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***FUSION TECHNOLOGY INSTITUTE***  
***UNIVERSITY OF WISCONSIN***  
***MADISON WISCONSIN***

# **Monte Carlo Calculations for a Fusion Reactor Blanket and Shield**

L.A. El-Guebaly and C.W. Maynard

Fusion Technology Institute  
University of Wisconsin  
1500 Engineering Drive  
Madison, WI 53706

<http://fti.neep.wisc.edu>

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## I. Introduction

In fusion neutronics calculations, there is a need for a calculational method that is capable of determining the neutron flux for a three dimensional design with an arbitrary geometrical configuration. Usually, one is forced to rely on the Monte Carlo method, especially when the reactor geometry is complicated.

The neutronics calculations for the blanket and shield in the present study, were performed using the Monte Carlo program MORSE<sup>1,2</sup>. The proper operation of the program is checked against the flux calculations of the standard blanket fusion reactor model<sup>3</sup> using the transport code ANISN<sup>4</sup> which employs the same cross section data sets as MORSE. All data used for the performed calculations were taken from the ENDF/B files.

Section II of this paper is focused directly on the standard blanket calculations. Section III is devoted to the neutronics calculations of the unit cell and blanket and shield assembly of the Austin design. The neutronics calculations of the UWMAK-I is the subject of section IV. A conclusion from this study is presented in Section V. The final section deals with the corrections which have been made to the MORSE program.

## II. Standard Blanket

In order to check the proper operation of the MORSE code, the standard blanket model shown in Figure 1 was considered as a sample problem. The problem was run with 35 energy groups and  $P_3$  anisotropic scattering cross sections. An isotropic source of 14.1 MeV neutrons uniformly distributed throughout a central cylinder of 150 cm radius was employed and 1000 histories were followed. A geometry of infinitely long concentric cylinders was considered for the blanket and an outside vacuum boundary condition was assumed. A normalization factor of  $4.43 \times 10^{14}$  n/cm<sup>2</sup>/sec on the first wall was used.

The flux distribution versus region number from MORSE is shown in Figure 2, while the flux distribution versus interval number from ANISN is shown in Figure 3. In general, both calculations are in good agreement within the statistical error of the MORSE results.

### III. Austin Design

The fusion reactor design shown in Figure 4 is represented for neutronics calculations by the blanket and shield assembly shown in Figure 5.

#### A. The Unit Cell

The blanket is composed of a large number of unit cells to moderate neutrons, breed tritium, and remove heat<sup>5</sup>. A schematic view of the unit cell is shown in Figure 6.

The purpose of carrying out Monte Carlo calculations for the unit cell, is to study the effect of the first wall curvature and homogenization on the flux distribution. Two problems based on the possible representations of the first wall, have been considered. In the first problem, the first wall has a cylindrical shape which is the actual case. In the second problem, the first wall is considered as a slab (Figure 7) with the same amount of material as the former case. The latter case has been used, with a homogeneous medium of regions I, II, VI and VII, for a discrete ordinates calculation for the blanket.

For each problem, the histories of 1000 source neutrons were followed, 46 energy groups (Table I), and  $P_3$  scattering anisotropy were used, and vacuum boundary conditions were assumed outside region X. The flux distributions in the different regions are summarized in

Table II. The results in all regions are in good agreement within the statistical error. Only in region X is the discrepancy between the two cases slightly larger than the statistical error and it is expected that can be removed by running more histories. The first wall flux is slightly lower in Case 1. This results from the fact that the thinner areas of a wall of variable projected thickness transmit more particles than are stopped by extra material in the thicker areas.

The flux spectrum in regions I, II and V are shown in Figures 8, 9, and 10 respectively. The solid lines represent case 1 and the dashed lines represent case 2. Figure 10 shows that in case 2 the high flux is primarily due to neutrons having energies slightly lower than the source energy as a result of the extra thermalization of the source neutrons by the thicker first wall. That leads to a slight decrease in the high energy neutrons, which produce  $\text{Li}^7(n,n'T)\alpha$  reactions in regions I and II as shown in Figures 8 and 9 respectively. This reduction yields a low tritium production from  $\text{Li}^7$  in case 2.

The tritium production for cases 1 and 2 are listed in Table III. Comparing with ANISN<sup>6</sup>, one finds good agreement between the three results within the statistical error.

A major conclusion which emerges from the unit cell results is that slab geometry is a good representation for the first wall from the neutronics point of view. Thus, to reduce the computation cost, the neutronics calculations for the unit cell of new designs can be performed by the discrete ordinates method without introducing appreciable error to the results.

## B - The Blanket and Shield Calculations

The blanket and shield assembly shown in Figure 5 is infinitely long in the direction perpendicular to the page. Due to problem symmetry about the horizontal mid plane, only the upper half of the blanket and shield were considered with an albedo reflecting boundary at the mid plane. Homogenized mixtures for the blanket and shield are based on the composition of the unit cell (Figure 6) and shield. Schematic representation of the shield is shown in Figure 11.

The main purpose in carrying out these calculations has been to study: 1) the effect of source representation on the flux distribution, 2) the effect of the divertor slots on tritium breeding, and 3) the leakage of neutrons through the divertor slots.

Throughout the calculations, 46 neutron energy groups and  $P_3$  scattering anisotropy have been used. The histories of 4000 source neutrons were followed and vacuum boundary conditions were assumed outside the shield.

The plasma is considered as an isotropic source of 14.1 MeV neutrons. Three different source representations were chosen based on combinations between plasma spatial shapes and density distributions:

- 1) Actual plasma shape with uniform density distribution
- 2) Circular plasma shape with uniform density distribution
- 3) Circular plasma shape with parabolic density distribution.

The flux distributions for the three cases are given in Table IV. The leakage probability from the slots as well as from the boundaries of the shield are given in Table V. Tritium production from  $\text{Li}^7(n,n'\text{T})\alpha$  and  $\text{Li}^6(n,\text{T})\alpha$  reactions, by region, are summarized

in Table VI (reaction rates are normalized to one source neutron). The flux per unit energy is plotted versus energy for blanket and first wall regions (Figures 12 to 18) for the three cases.

The results for the flux distribution in the three cases are generally in good agreement within the statistical error. This means that the results do not depend to a great extent on the source distribution and a simple representation of the source is adequate for our calculations.

In general, the flux spectrum in the blanket and first wall regions are in good agreement for the three cases, and only in some of the low energy groups are there slight discrepancies.

Table VI shows the agreement (within statistical error) in the reaction rates for the three cases. The tritium breeding is not sensitive to the source representation and, even in the presence of the slots, it is more than adequate. Comparing with discrete ordinate calculations,<sup>6</sup> one will find discrepancies of up to 9% with a lower breeding ratio obtained in the Monte Carlo calculations. These discrepancies are due to differences in the calculated  $\text{Li}^7(n,n'T)\alpha$  reaction rates which are induced by high energy neutrons. In Monte Carlo calculations, a homogenous mixture is used in the blanket. The uniformly distributed graphite in this case softens the spectrum considerably and a reduced  $\text{Li}^7(n,n'T)\alpha$  reaction rate results.

The leakage from the slots is higher in case 1 than in cases 2 and 3 as would be expected. Almost all escapes from the slots occur from slot 1 and only a very few low energy neutrons escape from slot 2. It is concluded that neutron escape from the slots is small and a few centimeters of stainless steel suffices to protect the regions behind them.



#### IV. UWMAK-I Blanket and Shield Calculations

In order to study the leakage of neutrons from the vacuum openings, the UWMAK-I blanket and shield have been represented for neutronics calculations by the configuration shown in Figure 19. An albedo reflecting boundary is placed at the mid plane while vacuum boundary conditions are considered outside the shield. The height of the system is based on a unit of the twelve sectors of the torus which contains one vacuum opening.

The calculations have been carried out with 46 energy groups,  $P_3$  scattering anisotropy and histories of 4000 source neutrons uniformly distributed throughout the actual plasma shape. Homogenized mixtures for the shield and blanket are used. Schematic representations are shown in Figure 20 for the shield and the blanket on both sides of the plasma.

The results for the flux distribution in the various regions as well as the tritium production in the blanket, are summarized in Table VII. The leakage probability and energy leakage from the vacuum opening are found to be 0.3635% and  $0.2376 \times 10^{-3}$  Mev/Mev respectively, while the leakage probability from the shield boundaries is 0.2115%.

In conclusion, the leakage of the neutrons from the vacuum openings is negligible and the part of the blanket represented by region X provides good protection.

## V. Conclusion

It is useful to summarize in several points the results of the Monte Carlo calculations for the Univ. of Wisconsin fusion reactor blanket and shield:

- 1.) A simple representation of the neutron source is adequate for the neutronics calculations.
- 2.) The flux spectrum in the different regions is not sensitive to the source representation. As a result, any reaction rate with a certain source distribution can be calculated using the flux spectrum of another source distribution with no need of repeating the calculations and without introducing appreciable error to the results.
- 3.) The slots have no effect on the tritium breeding.
- 4.) a) The neutron leakage from any well protected opening is very small and can be neglected.  
b) A few centimeters of structural material suffices to protect the regions behind any opening.

# VI. Corrections to MORSE Code

<u>Subroutine</u>	<u>Statement Number</u>	<u>Changes</u>	<u>Comments</u>
CPUTM ENDRUN	-2,2	MTCS = URTIME (DUM)*1000	Exclude regions which contain media with no stored cross sections (e.g. internal void, external void, and albedo medium).
	-99 -106	IF (NREG.EQ.----) GØ TØ 86 GØ TØ 90	
	-113	86 WTS(L) = 0.0	
	-120	IF (NREG.EQ.----) GØ TØ 101 GØ TØ 105	
GENI	-135,135	101 WTS(L) = 0.0	Eliminate the last right parenthesis on this line.
	-106,106		
GG	-42,42	220 IALP = IRL	In the MA array, assign the input zone number to the corresponding code zones.
	-52 -55 -63	221 DØ 230 I = k,9 IF(DZ.LT.O) GØ TØ 1121 IF(RIN.LT.O) GØ TØ 2000 1121 IF(RIN.LT.O) GØ TØ 1122 RIN = DZ LRI = L IF (RØUT.GT.O.) GØ TØ 2000 GØ TØ 1190 1122 IF(RIN.GE.DZ) GØ TØ 1123 RØUT = DZ LRØ = L GØ TØ 2000 1123 RØUT = RIN LRØ = LRI RIN = DZ LRI = L GØ TØ 2000 CALL NØRML ( NSTØR(KMA), • NSTØR (KFPD),NSTØR(KLCR),NSTØR(KNBD), • NSTØR (KKR1),NSTØR(KKR2)) IRPRIM = IR BLZNT = IRPRIM NASC = -1 MDXSEC = MDGEØM	
GØMST	-61,61		Call Subroutine NØRML if there is any albedo scattering. Note that it is called from GØMST and not from ALBDO as it is stated in the manual <sup>2</sup> .
GØMED	-2,2		Set cross section medium same as Geometry medium.

(cont.)

