



# **Preliminary Considerations of Light Ion Beam Fusion and LIBRA Reactor Design**

**LIBRA Team**

**June 1982**

**FPA-82-4**

Presentation at KfK-Karlsruhe, FRG, 3-4 June 1982

## **FUSION POWER ASSOCIATES**

**2 Professional Drive, Suite 248  
Gaithersburg, Maryland 20879  
(301) 258-0545**

**1500 Engineering Drive  
Madison, Wisconsin 53706  
(608) 263-2308**

# **MAJOR ACTIVITIES IN LIBRA STUDY**

## **JANUARY – MAY 1982**

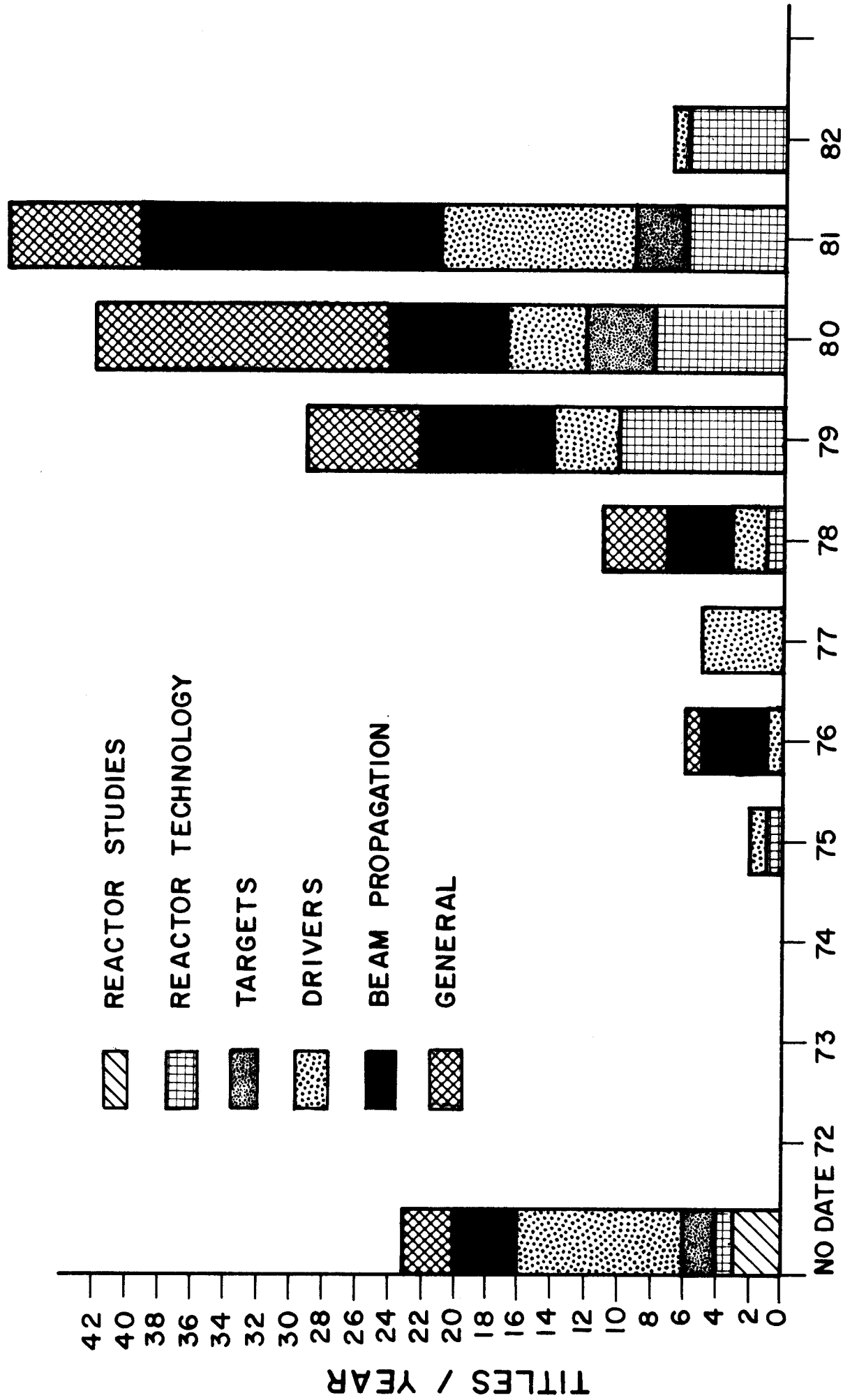
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- **Literature Survey**
- **Review of Previous Studies**
- **Design Philosophy of LIBRA**
- **Preliminary Design Parameters of LIBRA**

## **BASIS FOR LIGHT ION BEAM BIBLIOGRAPHY**

- **DEFENSE NON-FUSION APPLICATIONS EXCLUDED**
- **ELECTRON BEAM WORK EXCLUDED**
- **DRIVER WORK INCLUDED IF SPECIFIC TO LIGHT ION BEAM FUSION (DRIVER SUPPORT TECHNOLOGY MAY BE OMITTED)**
- **ALL TITLES INCLUDED REGARDLESS OF MERIT**

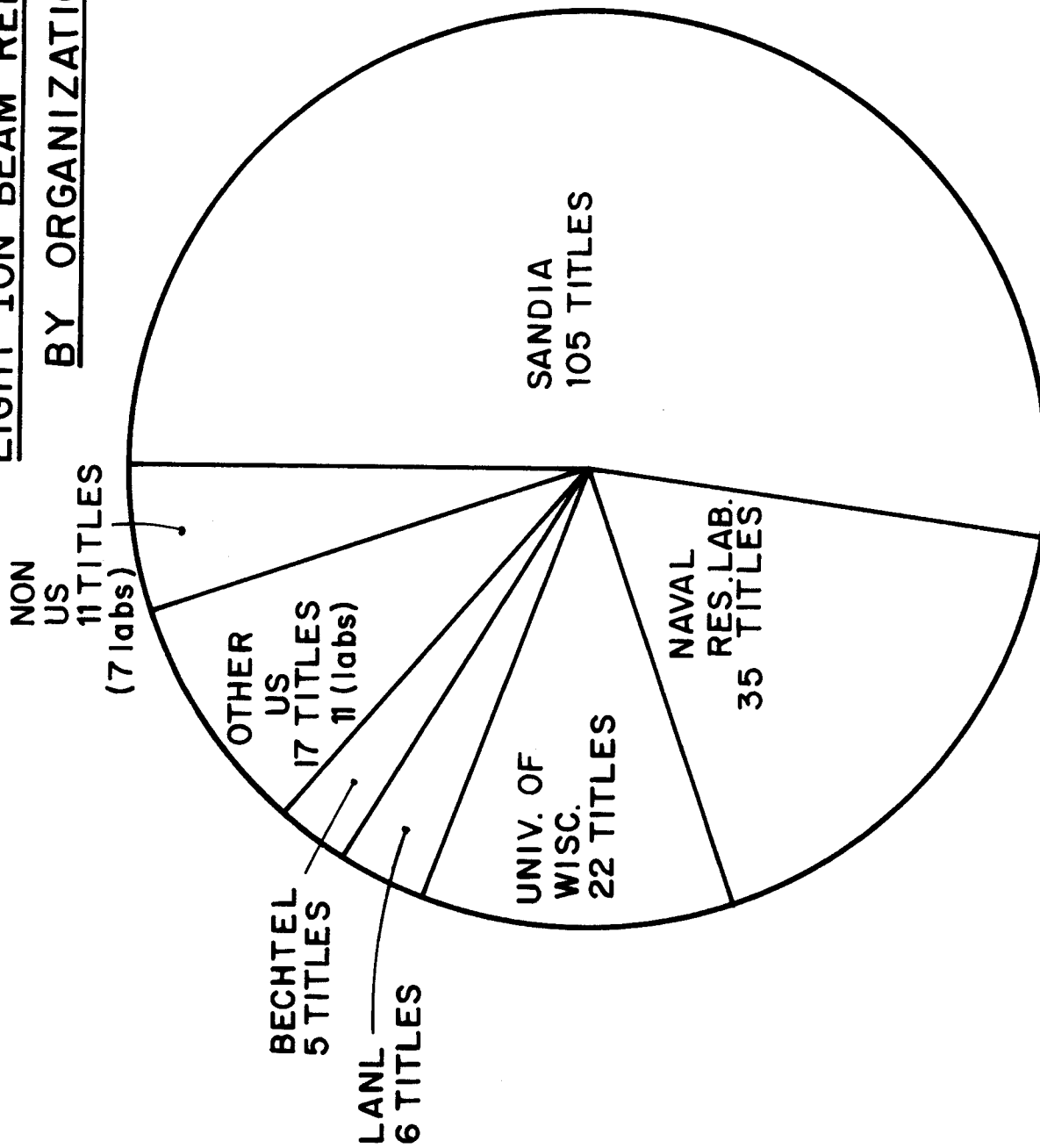
**SEARCH IS NOT COMPLETE  
SHOULD BE UP TO DATE BY FALL 1982**



LIGHT ION RELATED TITLES BY DATE OF PUBLICATION

LIGHT ION BEAM RELATED TITLES

BY ORGANIZATION



# **ORGANIZATIONS WITH PUBLICATIONS IN LIGHT ION BEAM RELATED RESEARCH**

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## **UNITED STATES OF AMERICA**

**SANDIA NATIONAL LABORATORY  
NAVAL RESEARCH LABORATORY  
LOS ALAMOS NATIONAL LABORATORY  
LAWRENCE BERKELEY LABORATORY  
LAWRENCE LIVERMORE NATIONAL LABORATORY  
ARGONNE NATIONAL LABORATORY**

**CORNELL UNIVERSITY  
UNIVERSITY OF ILLINOIS  
UNIVERSITY OF NEW MEXICO  
UNIVERSITY OF MARYLAND  
UNIVERSITY OF WISCONSIN**

**BECHTEL  
JAYCOR  
MAXWELL  
OCCIDENTAL RESEARCH  
PHYSICS INTERNATIONAL  
POWER CONVERSION TECHNOLOGY  
SCIENCE APPLICATIONS INC.  
TRW**

# **ORGANIZATIONS WITH PUBLICATIONS IN LIGHT ION BEAM RELATED RESEARCH**

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## **OTHER THAN U.S.**

**ATOMIC WEAPONS RESEARCH ESTABL. (GREAT BRITAIN)**

**NAGOYA UNIVERSITY (JAPAN)**

**OSAKA UNIVERSITY (JAPAN)**

**KURCHATOV (USSR)**

**INSTITUTE OF NUCLEAR PHYSICS – TOMSK (USSR)**

**UNIVERSITY OF TORONTO (CANADA)**

**KERNFORSCHUNGSZENTRUM KARLSRUHE (FRG)**

# **SOME DATES IN ION BEAM FUSION**

**1968 WINTERBERG**

**considered ions from field emission  
could be used to induce fusion in D-T**

**1974 BLAUGRUND and COOPERSTEIN – NRL**

**experiments on electron diodes suggested  
presence of ions from anode**

**1975 HUMPHRIES, LEE, SUDAN – CORNELL**

**demonstrated proton beam 130 keV @ 6000 A**

**1975 GOLDSTEIN and LEE – NRL**

**calculation of electron flow in diodes  
suggest using as a source of ions**

**1975 CLAUSER, SHEARER – SANDIA, LIVERMORE**

**noted excessive power requirements for  
electron beam fusion – presented ion  
beam target considerations**

**1979 SANDIA LABORATORY**

**changes emphasis from electron beam  
to light ion beam fusion**

## **SUMMARY OF U.S. FUNDING FOR ICF PARTICLE BEAM RESEARCH**

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<b>YEAR</b>	<b>FUNDS PER YEAR (million \$)</b>	<b>TOTAL FUNDS TO DATE (million \$)</b>
<b>73</b>	<b>3</b>	<b>3</b>
<b>74</b>	<b>4</b>	<b>7</b>
<b>75</b>	<b>7</b>	<b>14</b>
<b>76</b>	<b>9</b>	<b>23</b>
<b>77</b>	<b>18</b>	<b>41</b>
<b>78</b>	<b>12</b>	<b>53</b>
<b>79</b>	<b>~ 13</b>	<b>66</b>
<b>80</b>	<b>~ 15</b>	<b>81</b>
<b>81</b>	<b>16</b>	<b>97</b>
<b>82</b>	<b>~ 17.5</b>	<b>115</b>

# LIGHT ION BEAM STUDIES

	UW – SNL	TRW	BECHTEL–EPRI
<b>DATES</b>	<b>'78 – '82</b>	<b>'79 – '80</b>	<b>'81 – '82</b>
<b>DESIGN</b>	<b>Single Shot Test Facility</b>	<b>Experimental Accelerator</b>	<b>Test Reactor (Phase III)</b>
<b>SCOPE</b>	<b>Nuclear Island</b>	<b>Accelerator, Beam Transport</b>	<b>Critical Issues (Phase II)  Complete Reactor (Phase I)</b>
<b>ION</b>	<b>8 MeV He<sup>++</sup></b>	<b>10 MeV He<sup>+</sup></b>	<b>150 MeV Ne<sup>+</sup></b>
<b>DRIVER</b>	<b>Pulse Power Diode</b>	<b>Multi-Stage Electrostatic</b>	<b>Induction Linac</b>
<b>PROPAGATION</b>	<b>Pre-formed Plasma Channel</b>	<b>Neutralized Ballistic</b>	<b>Self– Pinched</b>

