gain Curves are Lower than for Lasers



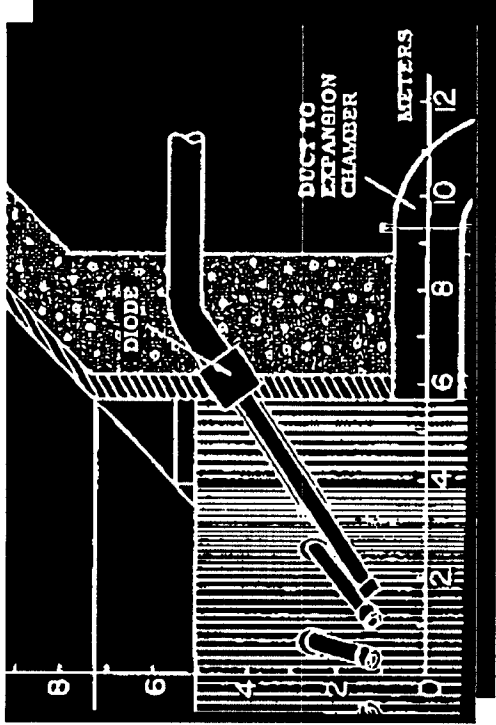
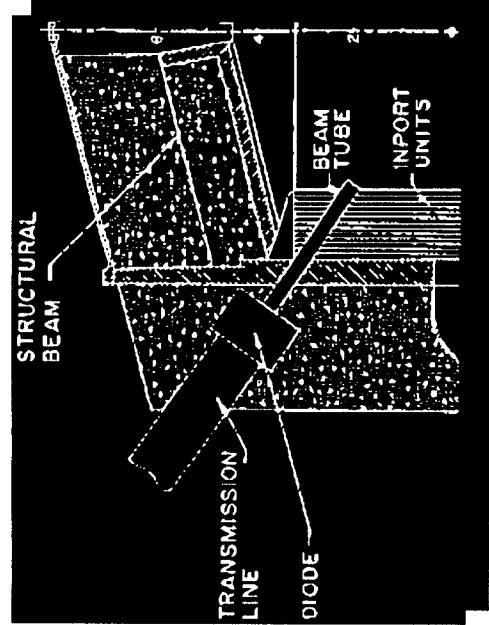
LIBRA-LITE

Side View Reactor Chamber Cutaway

- (1) Diodes
- (2) Lens magnet
- (3) Pulse forming lines
- (4) Reactor chamber roof
- (5) INPORT units
- (6) Heat exchanger
- (7) Perforated bottom plate
- (8) Vacuum lines



The Problem with Channel and Ballistic Transport is that Final Focusing Magnets Must Be Inside the Protective INPORT Units



LIBRA

LIBRA-Lite

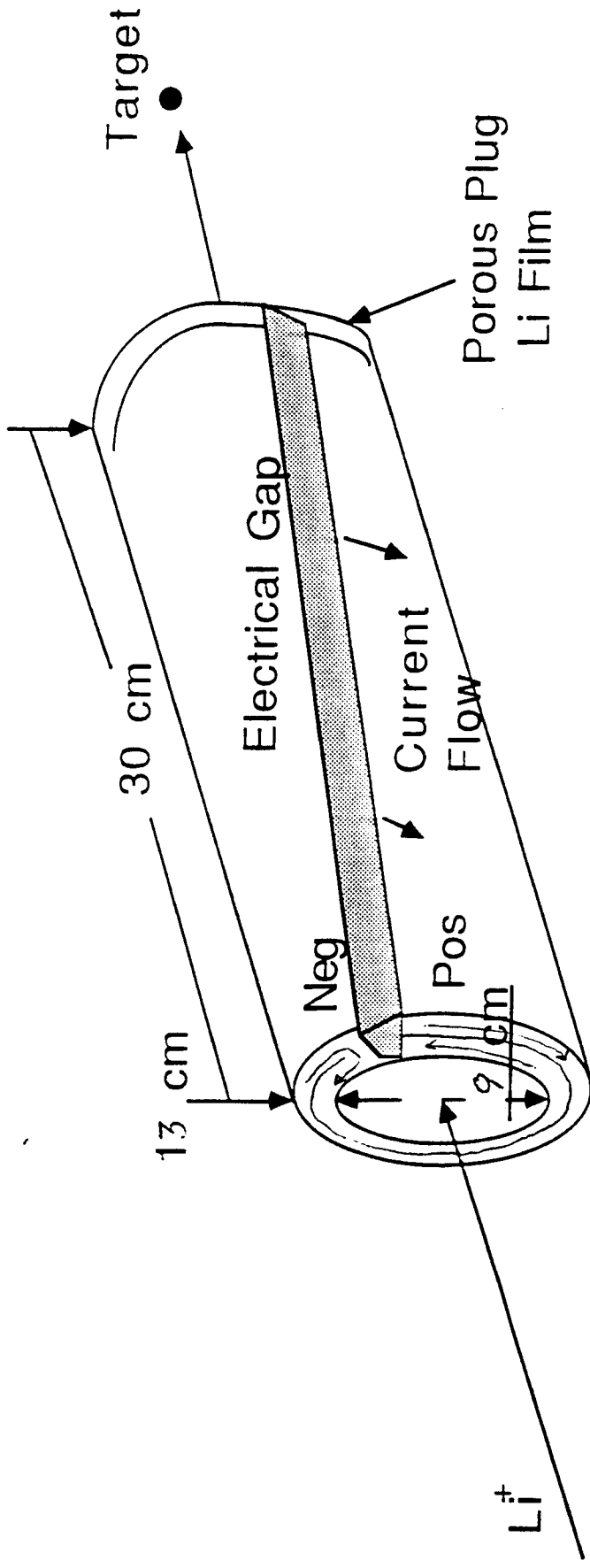
18	Number of Beams	30
3.6	Closest Distance to Magnet (m)	2.0
He/100 torr	Fill Gas	He/1 torr
153	Peak Impulse to the Magnet (Pa-s)	360
4	Neutron Wall Loading (MW/m ²)	29

