

**ARIES-AT
MATERIAL OPTIONS FOR STABILIZING SHELLS**

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Subjects Covered

- Material options for the ARIES-AT stabilizing shells
- Properties such as resistivity, thickness, with and without cladding and mass per toroidal cm, as functions of temperature
- Cooling options
- Recommendations

Material Options for Stabilizing Shells

Requirement as specified by C. Kessel (PPPL):

Assuming 400 C the required thickness for W is 5.5 cm to keep plasma vertical instability growth time in the right range.

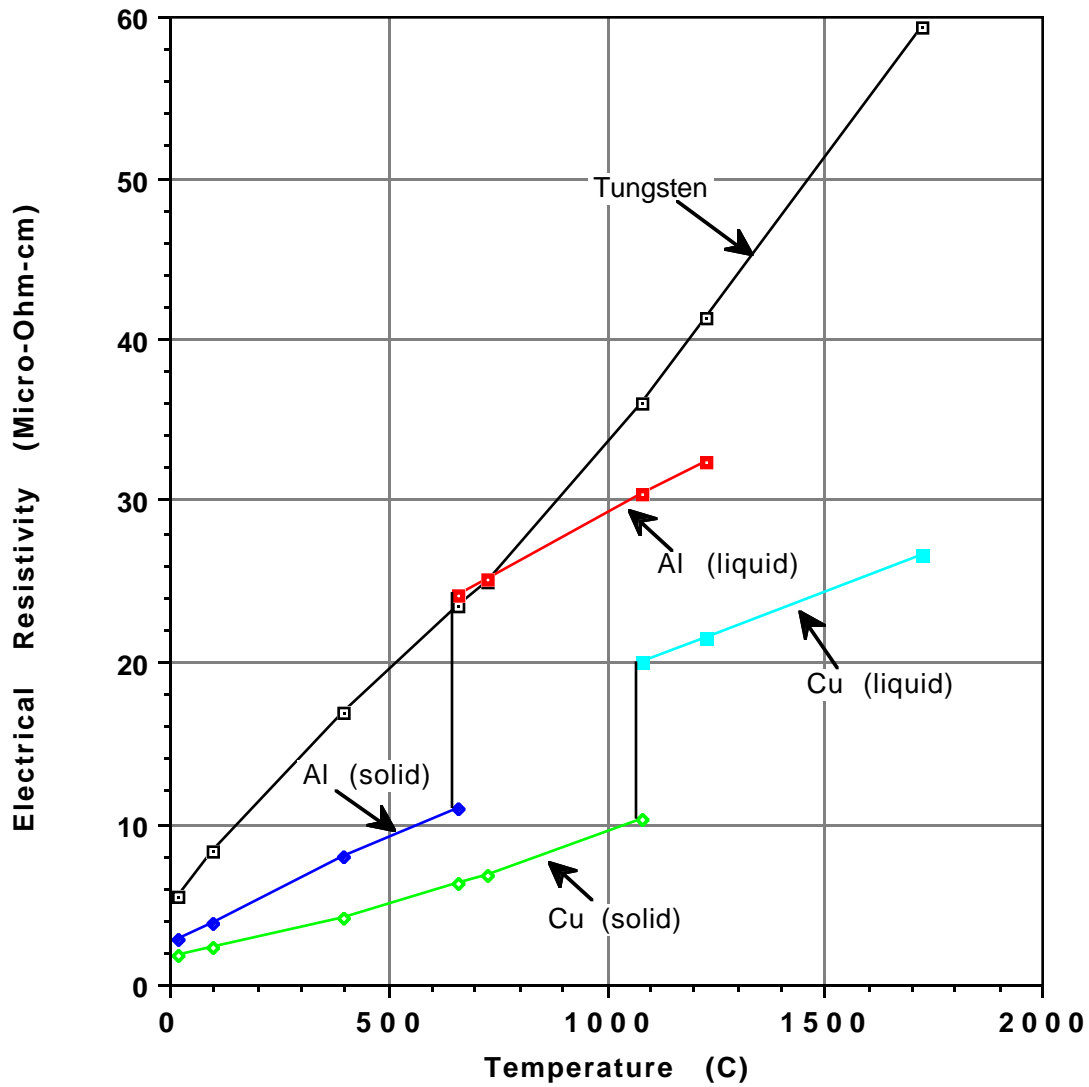
What are the options

Tungsten: High temperature refractory metal, high resistivity, high density ($\rho = 19.3$ g/cm³), potential for radiative cooling