# LIGHT ION BEAM STUDIES

	UW – SNL	TRW	BECHTEL–EPRI
# OF BEAMS	40	40	2
CAVITY GAS	20 torr Ar + 0.2 % Na	$10^{-3}$ torr Li	5.6 torr Xe
REP. RATE	10/day	—	3 Hz
DRIVER STANDOFF	4 m	10 m	5 m
DRIVER ENERGY (ON TARGET)	>4 MJ	2 MJ	5.8 MJ
DRIVER POWER (ON TARGET)	>100 TW	150 TW	200 TW
TARGET YIELD	>200 MJ	—	300 MJ
FIRST WALL PROTECTION	Buffer Gas	—	Li Fog

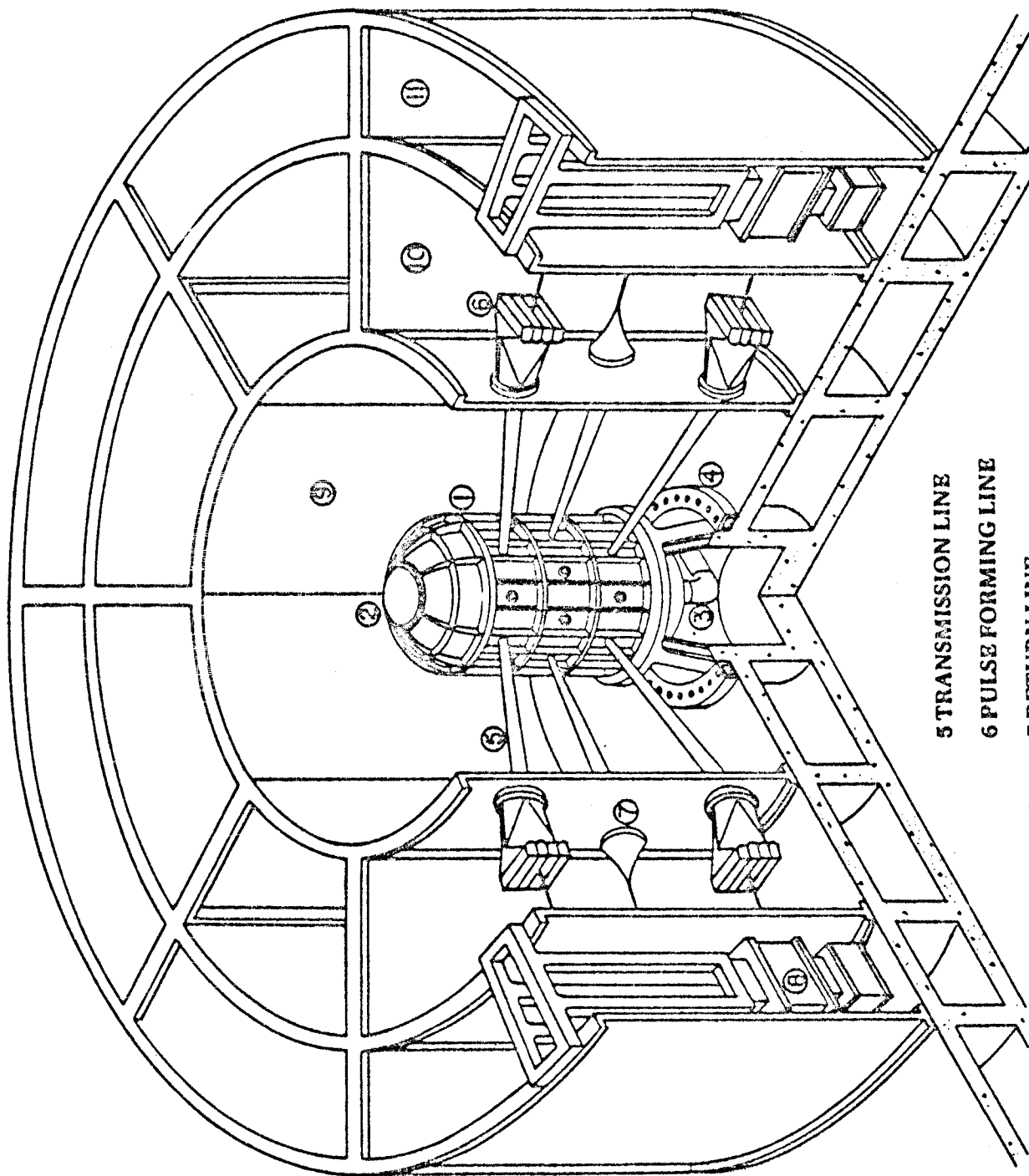
## **LIGHT ION BEAM FUSION TARGET DEVELOPMENT FACILITY (UW – SNL)**

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- **FIRST ICF “NUCLEAR FACILITY” TO STUDY HIGH YIELD (200 MJ) TARGETS**
- **TO BE BUILT AFTER PBFA–II**
- **SHOT RATE OF 10/DAY FOR LIFETIME OF 5 YEARS ( $1.5 \times 10^4$  SHOTS)**
- **MULTIPLE ION DIODES AND TRANSPORT IN PLASMA CHANNELS**
- **APPROXIMATELY 4 MJ OF ION ENERGY ON TARGET**

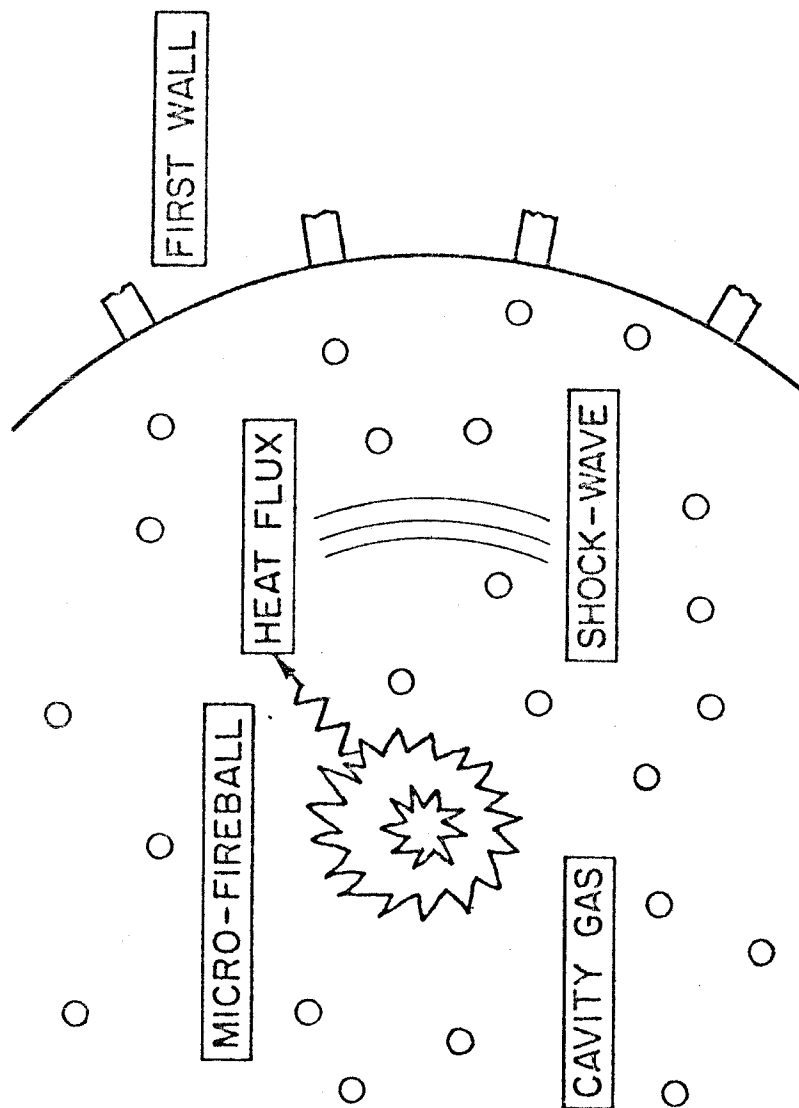
## **LIST OF TOPICS**

- **CONCEPTUAL DESIGN OF TDF TARGET CHAMBER**
- **CODE DEVELOPMENT**
- **CANDIDATE FIRST WALL MATERIALS**
- **RESPONSE OF TARGET CHAMBER GAS**
- **THERMAL RESPONSE OF FIRST WALL AND FRAME**
- **RADIOACTIVITY**
- **RADIATION SHIELD AND MAINTENANCE**

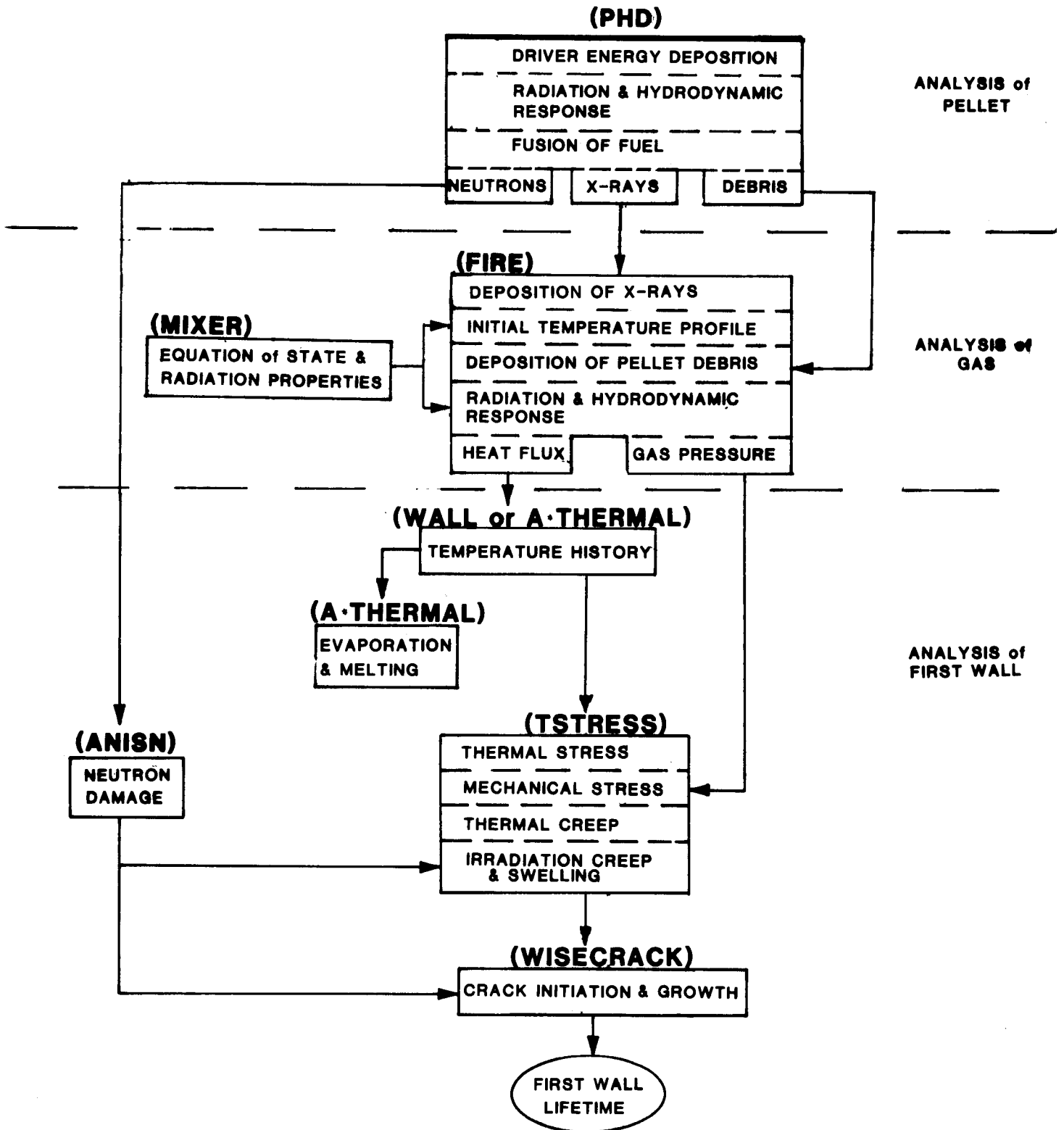


- |                     |                          |                                  |
|---------------------|--------------------------|----------------------------------|
| 1 TARGET CHAMBER    | 5 TRANSMISSION LINE      | 10 PULSE FORMING SECTION - WATER |
| 2 DIAGNOSTIC PORT   | 6 PULSE FORMING LINE     | 11 ENERGY STORAGE SECTION - OIL  |
| 3 PURGE LINE        | 7 RETURN LINE            |                                  |
| 4 AIR BUBBLE PLENUM | 8 BEAM MARX GENERATOR    |                                  |
|                     | 9 SHIELDING POOL - WATER |                                  |