Schematic Picture of Focusing Magnet

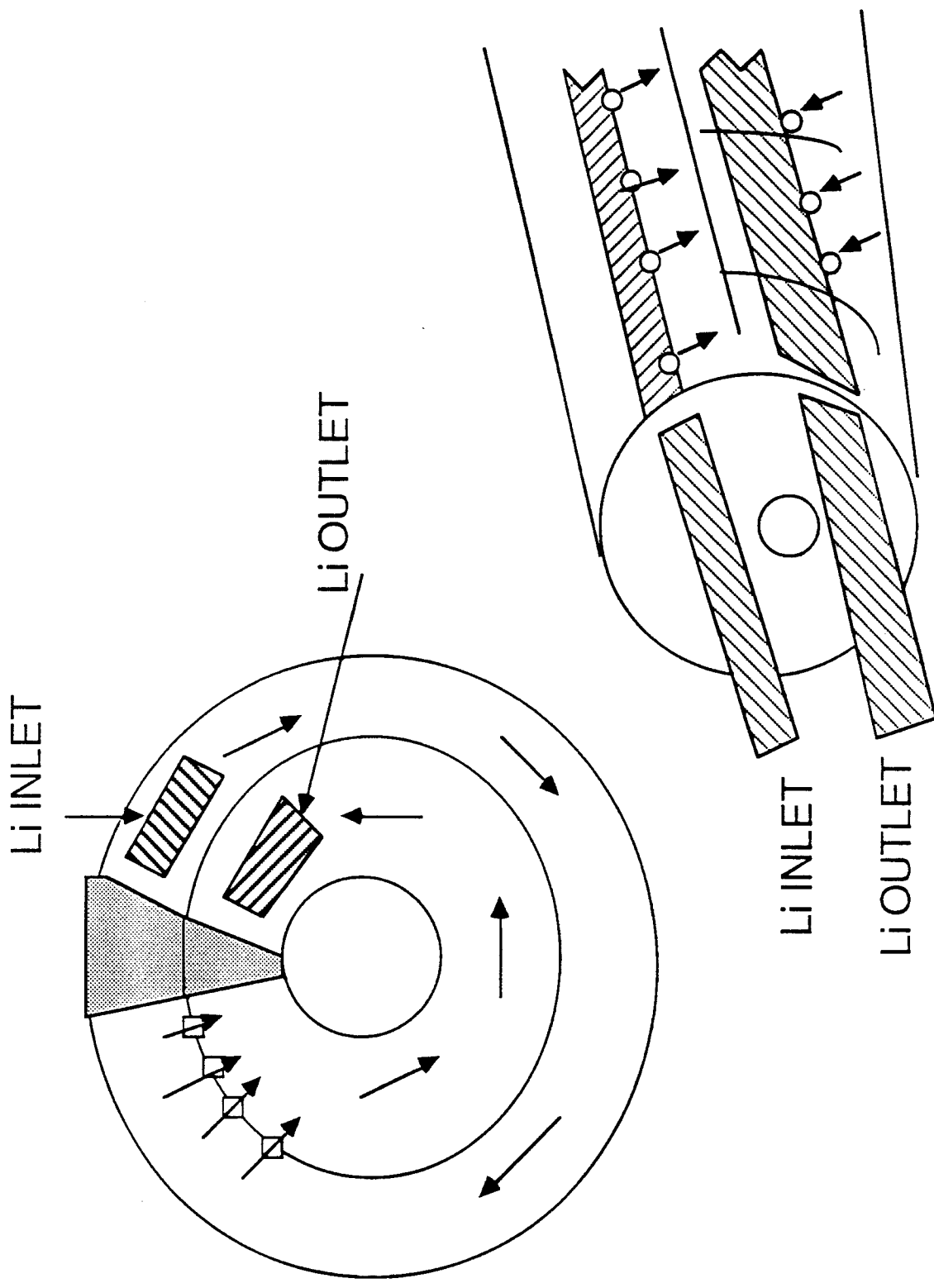


University of
Wisconsin-Madison

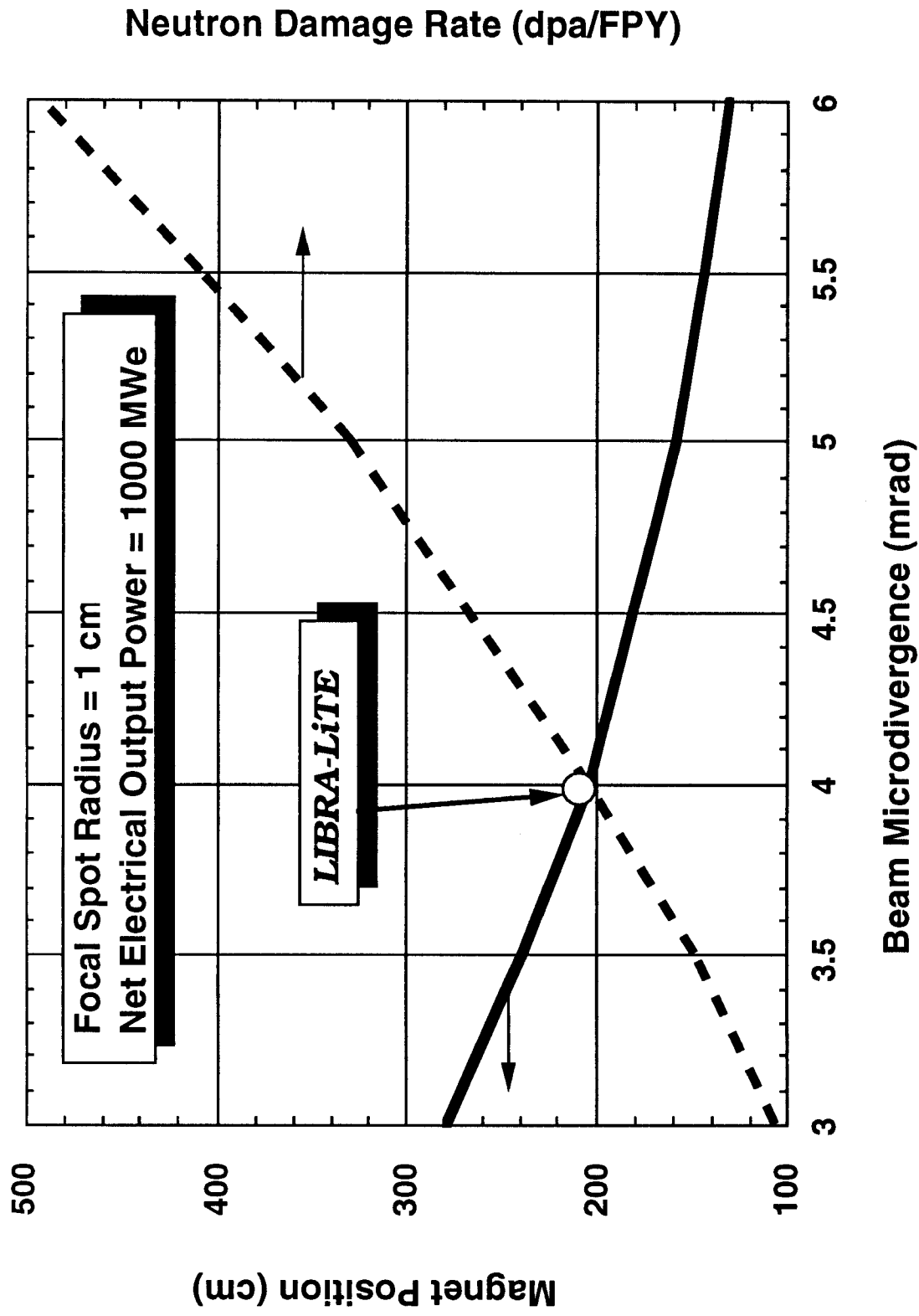
SINGLE-TURN SOLENOID MAGNET FERRITIC STEEL CASE FILLED WITH FLOWING LIQUID LITHIUM



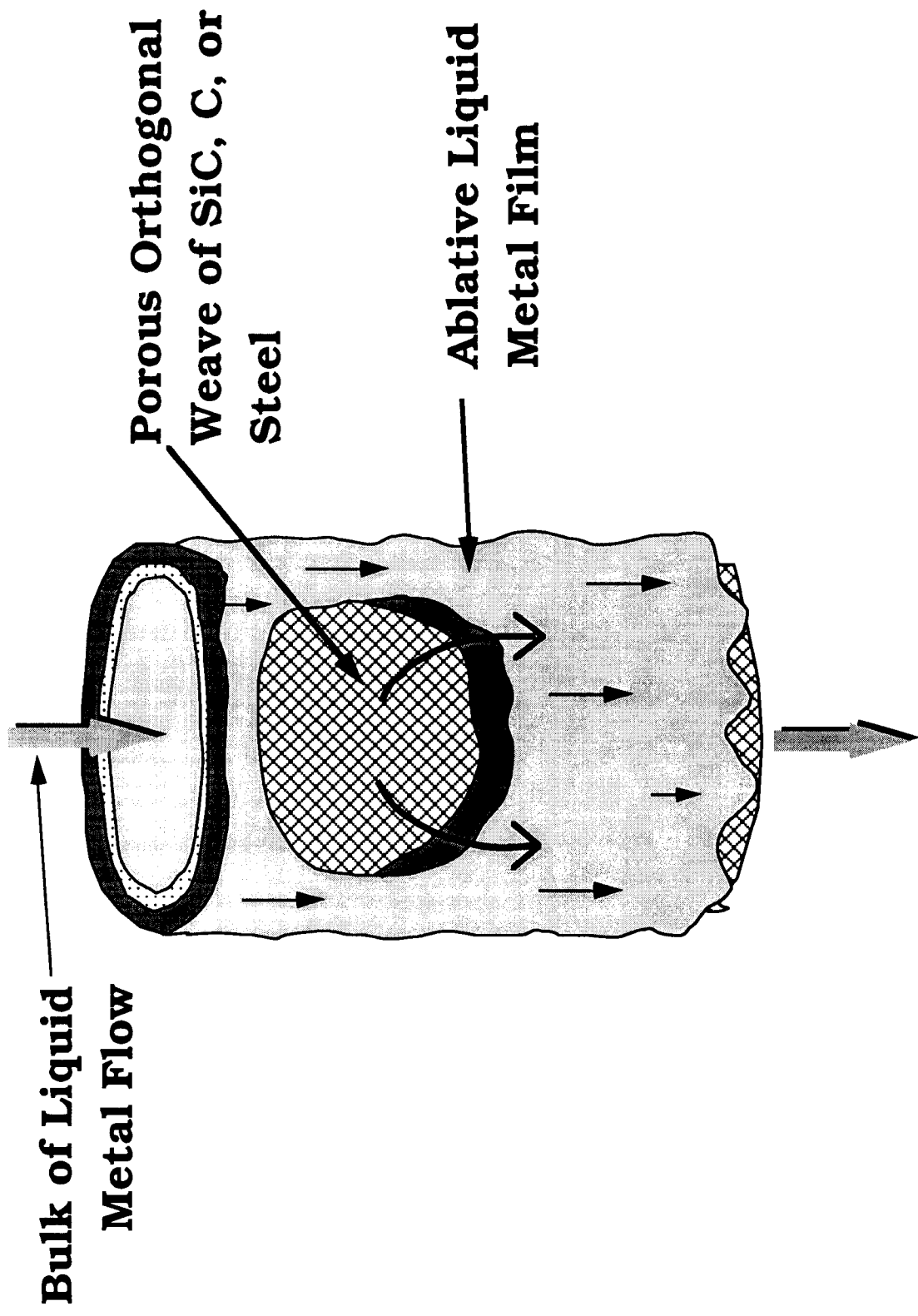
LIQUID LITHIUM CAN NOT FLOW ACROSS THE GAP
BUT REVERSES FLOW AND EXITS AT THE INLET SIDE



