



Advances on the Six Ion Gun Fusion Experiment

Brian J. Egle

**Matthew K. Michalak, John F. Santarius,
Gerald L. Kulcinski**

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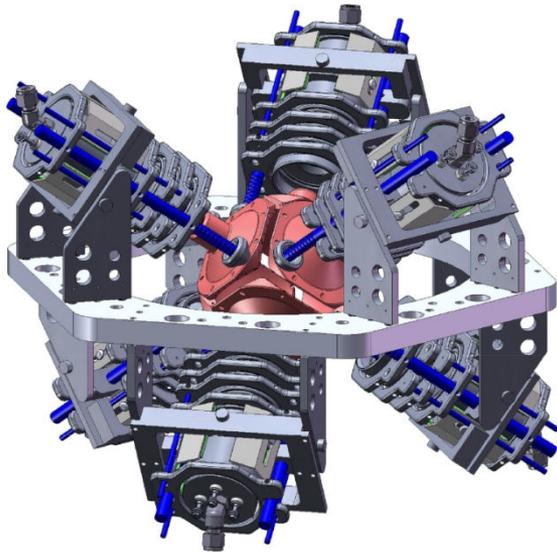
WISCONSIN
IEC
SIGFE



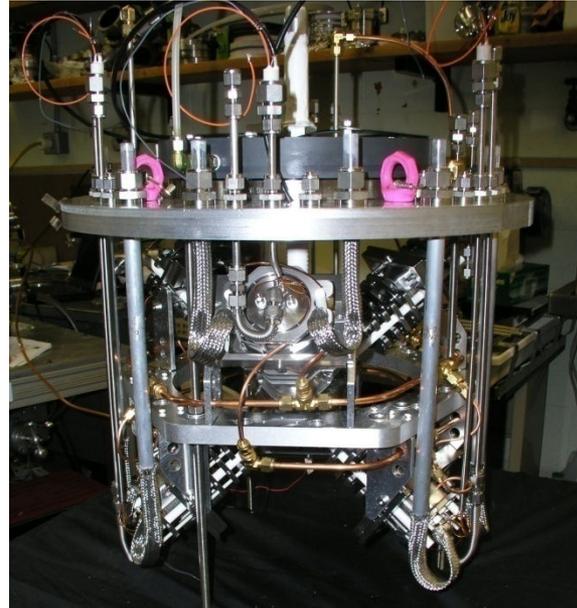
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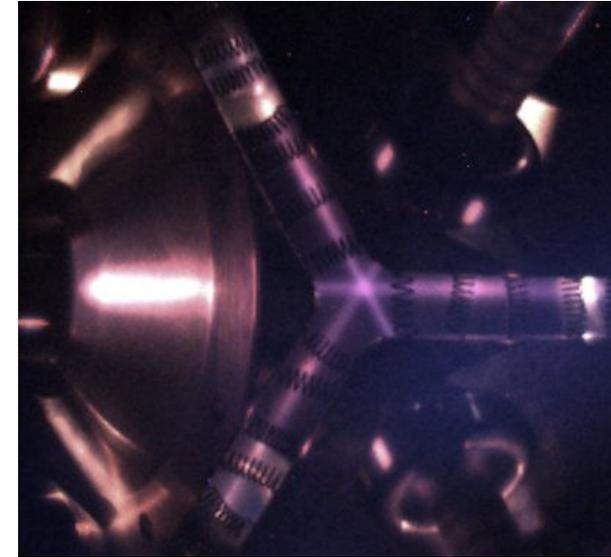
Six Ion Gun Fusion Experiment (SIGFE)



December 2007



December 2008



September 2009

Project Goals:

- 1) Increase D-D and D-³He fusion rates for near term applications
- 2) Validate and extend the seminal 1967 experiments in Inertial Electrostatic Confinement (IEC)
- 3) Explore the plasma physics of converging ions



Outline of Presentation

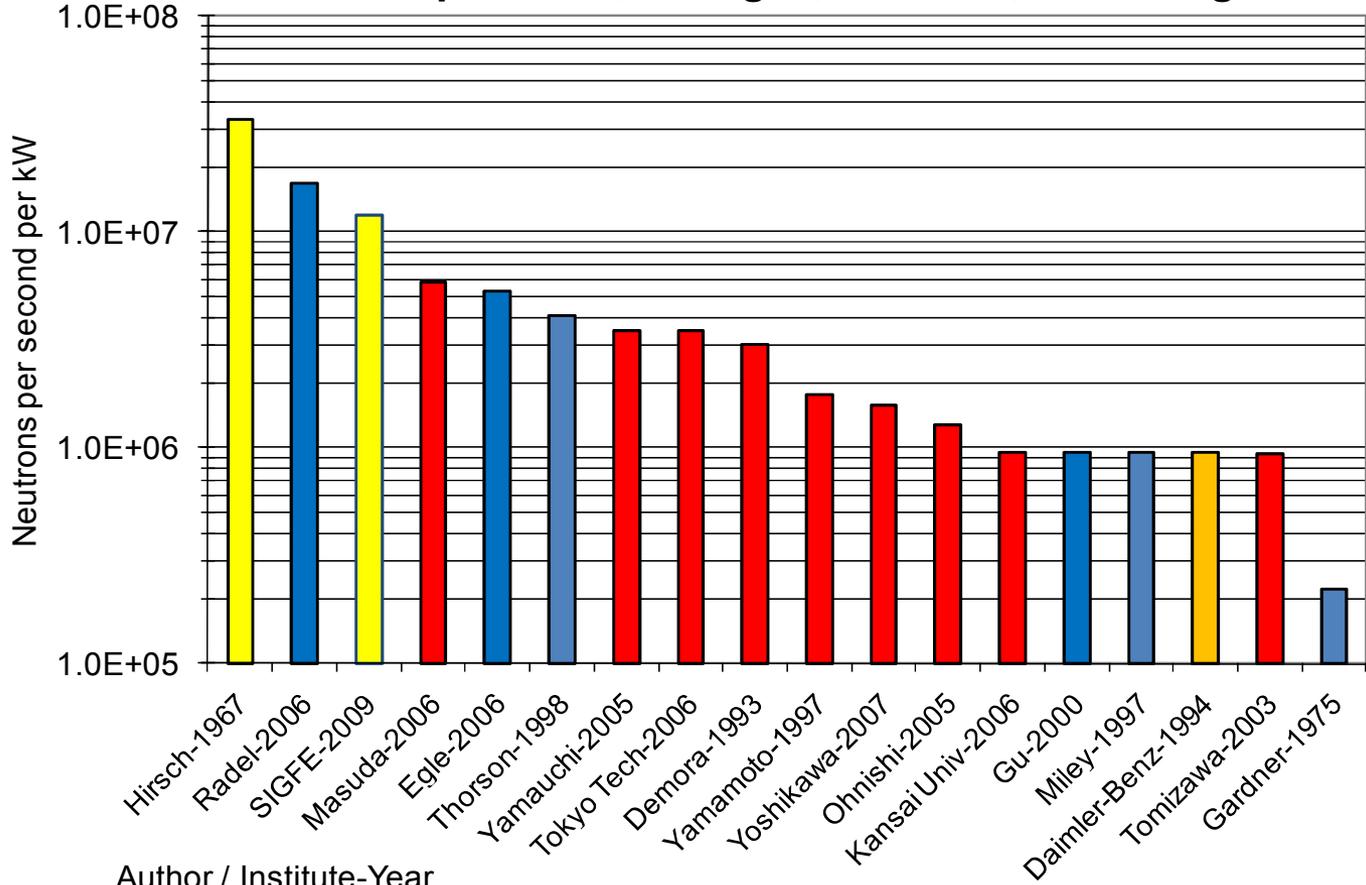
- Motivating results and main points from Hirsch-1967 experiment and previous theory literature
- Brief description of SIGFE device
- Results from SIGFE:
 - *SIGFE neutron rate is approximately a factor of 2 lower than Hirsch-1967*
 - *Ion beam focus and alignment each change neutron rate by a factor of approximately 2*