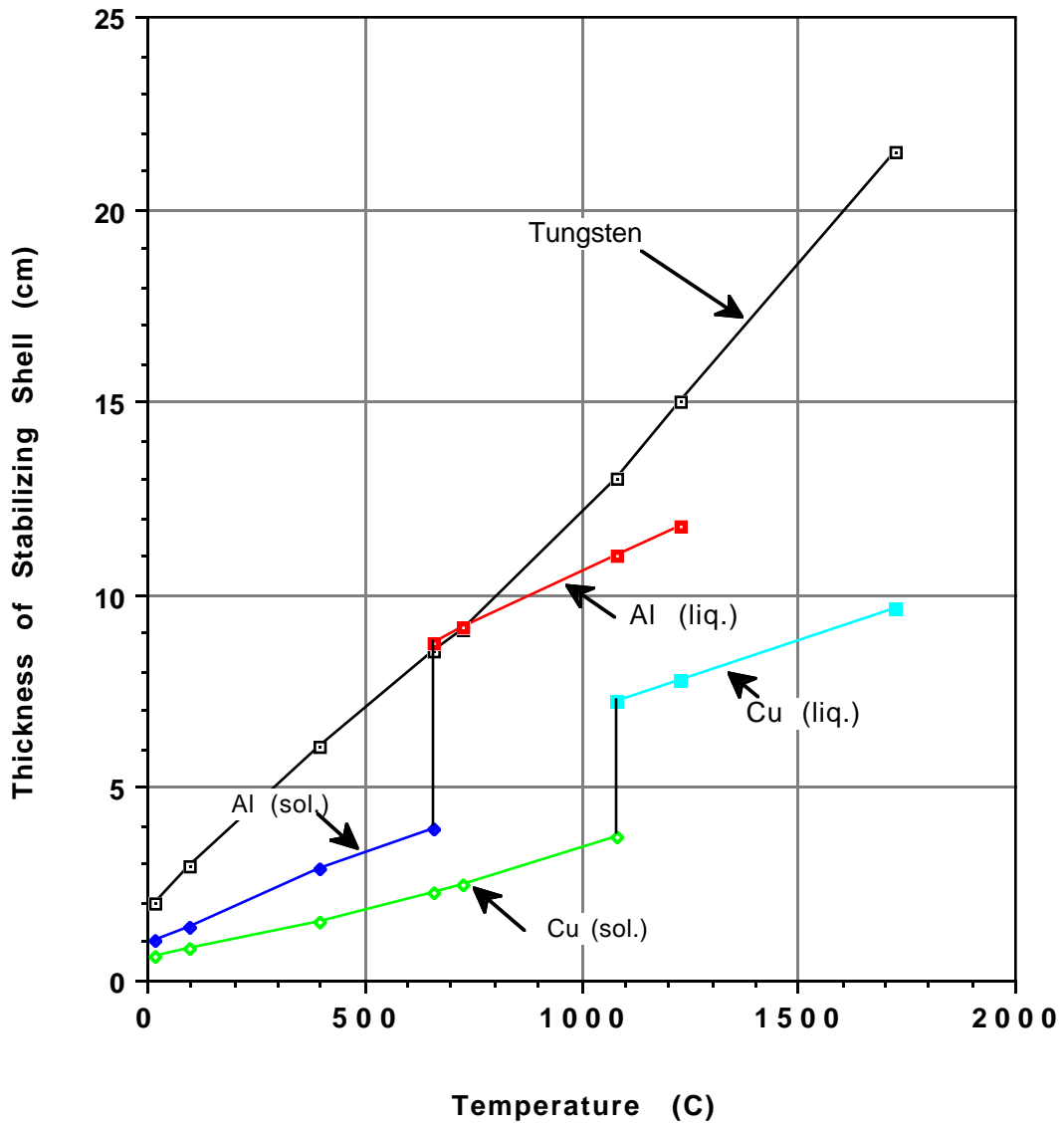
Aluminum: Low temperature in solid form, high temperature in liquid form, liquid form resistivity comparable to W, low density ($\rho = 2.7$ g/cm³), requires a cladding material in case of LOCA/LOFA

Copper: High temperature both solid and liquid form, resistivity lowest of all, roughly 50% of Al and much lower than W, medium density ($\rho = 8.9$ g/cm³), in solid form suffers from radiation embrittlement, and resistivity increase with radiation, may require cladding in case of LOCA/LOFA