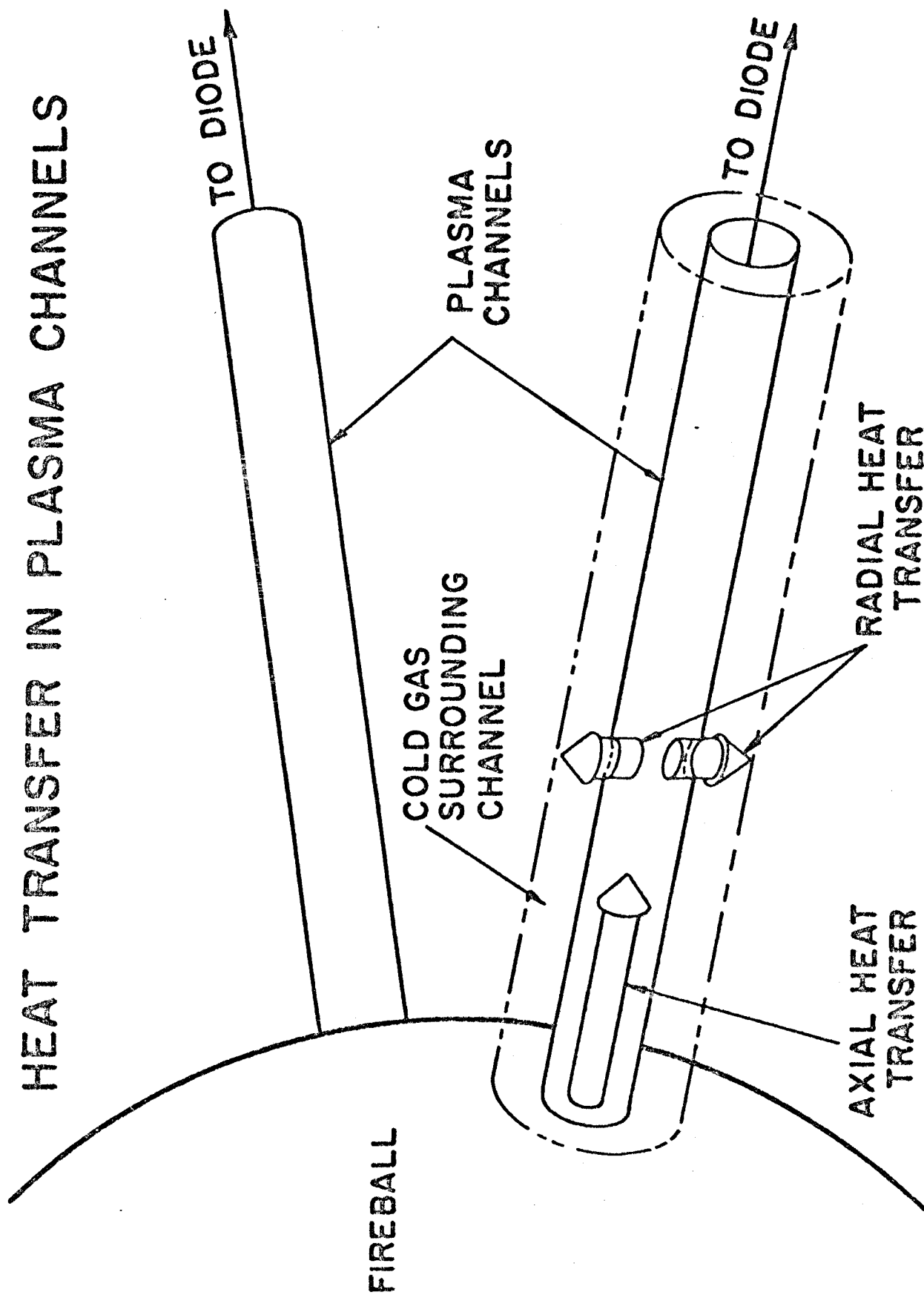
# PARTICLE BEAM FUSION CAVITY PHENOMENA



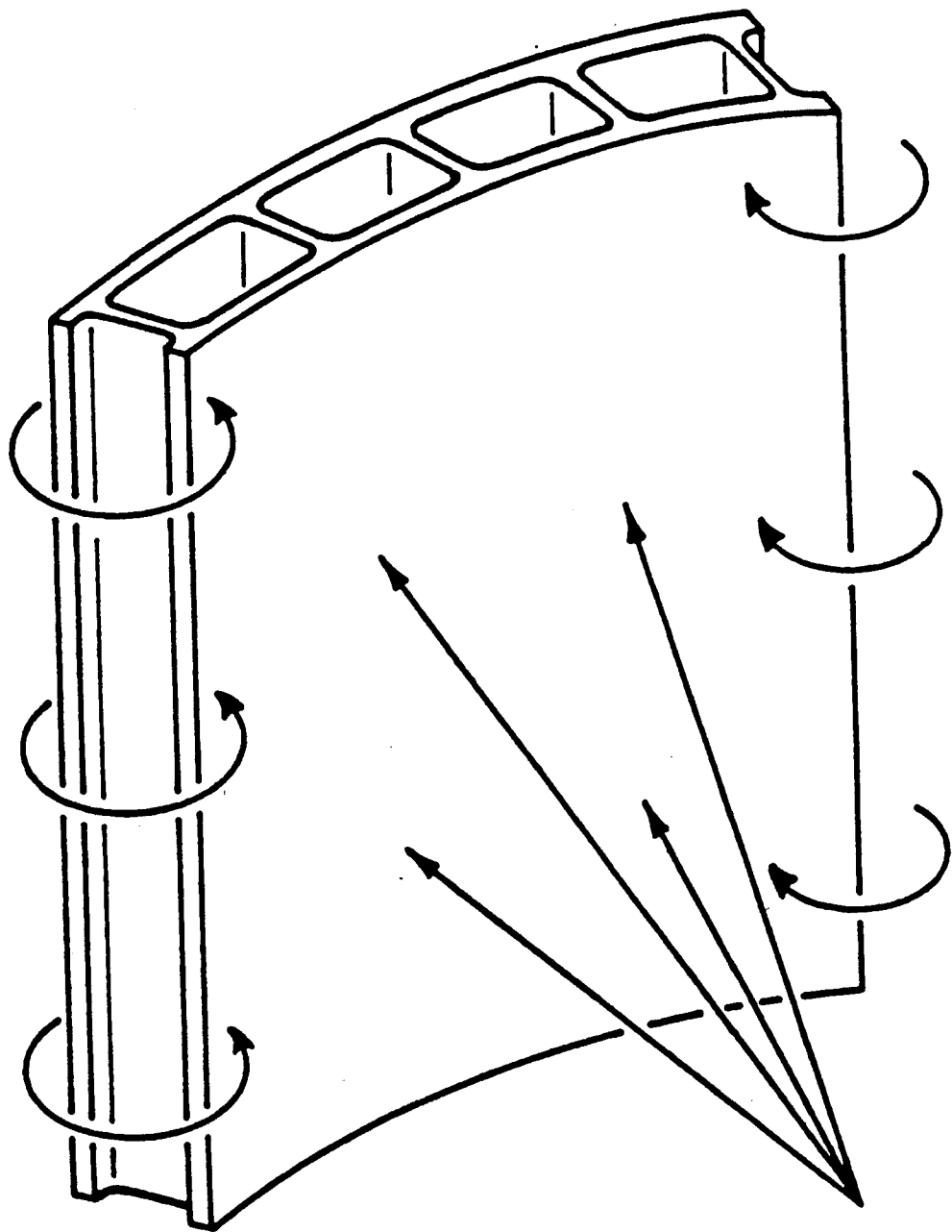
**COMPUTER CODES DEVELOPED AT UW FOR THE ANALYSIS  
OF ICF CAVITIES PROTECTED BY A BUFFER GAS**