A Low Ion Source Microdivergence is Required to Place Final Focusing Magnets Farther Away from the Target



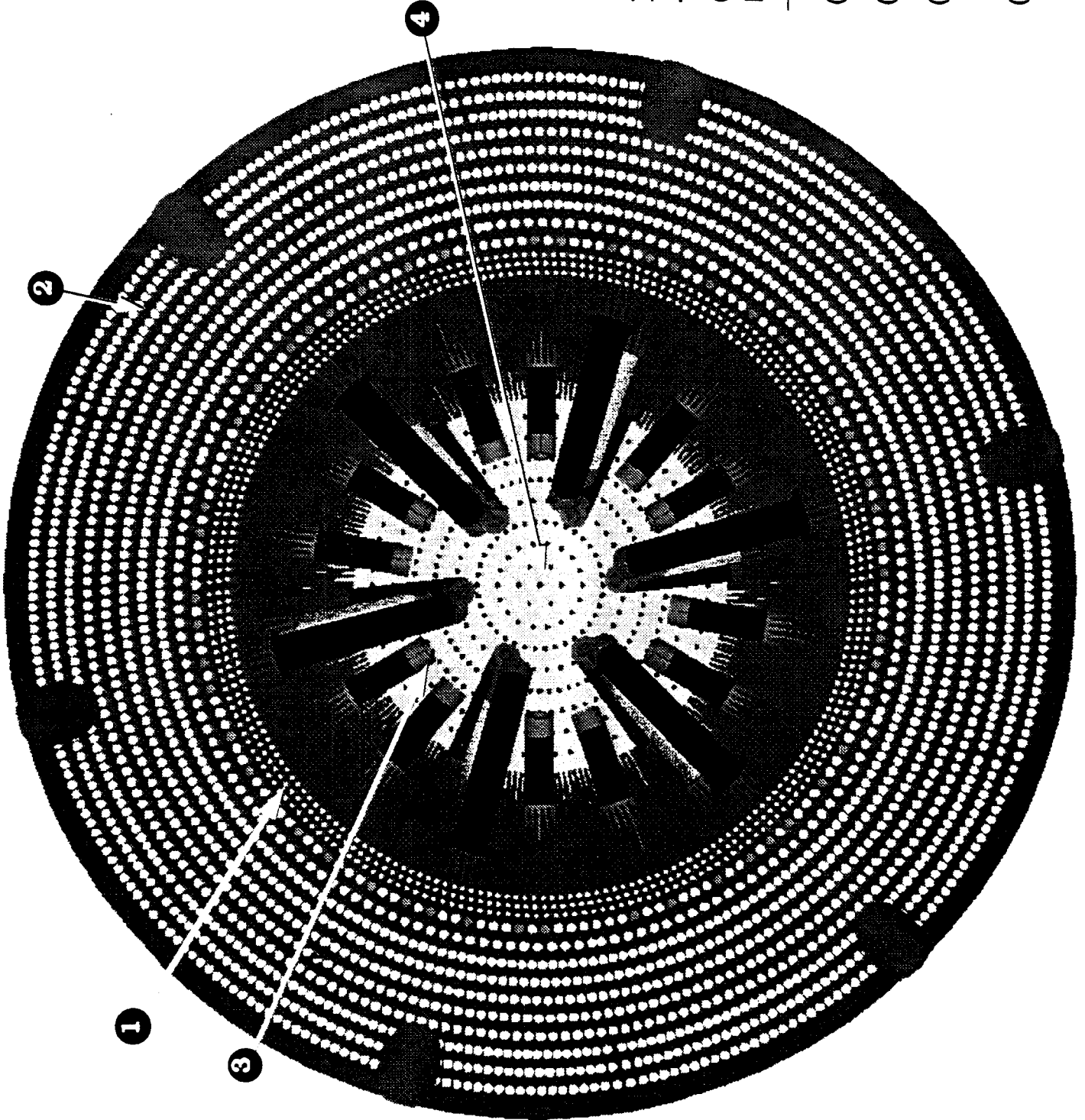
The Invention of the INPORT Unit Enabled Designers to Reduce the Cavity Diameter While Still Protecting the Structural Walls from Target Radiation



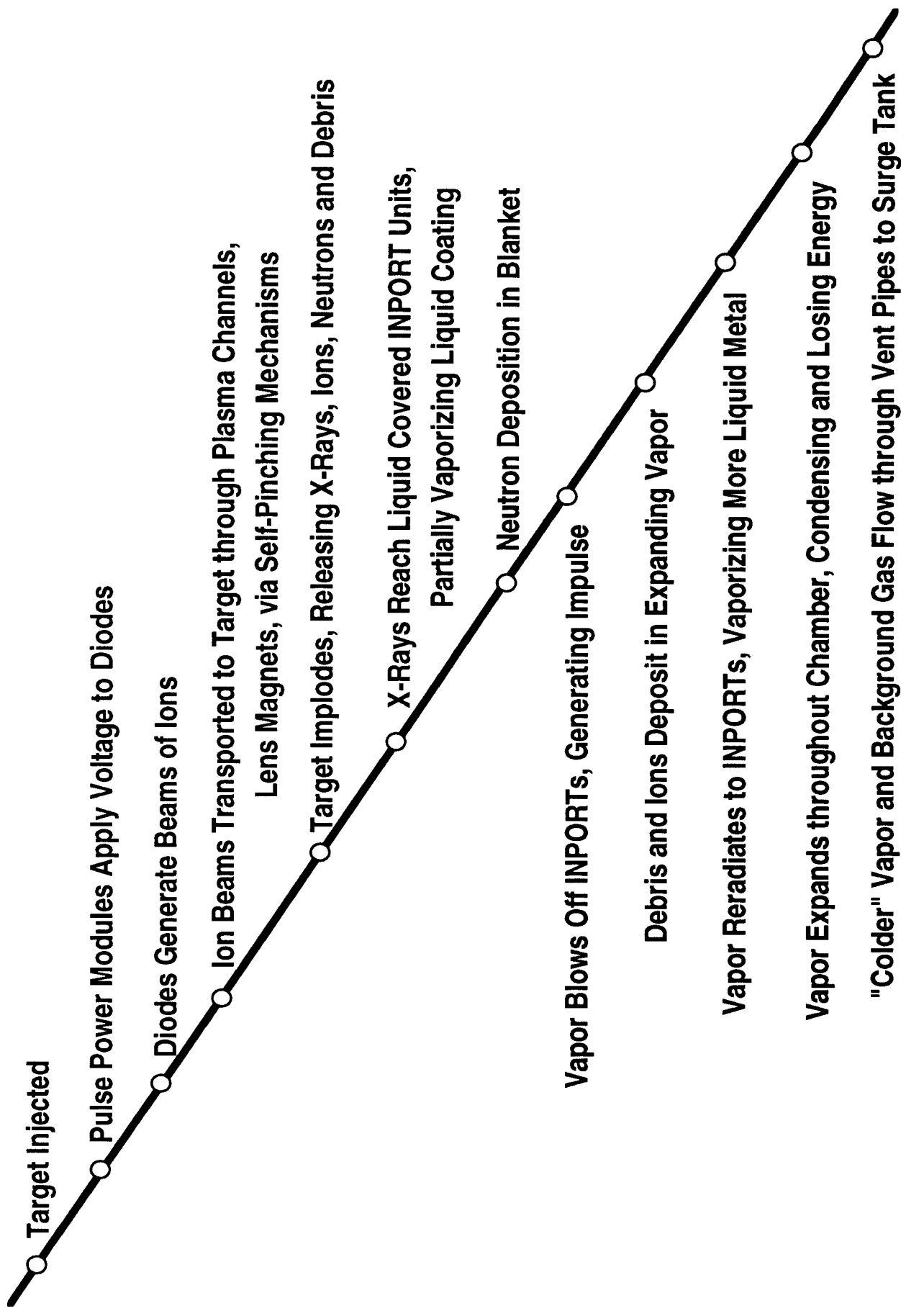
LIBRA-LiTE

Top View of Reactor
Chamber Inside with Li
Removed

-
- (1) Front INPORT units
 - (2) Rear INPORT units
 - (3) Single turn liquid Li lens magnet
 - (4) Perforated bottom plate