Comparison of D-D Fusion Rates

Hirsch-1967 still the highest

D-D fusion rates *normalized* by high voltage power at various pressure, voltages, currents, and designs



Color by Country

- Japan
- USA
- Germany
- Ion gun

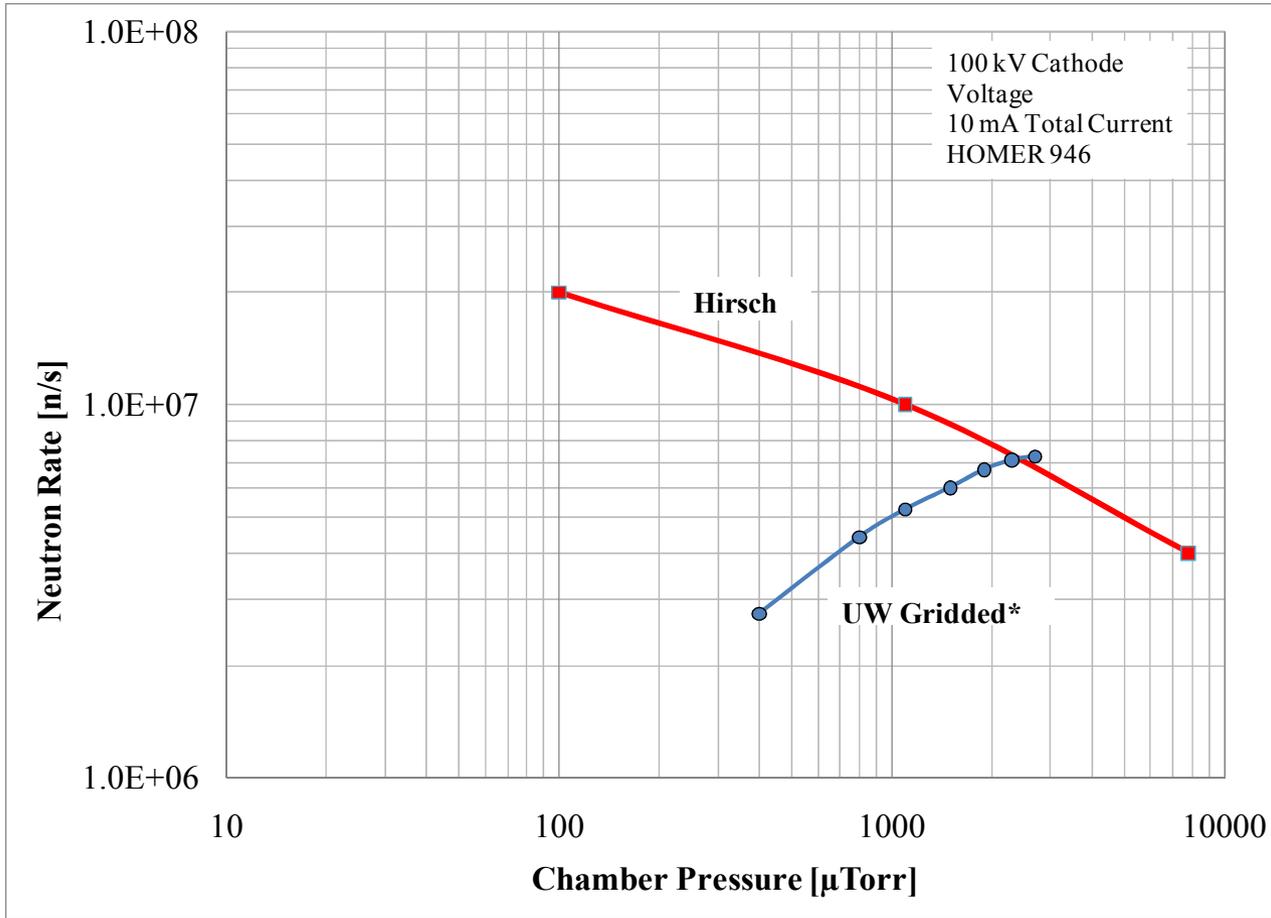
As of August 2007

Author / Institute-Year

The original IEC experiment by Hirsch (1967) had the highest neutron rate per kilowatt