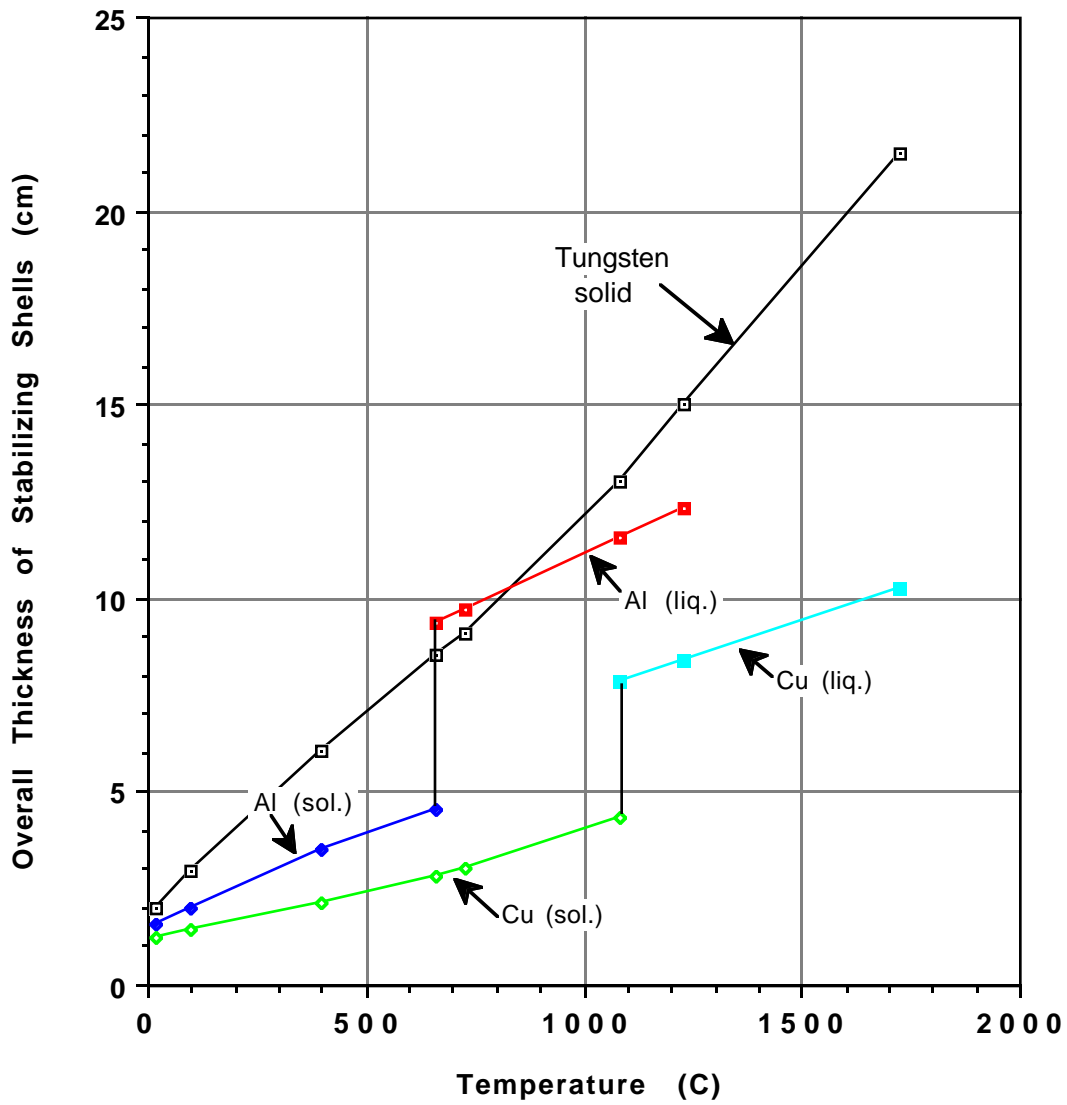
Electrical Resistivities of solid W and solid and liquid Al and Cu as functions of Temp.