Chronology of Events in a Single LIBRA Shot



Reactor Cavity Conditions for Beam Propagation and INPORT Unit Performance

LIBRA

Initial Gas Conditions

T = 500°C
Species = He
density = $3.55 \times 10^{18} \text{ cm}^{-3}$

LIBRA-LiTE

T = 500°C
Species = He
density = $3.55 \times 10^{16} \text{ cm}^{-3}$

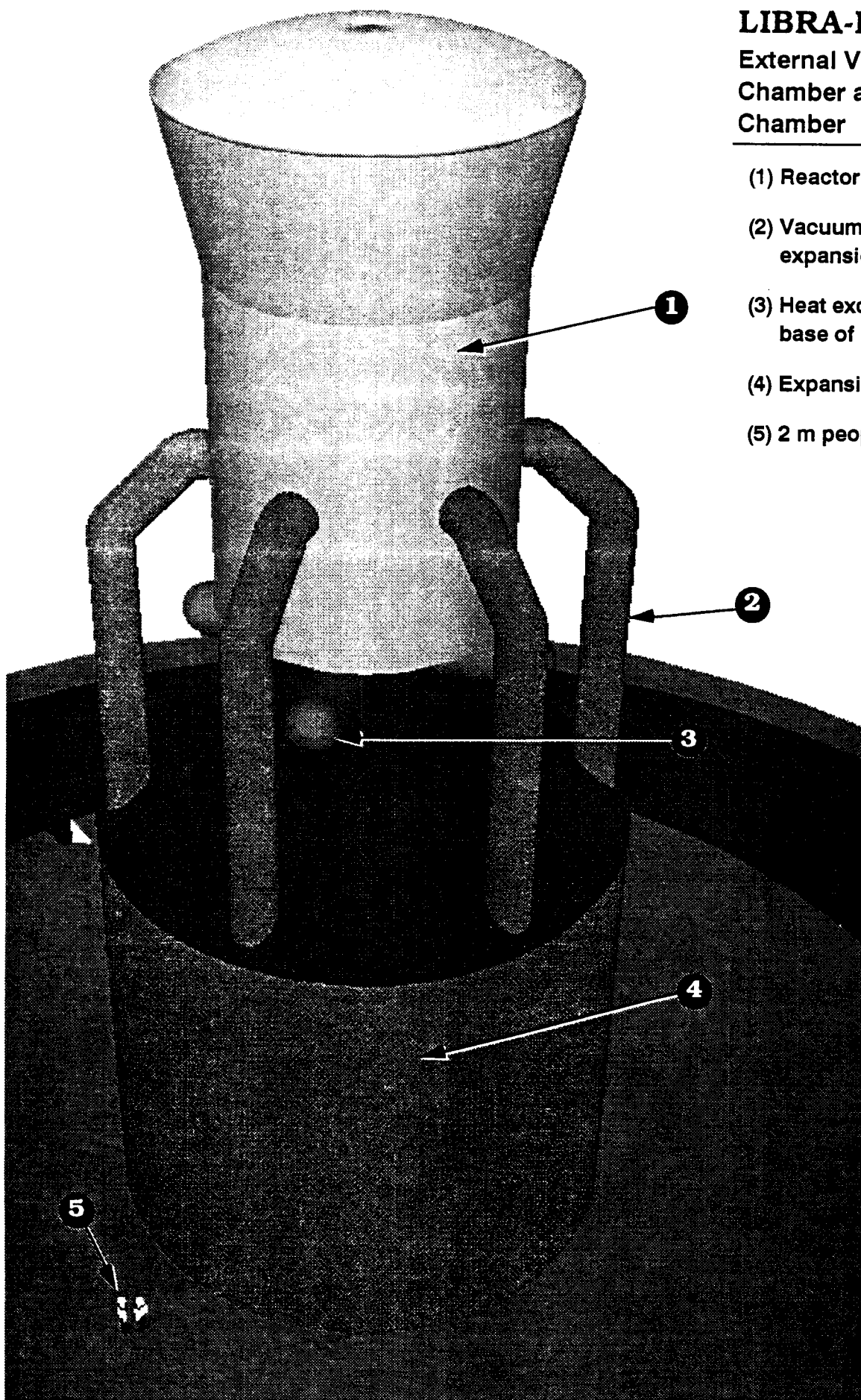
Conditions at INPORTs

Peak Pressure = 100 GPa
Pulse Width (FWHM) = 1 ns
Total Impulse = 125 Pa-s
Vaporization = 7 μm PbLi

Peak Pressure = 4.6 GPa
Pulse Width (FWHM) = 8 ns
Total Impulse = 100 Pa-s
Vaporization = 66 μm Li