<u>Subroutine</u>	<u>Statement Number</u>	<u>Changes</u>	<u>Comments</u>
INPUT1	-565,565	LAL = NSTØR(NGEØM) CALL JØMIN(LAL,I1,IO) NSTØR(NGEØM) = LAL	
	-12	DIMENSION VØLM(MXREG) DATA VØLM/---,---,-----,---/ 5 BC(LF) = L/VØLM(ID-NDØ)	Store the reciprocal of the volume for the corresponding detector region (the volumes of the different regions have to be entered in the data statement.)
	-20,28 -1,1	SUBROUTINE NØRML(MA,FPD,LOCREG, .NUMBØD, IR1,IR2) DIMENSION IR1(1),IR2(1) .KKR1, KKR2,KNSR,KVØL,NADD,LDATA, .LTMA, LFPD,NUMR,IRTRU,NUMB,NIR JR1 = IR1(IR) JR2 = IR2(IR) DØ 40 IRR = JR1,JR2 N = LØCREG(IRR) + 1 NUM = NUMBØD(IRR)*4+N-4 DØ 40 I = N, NUM, 4 IF(NASC.EQ.IABS(MA(I)))GØ TØ 100 40 CONTINUE	Return the correct normal to the surface in case of more code zones than input zones.
NSIGTA	-17 -41,41	IF(MED.EQ.1000.ØR.MED.EQ.0)GØ TØ 11 GØ TØ 12 11 TSIG = 0. PNAB = 0. 12 RETURN	Exclude the computation of TSIG and PNAB in case of internal and external voids
	-15,16 -18,28	CØN = WTBC/TSIG ID = NREG + NDC	A detector number from NDC + 1 to ND is chosen depending on the value of NREG.

References

1. Straker, E. A., et.al., "The MORSE Code - A Multigroup Neutron and Gamma Ray Monte Carlo Transport Code," ORNL-4585, Oak Ridge National Laboratory (1970).
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3. S. Blow, "Standard Model for Comparison of Neutronics Codes," Oak Ridge, Tennessee, (1971).
4. W. Engle, A User Manual for ANISN, A one Dimensional Discrete Ordinates Transport Code with Anisotropic Scattering, Report 1693, Oak Ridge, Tenn. (1967).
5. D. Sze and w. Stewart, "Lithium Cooling For a low -  $\beta$  Tokamak Reactor", University of Wisconsin FDM-32, (Nov. 1972).
6. University of Wisconsin Study Team, "Preliminary Conceptual Design of a Tokamak Reactor," University of Wisconsin FDM-36, (Nov. 1972).

Table I  
Neutron 46 Energy Group Structure in ev

Group	Group Limits		E(Mid Point)
	E(Top)	E(Low)	
1	1.4918 (+7)*	1.3499 (+7)	1.4208 (+7)
2	1.3499 (+7)	1.2214 (+7)	1.2856 (+7)
3	1.2214 (+7)	1.1052 (+7)	1.1633 (+7)
4	1.1052 (+7)	1.0000 (+7)	1.0526 (+7)
5	1.0000 (+7)	9.0484 (+6)	9.5242 (+6)
6	9.0484 (+6)	8.1873 (+6)	8.6178 (+6)
7	8.1873 (+6)	7.4082 (+6)	7.7979 (+6)
8	7.4082 (+6)	6.7032 (+6)	7.0557 (+6)
9	6.7032 (+6)	6.0653 (+6)	6.3843 (+6)
10	6.0653 (+6)	5.4881 (+6)	5.7787 (+6)
11	5.4881 (+6)	4.9659 (+6)	5.2270 (+6)
12	4.9659 (+6)	4.4933 (+6)	4.7296 (+6)
13	4.4933 (+6)	4.0657 (+6)	4.2795 (+6)
14	4.0657 (+6)	3.6788 (+6)	3.8722 (+6)
15	3.6788 (+6)	3.3287 (+6)	3.5038 (+6)
16	3.3287 (+6)	3.0119 (+6)	3.1703 (+6)
17	3.0119 (+6)	2.7253 (+6)	2.8686 (+6)
18	2.7253 (+6)	2.4660 (+6)	2.5956 (+6)
19	2.4660 (+6)	1.8268 (+6)	2.1251 (+6)
20	1.8268 (+6)	1.3534 (+6)	1.5743 (+6)
21	1.3534 (+6)	1.0026 (+6)	1.1663 (+6)
22	1.0026 (+6)	7.4274 (+5)	8.6401 (+5)
23	7.4274 (+5)	5.5023 (+5)	6.4008 (+5)
24	5.5023 (+5)	4.0762 (+5)	4.7418 (+5)
25	4.0762 (+5)	3.0197 (+5)	3.5128 (+5)
26	3.0917 (+5)	2.2371 (+5)	2.6024 (+5)
27	2.2371 (+5)	1.6573 (+5)	1.9279 (+5)
28	1.6573 (+5)	1.2277 (+5)	1.4282 (+5)
29	1.2277 (+5)	6.7379 (+4)	9.8803 (+4)
30	6.7379 (+4)	3.1828 (+4)	4.6671 (+4)

Table I (continued)

Group	Group Limits		E(Mid Point)
	E(Top)	E(Low)	
31	3.1828 (+4)	1.5034 (+4)	2.2046 (+4)
32	1.5034 (+4)	7.1017 (+3)	1.0414 (+4)
33	7.1017 (+3)	3.3546 (+3)	4.9191 (+3)
34	3.3546 (+3)	1.5846 (+3)	2.3236 (+3)
35	1.5846 (+3)	7.4852 (+2)	1.0976 (+3)
36	7.4852 (+2)	3.5358 (+2)	5.1847 (+2)
37	3.5358 (+2)	1.6702 (+2)	2.4491 (+2)
38	1.6702 (+2)	7.8893 (+1)	1.1569 (+2)
39	7.8893 (+1)	3.7267 (+1)	5.4647 (+1)
40	3.7267 (+1)	1.7603 (+1)	2.5813 (+1)
41	1.7603 (+1)	8.3153 (+0)	1.2193 (+1)
42	8.3153 (+0)	3.9279 (+0)	5.7597 (+0)
43	3.9279 (+0)	1.8554 (+0)	2.7207 (+0)
44	1.8554 (+0)	8.7643 (-1)	1.2852 (+0)
45	8.7643 (-1)	4.1399 (-1)	6.0707 (-1)
46	4.1399 (-1)	2.200 (-2)	2.1800 (-1)

---

\* ( $\pm n$ ) represents ( $10^{\pm n}$ )

Table II  
Flux Distribution

Case Region	1	2
1	$1.3165 \pm .0148$	$1.3268 \pm .0193$
2	$2.4945 \pm .0793$	$2.6137 \pm .0876$
3	$(5.3874 \pm .228)10^{-1}$	$(4.5662 \pm .23)10^{-1}$
4	$(5.4497 \pm .665)10^{-2}$	$(6.1263 \pm .65)10^{-2}$
5	$2.8606 \pm .138$	$3.0198 \pm .131$
6	$1.2968 \pm .0367$	$1.3245 \pm .0289$
7	$1.3017 \pm .0308$	$1.3102 \pm .027$
8	$(7.8974 \pm .427)10^{-1}$	$(7.3825 \pm .378)10^{-1}$
9	$(1.5367 \pm .244)10^{-1}$	$(1.2462 \pm .2068)10^{-1}$
10	$(2.3535 \pm .459)10^{-2}$	$(1.2471 \pm .346)10^{-2}$



Table III  
Tritium Production

Case	Curved 1st Wall		Straight 1st Wall	
$\begin{array}{c} T \\ \text{Region} \end{array}$	$T_7$	$T_6$	$T_7$	$T_6$
1	$.3955 \pm .01536$	$.8693 \pm .01129$	$.3585 \pm .01278$	$.8719 \pm .0112$
2	$.08615 \pm .004552$	$.05014 \pm .001693$	$.07896 \pm .005536$	$.05425 \pm .00233$
4	$.003275 \pm .001622$	$.1065 \pm .008144$	$.006818 \pm .002424$	$.1111 \pm .009036$
Total	$0.48494 \pm .0161$	$1.026 \pm .014$	$0.44427 \pm .0141$	$1.0372 \pm .0145$
$T_6 + T_7$	$1.51094 \pm .02135$		$1.48147 \pm .02031$	

Table IV  
Flux Distribution

Region	Case 1	Case 2	Case 3
1	$(2.8414 \pm .0834) \times 10^{-7}$	$(2.8791 \pm .0590) \times 10^{-7}$	$(2.8736 \pm .0659) \times 10^{-7}$
2	$(3.4624 \pm .0855) \times 10^{-7}$	$(3.3525 \pm .0728) \times 10^{-7}$	$(3.4499 \pm .0529) \times 10^{-7}$
3	$(1.8359 \pm .0813) \times 10^{-7}$	$(1.7866 \pm .0711) \times 10^{-7}$	$(1.8319 \pm .0924) \times 10^{-7}$
4	$(3.2047 \pm .0649) \times 10^{-7}$	$(3.2513 \pm .0709) \times 10^{-7}$	$(3.1890 \pm .0738) \times 10^{-7}$
5	$(1.3723 \pm .2192) \times 10^{-9}$	$(2.010 \pm .2935) \times 10^{-9}$	$(1.7795 \pm .2328) \times 10^{-9}$
6	$(4.4195 \pm .5606) \times 10^{-9}$	$(3.3977 \pm .4294) \times 10^{-9}$	$(3.9859 \pm .6803) \times 10^{-9}$
7	$(3.4036 \pm .5117) \times 10^{-9}$	$(2.4764 \pm .4076) \times 10^{-9}$	$(3.5645 \pm .5428) \times 10^{-9}$
8	$(1.9801 \pm .3968) \times 10^{-8}$	$(2.1283 \pm .5150) \times 10^{-8}$	$(1.9102 \pm .3778) \times 10^{-8}$
9	$(3.5961 \pm .4345) \times 10^{-9}$	$(3.3218 \pm .3705) \times 10^{-9}$	$(3.3485 \pm .3550) \times 10^{-9}$
10	$(1.3591 \pm .1744) \times 10^{-6}$	$(1.1478 \pm .0439) \times 10^{-6}$	$(1.2254 \pm .0910) \times 10^{-6}$
11	$(1.1736 \pm .0358) \times 10^{-6}$	$(1.1956 \pm .0323) \times 10^{-6}$	$(1.1974 \pm .0339) \times 10^{-6}$
12	$(1.1344 \pm .0360) \times 10^{-6}$	$(1.1950 \pm .0620) \times 10^{-6}$	$(1.1994 \pm .0977) \times 10^{-6}$

Table V  
Summary of Leakage Probabilities

Leakage \ case	1	2	3
Leakage Prob. from slots	0.248%	0.222%	0.231%
Energy Leakage from slots (Mev/Mev)	$0.325 \times 10^{-3}$	$0.186 \times 10^{-3}$	$0.145 \times 10^{-3}$
Leakage prob. from the shield boundaries	0.234%	0.151%	0.172%

Table VI  
Tritium Production

Case T Region	Case 1		Case 2		Case 3	
	T <sub>7</sub>	T <sub>6</sub>	T <sub>7</sub>	T <sub>6</sub>	T <sub>7</sub>	T <sub>6</sub>
1	.1385 ± .0072	.2953 ± .0073	0.1374 ± .0041	0.3037 ± .0064	0.1357 ± .0043	0.2985 ± .0069
2	.1354 ± .0051	.2963 ± .0067	0.1322 ± .0043	0.2880 ± .0060	0.1391 ± .0042	0.2908 ± .0048
3	.0276 ± .0020	.0718 ± .0033	0.0298 ± .0018	0.0669 ± .0031	0.0321 ± .0028	0.0684 ± .0033
4	.1226 ± .0049	.2731 ± .0055	0.1288 ± .0041	0.2792 ± .0062	0.1268 ± .0045	0.2782 ± .0062
Total	.4241 ± .0103	.9365 ± .0118	0.4282 ± .0074	0.9378 ± .0111	0.4337 ± .0080	0.9359 ± .0110
T <sub>7</sub> + T <sub>6</sub>	1.3606 ± .0157		1.3660 ± 0.0134		1.3696 ± 0.0136	