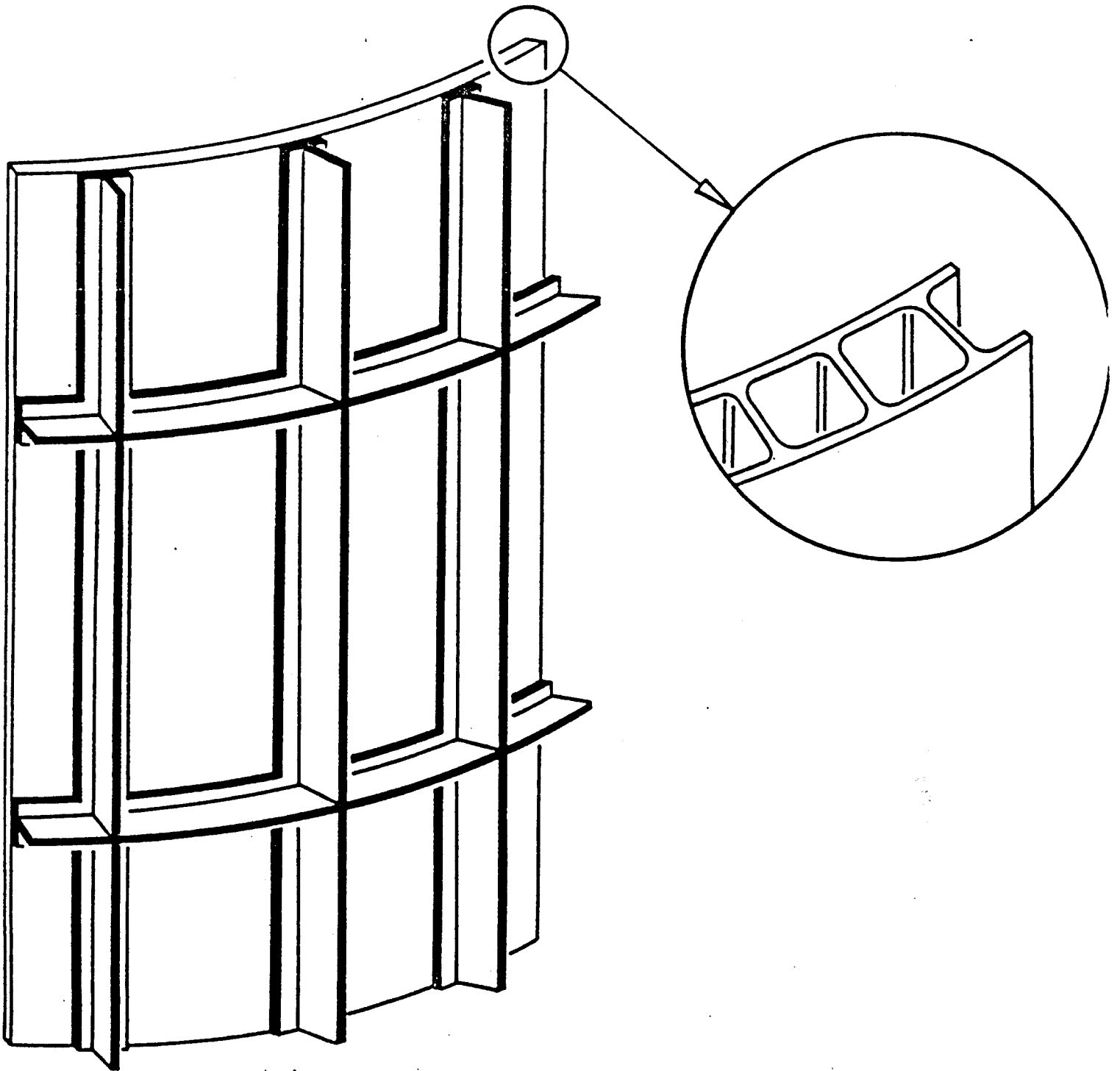
# HEAT TRANSFER IN PLASMA CHANNELS

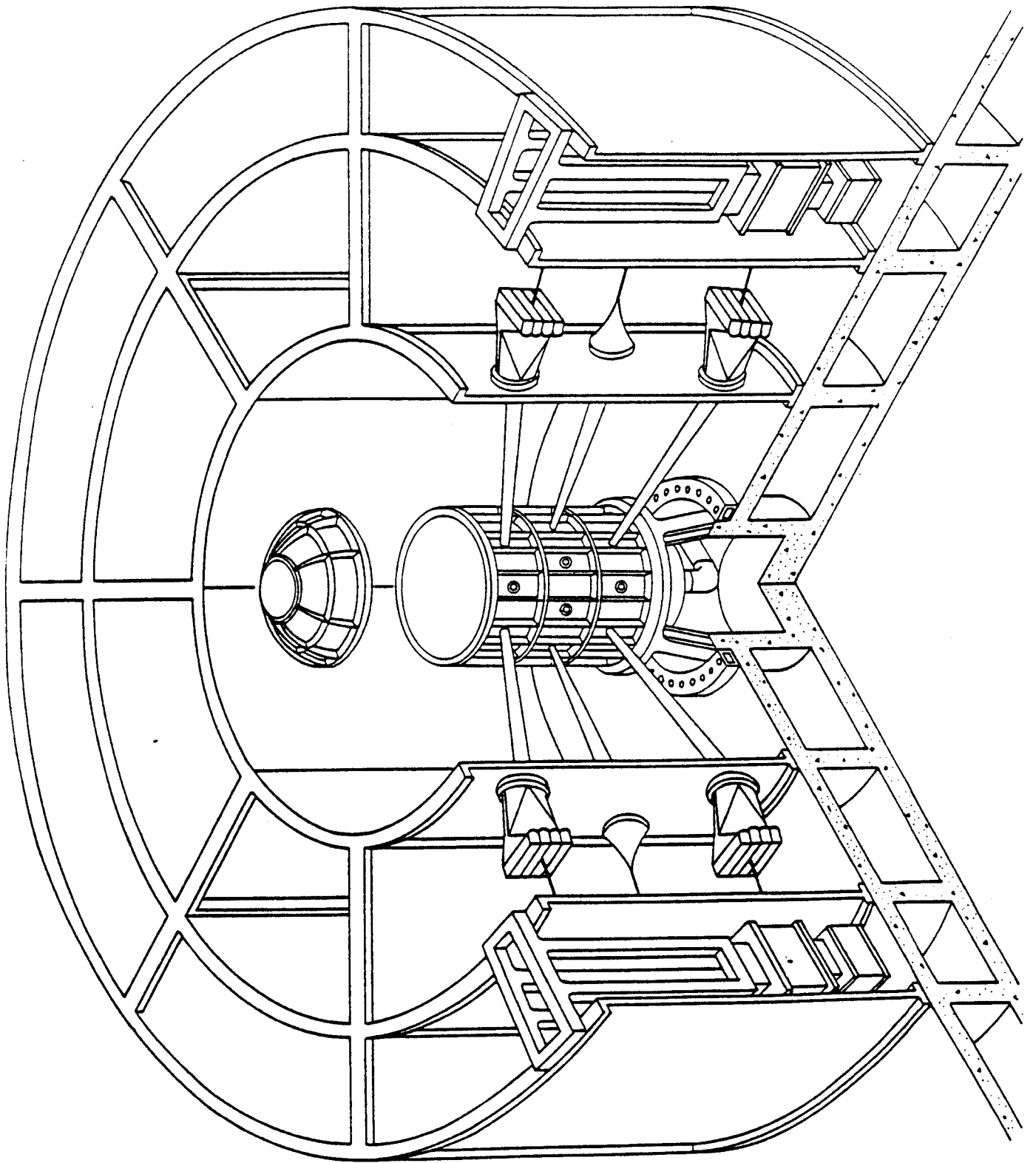


# CELLULAR WALL IN DYNAMIC FLEXURE

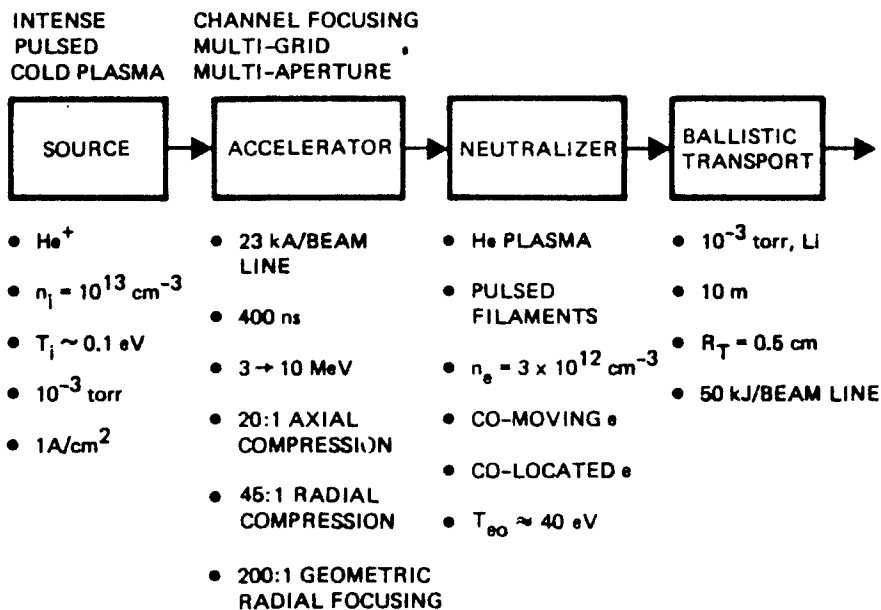


# CONCEPTUAL FIRST WALL STRUCTURAL SYSTEM



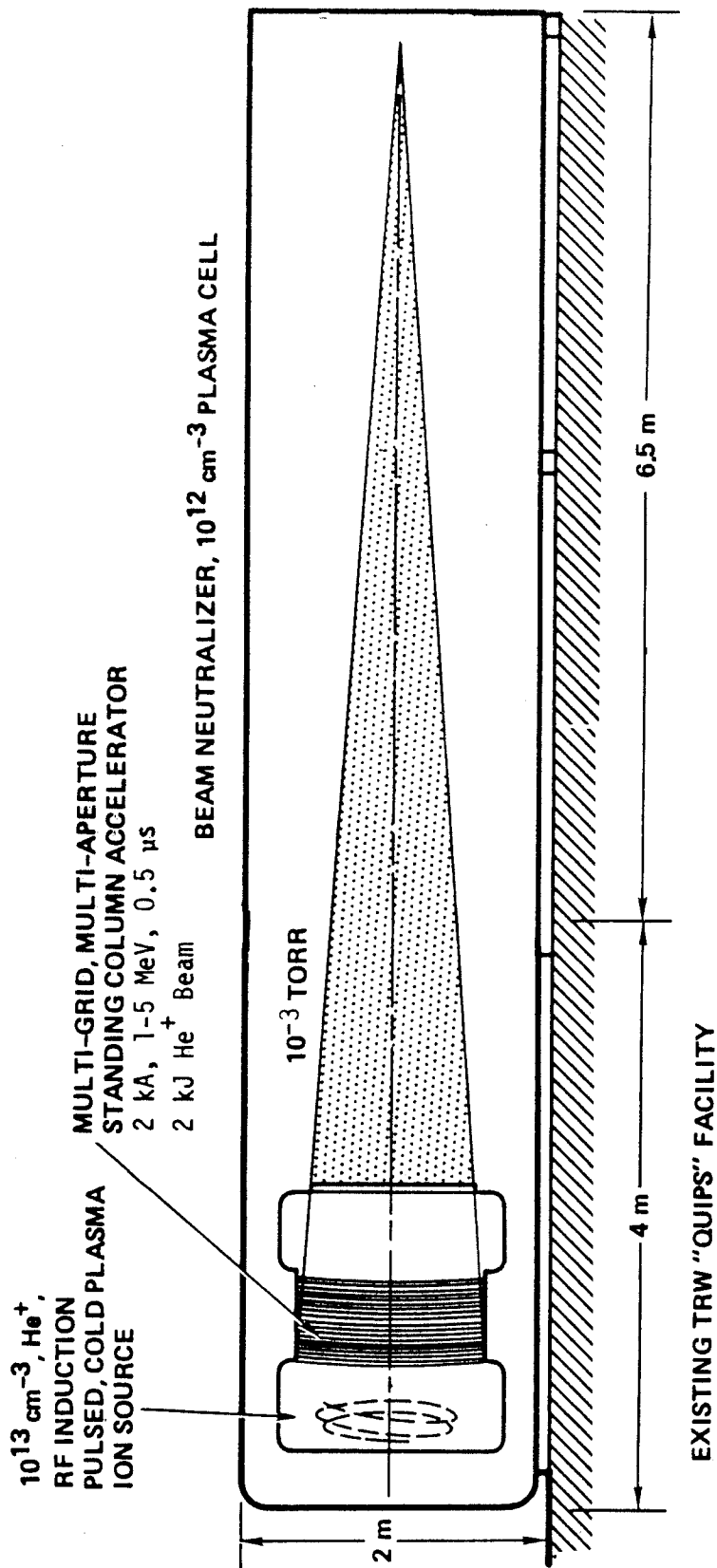


# **L.I.F.E. SINGLE BEAM PARAMETERS FOR A 2 MJ, 150 TW, 95 TW/cm<sup>2</sup>, 40 BEAM-LINE ICF DRIVER SYSTEM**

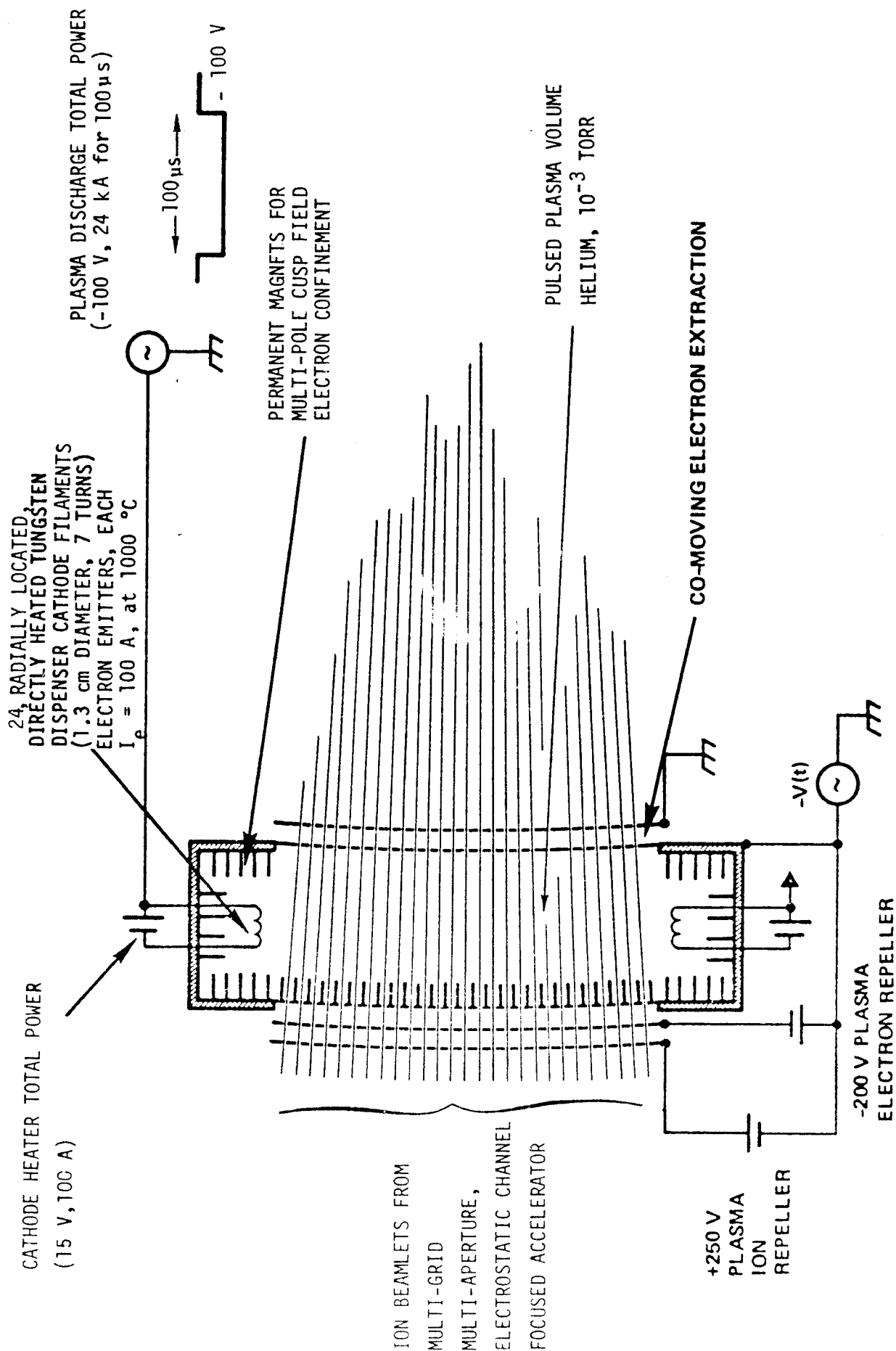


**TRW**  
DEFENSE AND SPACE SYSTEMS GROUP

# BALLISTIC PROPAGATION WITH CO-MOVING ELECTRONS EXPERIMENTAL LAYOUT



## BEAM NEUTRALIZER PLASMA CELL TO PRODUCE CO-MOVING & CO-LOCATED ELECTRONS



# **"EAGLE" DEMONSTRATION REACTOR PARAMETERS**

<b>DT POWER</b>	<b>990 MW</b>
<b>GROSS THERMAL POWER</b>	<b>1040 MW</b>
<b>GROSS ELECTRICAL POWER</b>	<b>380 MW<sub>e</sub></b>
<b>NET ELECTRICAL POWER</b>	<b>290 MW<sub>e</sub></b>

<b>TARGET YIELD</b>	<b>300 MJ</b>
<b>TARGET GAIN</b>	<b>60</b>
<b>TARGET REP. RATE</b>	<b>3 Hz</b>

<b>REACTOR COOLANT AND BREEDER</b>	<b>LITHIUM</b>
<b>REACTOR STRUCTURAL MATERIAL</b>	<b>HT-9</b>
<b>FIRST WALL PROTECTION</b>	<b>LITHIUM FOG</b>
<b>CAVITY GEOMETRY</b>	<b>4 m RADIUS CYLINDER</b>

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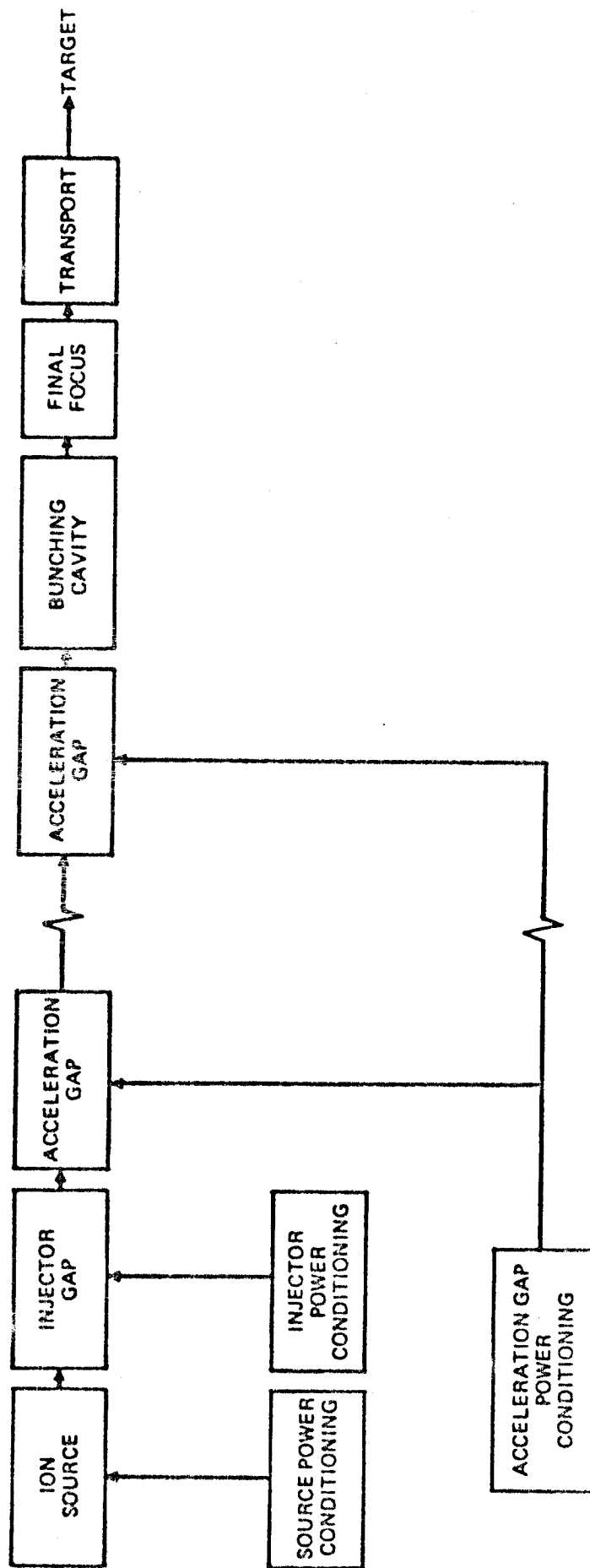
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## **LINEAR ACCELERATOR PARAMETERS**