LIBRA-LiTE

External View of Reactor Chamber and Expansion Chamber



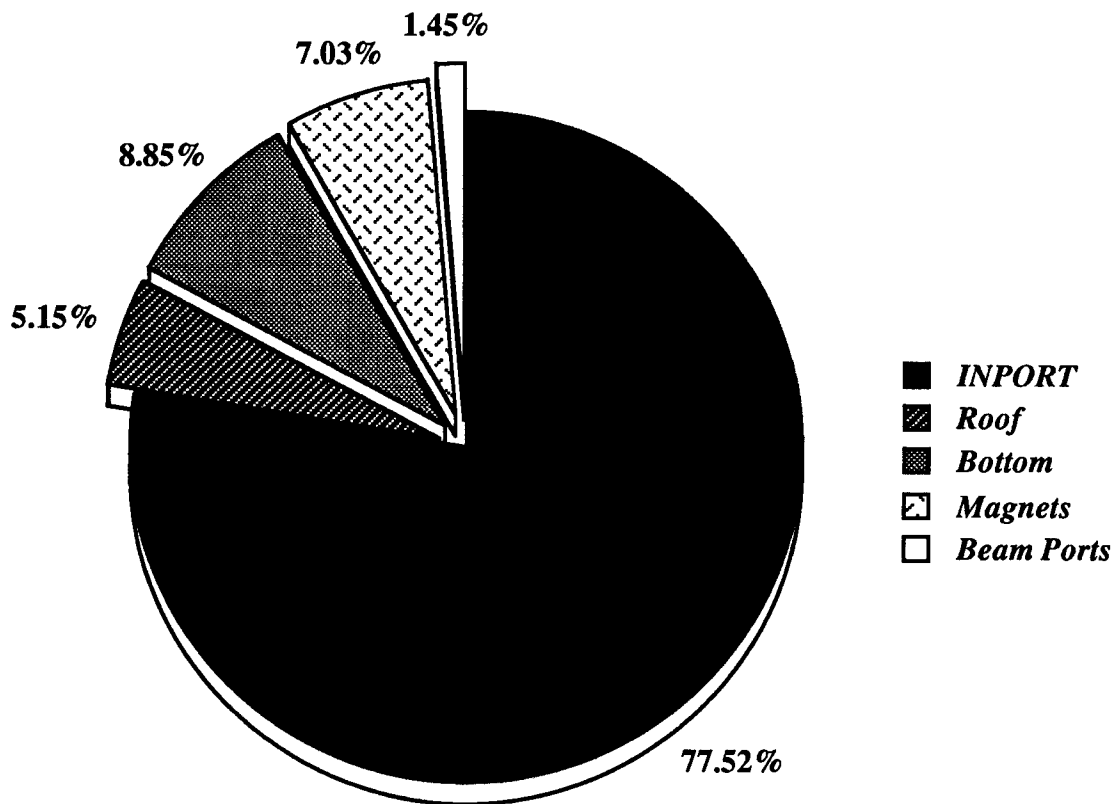
(1) Reactor chamber

(2) Vacuum lines leading to expansion chamber

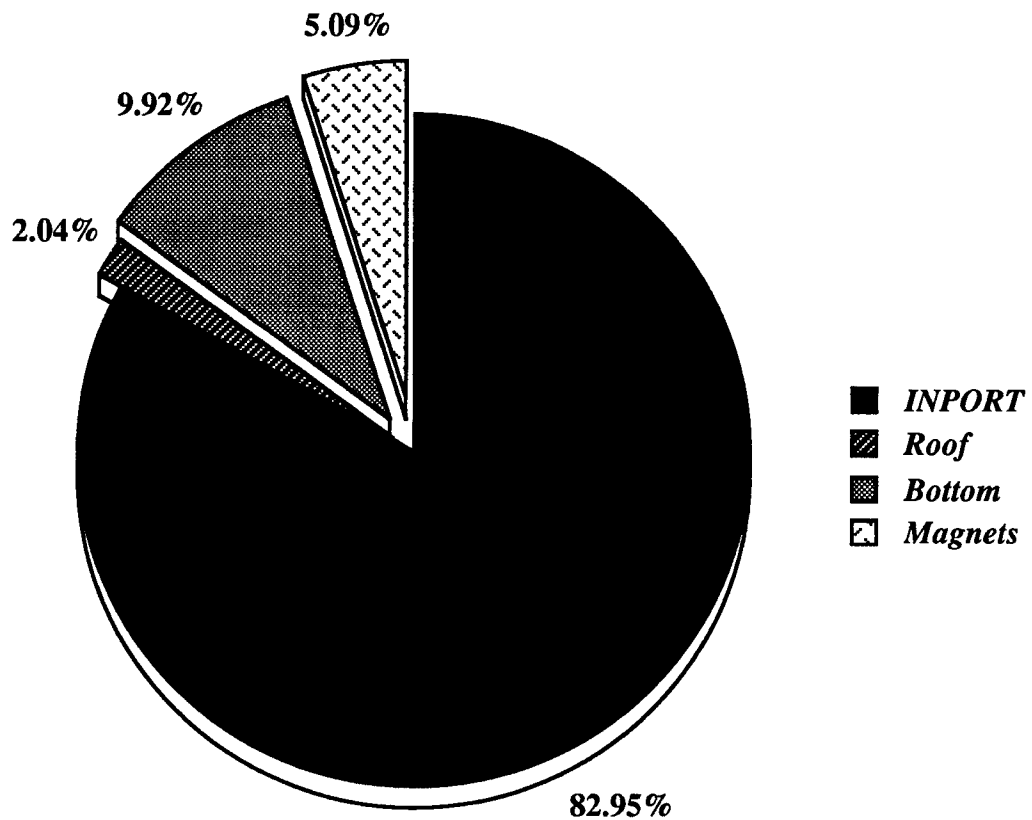
(3) Heat exchangers (5) in base of reactor chamber

(4) Expansion chamber

(5) 2 m people for scale



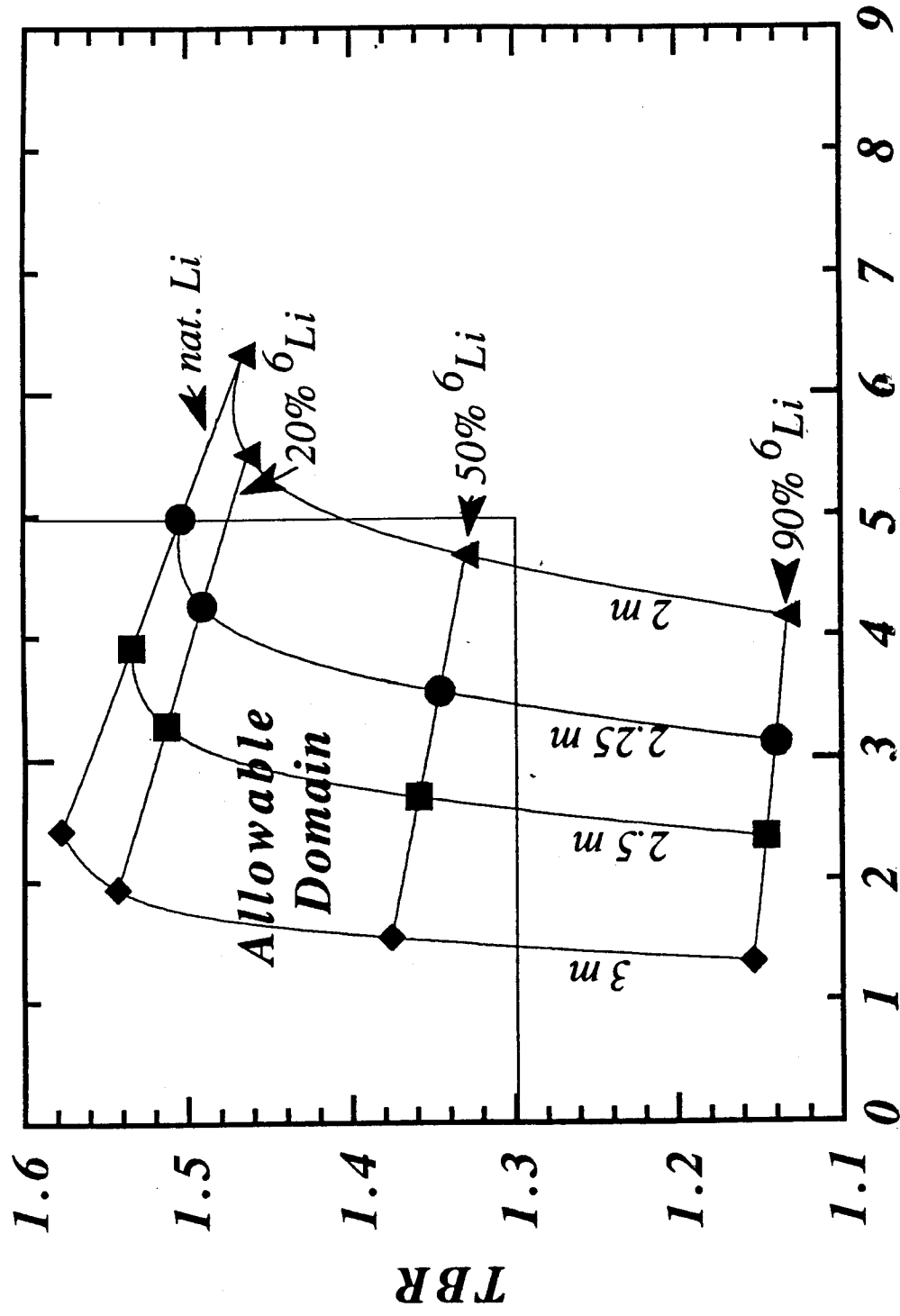
*Fractions of Source Neutrons
Going to Different Reactor Regions*



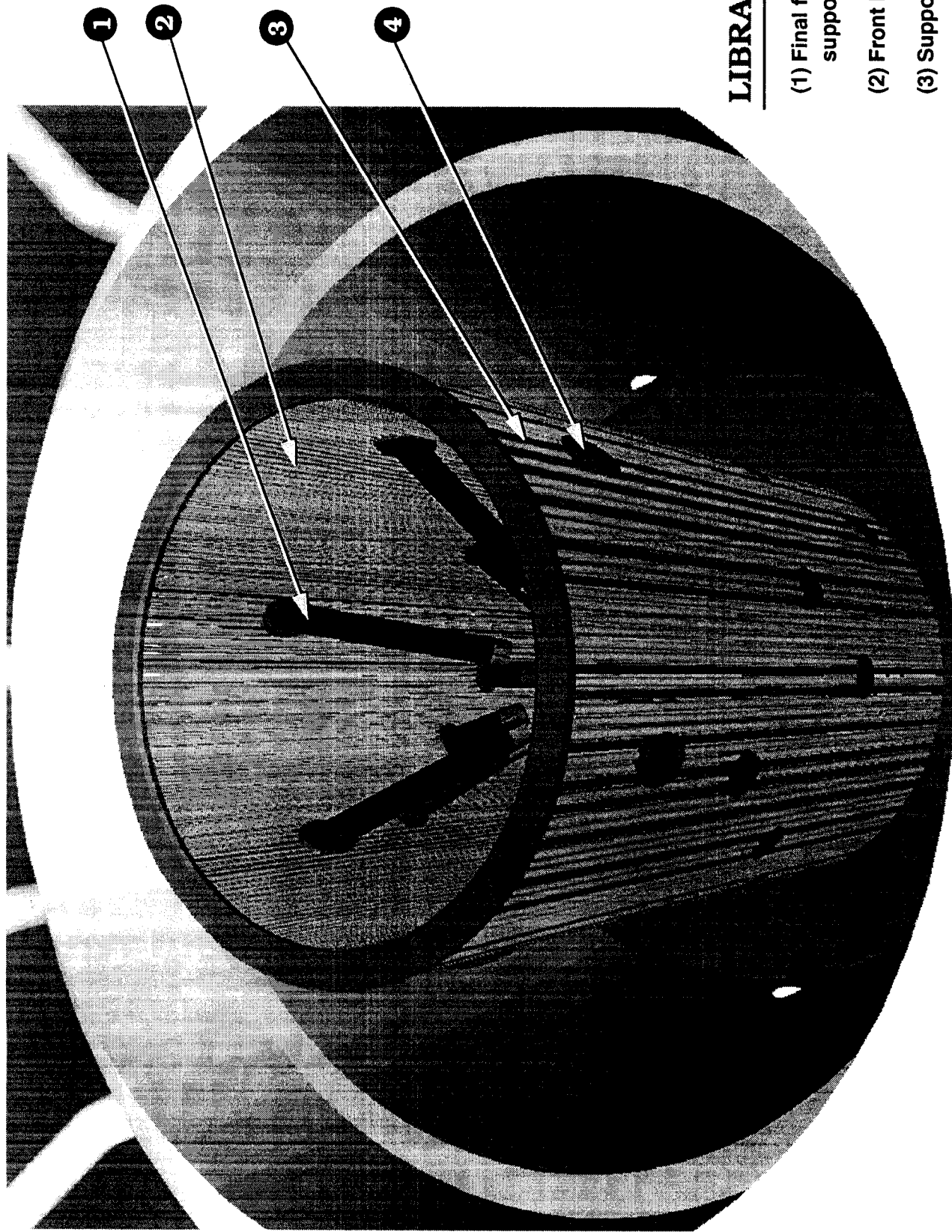
*Contributions from the Different
regions to the Overall TBR (1.405)*