Table VII  
Flux Distribution and Tritium Production

Region	Flux Distribution	Tritium Production	
		T <sub>7</sub>	T <sub>6</sub>
1	$(6.2459 \pm .3074) \times 10^{-7}$	---	---
2	$(5.6657 \pm .2589) \times 10^{-7}$	---	---
3	$(5.2111 \pm .4841) \times 10^{-7}$	---	---
4	$(5.1676 \pm .3379) \times 10^{-7}$	---	---
5	$(4.2472 \pm .1895) \times 10^{-7}$	---	---
6	$(5.4715 \pm .2508) \times 10^{-7}$	---	---
7	$(2.4221 \pm .0903) \times 10^{-7}$	$.07463 \pm .00539$	$.2164 \pm .0067$
8	$(2.2797 \pm .0512) \times 10^{-7}$	$.06184 \pm .00287$	$.2090 \pm .0048$
9	$(1.8053 \pm .0935) \times 10^{-7}$	$.02882 \pm .00240$	$.1000 \pm .0053$
10	$(2.5486 \pm .0833) \times 10^{-7}$	$.02103 \pm .00130$	$.0847 \pm .0022$
11	$(1.4320 \pm .0550) \times 10^{-7}$	$.03511 \pm .00273$	$.1272 \pm .0047$
12	$(1.7801 \pm .0530) \times 10^{-7}$	$.07373 \pm .00324$	$.2072 \pm .0066$
13	$(1.4845 \pm .2449) \times 10^{-8}$	---	---
14	$(1.2874 \pm .1460) \times 10^{-8}$	---	---
15	$(1.4504 \pm .1345) \times 10^{-8}$	---	---
16	$(6.1927 \pm .9480) \times 10^{-9}$	---	---

Total =  $1.23967 \pm .01511$

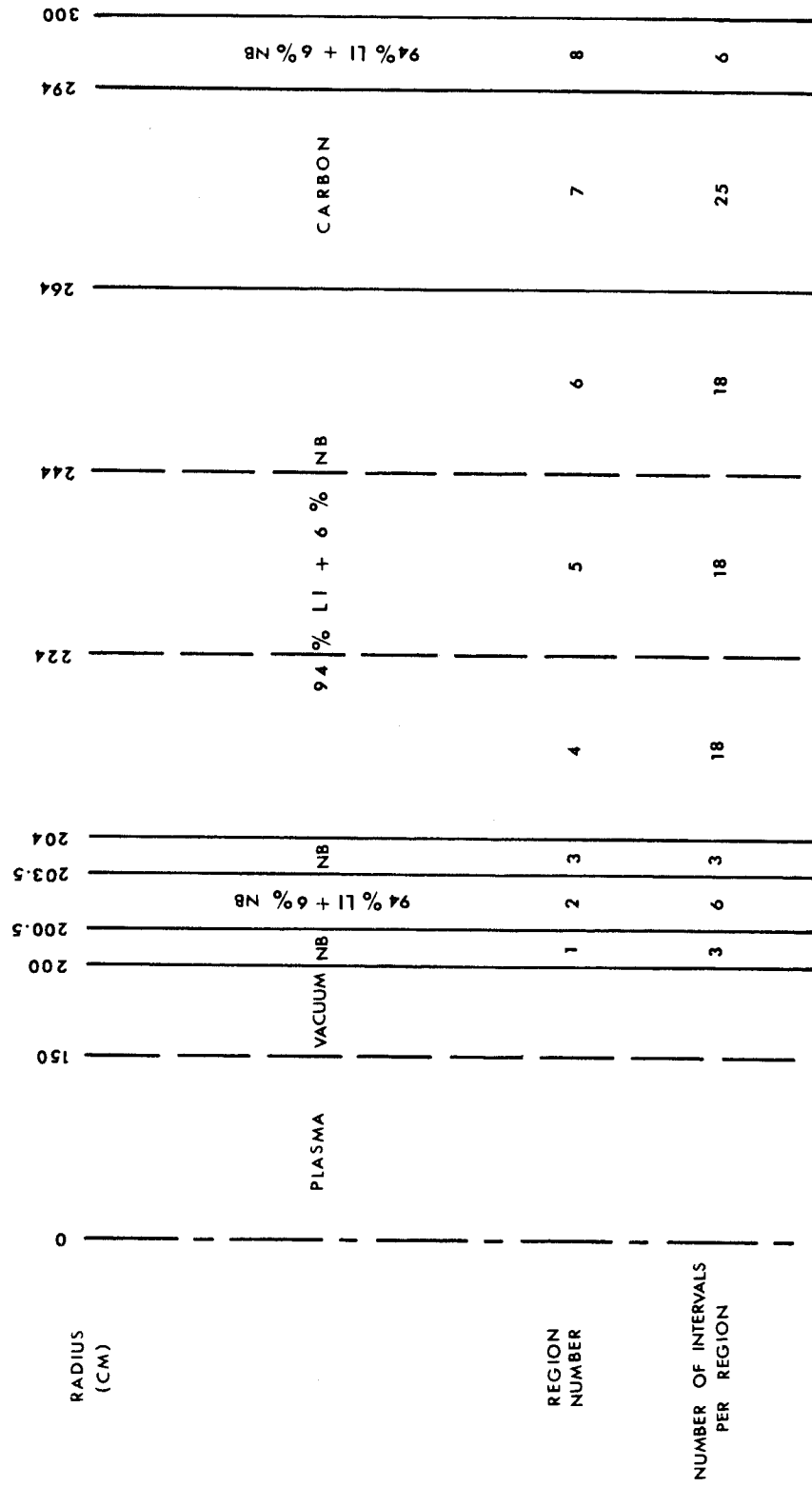


FIG.1 SCHEMATIC OF STANDARD BLANKET

FIG.2- FLUX DISTRIBUTION - MORSE

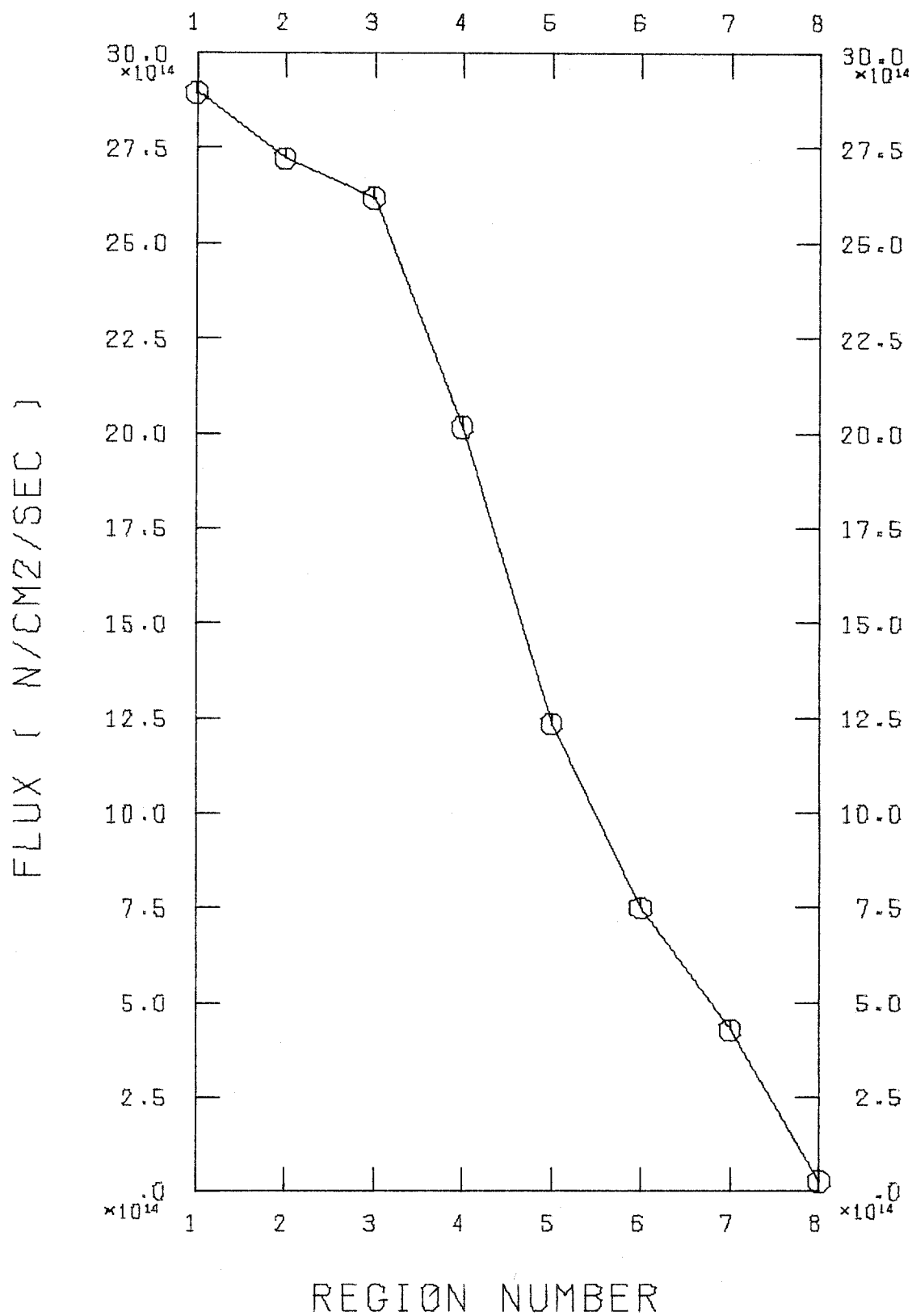
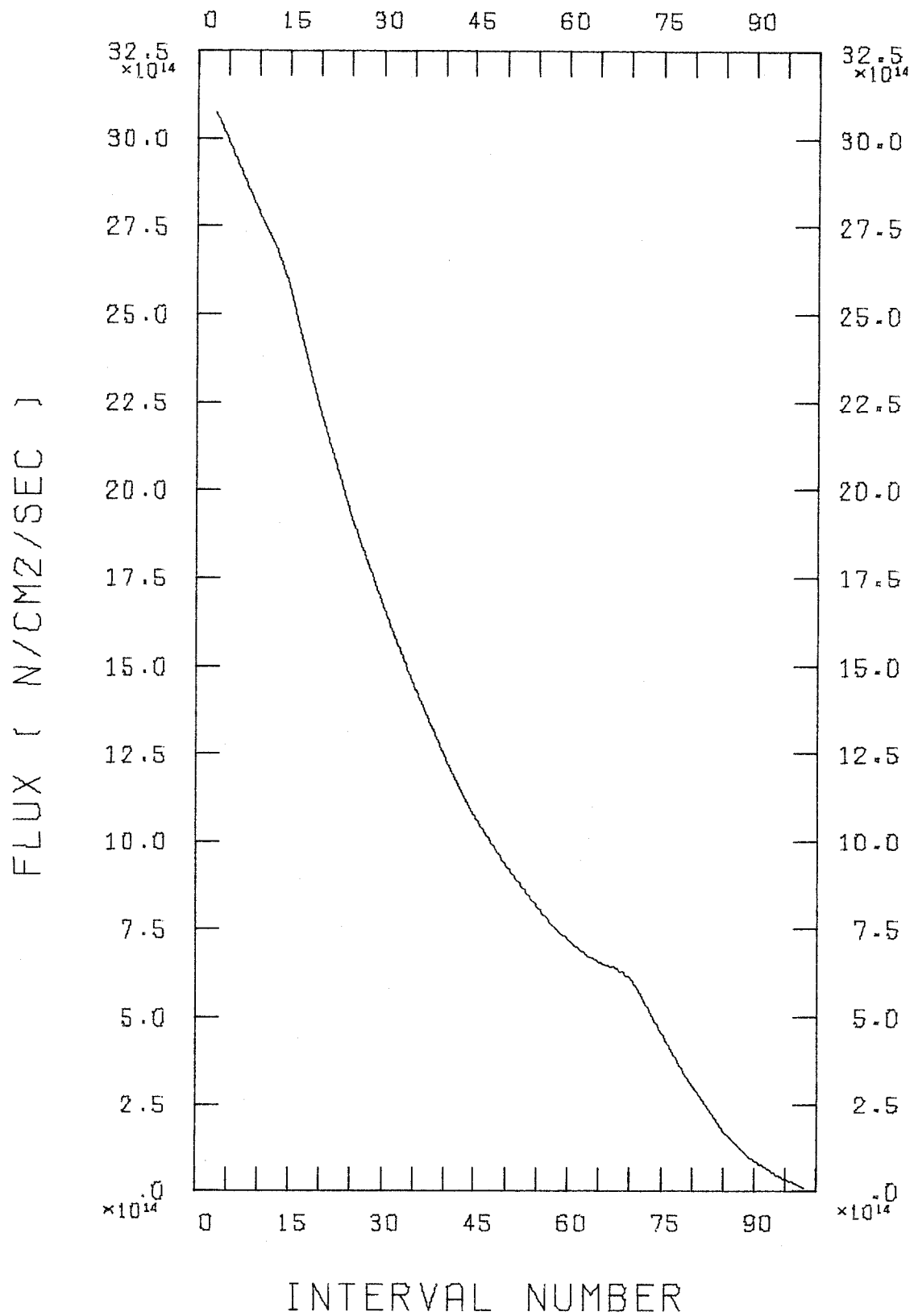