Pressure Sensitivity of D-D Fusion Experiments



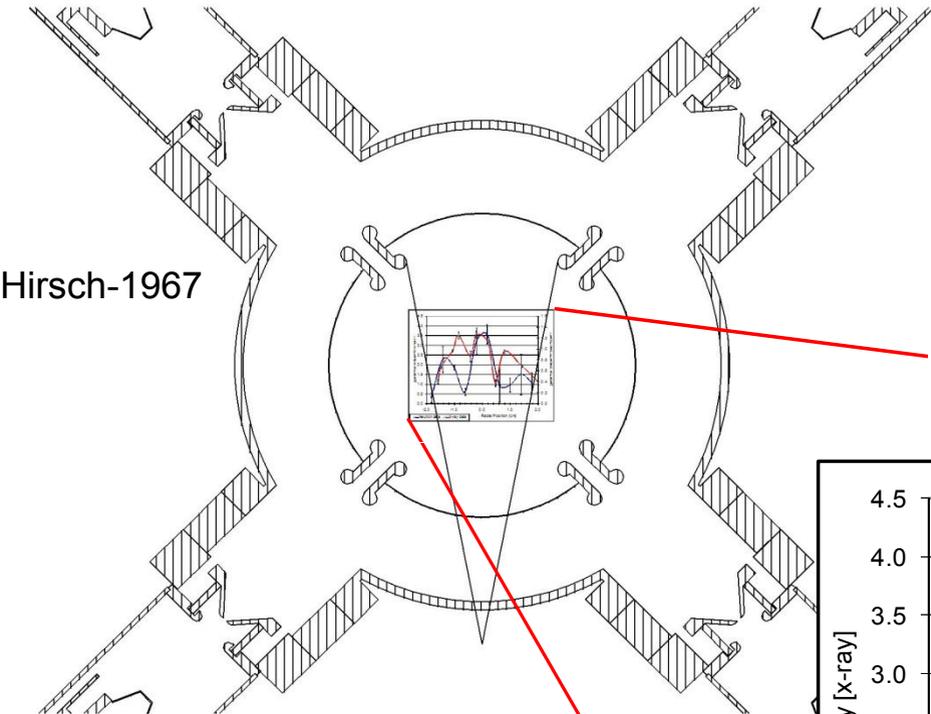
Vastly different response to pressure

UW gridded results are consistent with beam-background mode

Conclusion: Hirsch was likely not in the beam-background mode

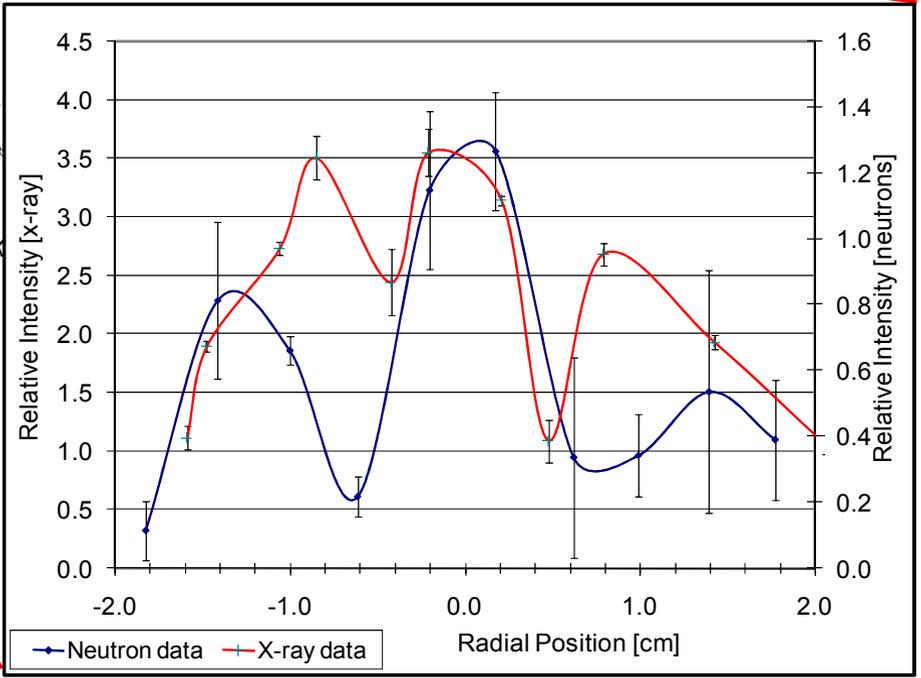


Experimental Results of Hirsch Showed Tri-modal Distribution



Hirsch-1967

- Hirsch-1967 reported a tri-modal spatial distribution of fusion neutrons and bremsstrahlung radiation inside the cathode
- Theory of virtual electrode formation (poissors) used to explain these results



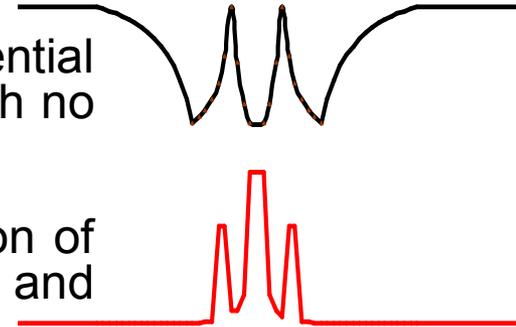
Data taken at pressures between 0.3 to 1 Pa (2 to 8 mTorr)

Source: Hirsch, R.L. (1967). Inertial-electrostatic confinement of ionized fusion gases. *Journal of Applied Physics*, 38(11), 4522-4534



- **Development of virtual electrode theory**

- Hirsch (1967) calculated an infinite number of potential wells could form by assuming mono-energetic ions with no transverse momentum
- Dolan et. al. (1972) included a large square distribution of both radial energy spreading and angular momentum and predicted no potential well formation
- Black et. al. (1974) extended Dolan's solution by restricting the distributions to much smaller values and predicted the formation of a finite number of potential wells
- Ohnishi et. al. (1997) used a 2D PIC code to predict a ion current threshold that is a determined by the angular momentum and radial energy spread of the incoming ions

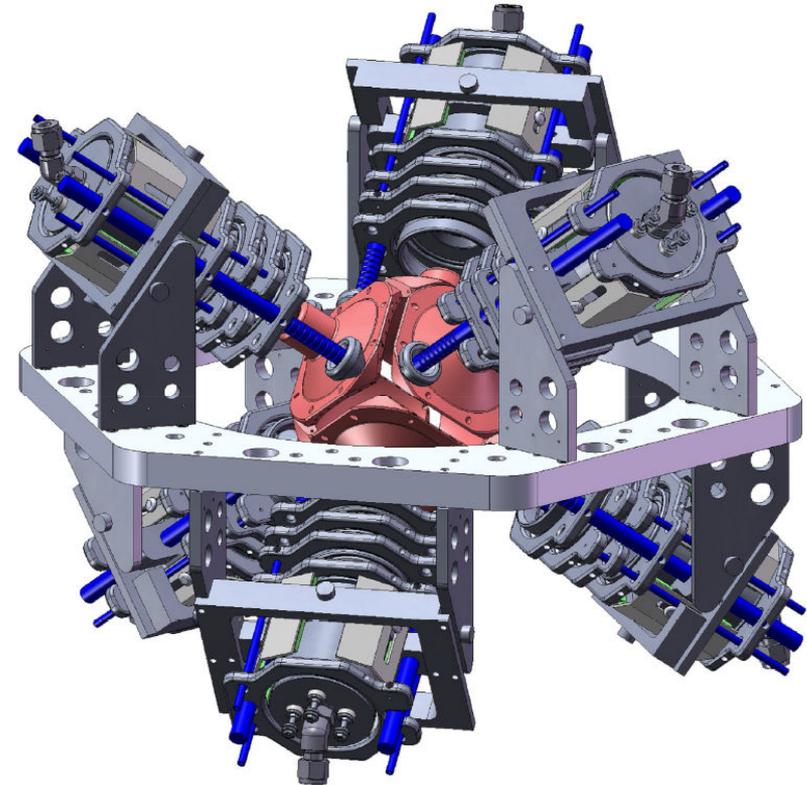
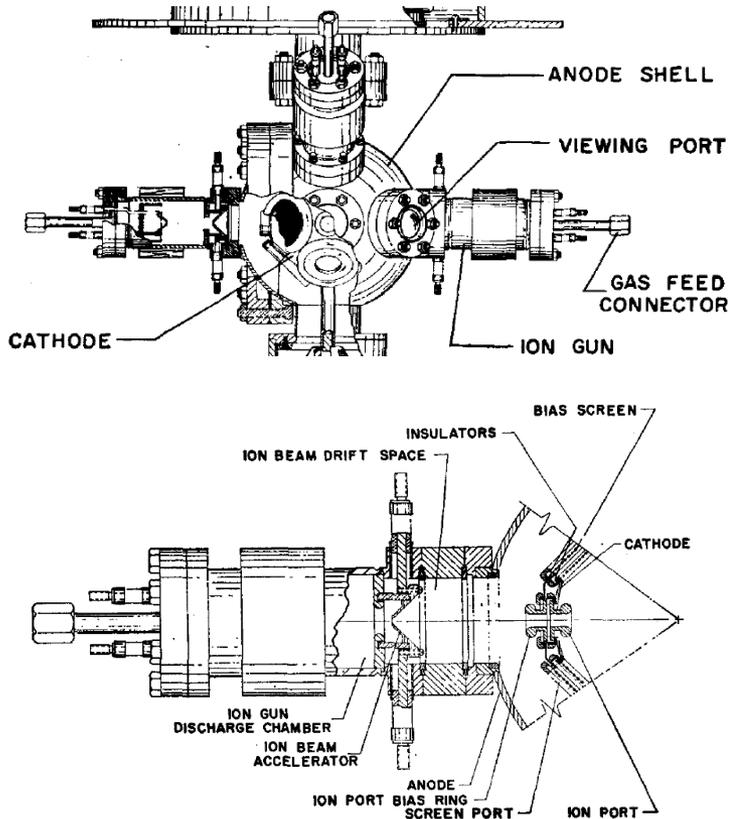


- **Main points from theory literature:**

Virtual electrode formation requires:

- well aligned and well focused ions
- low transverse component of ion velocity
- low radial ion energy spreading