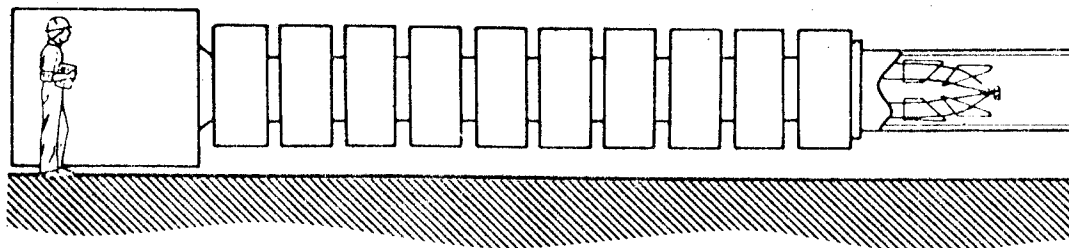
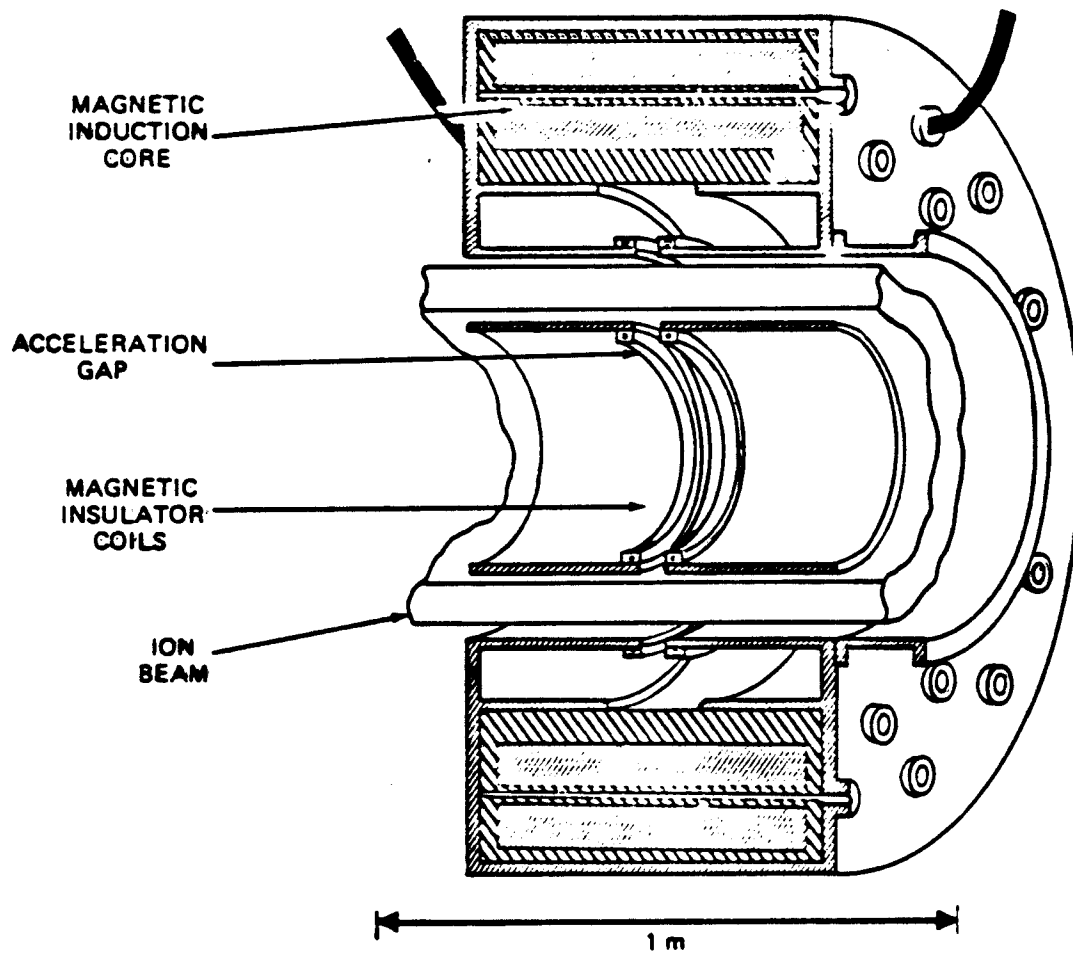
<b>EFFICIENCY</b>	<b>32 %</b>
<b>BEAM TRANSPORT EFFICIENCY</b>	<b>80 %</b>
<b>OVERALL DRIVER EFFICIENCY</b>	<b>25 %</b>
<b>ION</b>	<b>Ne<sup>+</sup></b>
<b>ION ENERGY</b>	<b>150 MeV</b>
<b>VOLTAGE PER STAGE</b>	<b>3 MV</b>
<b>BEAM CURRENT</b>	<b>300 kA</b>
<b>#OF BEAMS</b>	<b>2</b>
<b>TOTAL ENERGY ON TARGET</b>	<b>5.8 MJ</b>
<b>ACCELERATOR PULSE LENGTH</b>	<b>80 ms</b>
<b>PULSE LENGTH ON TARGET</b>	<b>30 ms</b>
<b>TOTAL POWER ON TARGET</b>	<b>200 TW</b>
<b>REACTOR CHAMBER GAS</b>	<b>Xe</b>
<b>GAS DENSITY</b>	<b><math>2 \times 10^{17} \text{ cm}^{-3}</math></b> <b>(5.7 torr)</b>

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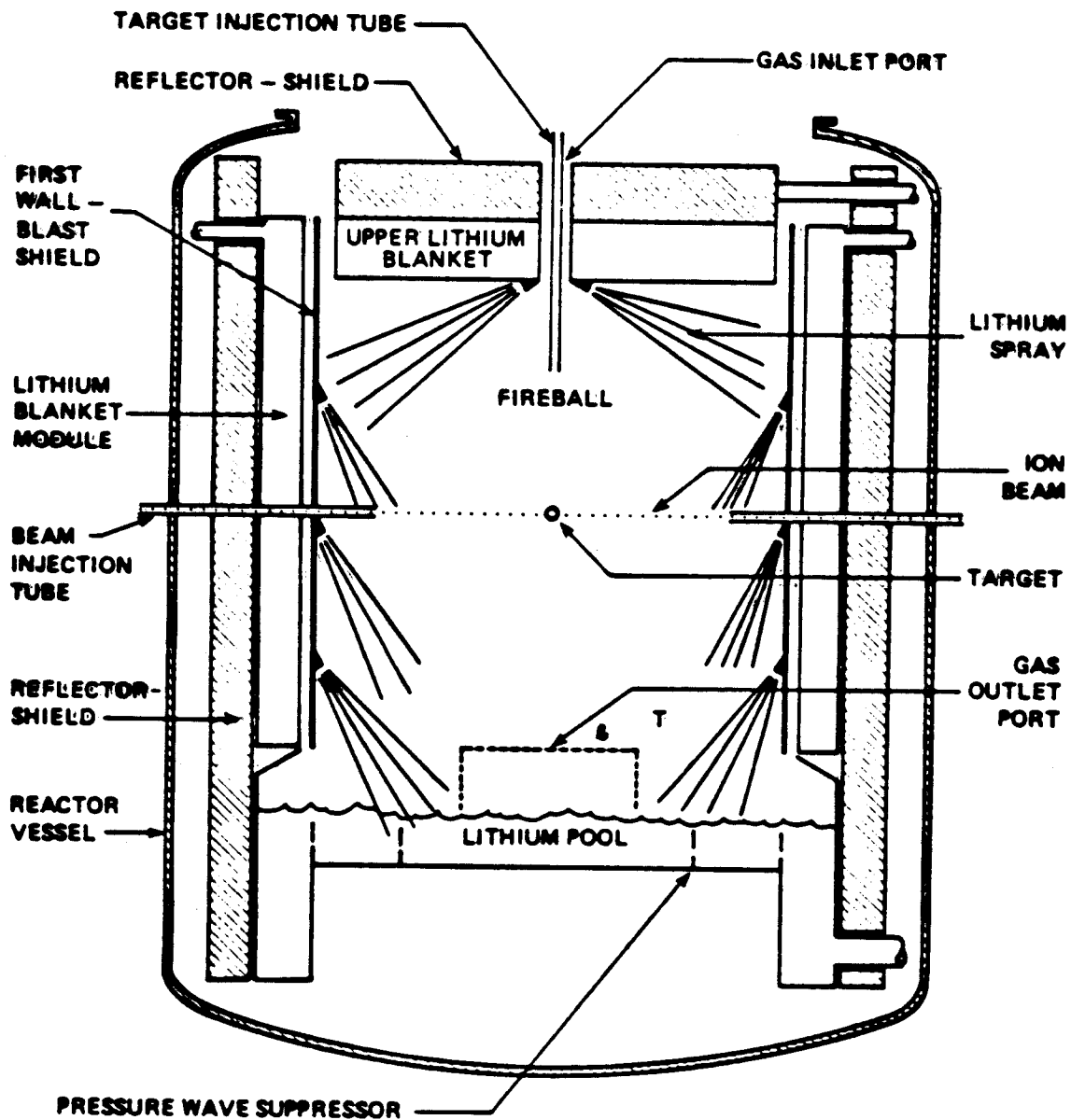
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Accelerator Power Flow Diagram