The Trade-Off in dpa Damage vs. Tritium Breeding in LIBRA-LiTE Dictates ^6Li Enrichment and INPORT

Thickness Values

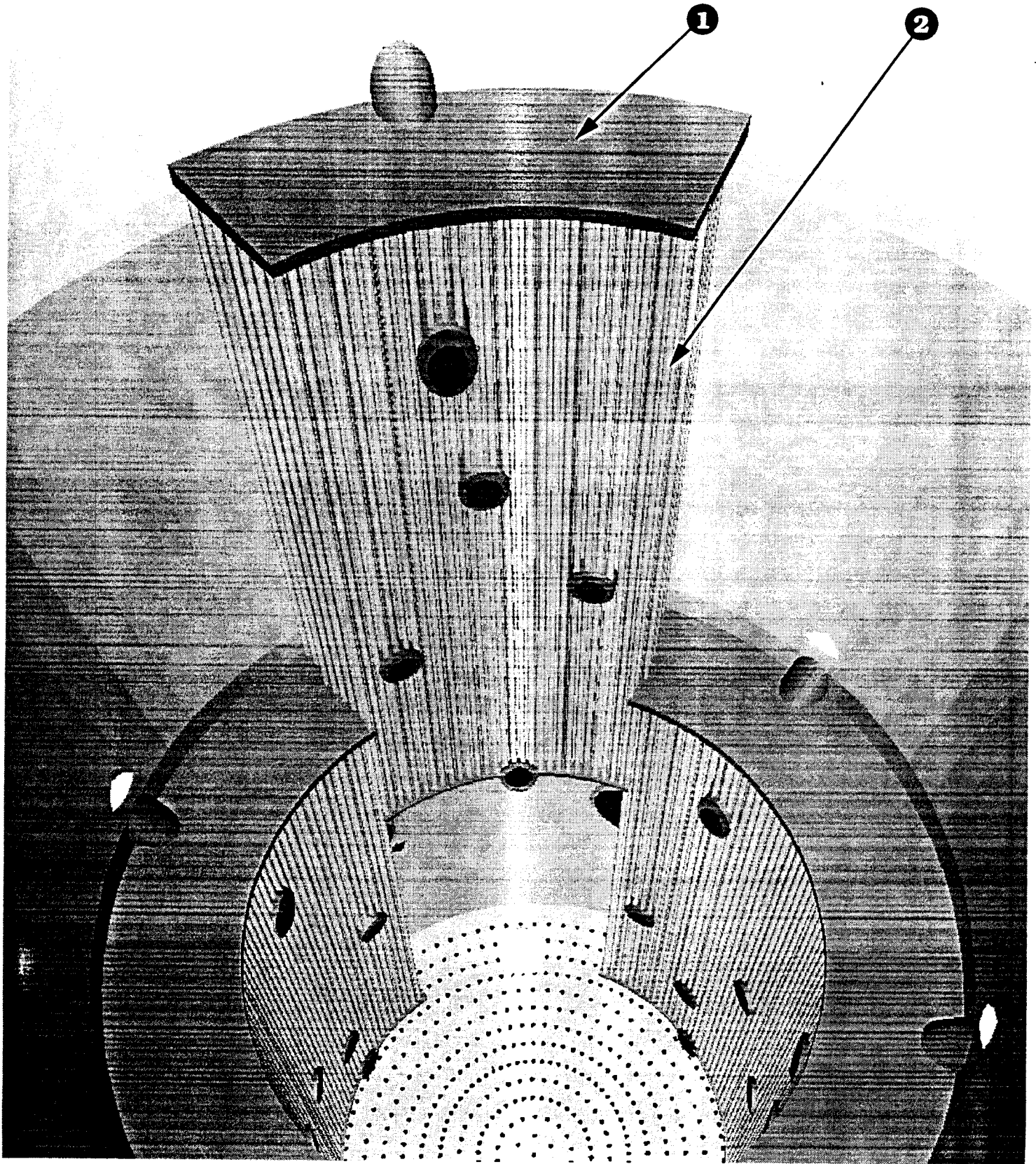


Peak dpa/FPY in Chamber Wall



LIBRA-LiTE

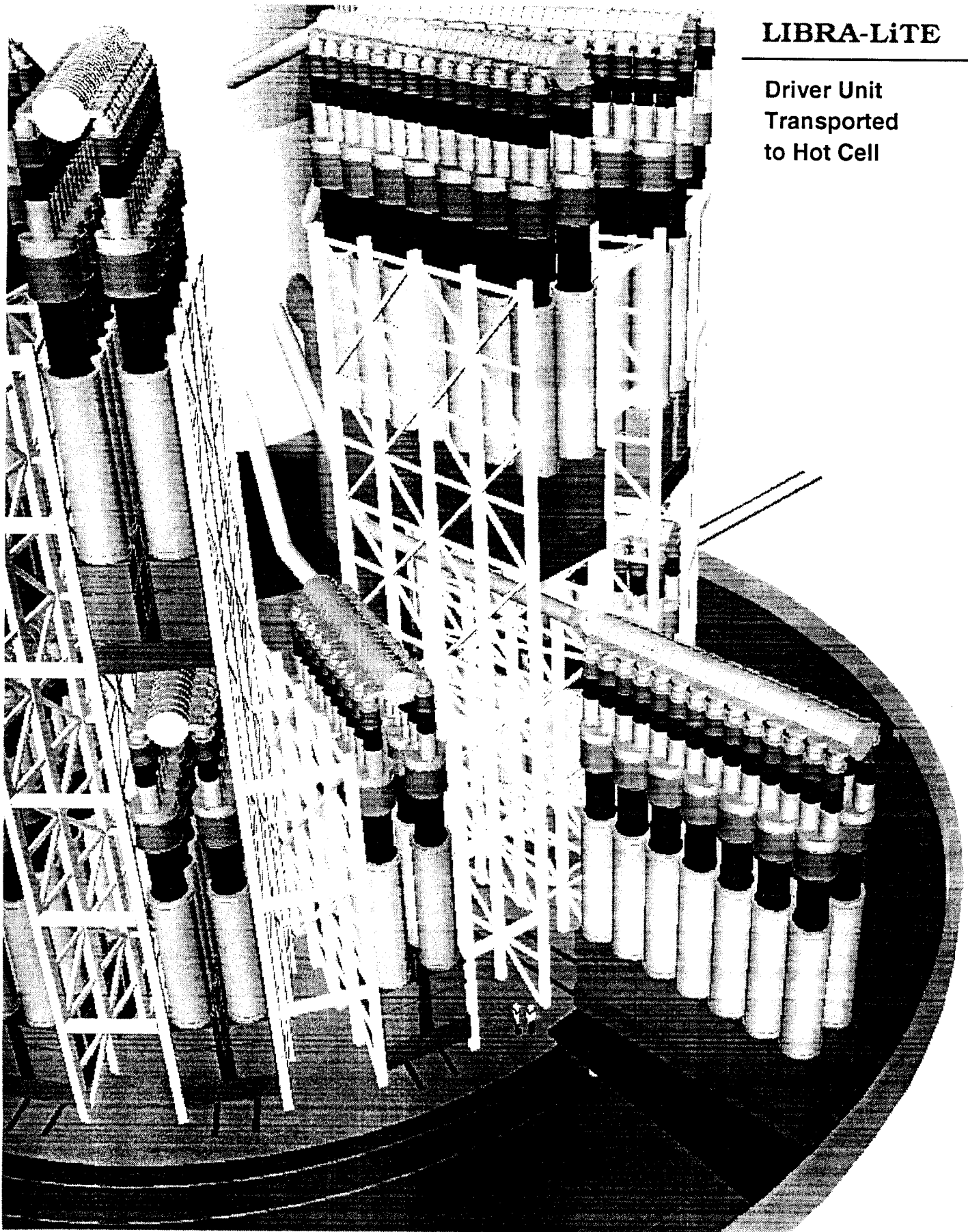
- (1) Final focusing magnet support
- (2) Front INPORT units
- (3) Support tube
- (4) Li shunt manifold around beam line