SIGFE is Based on the Original 1967 Hirsch Paper

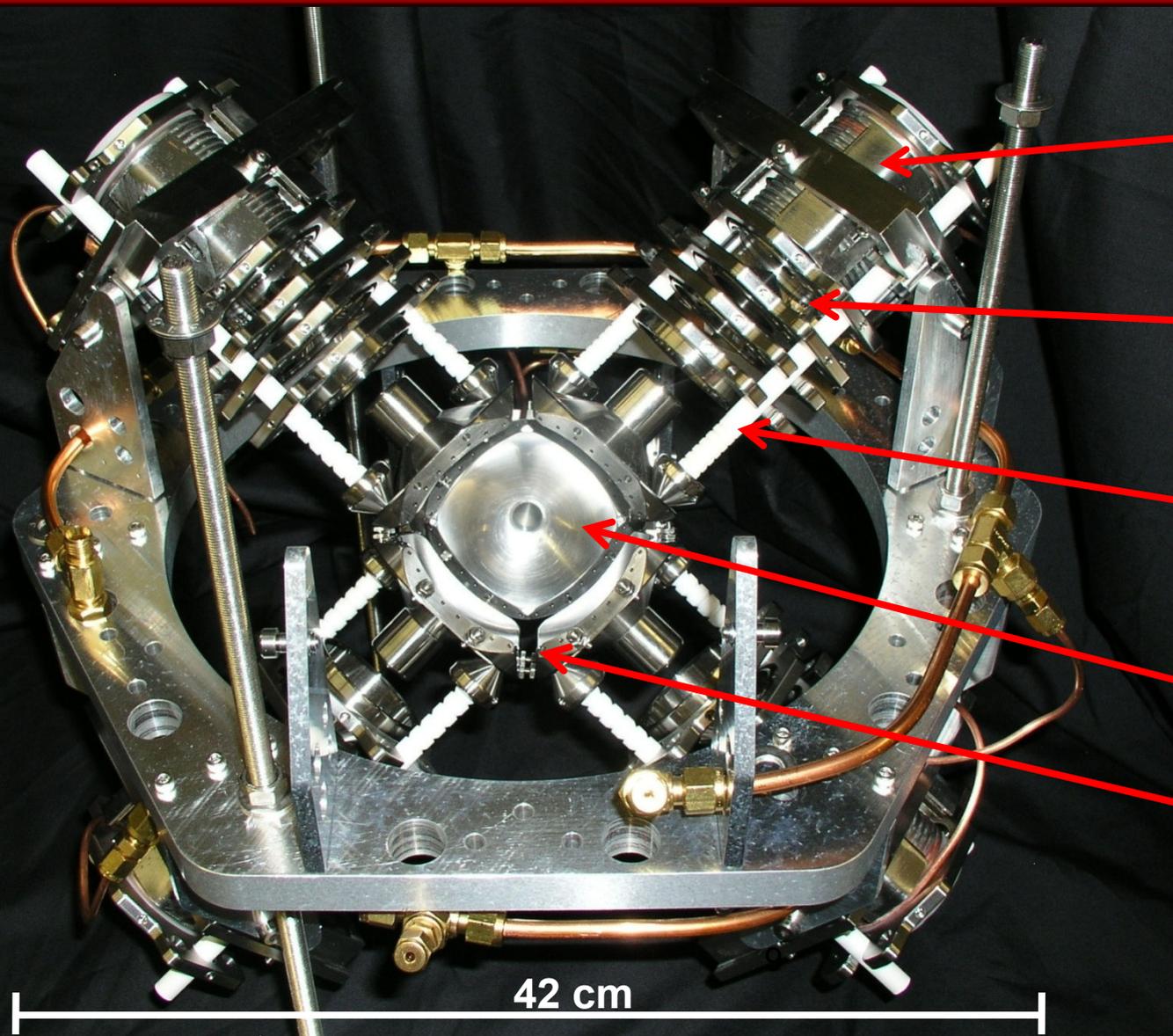


Started with drawings in the original publications

The Six Ion Gun Fusion Experiment (SIGFE) replicates and extends Hirsch's design with improvements in lens alignment and ion focusing



Spherical Cathode Formed by Ion Guns (one gun removed)



Plasma ion source with active water cooling

Extraction and focusing lenses

Insulating alignment rods

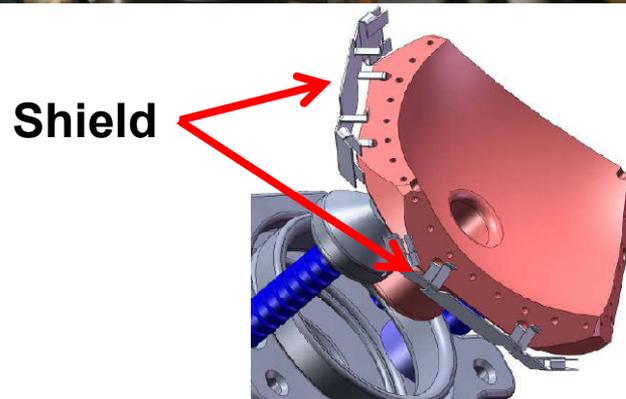
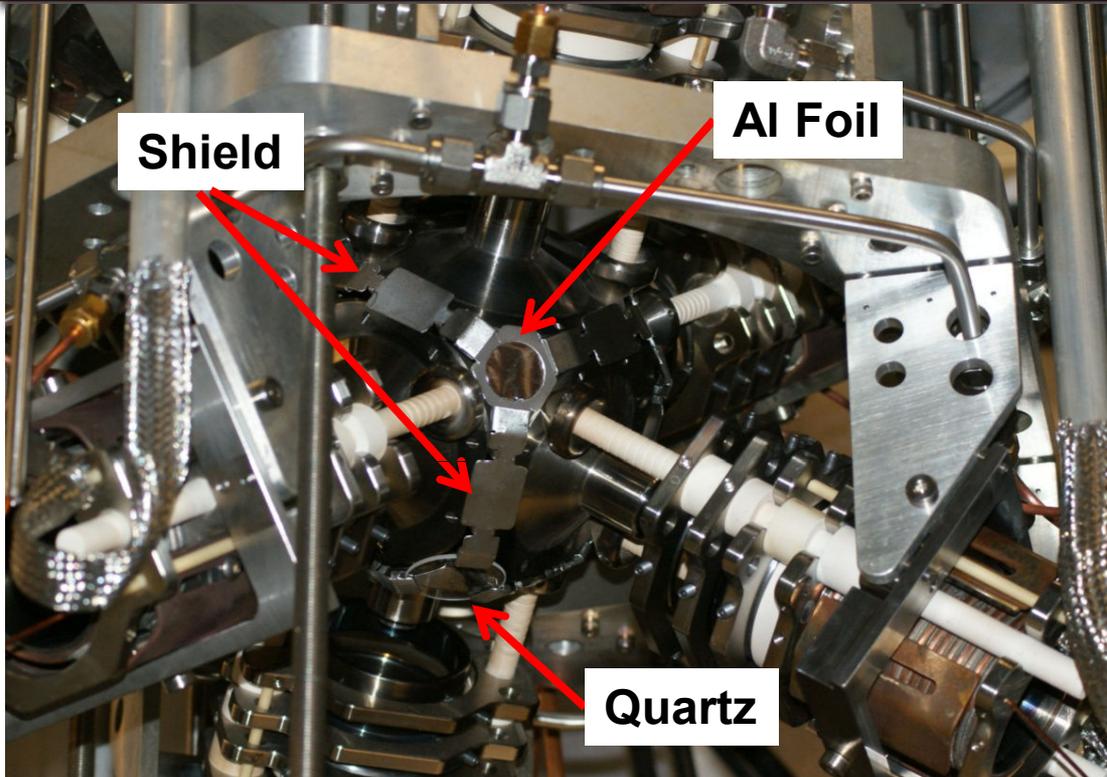
11 cm diameter spherical cathode

0.8 cm gaps for viewing and pumping (previous version)

42 cm



Electron Shields at Seams in Cathode



- Electron shields span the gaps between the cathode lenses
- Gap between shield and lens allow neutral gas pumping
- Electrons are prevented from escaping due to limited line of sight out of cathode
- 8 μm Al foil at corners for proton diagnostics
- Quartz window at bottom corner for visible light camera