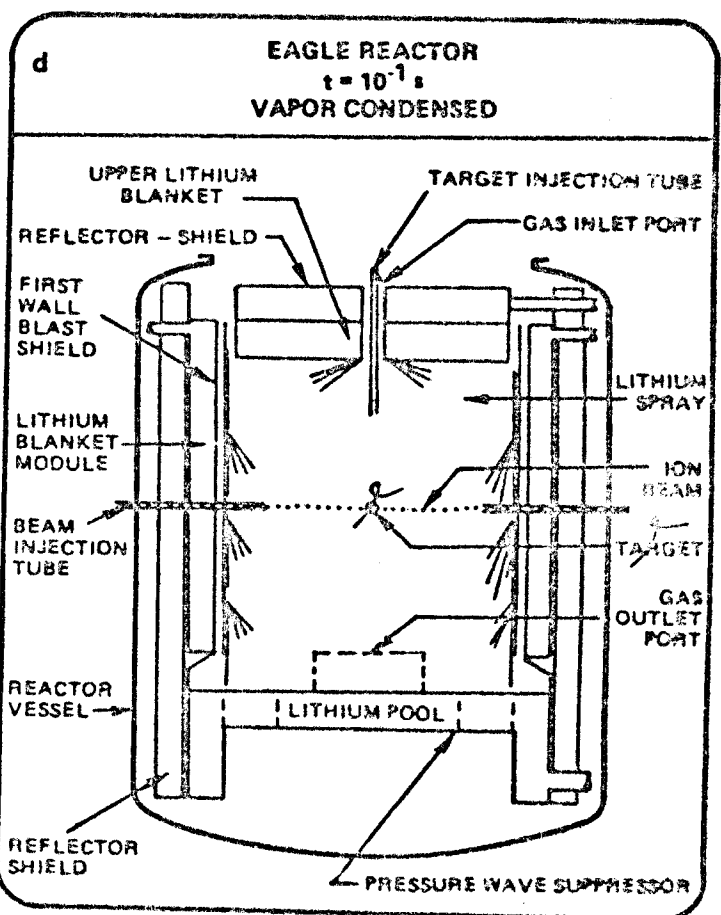
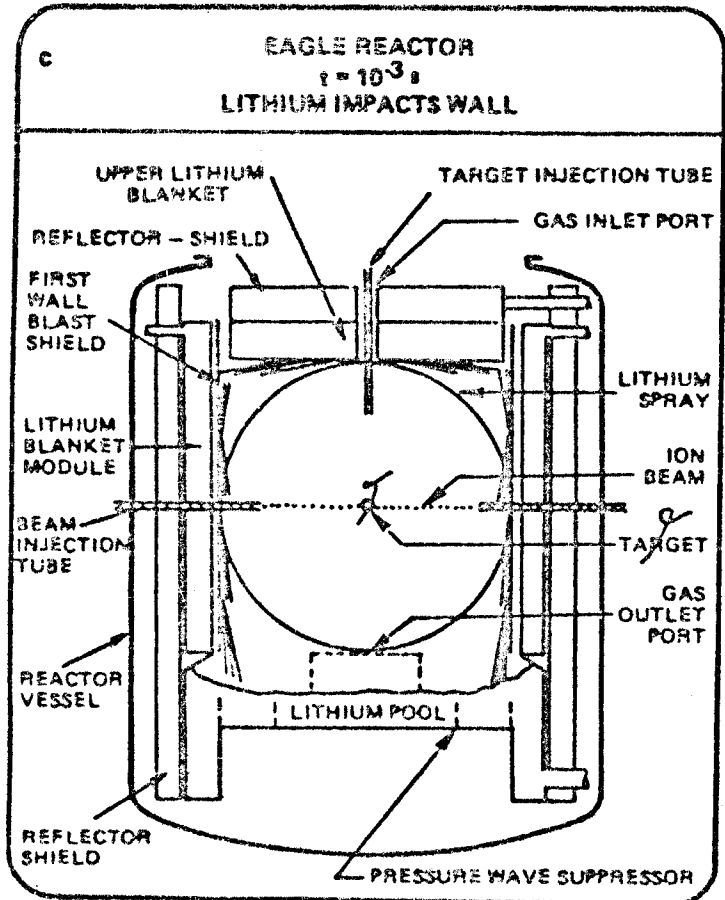
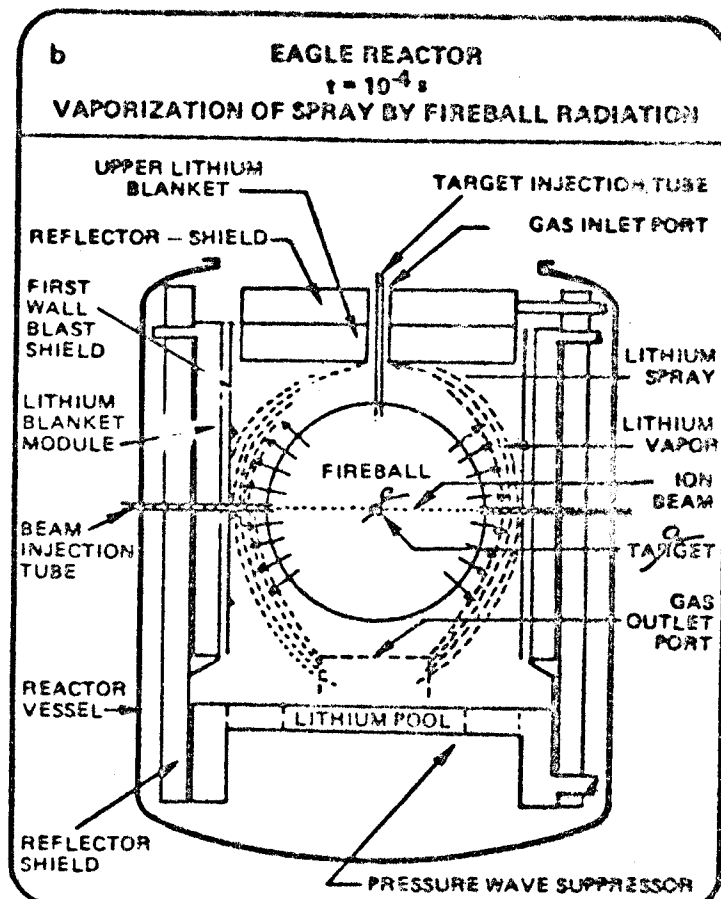
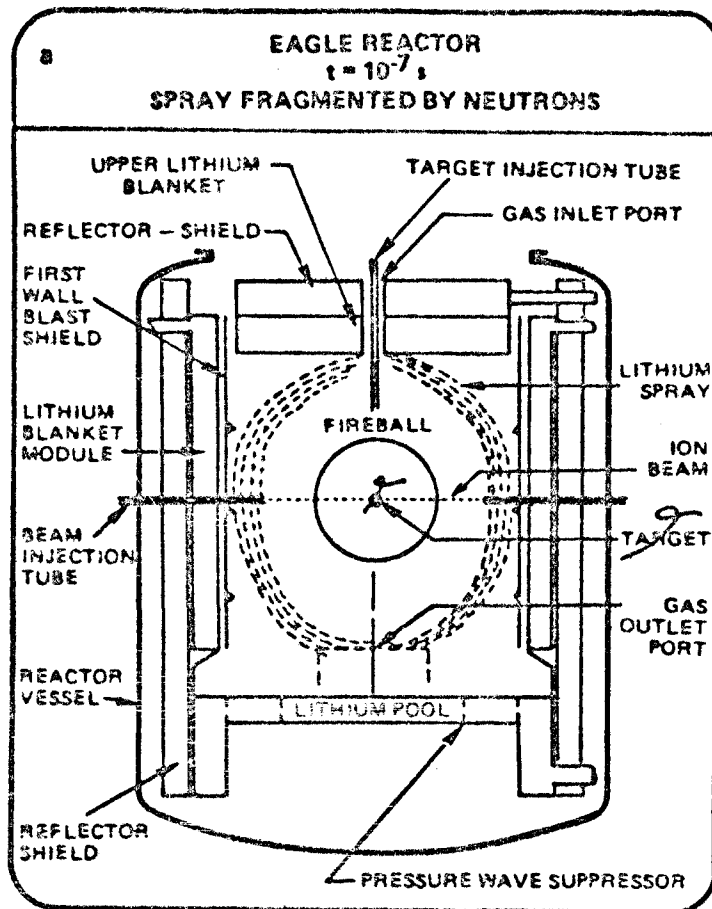


Pulselac-D Fusion Test System. Scale drawings of accelerator and detail of one cavity.



**EAGLE**

**ENERGE ABSORBING GAS LITHIUM EJECTOR**



# **LIBRA DESIGN PHILOSOPHY**

## **DECISIONS**

## **IMPLICATIONS**

## **OPTIONS**

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**Objective of Study**

**Depth and Timing of Study**

- **Full Scale “HIBALL” Type**
- **Nuclear Island Only “TASKA”**
- **Critical Issues**

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**Type of Reactor**

**Level of Technology and Physics Assumptions**

- **Commercial Reactor**
- **Demonstration Reactor**
- **Test Reactor**

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**Level of Physics and Technology Assumed**

**The Limit of Extrapolation Allowed**

- **1990**
  - **2000**
  - **2010**
-

# **LIBRA DESIGN PHILOSOPHY**

<b>DECISIONS</b>	<b>IMPLICATIONS</b>	<b>OPTIONS</b>
<b>Power Level of Reactor</b>	<b>Special Market or Competition with Large Scale PWR's &amp; Coal Plants</b>	<ul style="list-style-type: none"><li>• ~ 100 MW<sub>th</sub></li><li>• 500-1000 MW<sub>th</sub></li><li>• &gt; 3000 MW<sub>th</sub></li></ul>
<b>Ultimate Fusion Product</b>	<b>Inclusion of Fission Technology</b>	<ul style="list-style-type: none"><li>• Electricity Producer Only</li><li>• Process Heat</li><li>• Synthetic Fuels</li><li>• Fissile Fuel Producer</li></ul>
<b>Driver Approach</b>	<b>"Conventional" or Innovative</b>	<ul style="list-style-type: none"><li>• Pulsed Power-Diode</li><li>• Multi-stage</li></ul>

# LIBRA DESIGN PHILOSOPHY

DECISIONS	IMPLICATIONS	OPTIONS
Type of Ion	Target Design, Source Credibility, and Focussing	<ul style="list-style-type: none"> <li>• Electrons</li> <li>• Protons – 1-3 MeV</li> <li>• Light Ions, <math>Z = 2-6</math>, 3-16 MeV</li> <li>• Welterweight Ions, 3 MeV/amu, <math>6 &lt; Z &lt; 30</math></li> </ul>
Target Type	Fabrication, Injection, Required Ion Intensity, Gain	<ul style="list-style-type: none"> <li>• Single Shell</li> <li>• Double Shell</li> <li>• Cryogenic vs. Room Temp.</li> </ul>
Illumination Uniformity	Target Design, Reactor Design	<ul style="list-style-type: none"> <li>• Axisymmetric</li> <li>• Uniform</li> <li>• 2-Sided</li> </ul>

# LIBRA DESIGN PHILOSOPHY

DECISIONS	IMPLICATIONS	OPTIONS
Target Gain and Energy on Target	Level of Target Sophistication Level of Conservatism	$\left\{ \begin{array}{l} \bullet G = 20 \\ \bullet G = 80 \\ \bullet G = 120 \end{array} \right\} \left\{ \begin{array}{l} E = 4 \text{ MJ} \\ E = 8 \text{ MJ} \\ E = 12 \text{ MJ} \end{array} \right\}$
Rep. Rate	Cavity Gas Recycle, Beam Transmission, Number of Cavities	<ul style="list-style-type: none"> <li>• 1 – 2 Hz</li> <li>• 2 – 5 Hz</li> <li>• 5 – 10 Hz</li> </ul>
No. of Cavities	Power Level, Cavity Gas Recycle	<ul style="list-style-type: none"> <li>• 1</li> <li>• 2 – 4</li> </ul>

# LIBRA DESIGN PHILOSOPHY

DECISIONS	IMPLICATIONS	OPTIONS
Beam Transmission Scheme	Cavity Gas Pressure, Need for Pre-Ionizing Laser Pulse	<ul style="list-style-type: none"> <li>• Ballistic</li> <li>• Preformed Plasma Channels</li> <li>• Self-Pinch Transport</li> </ul>
Cavity Gas and Pressure	Protection of First Surface	<div style="display: flex; align-items: center;"> <div style="margin-right: 10px;"> <ul style="list-style-type: none"> <li>• N<sub>2</sub> ] 10<sup>-4</sup>, 1,</li> <li>• Ar ] 10, 50, or</li> <li>• Ne ] 100 torr ]</li> </ul> </div> <div style="text-align: center;"> <b>Alkali doping</b> </div> <div style="margin-left: 10px;"> <b>Na Li Cs</b> </div> </div>
First Wall	Lifetime and Cavity Size	<ul style="list-style-type: none"> <li>• Dry Wall [C (ceramic), Steel (Metallic)]</li> <li>• Wetted</li> <li>• INPORT Units ("HIBALL Type")</li> <li>• Free Jets ("HYLIFE Type")</li> <li>• Mist ("EAGLE Type")</li> </ul>

# **LIBRA DESIGN PHILOSOPHY**

## **DECISIONS**

## **IMPLICATIONS**

## **OPTIONS**

**Blanket**

**Compatible with  
Pulsed Loads**

- **Solid Breeder ( $\text{Li}_2\text{O}$ ,  $\text{Li}_4\text{SiO}_4$ )**
- **Liquid Metals ( $\text{PbLi}$ ,  $\text{Li}$ )**

**Shield**

**Maintenance Schemes**

- **"Traditional"**
- **Swimming Pool**

**Power Cycle**

**Need for Secondary  
Loop**

- **Dbl. Wall HX (Liq. Metal to Steam)**
- **Intermediate Loop  $\text{H}_2\text{O}$**
- **Intermediate Loop Liquid Metal**

## **LIBRA DESIGN PHILOSOPHY**

<b>DECISIONS</b>	<b>IMPLICATIONS</b>	<b>OPTIONS</b>
<b>BOP</b>	<b>Need for A &amp; E</b>	<ul style="list-style-type: none"><li>• <b>Reactor Bldg. Only</b></li><li>• <b>Complete Power Plant</b></li></ul>
<b>Cost Goal</b>	<b>Competition with Fission, Fossil or other Fusion Plants</b>	<ul style="list-style-type: none"><li>• <b>&lt; 1500 \$/kW<sub>e</sub> (1982)</b></li><li>• <b>2500 \$/kW<sub>e</sub> (1982)</b></li><li>• <b>&lt; 50 mills/kWh (1982)</b></li><li>• <b>Capital Cost Limit (0.5, 1.0, 1.5 B\$)</b></li></ul>