LIBRA-LiTE

(1) Rear INPORT Units' Assembly Being Removed from Reactor

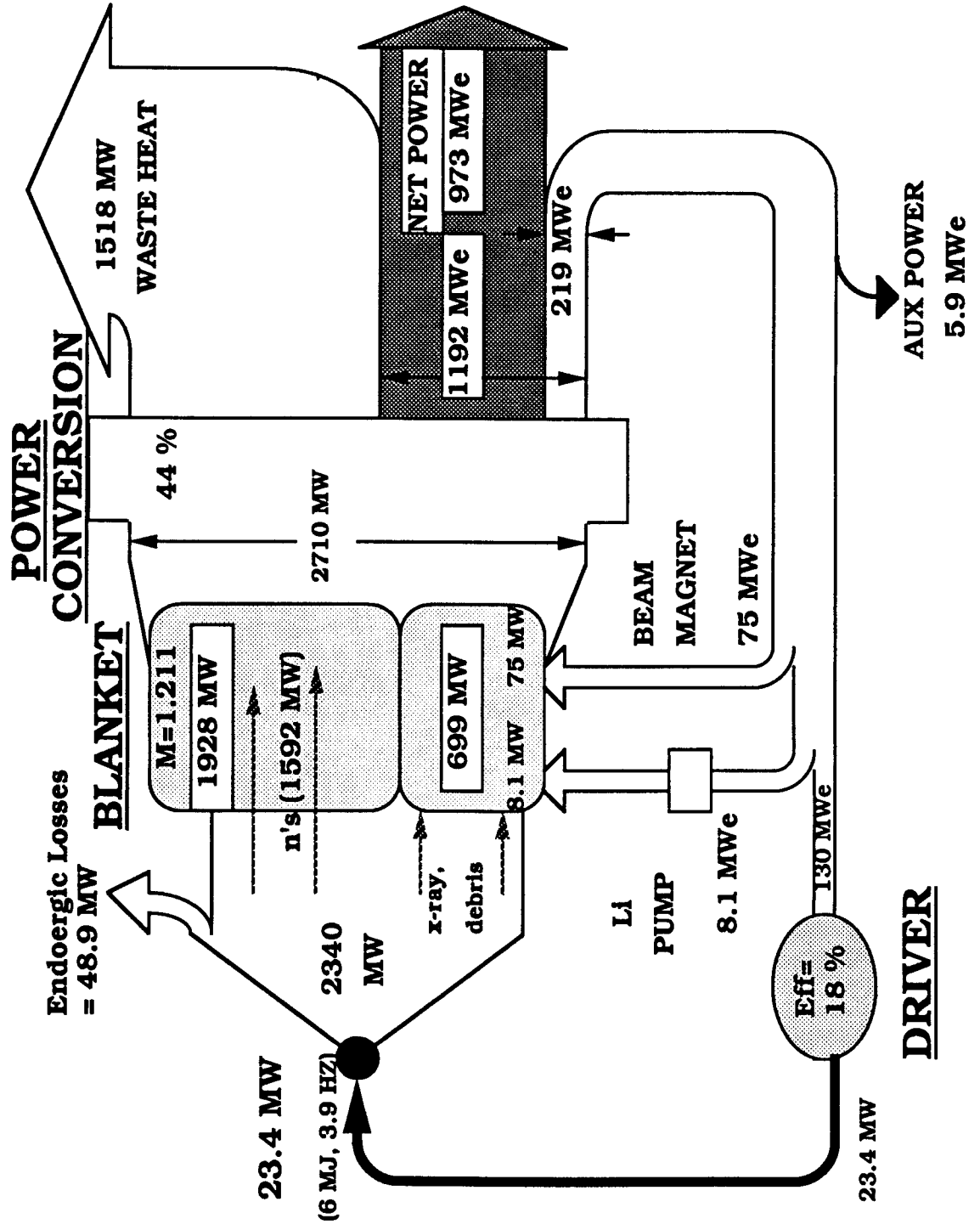
(2) Rear INPORT Units



LIBRA-LiTE

Driver Unit
Transported
to Hot Cell

POWER FLOW DIAGRAM FOR LIBRA-LITE



Active Tritium Inventories in LIBRA Reactors are Relatively Low

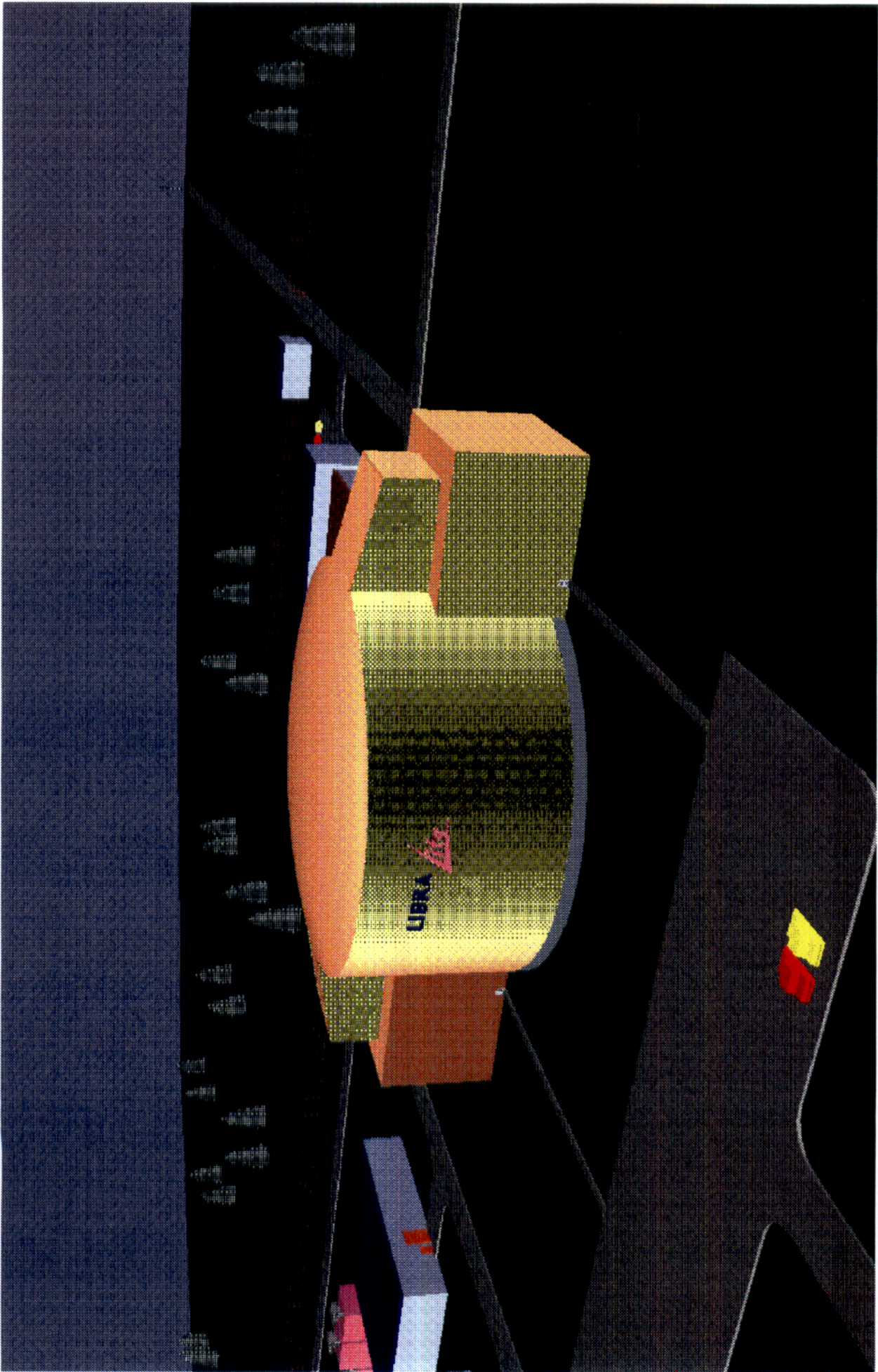
Location	LIBRA (PbLi)	LIBRA-LiTE (Li)
Target Fabrication Facility	134	193
Reactor Hall		
Targets (1 hr)	21	50
Breeder	0.4	230
INPORT Units	150	~0
Exhaust	1.3	7
	<u>173</u>	<u>287</u>
Fuel Processing		
Purification	1.3	4
Isotope Separation	45	35
	<u>46</u>	<u>39</u>
Total Active	353	519
Maximum Exposure at Fence if all T ₂ were Released	0.7 Rem (7 mSv)	1 Rem (10 mSv)