FIG.3- FLUX DISTRIBUTION - ANISN





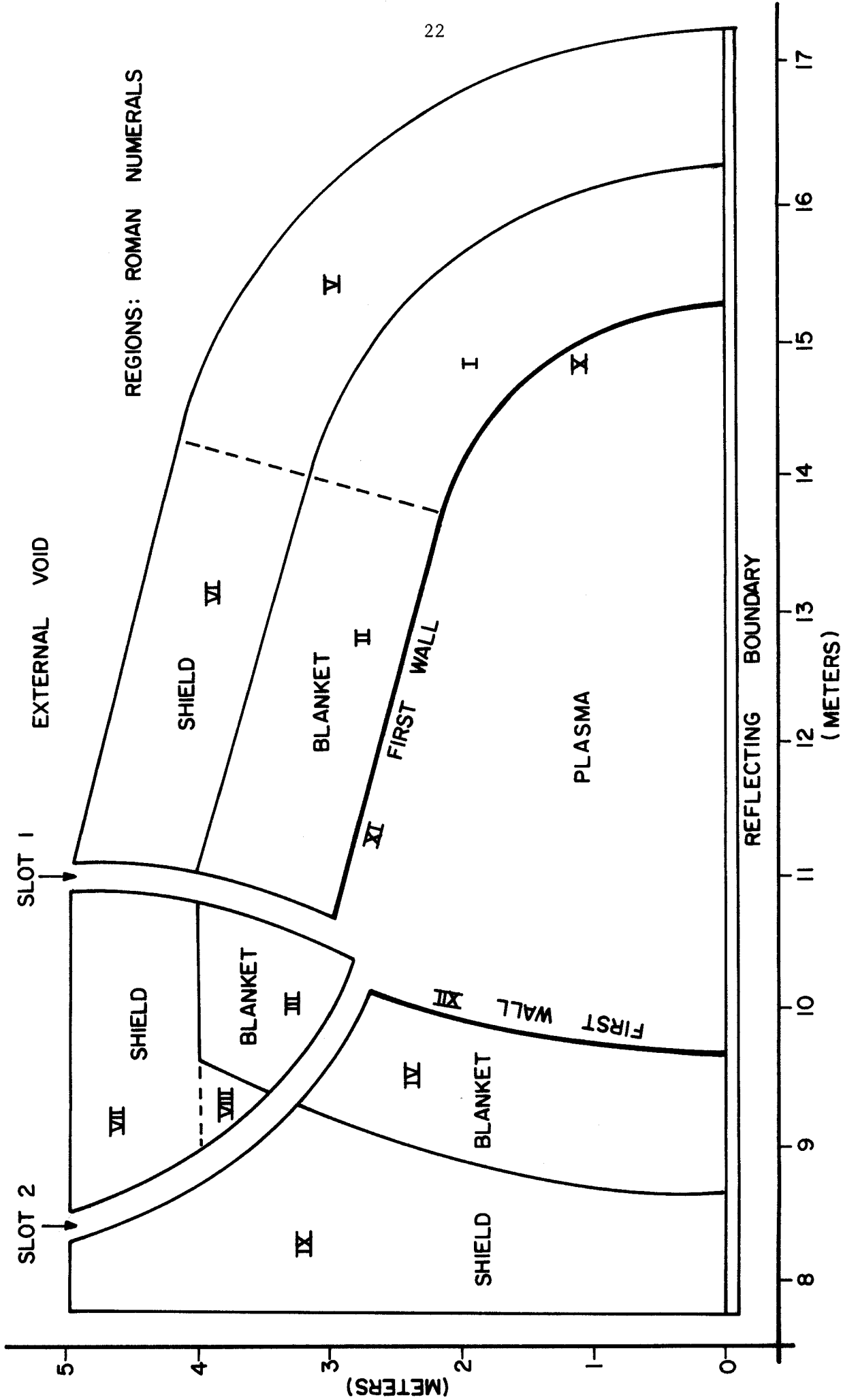
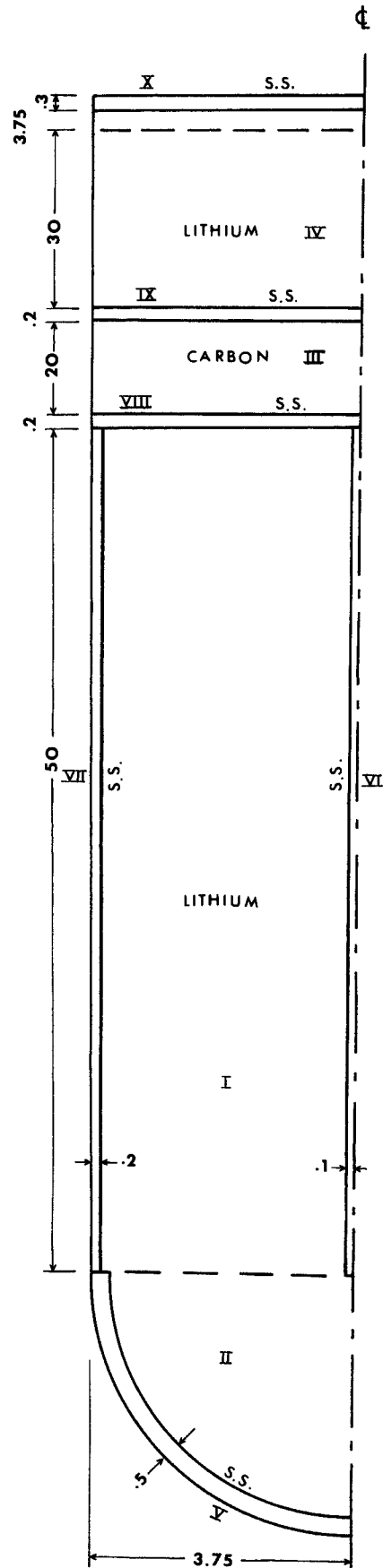