# **MULTISTAGE ACCELERATOR – PULSELAC**

## **ADVANTAGES**

- **POTENTIALLY REP. RATEABLE TECHNOLOGY**
- **POTENTIAL LOW COST**

## **DISADVANTAGES**

- **EXTREMELY LITTLE EXPERIMENTAL DATA**
- **NO PLANS TO BUILD SUCH A DEVICE**

# **PULSED POWER – DIODE**

## **ADVANTAGES**

- **Based upon mature technology**
- **Confident cost scaling**

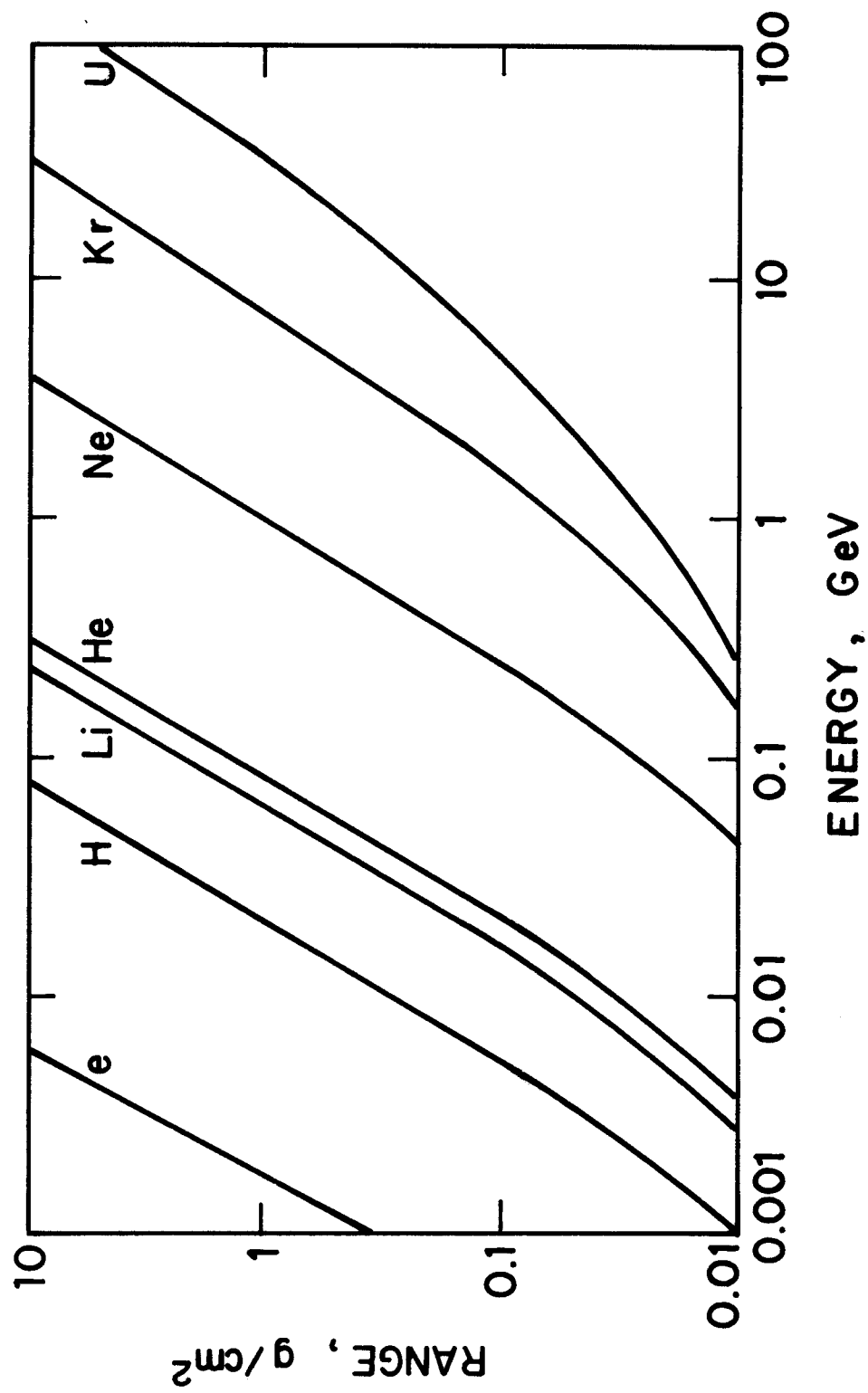
## **DISADVANTAGES**

- **Component lifetime**
- **Rep. rateable diode not yet developed**

## **TYPE OF ION**

- **ELECTRONS ARE NO GOOD – RANGE IS TOO LONG**
- **PROTONS ARE CONVENIENT FOR PRESENT EXPERIMENTS BUT THEY MAY BE TOO LIGHT FOR GOOD FOCUSSED**
- **LITHIUM AND CARBON ARE BEING ACTIVELY STUDIED AS CANDIDATES IN THE 3 – 15 MeV ENERGY RANGE.**

RANGES OF IONS IN COLD MATERIAL



## **TYPE OF TARGET**

- **CRYOGENIC FOR GAIN  $\geq 20$**

- **SINGLE SHELL**

**INTENSITY  $\geq 200 \text{ TW/cm}^2$**

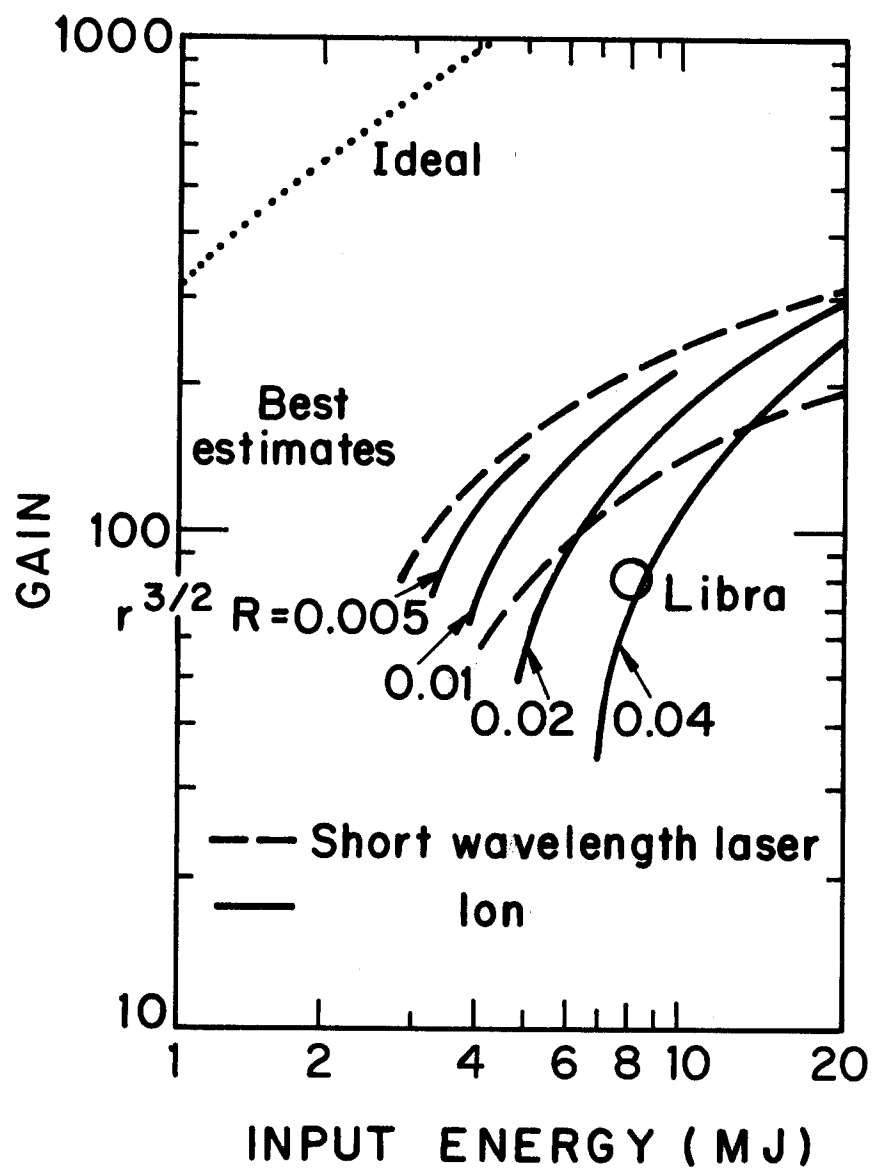
**PULSE SHAPING REQUIRED FOR  $G > 20$**

- **DOUBLE SHELL**

**INTENSITY  $\geq 50 \text{ TW/cm}^2$**

**LESS PULSE SHAPING REQUIRED**

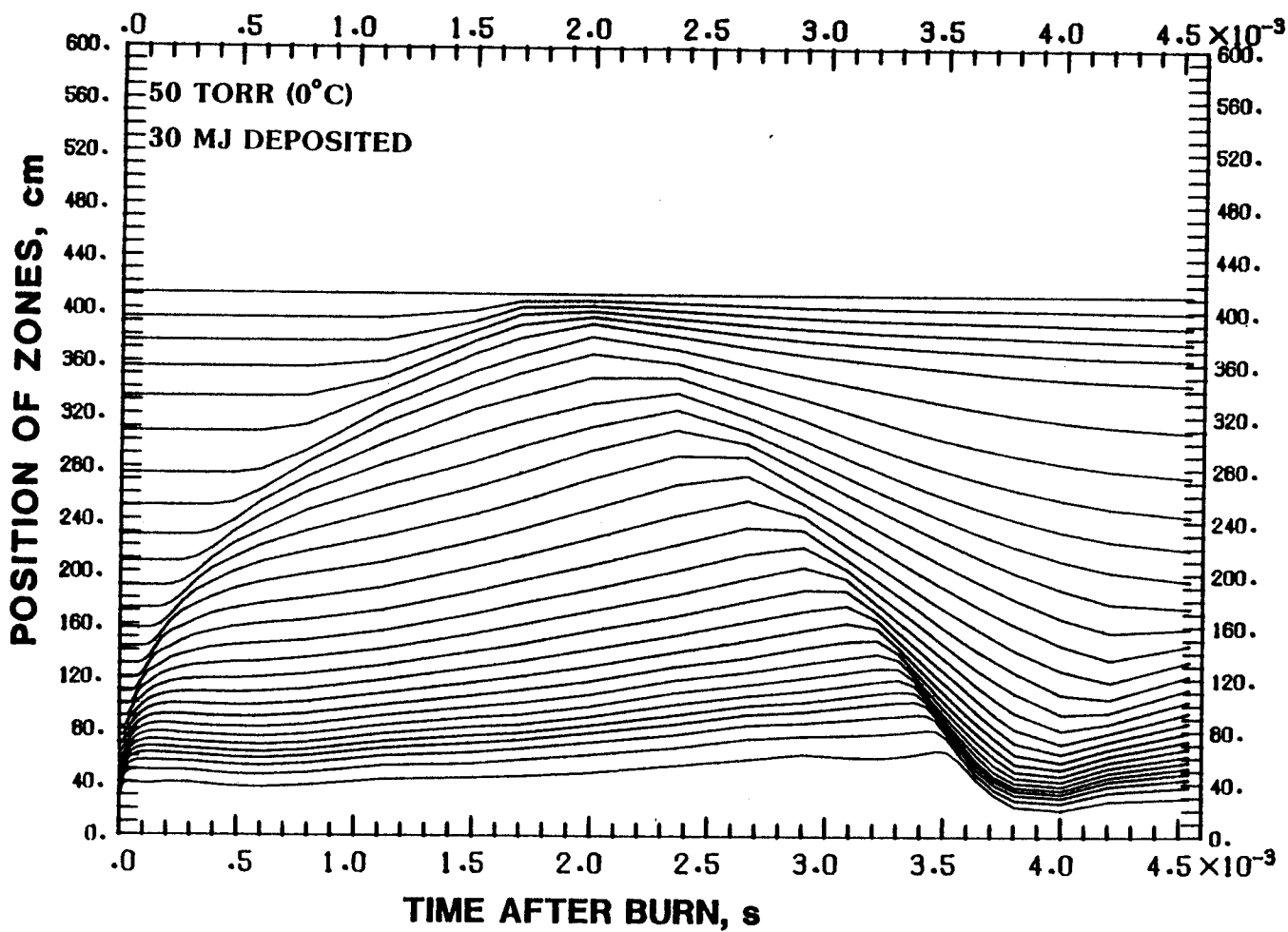
TARGET GAIN AS A FUNCTION  
OF INPUT ENERGY FOR DOUBLE-  
SHELL TARGETS



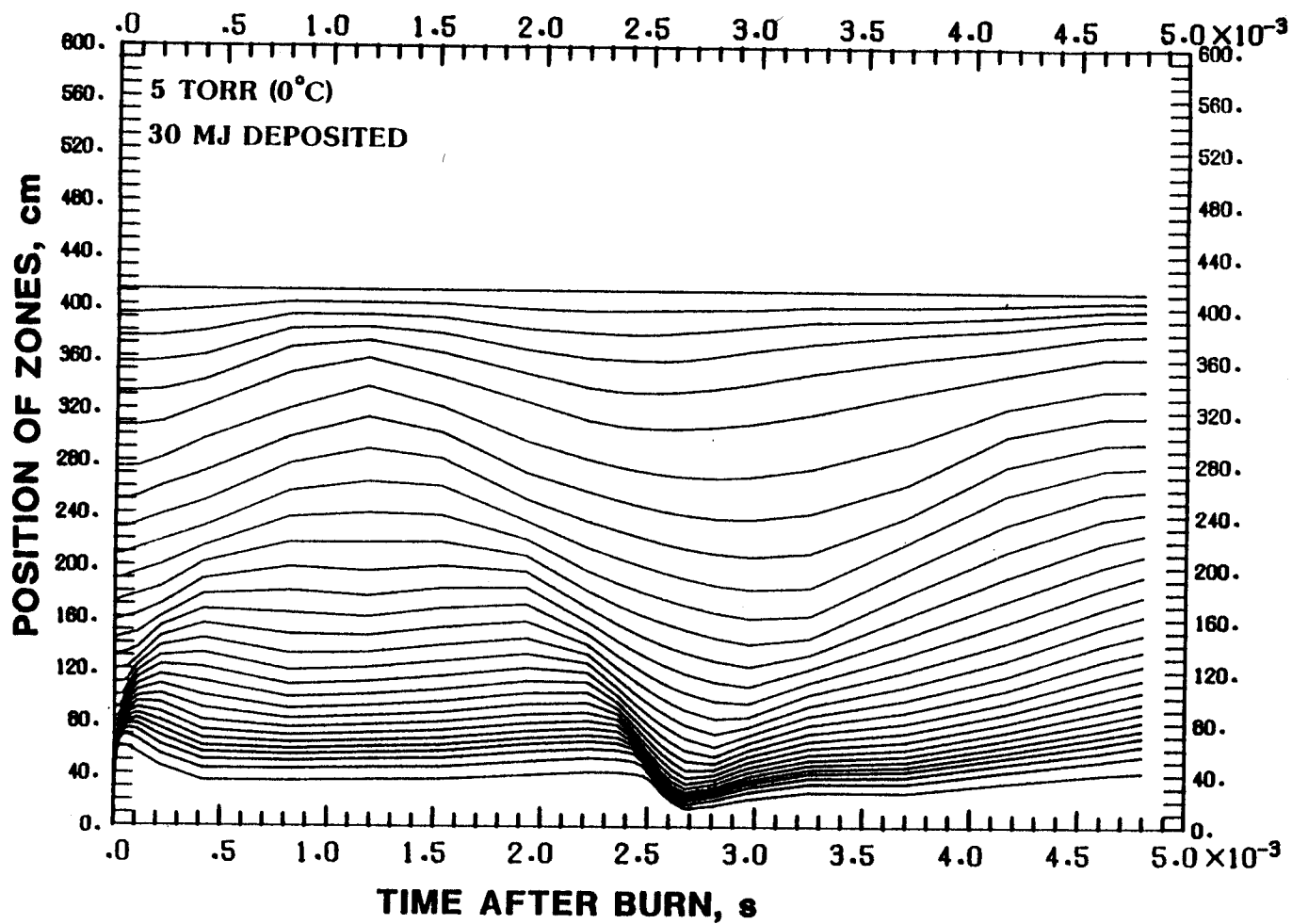
## **REPETITION RATE**

- **CAVITY GAS MUST BE COOLED BEFORE NEXT SHOT**
- **CAVITY GAS MUST HAVE LOW RESIDUAL IONIZATION LEVEL TO FORM PLASMA CHANNELS**
- **TURBULENCE MUST BE LOW TO FORM PLASMA CHANNELS**