Diagnostics, Computer Control and Data Logging

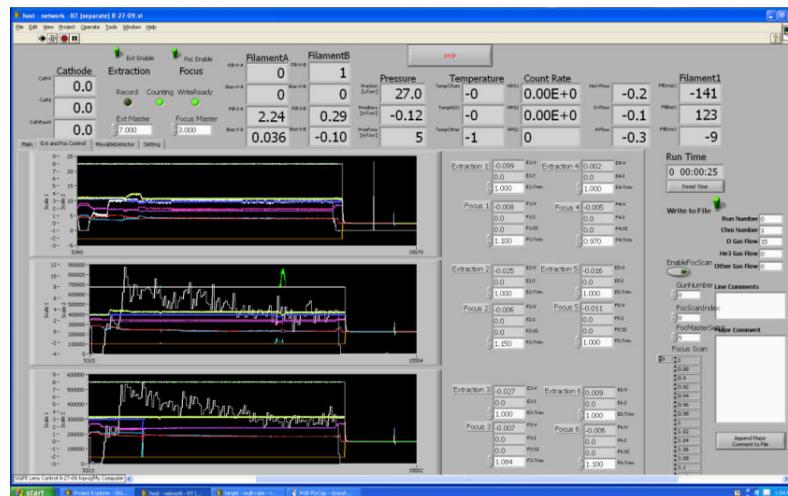


Extraction Supplies
-15 kV, 5 mA

Focus Supplies
-15 kV, +/- 2.5 mA

LabView enabled,
high speed control
and data acquisition
device

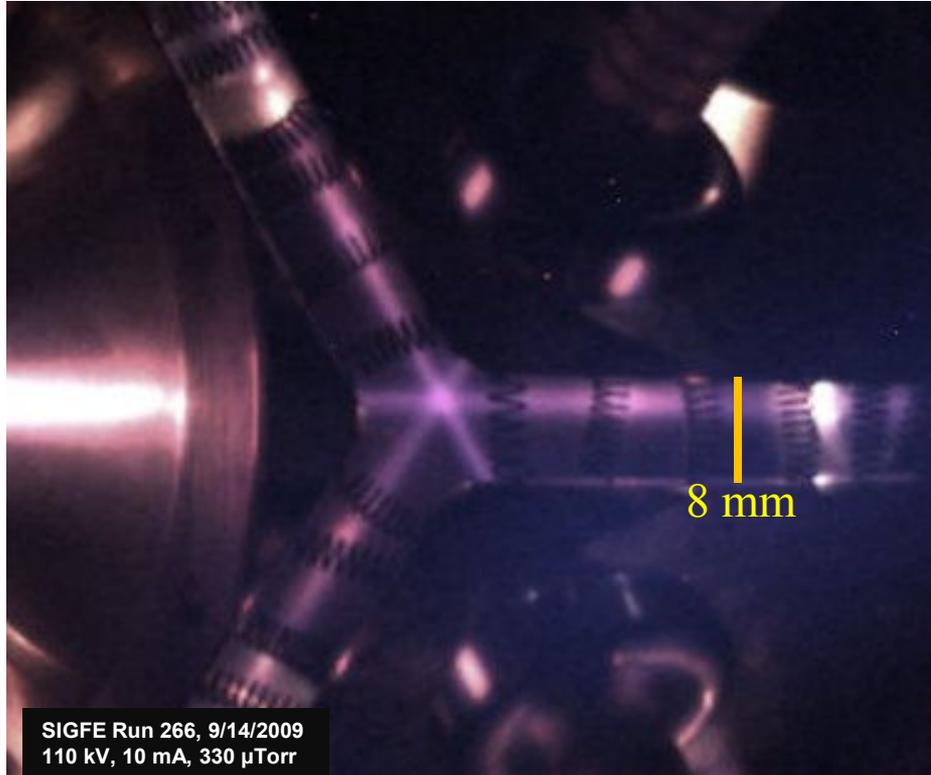
- Majority (~90%) of operating parameters displayed in real time and logged to a text file, including neutron and proton data
- Two independent ^3He tube neutron detectors
- Independent focus and extraction supplies controlled by custom LabView application





SIGFE Operation to Date

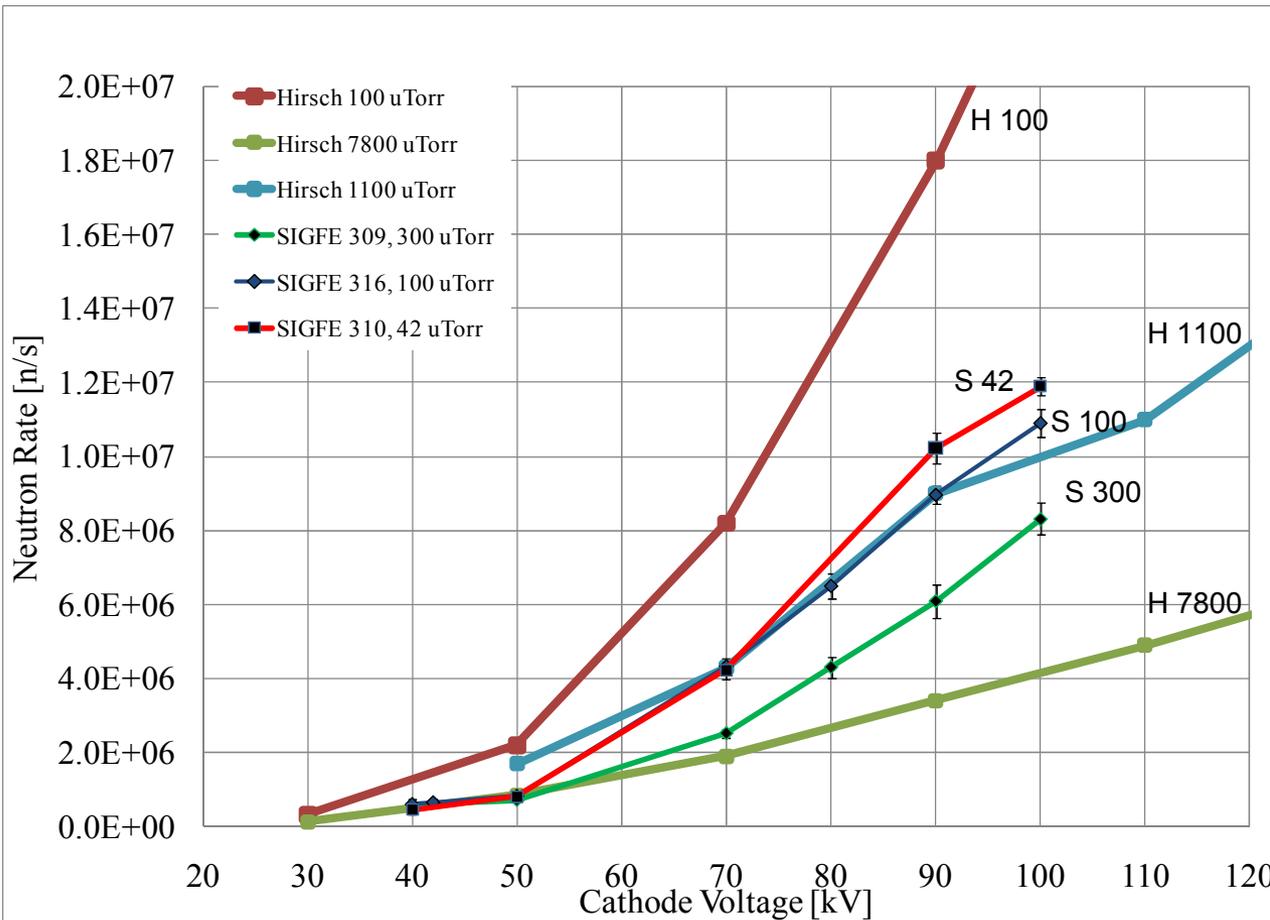
October 7, 2009



- Stable 150 kV operation obtained
- 40 to 300 μ Torr operation at 10 mA
- 1 mm ion beam width at cathode center
- 20 mA of total cathode current obtained, capable of 60 mA
 - Limited by temperature
 - Melted stainless extraction lens
 - Replaced with Molybdenum alloy
 - Boron Nitride HP limited to 1150°C
 - High temperature causes misalignment