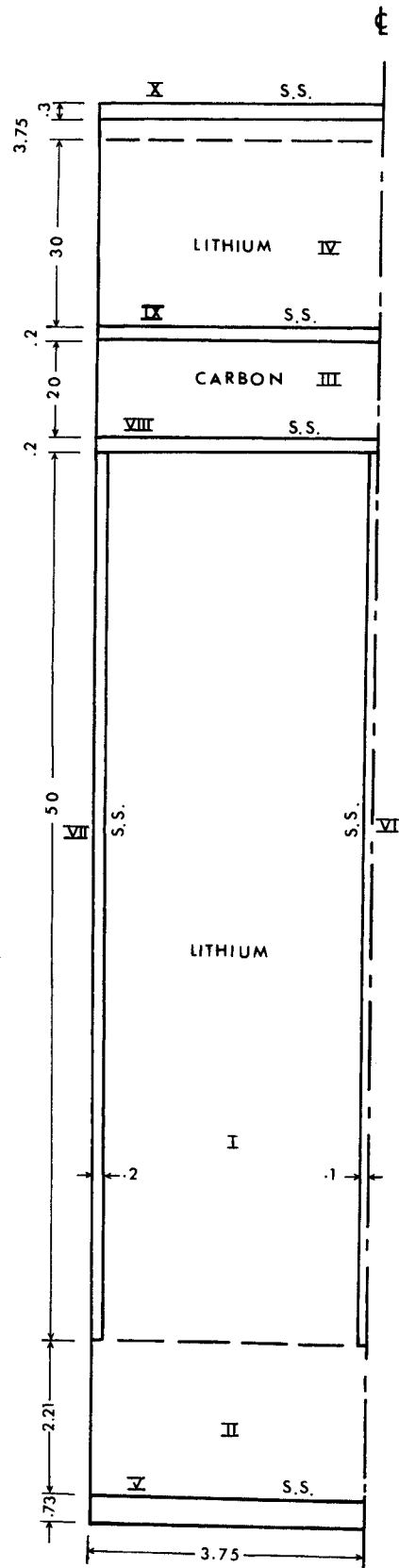
FIG. 5 BLANKET AND SHIELD CONFIGURATION



all units are in cm

Regions: Roman Numerals

Figure 6 - Schematic of Unit Cell



all units are in cm  
Regions: Roman Numerals

Figure 7 - Schematic of Unit Cell

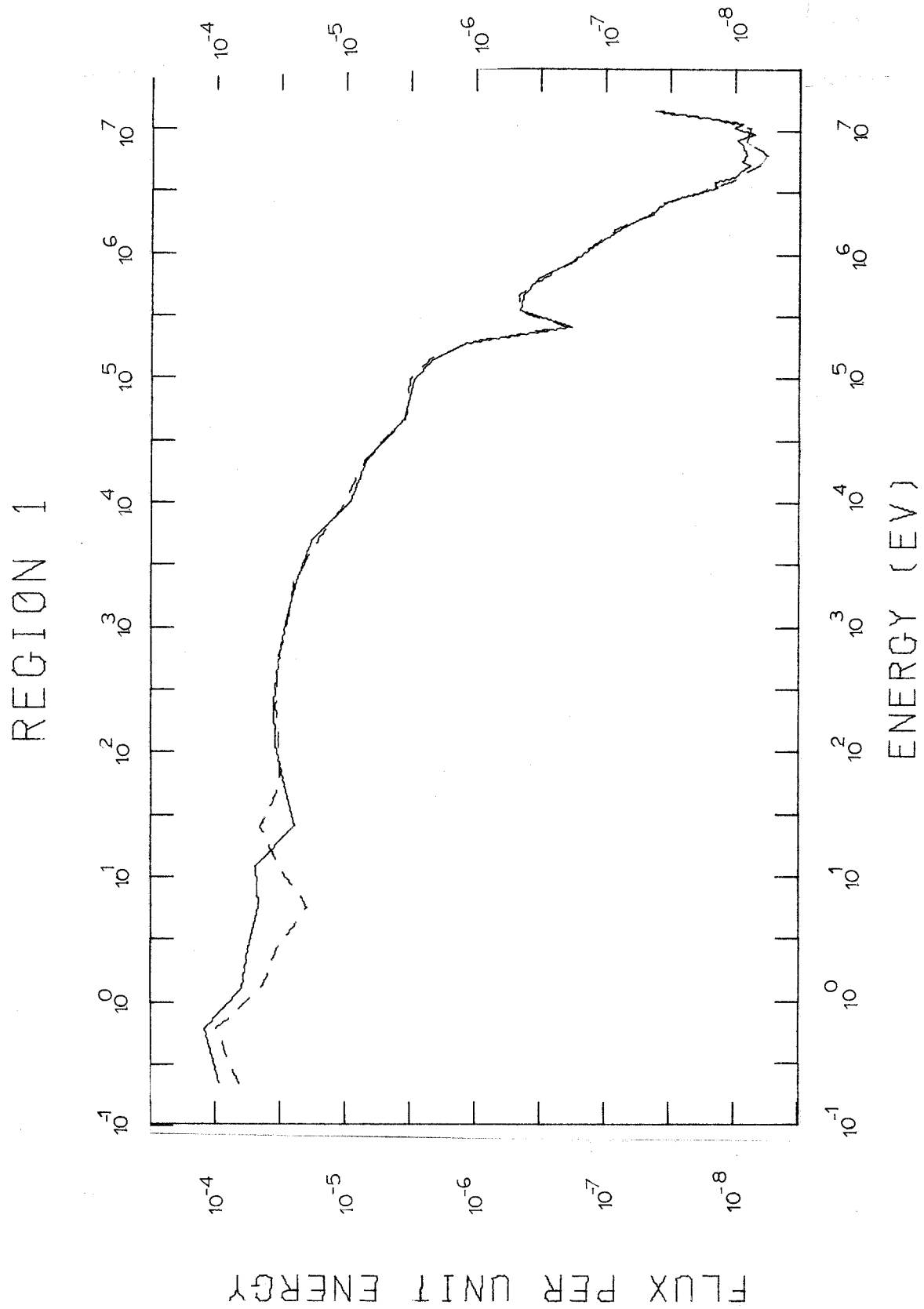


FIGURE 8

## REGION 2

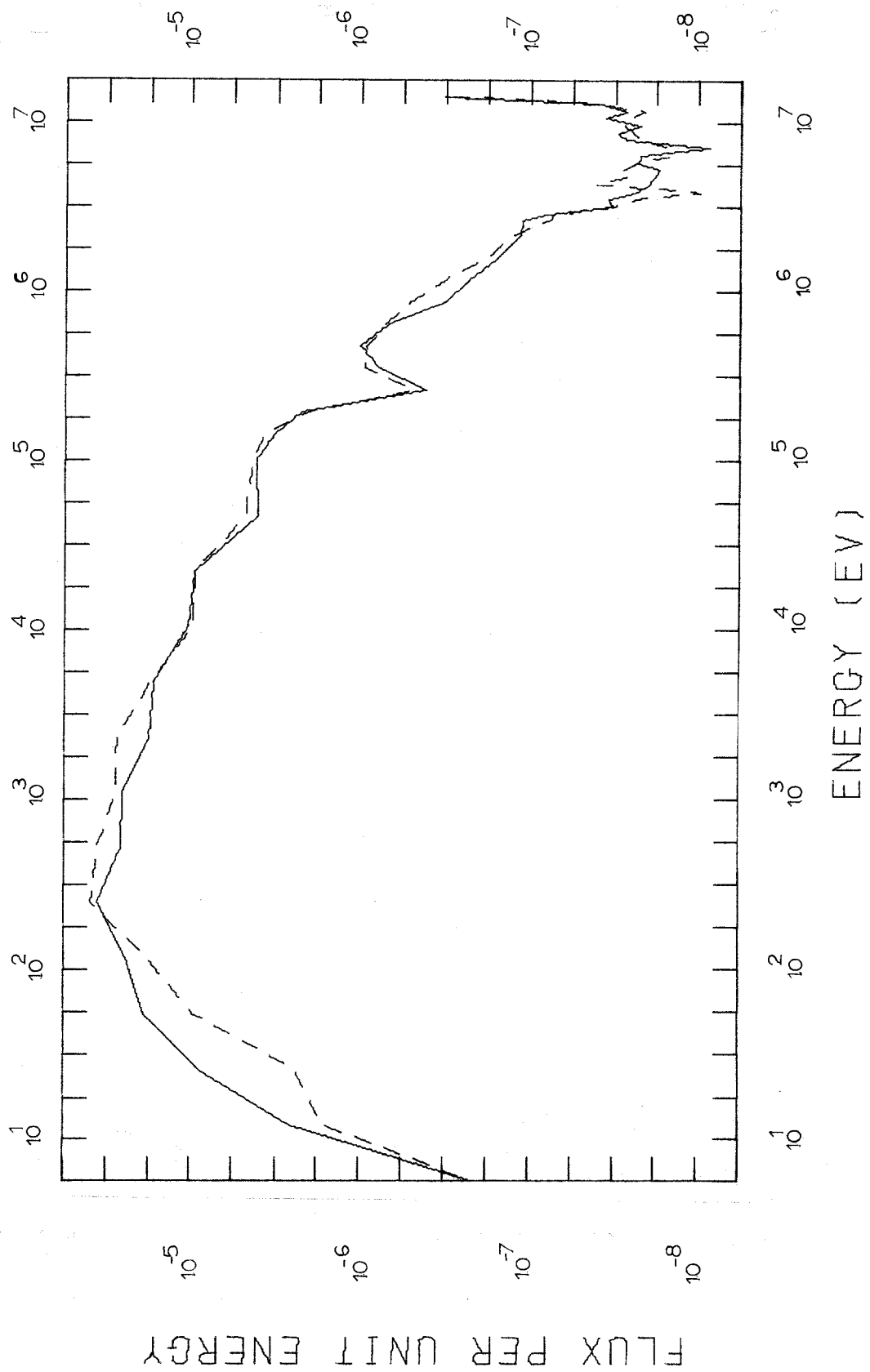


FIGURE 9

## REGION 5

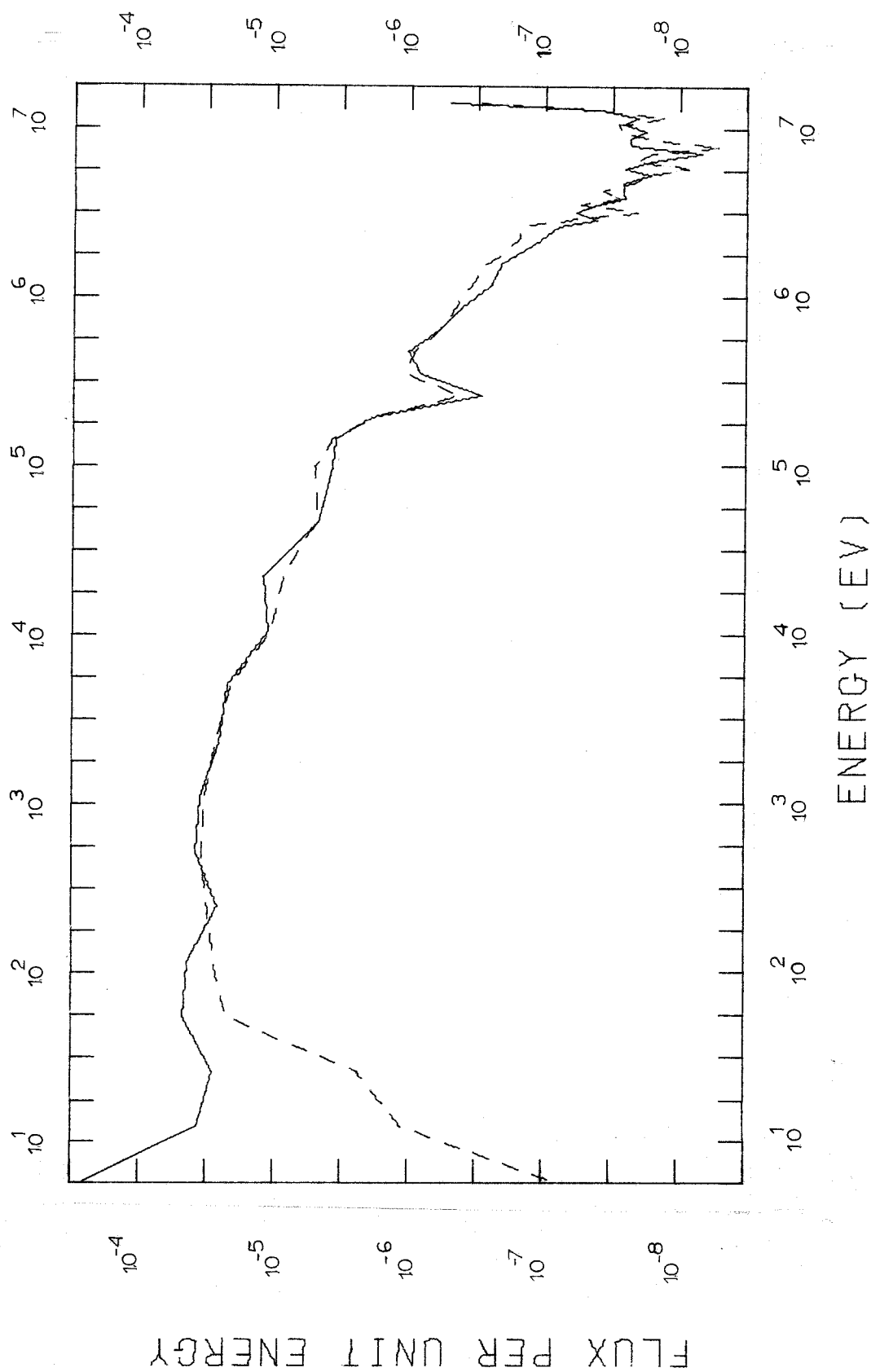
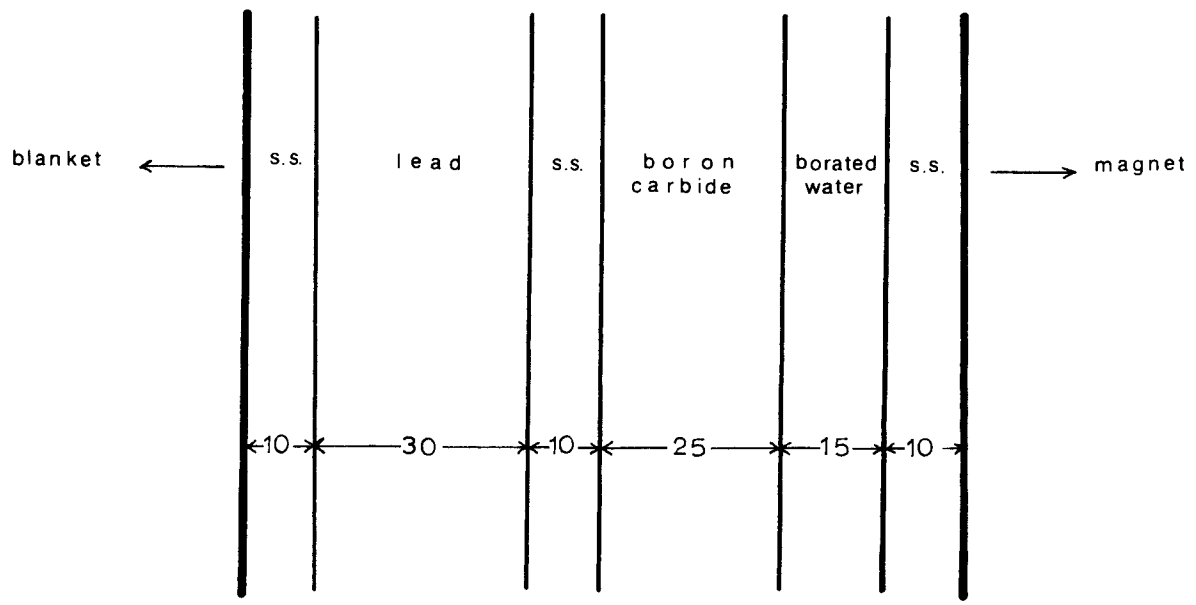