Direct Capital Costs for LIBRA Reactors are Quite Attractive

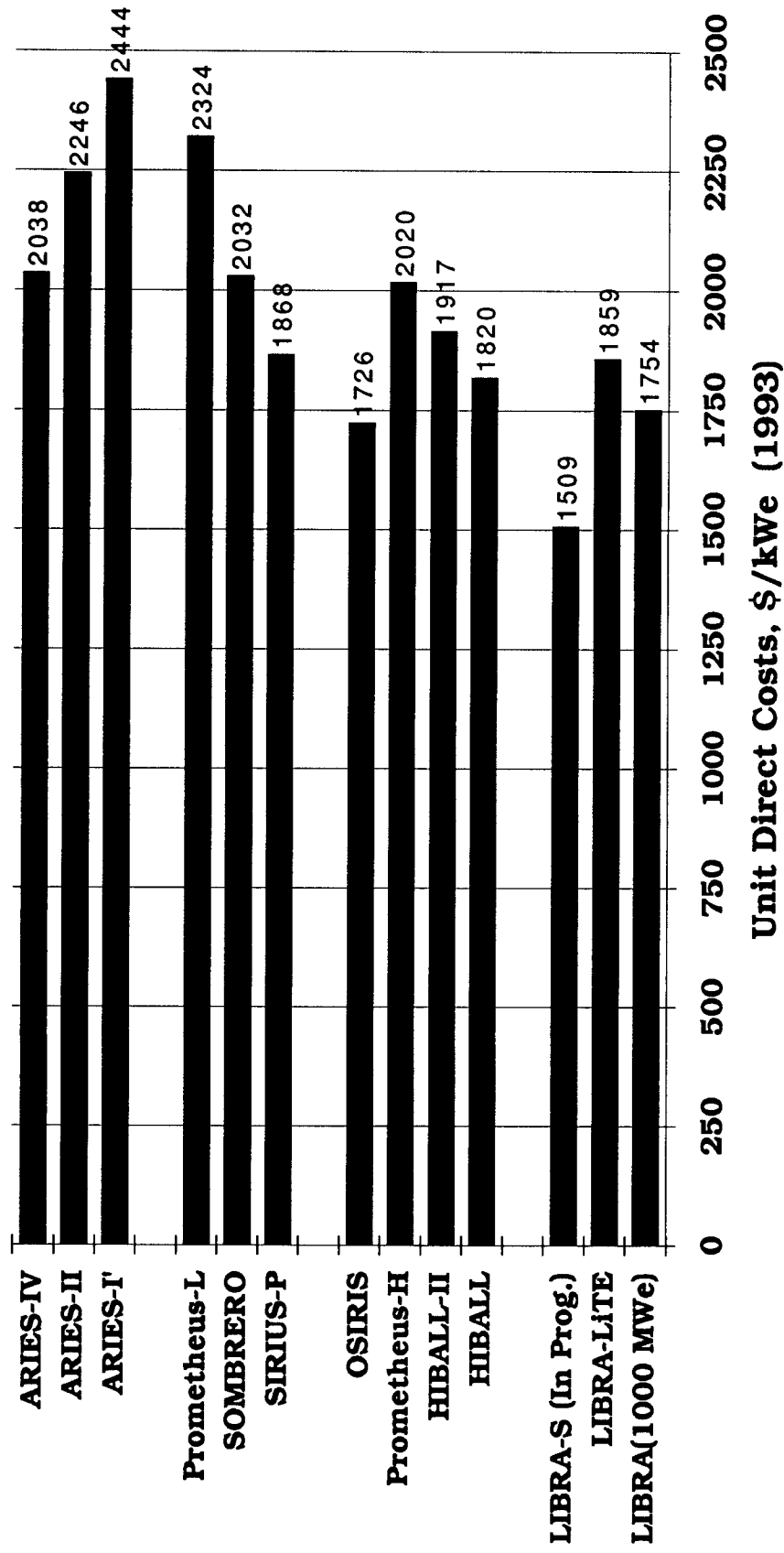
M\$ (1993)

LIBRA LIBRA-LiTE LIBRA-S (est.)

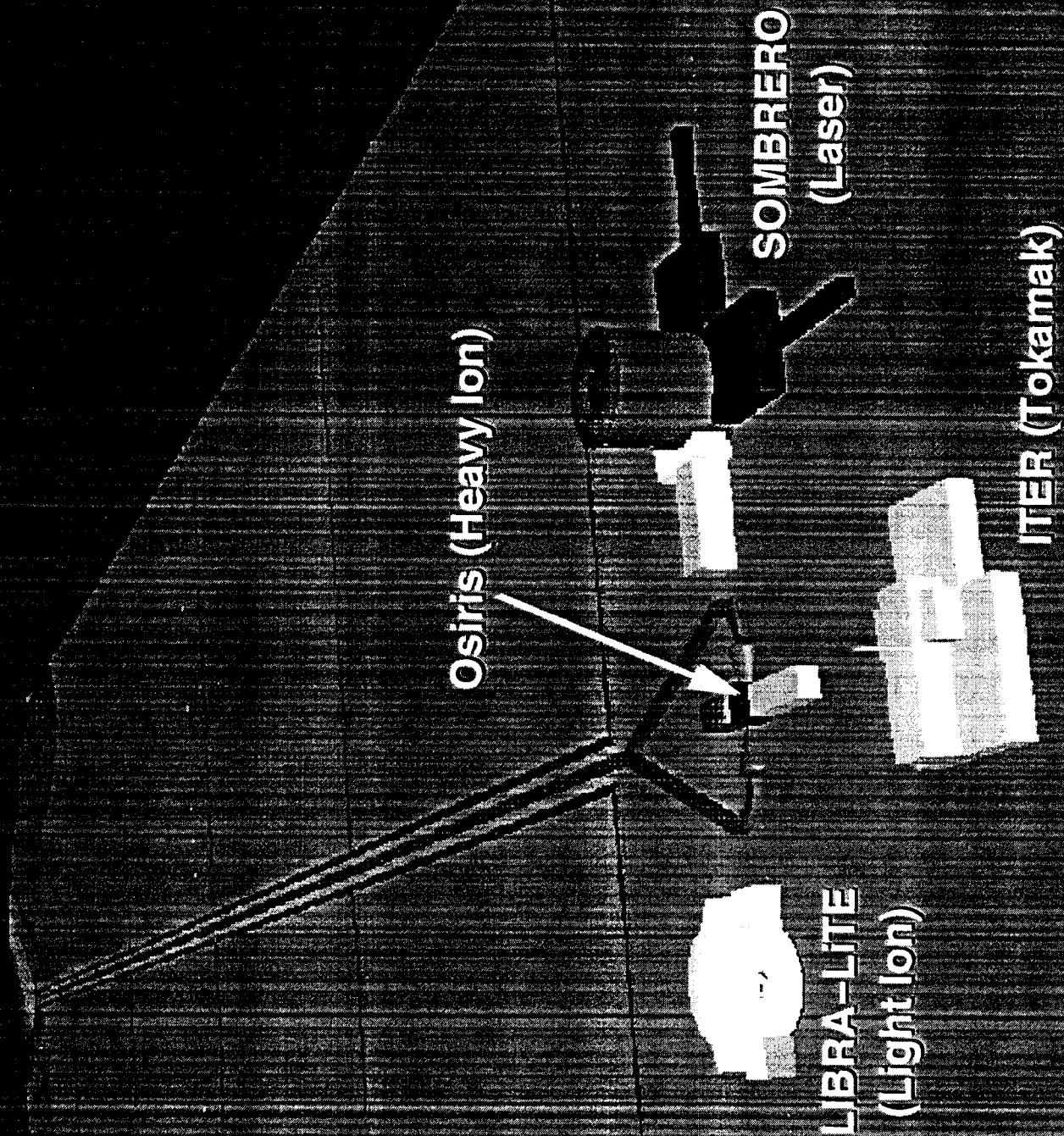
Driver	LIBRA	LIBRA-LiTE	LIBRA-S (est.)
Total (incl. driver)	524	514	348
Unit Direct Capital Costs (\$/kWe)	1157	1786	1592
Net Power (MWe)	3495	1835	1477
	331	973	1078



**The Direct Unit Cost of the LIBRA Reactors Compares Favorably With Other ICF
and MCF Power Plants at the 1000 MWe Level**



The Relative Size of Recent Inertial Fusion Power Plants is Comparable to the Magnetic Fusion Experiment ITER



Conclusions

**1) Light Ion Beam Fusion Power Plants Display
(compared to HIB and laser designs):**

- Competitive Technological Readiness
- Adaptability to Low Power Levels
- Simplicity of Design
- Attractive Safety Features
- Potentially the Lowest Cost of Electricity

2) The major concern is the transport of ions at low microdivergence to the target on a repeatable basis (i.e., channel vs. ballistic vs. self-pinch transport).