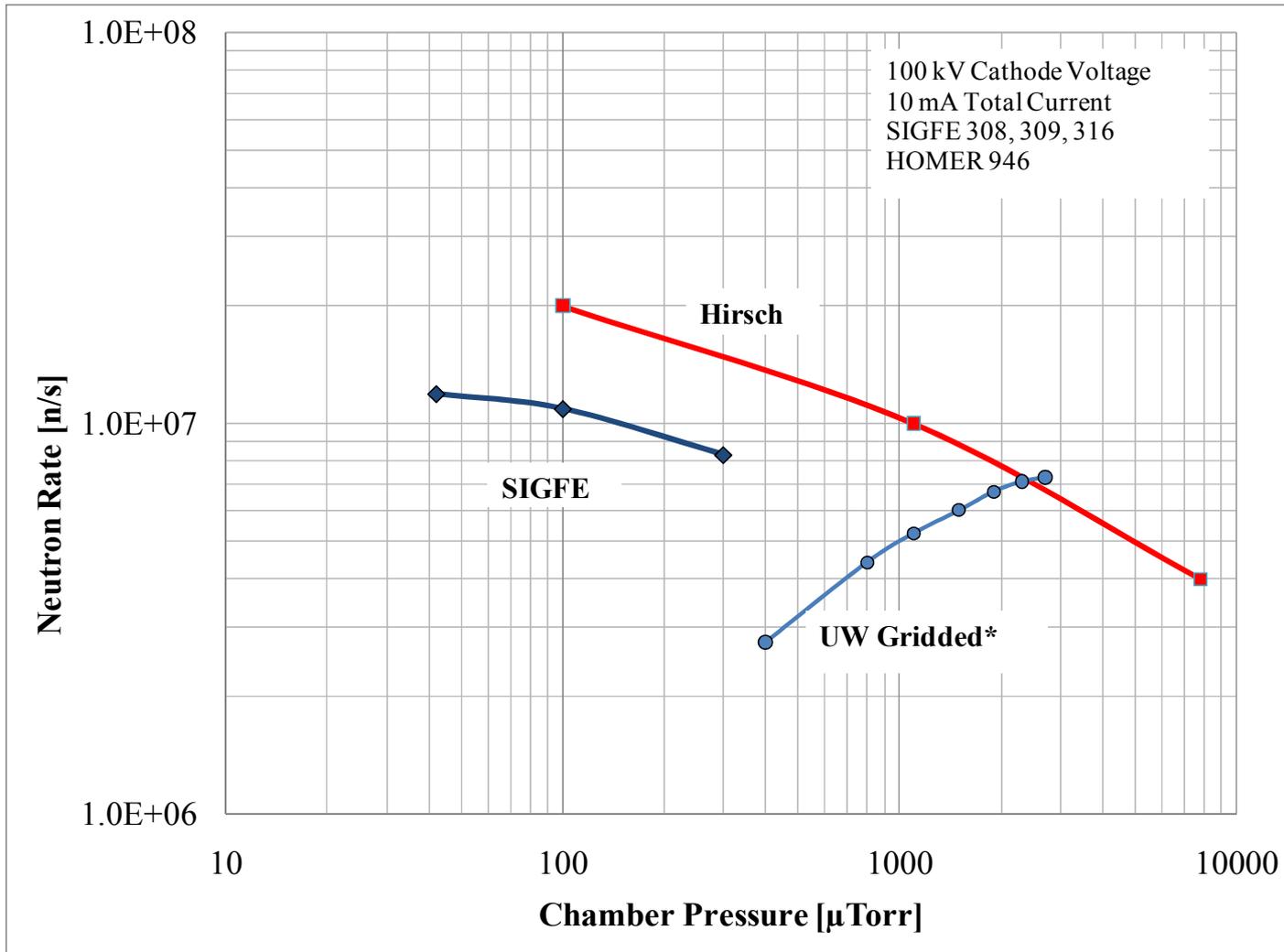
D-D Neutron Rate and Cathode Voltage



- 1.2×10^7 n/s best SIGFE
- Increasing neutron rate with decrease pressure
- At 90 kV:
 - 1.8×10^7 Hirsch 100 μ Torr
 - 1.0×10^7 SIGFE 42 μ Torr
 - 0.6×10^7 SIGFE 300 μ Torr
- All data at 10 mA of total (meter) cathode current, electron shields installed, and well aligned lenses



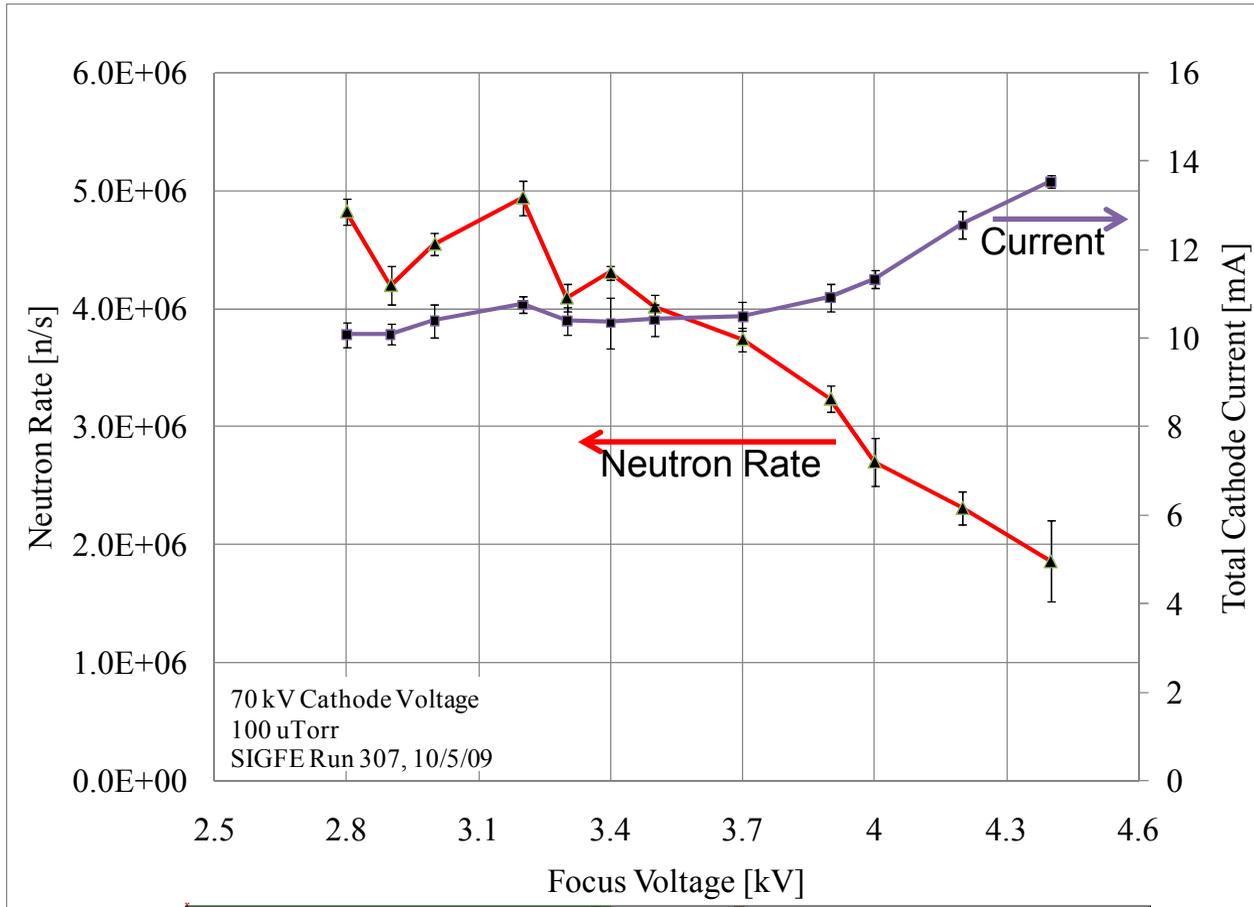
Neutron Rate Increases with Decreasing Pressure