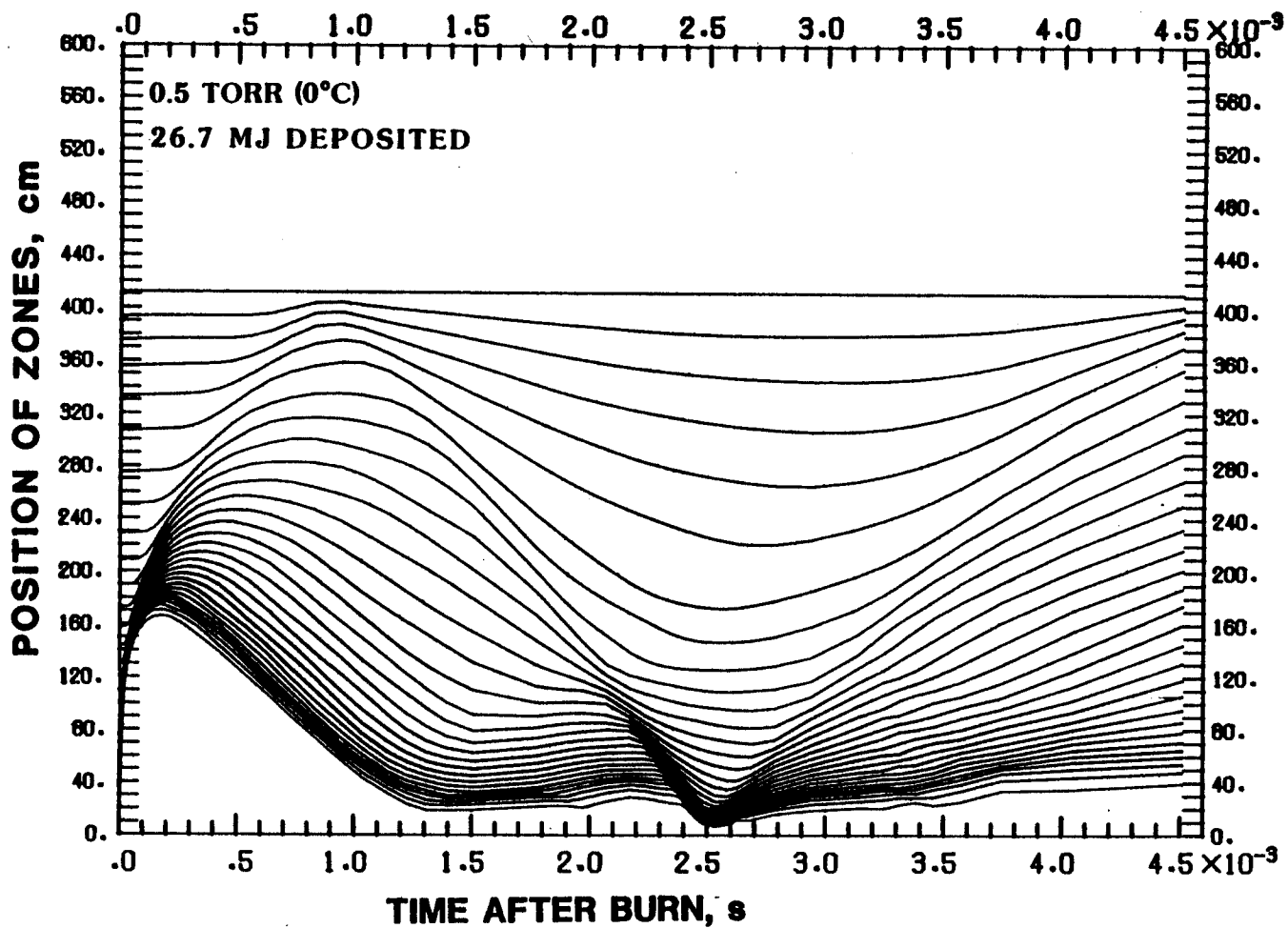




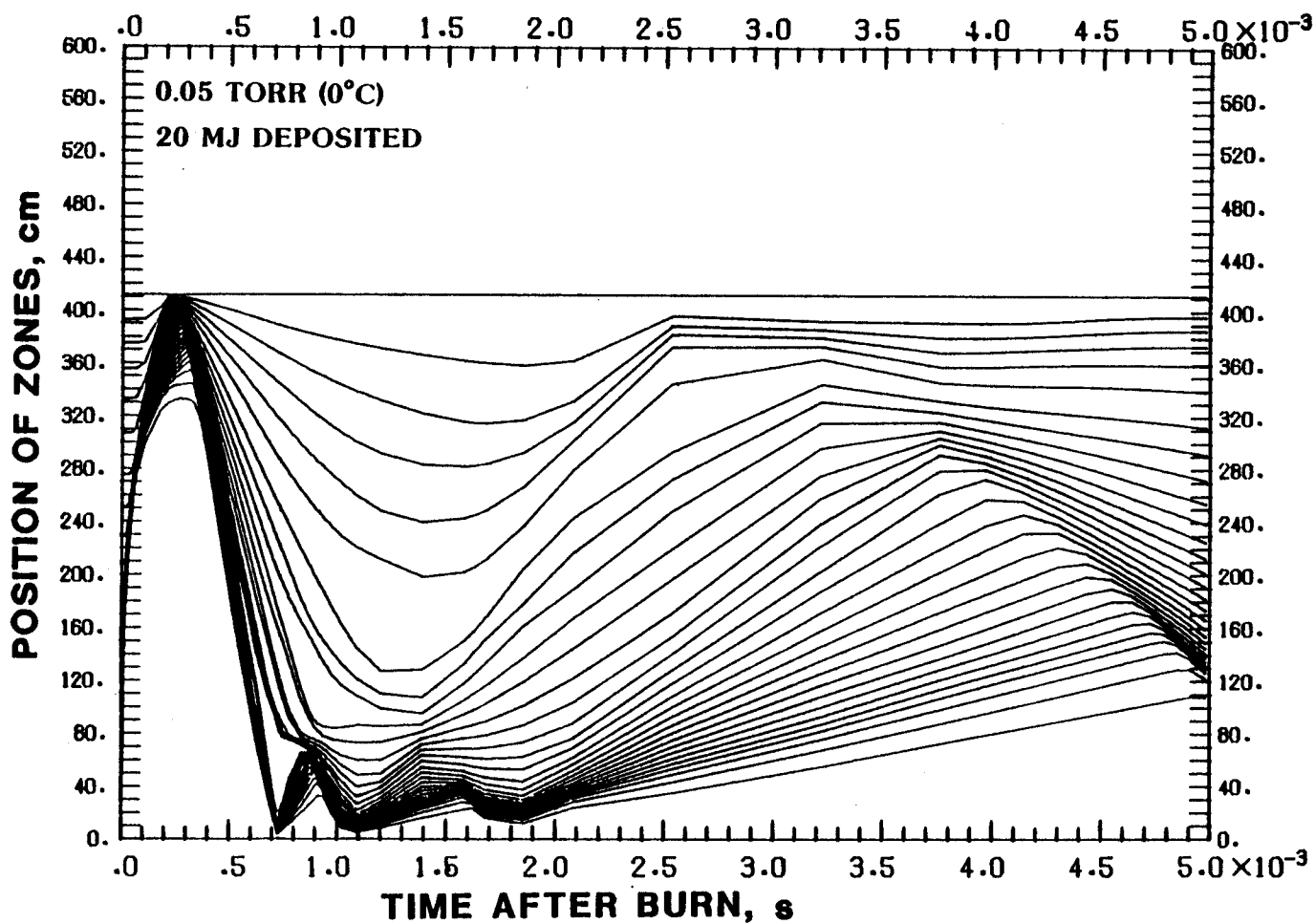
The position of the Lagrangian zones as a function of time for a density corresponding to 50 torr (0°C).



The position of the Lagrangian zones as a function of time for a density corresponding to 5 torr (0°C).



The position of the Lagrangian zones as a function of time for a density corresponding to 0.5 torr (0°C).



The position of the Lagrangian zones as a function of time for a density corresponding to 0.05 torr (0°C).

## **PRELIMINARY LIBRA PARAMETERS**

$P_{\text{FUSION}}$	<b>960 MW</b>
$P_{\text{ELECTRIC (GROSS)}}$	<b>384 MW<sub>e</sub></b>
$P_{\text{ELECTRIC (NET)}}$	<b>300 MW<sub>e</sub></b>

<b>TARGET YIELD</b>	<b>640 MJ</b>
<b>TARGET GAIN</b>	<b>80</b>
<b>ENERGY ON TARGET</b>	<b>8 MJ</b>
<b>REPETITION RATE</b>	<b>1.5 Hz</b>

## **PRELIMINARY LIBRA PARAMETERS**

<b>ION TYPE</b>	<b>Li<sup>+</sup></b>
<b>ION ENERGY</b>	<b>8 MeV</b>
<b>PULSE LENGTH</b>	<b>20 ns</b>
<b>ION POWER</b>	<b>400 TW</b>
<b>NO. OF DIODES</b>	<b>25</b>
<b>ION CURRENT/CHANNEL</b>	<b>2 MA</b>
<b>AVE. CHANNEL DIAMETER</b>	<b>1.2 cm</b>
<b>AVE. CHANNEL CURRENT DENSITY</b>	<b>0.44 MA/cm<sup>2</sup></b>
<b>OVERLAP RADIUS AT TARGET</b>	<b>3 cm</b>
<b>BEAM DIVERGENCE HALF-ANGLE</b>	<b>0.1 rad</b>

## **PRELIMINARY LIBRA PARAMETERS**

<b>ACCELERATOR TYPE</b>	<b>PULSED POWER-DIODE</b>
<b>ACCELERATOR EFFICIENCY</b>	<b>40%</b>
<b>ION GENERATION EFFICIENCY</b>	<b>70%</b>
<b>ION PROPAGATION EFFICIENCY</b>	<b>70%</b>
<b>TOTAL DRIVER EFFICIENCY</b>	<b>20%</b>

<b>TARGET TYPE</b>	<b>DOUBLE SHELL-CRYOGENIC</b>
<b>TARGET DIAMETER</b>	<b>1.2 cm</b>
<b>TARGET INJECTION TIME</b>	<b>25 ms</b>

## **PRELIMINARY LIBRA PARAMETERS**

<b>CAVITY GAS PRESSURE</b>	<b>5 – 20 torr</b>
<b>CAVITY GAS DENSITY</b>	<b><math>1.8 - 7 \times 10^{17} \text{ cm}^{-3}</math></b>
<b>CAVITY GAS TYPE</b>	<b>Ne or Ar + 0.2% Li</b>
<b>CAVITY GAS TEMP. BEFORE SHOT</b>	<b><math>&lt; 800^{\circ}\text{C}</math></b>
<b>CAVITY RADIUS</b>	<b>5 m</b>
<b>CAVITY SHAPE</b>	<b>CYLINDRICAL</b>

## **PRELIMINARY LIBRA PARAMETERS**

<b>FIRST WALL DESIGN</b>	<b>PANELS &amp; FRAME</b>
<b>FIRST WALL MATERIAL</b>	<b>HT-9</b>
<b>FIRST WALL PROTECTION</b>	<b>INPORT CONCEPT</b>
<b>COOLANT AND BREEDER</b>	<b>Li<sub>17</sub>Pb<sub>83</sub></b>
<b>NEUTRON WALL LOADING</b>	<b>1.5 MW/m<sup>2</sup></b>
<b>BLAST OVERPRESSURE</b>	<b>?</b>
<b>BLAST HEAT FLUX</b>	<b>?</b>
<b>COOLANT OUTLET TEMPERATURE</b>	<b>≤ 600°C</b>
<b>BLANKET TRITIUM INVENTORY</b>	<b>1 mg/tonne</b>

## **AREAS TO BE ADDRESSED IN LIBRA STUDY FROM JUNE – DECEMBER 1982**

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- **Develop First Order List of Reactor Parameters**
- **Initiate Cavity Gas Recycle Analysis**
- **Examine Ion Source Options**  
**Diode vs. Multistage**

## LIGHT ION BEAM

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