FIGURE 10



all units are in cm

FIGURE 11- Schematic of Shield

## REGION 1

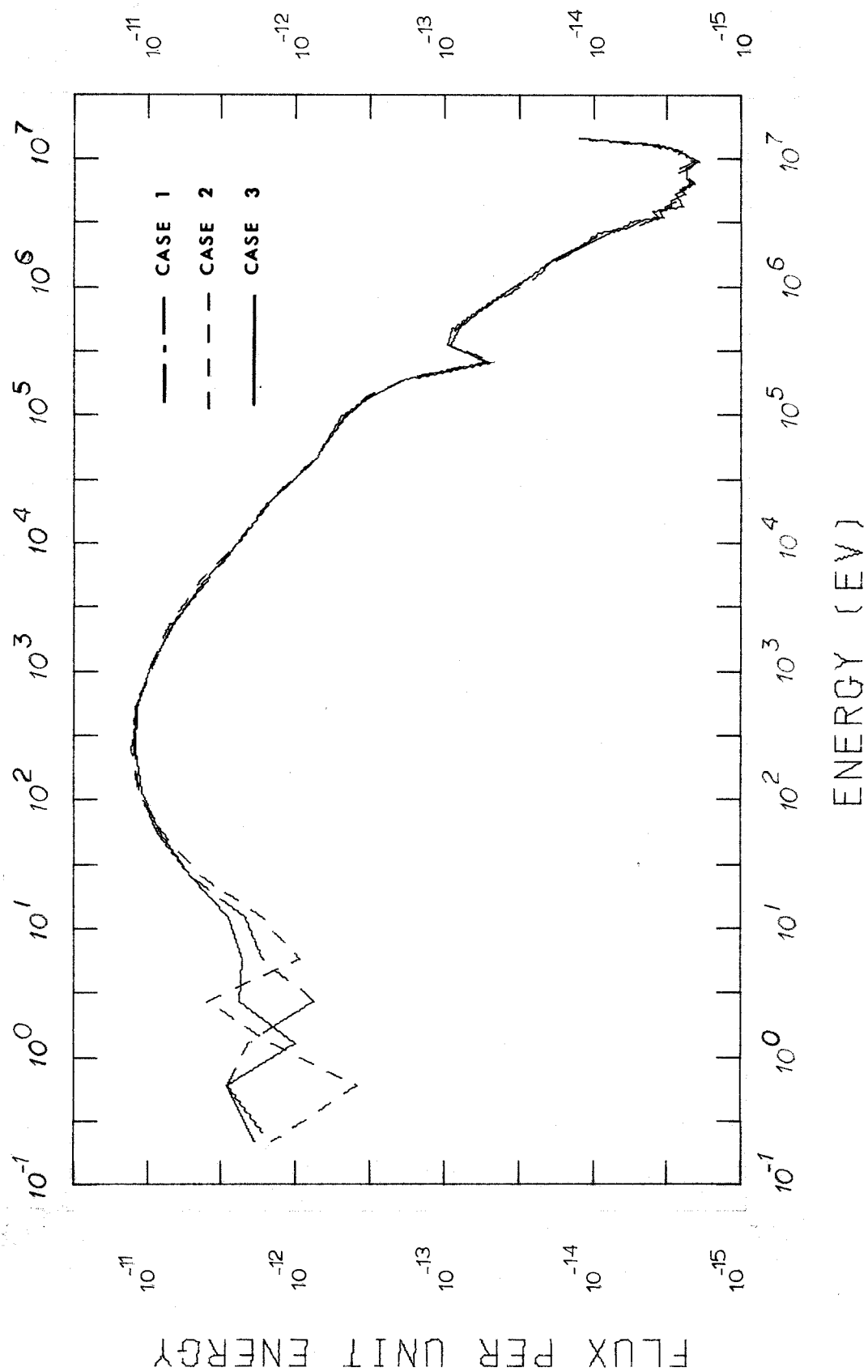


FIGURE 12



## REGION 2

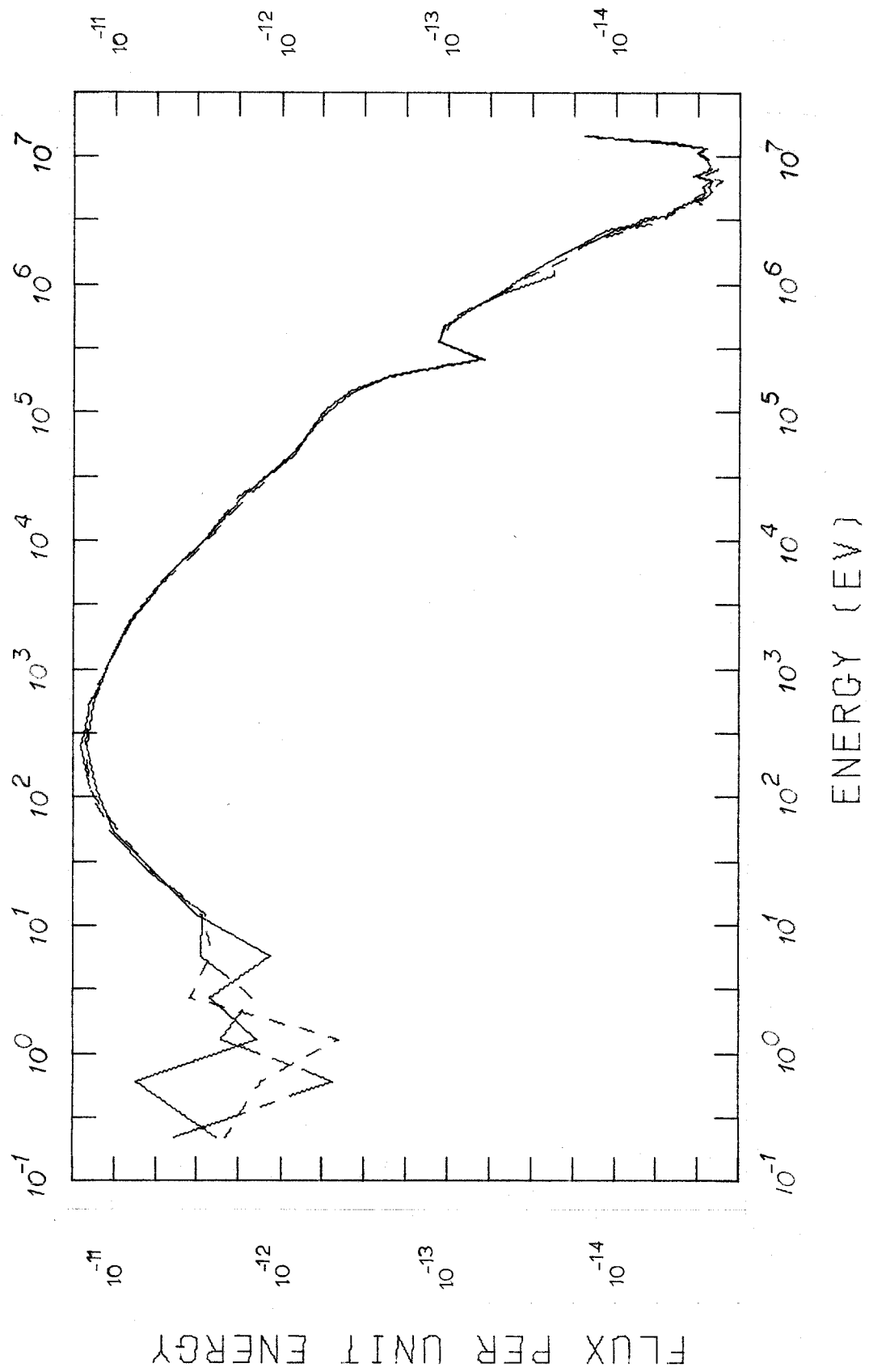


FIGURE 13

## REGION 3

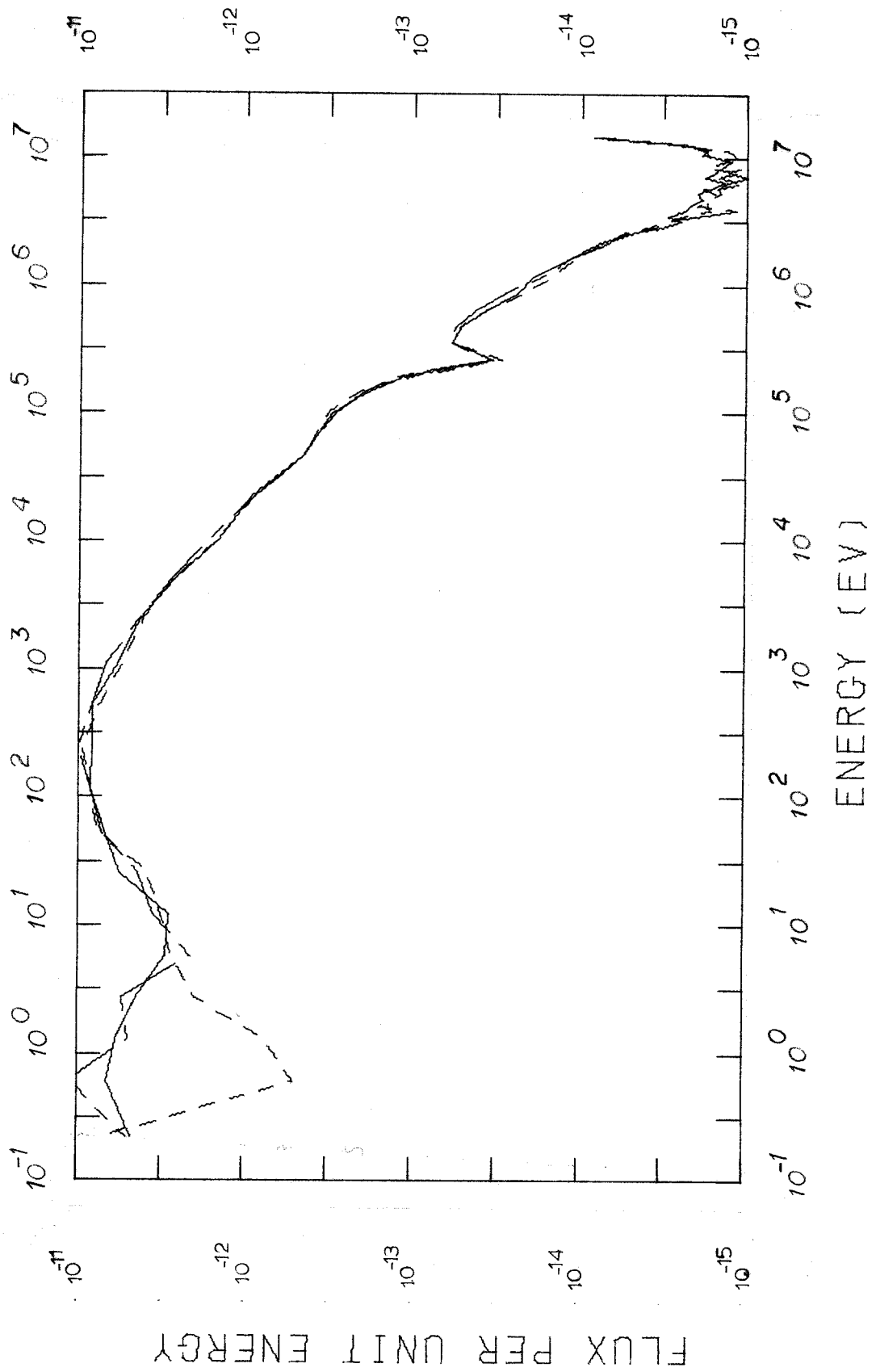


FIGURE 14

## REGION 4

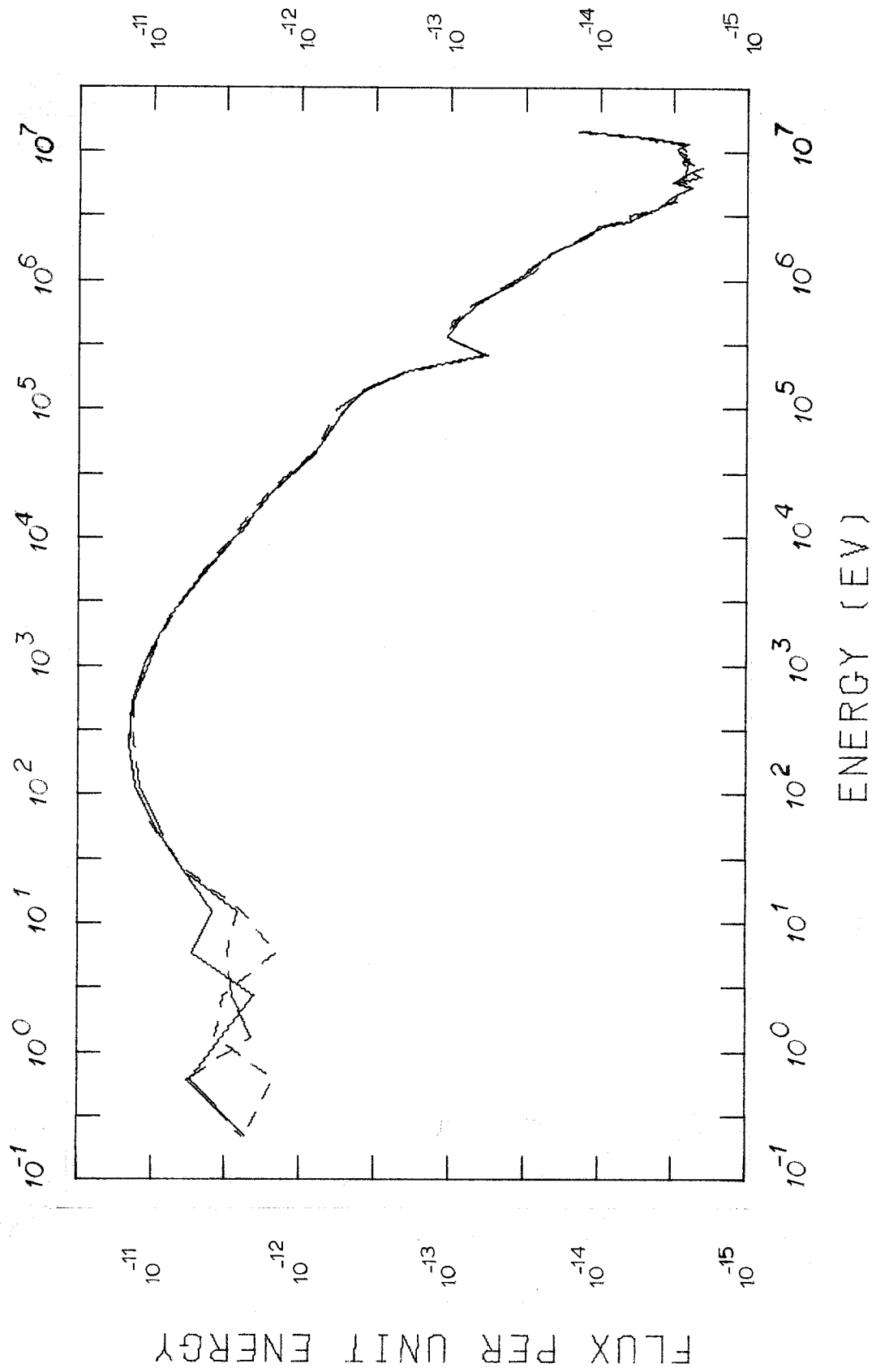


FIGURE 15

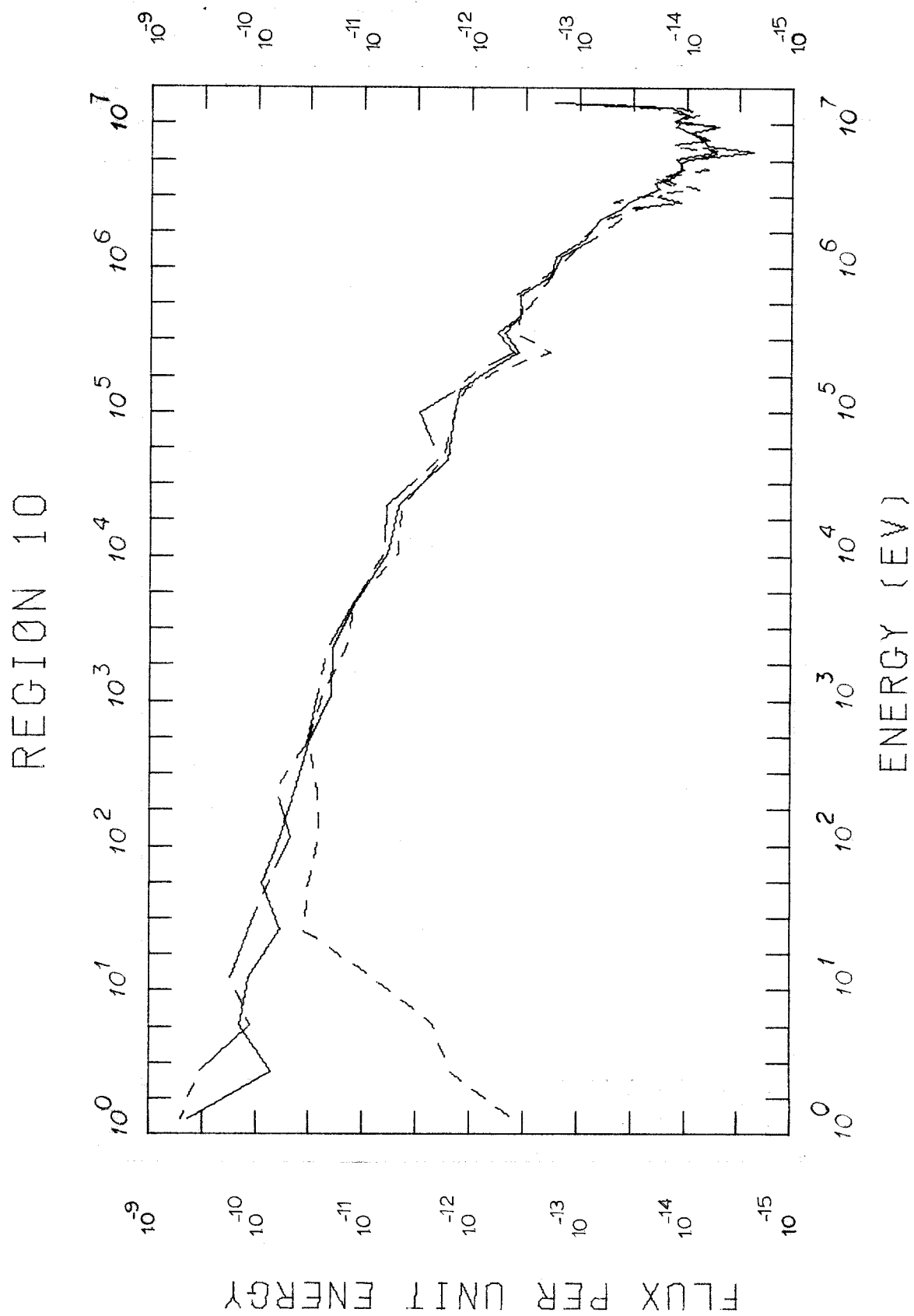


FIGURE 16

## REGION 11

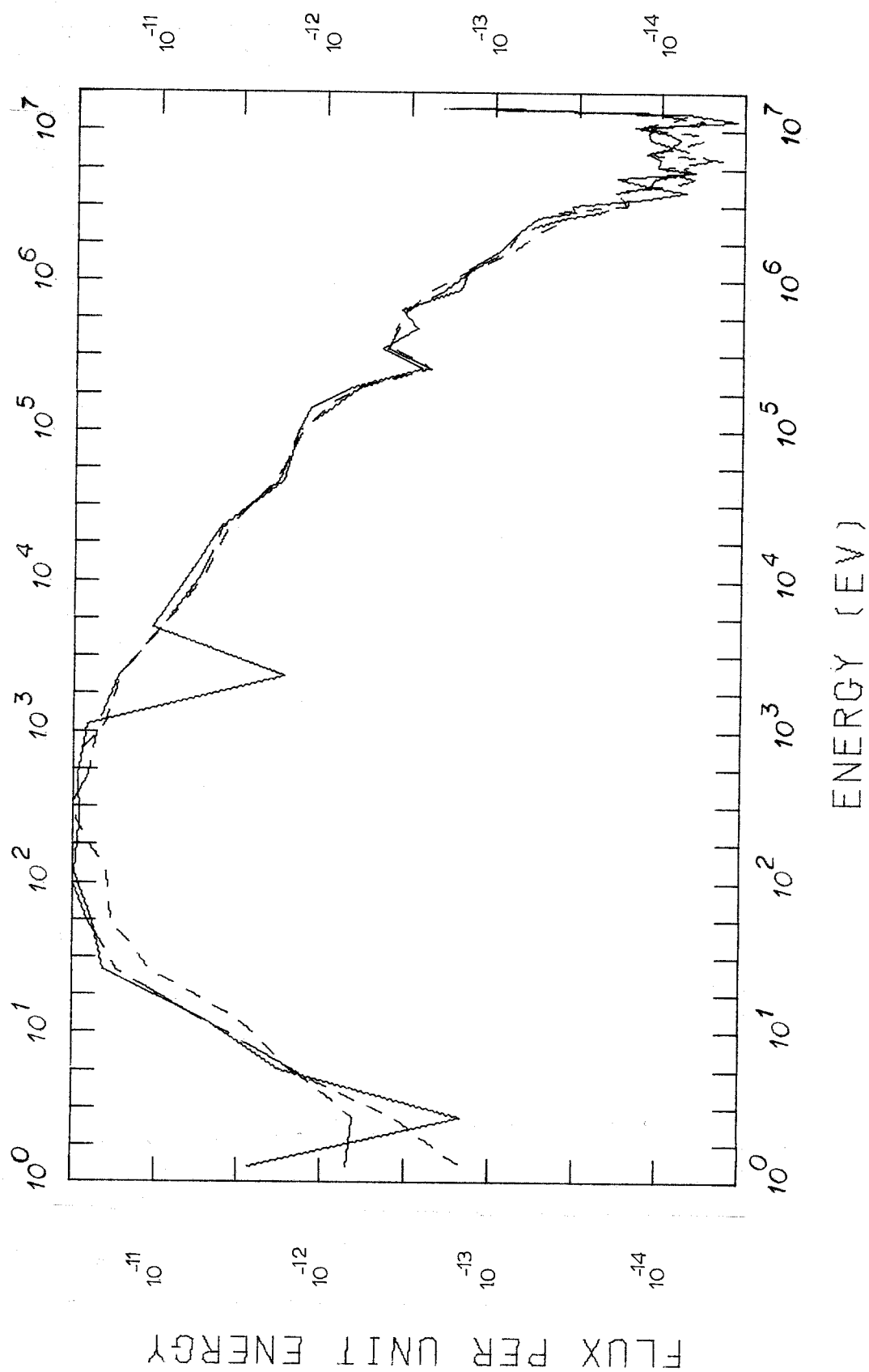