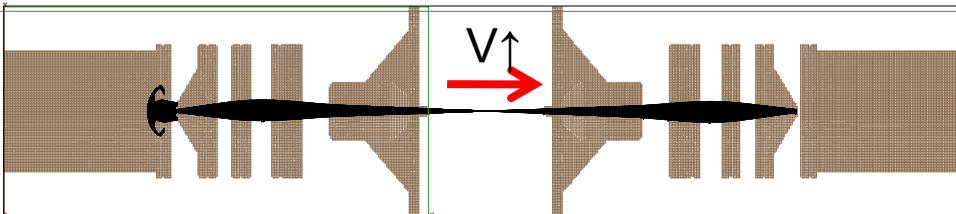
*UW Gridded data corrected from 30 mA



Factor of 2-3 Neutron Rate Change with Focus Voltage

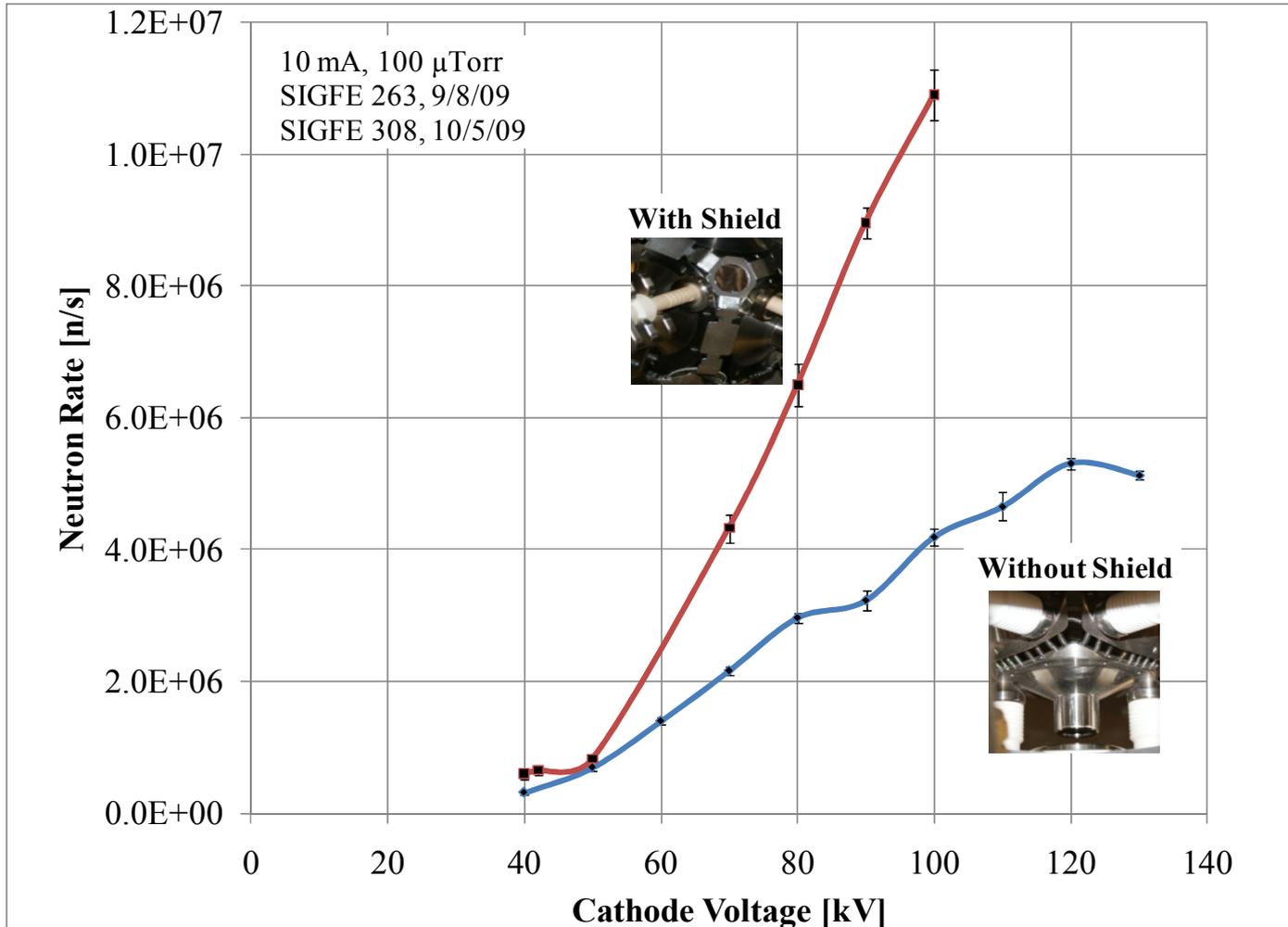


- Factor of 2 to 3 is typical neutron rate change with focus lens voltage
- Increase in current suggests increase in electron current as ion strike outside of cathode lens
- As cathode voltage increases focus voltage of max neutron rate and current threshold increases (not shown)