FIGURE 17

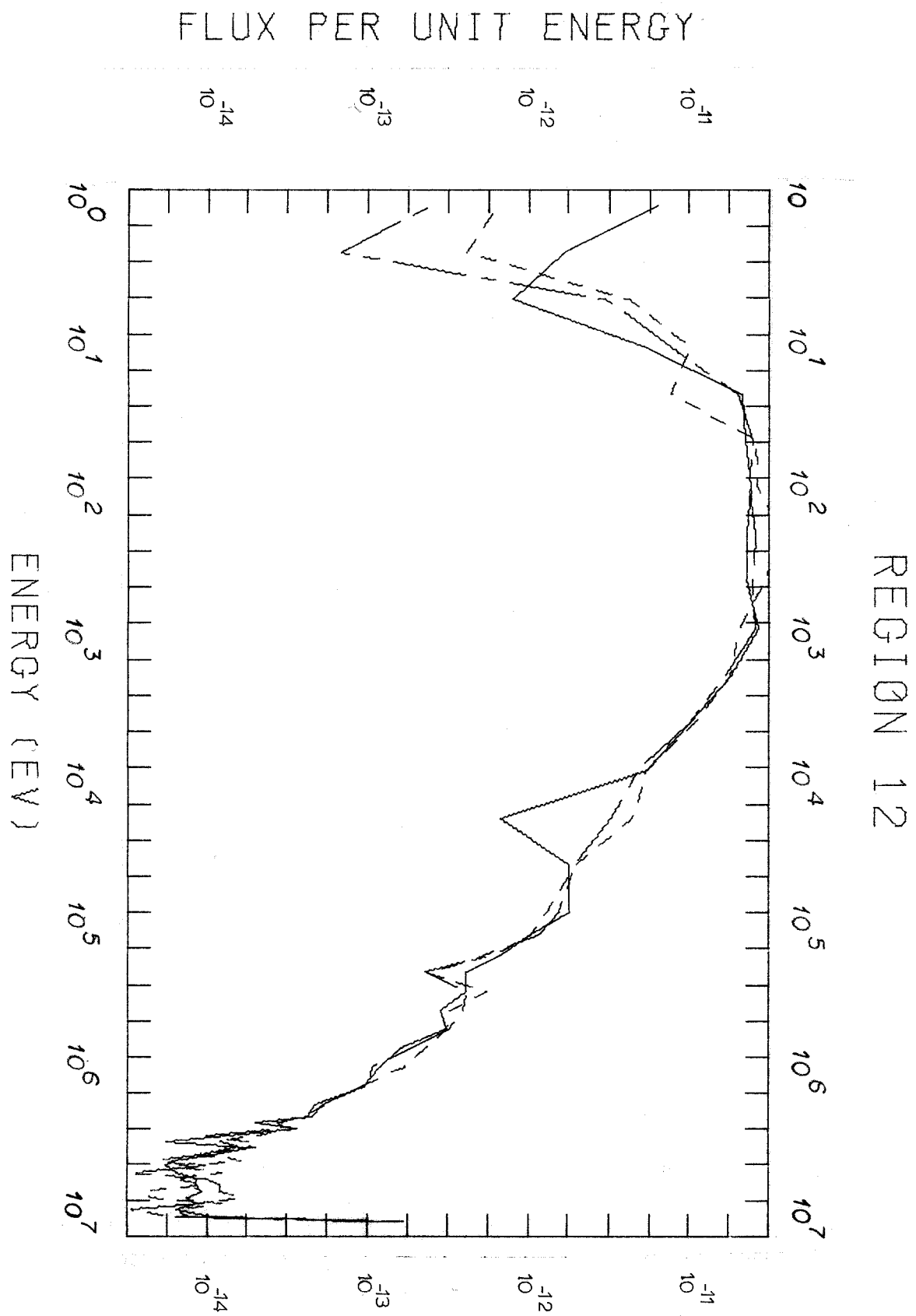


FIGURE 18

Regions: Roman Numerals

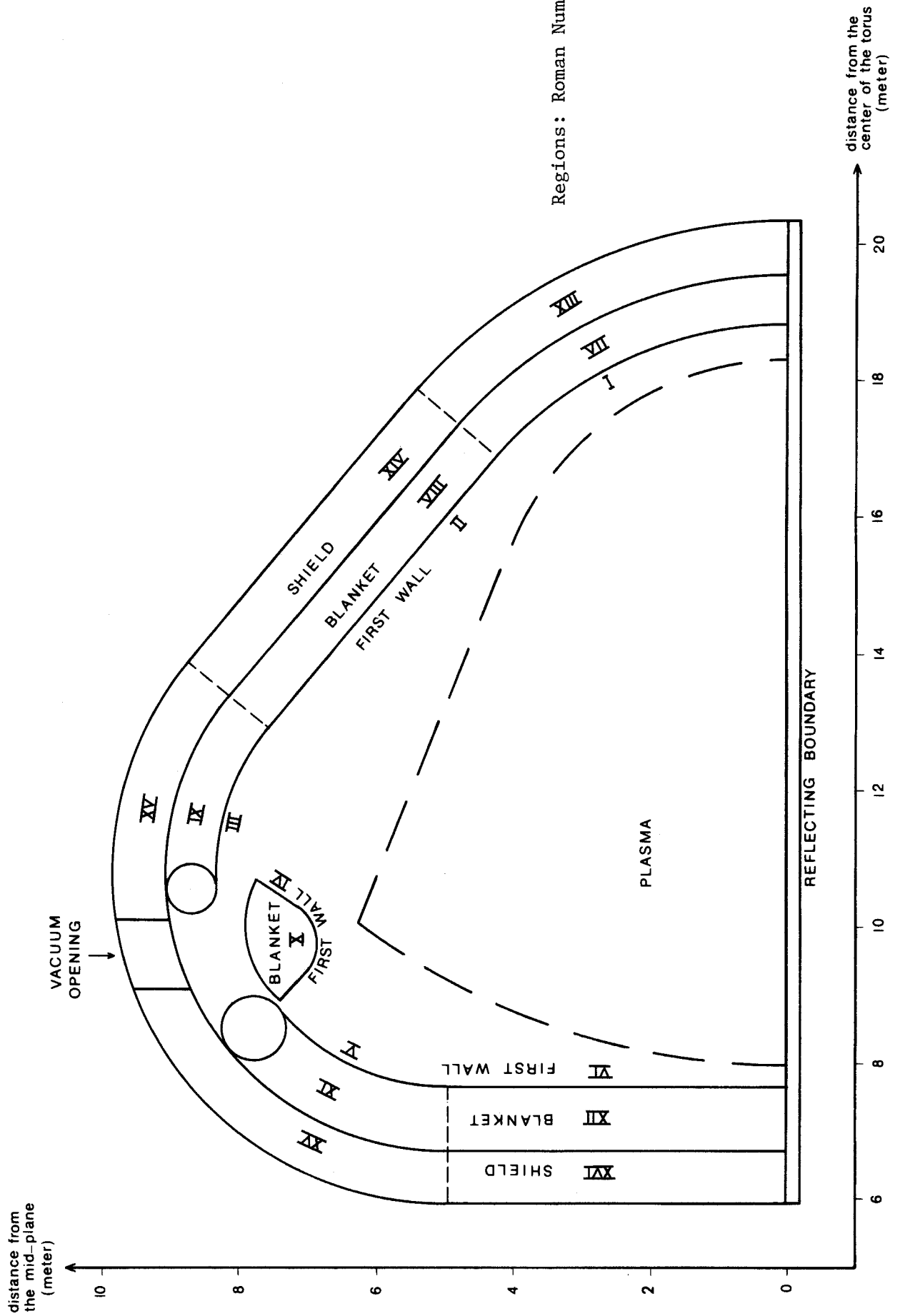


Figure 19 - UWMak-I Blanket and Shield Configuration

DISTANCE FROM TORUS CENTER	1832.6	1882.6	1883	1934	1949	1954	1956
THICKNESS	50	.4	51	15	5	2	
PLASMA	VACUUM	S.S.	96% LI + 4% S.S.	S.S.	95% LI + 5% S.S.	S.S.	SHIELD

Blanket at left side of plasma

DISTANCE FROM TORUS CENTER	674	676	681	696	767	767.4	797.4
THICKNESS	2	5	15	71	.4	30	
SHIELD	S.S.	95% LI + 5% S.S.	S.S.	96% LI + 4% S.S.	S.S.	VACUUM	PLASMA

Blanket at Right side of plasma

THICKNESS	1	1	20	8	1	20	8	1	10	6	3
	VACUUM GAP	90% HE + 10% S.S.	90% PB + 10% S.S.	B <sub>4</sub> C	90% HE + 10% S.S.	90% PB + 10% S.S.	B <sub>4</sub> C	90% HE + 10% S.S.	90% PB + 10% S.S.	B <sub>4</sub> C	S.S.
BLANKET ←											

Shield

all units are in cm.

Figure 20 - Schematics of blanket and shield