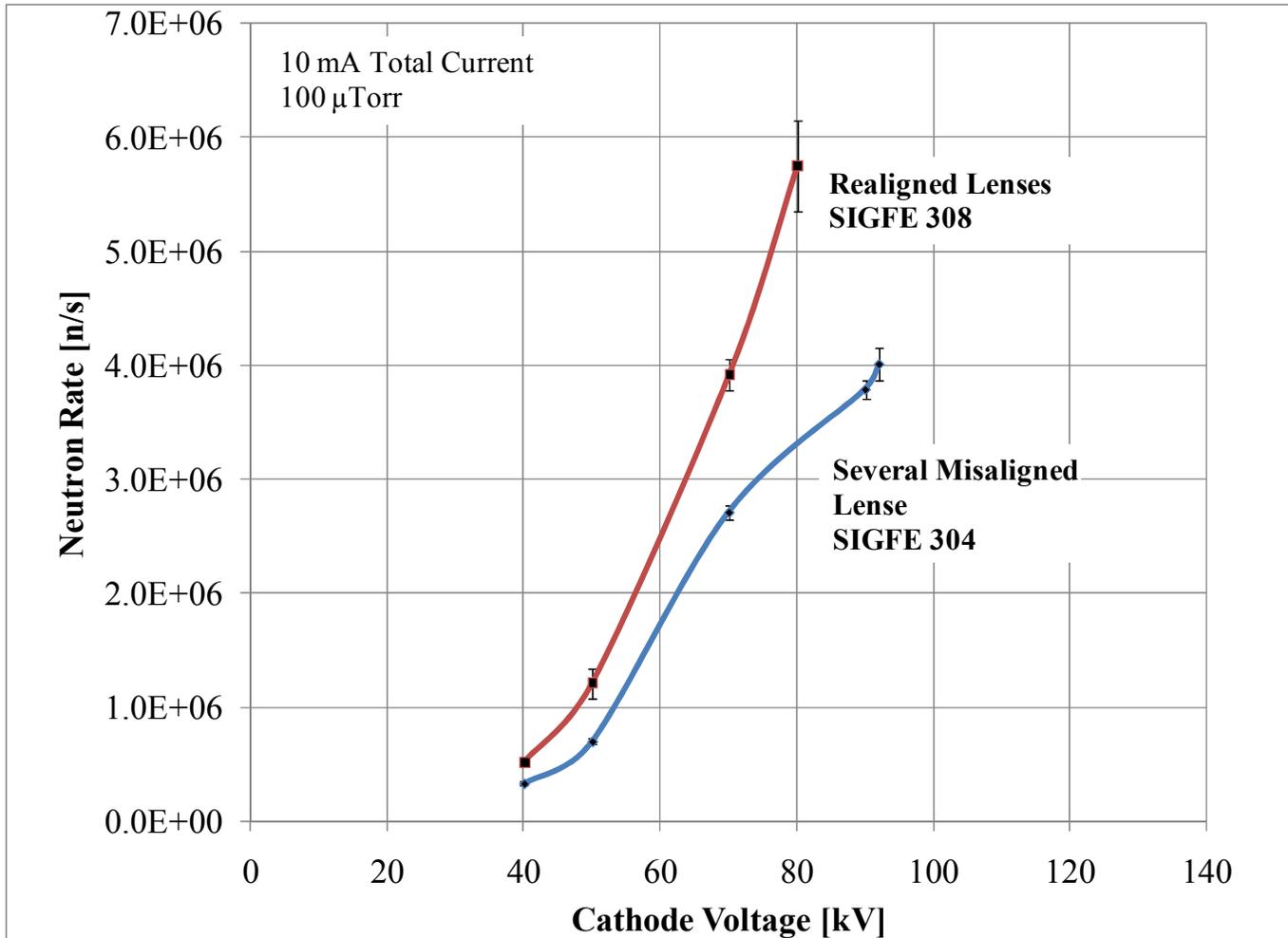
Electron Shields Increased Neutron Rate



- Electron shields improved neutron rates by factor of 2.6 at 100 kV
- Presumably, less secondary electrons escape cathode with shields
- Rate increase is possibly due to increased fraction of ion current in measured total cathode current



Well Aligned Lenses Increased Performance

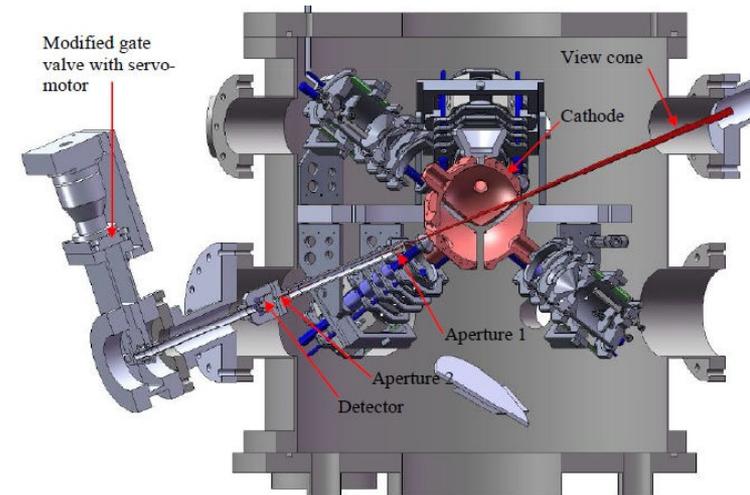


- Lenses were realigned after SIGFE 304
- Three extraction lenses found out of place due to heat effects
- Results of 308 are similar to results of 297. 297 was a recently aligned system



Planned Measurements and Diagnostics

- Detailed measurements of D-D proton and neutron rates versus pressure at various focus voltages
- High resolution (0.3 mm) spatial distribution of D-D and D-³He fusion protons
- Doppler shift measurements of D-D fusion protons to measure energy spectrum
- D-³He fusion rate scaling with cathode voltage, pressure, and beam focus





Summary and Conclusions

- Produced 1.2×10^7 n/s at 100 kV, 10 mA, 43 μ Torr
- D-D neutron rate increased with decreased pressure
- Performance is extremely sensitive to lens alignment, ion beam focus, and secondary electron emission
- Current SIGFE neutron rates within a factor of two of Hirsch-1967 results at 100 kV



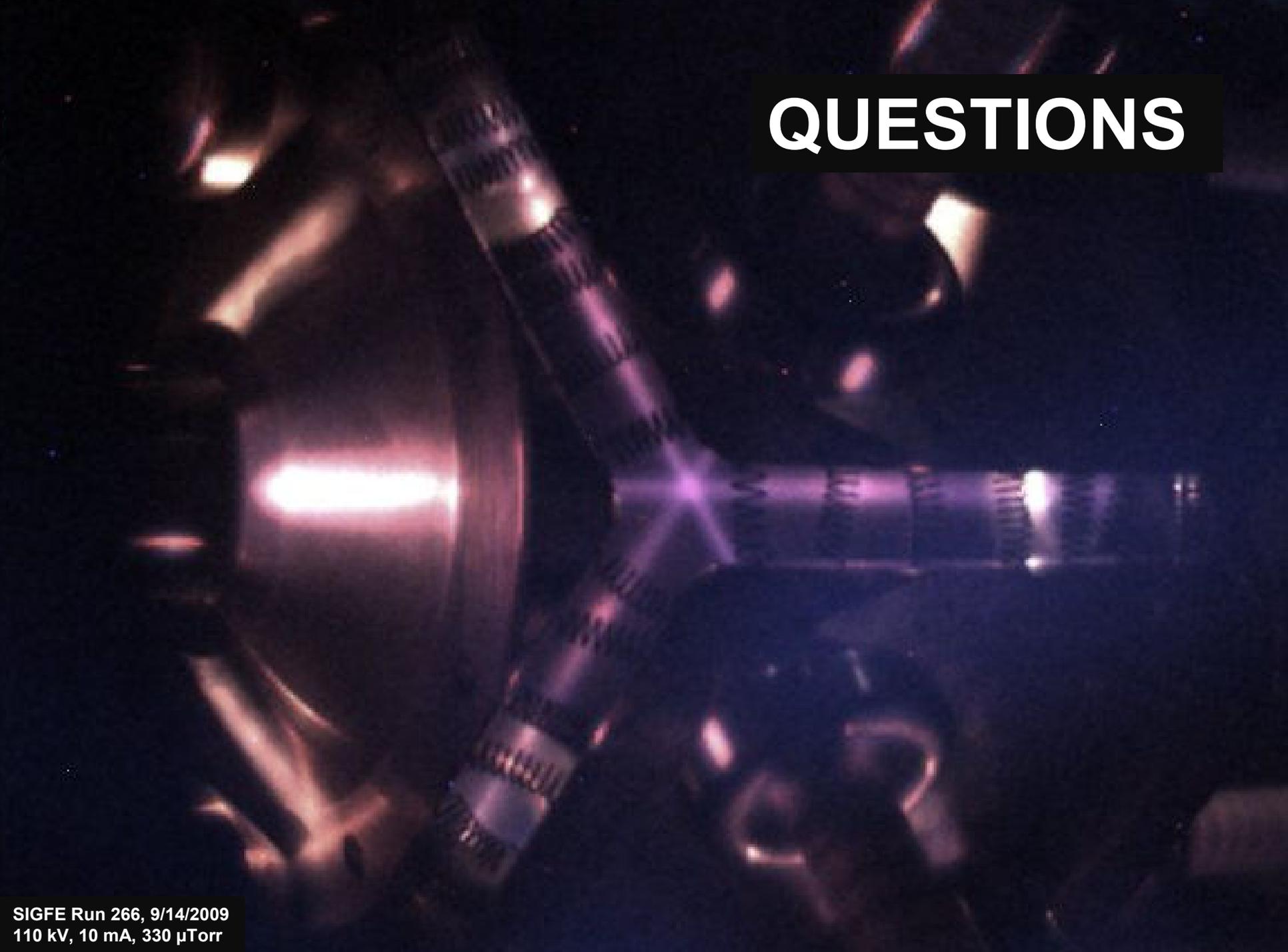
The Team



Great thanks to the whole UW-IEC team,

Sam Zenobia, Craig Schuff, Matt Michalak, Lauren Garrison,
David Donovan, Logan Campbell, Dr. Dave Boris, Rich Bonomo,
Gabriel Becerra, Eric Alderson, John Santarius, Gerald Kulcinski

QUESTIONS



SIGFE Run 266, 9/14/2009
110 kV, 10 mA, 330 μ Torr