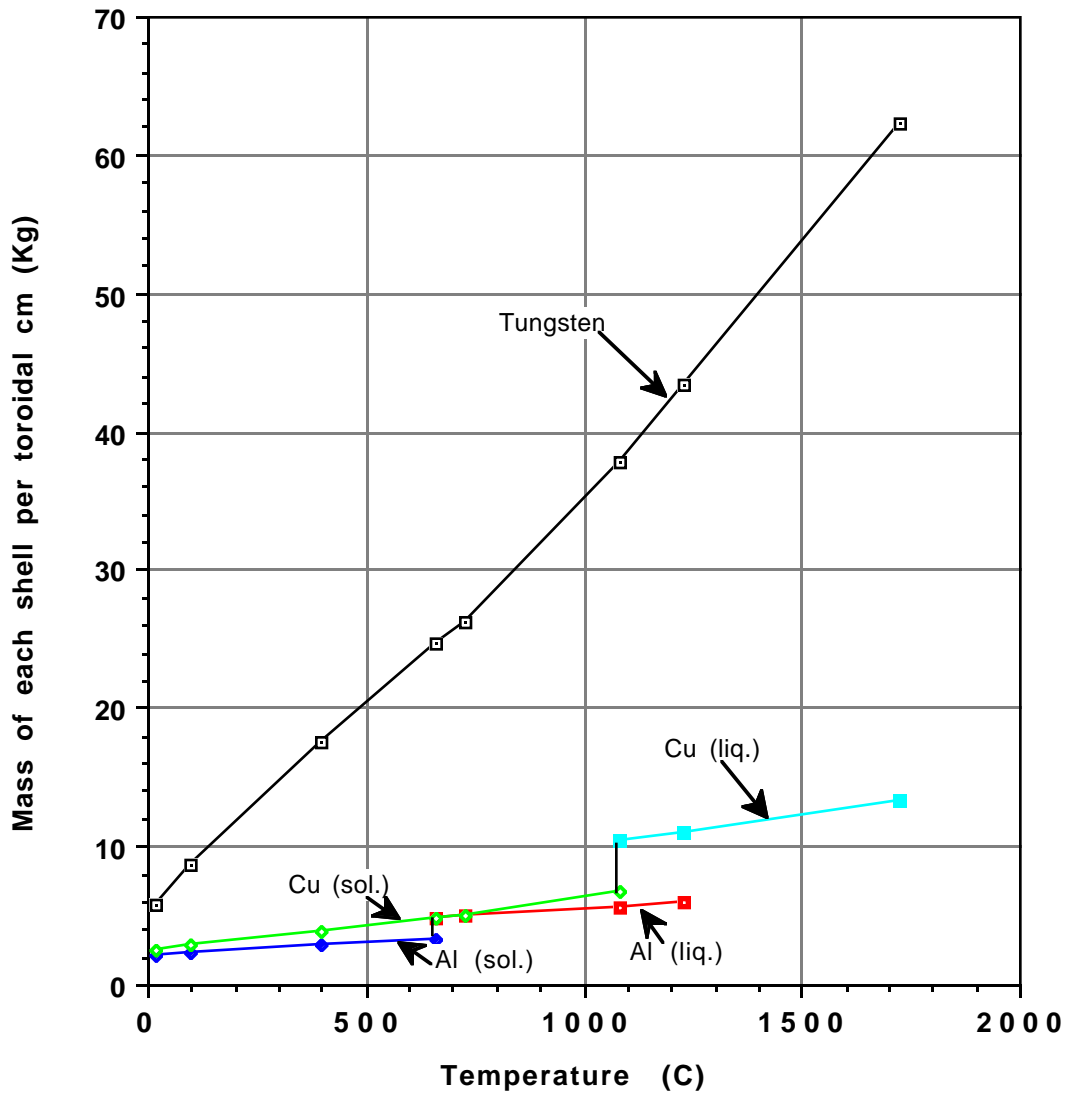
Thicknesses of Stabilizing Shells Exclusive of Cladding Material



Overall Thickness of Stabilizing Shells with a 3 mm Cladding Thickness on the Al and Cu



Mass of Stabilizing Shells (Kg) per Toroidal cm Including Mass of W Cladding



Trade Study

	Temp. Range (C)	Shell Thickness w/o Cladding (cm)	Cladding Required	Shell Thickness w/ Cladding (cm)	Mass of Shell kg/cm (tor)	Cooling Options
Tungsten	200 – 1400	4.0 – 17.5	No	N/A	11.0 – 50.0	Water cooling He or LiPb cooling Radiative cooling possible
Aluminum	200 –	2.0 –	Yes	2.6 –	2.2 –	Water cooling
(Solid)	600	3.8		4.4	3.2	He or LiPb cooling
(Liquid)	700	N/A	Yes	9.2	6.2	He or LiPb cooling Compatible with W or Mo cladding up to 700 C
Copper	200 –	N/A	Yes	1.7 –	3 –	Water cooling
	1000			4.0	6.2	He or LiPb cooling
(Liquid)	1100 – 1300	N/A	Yes	8.0 – 8.5	10.8 – 11.2	He or LiPb cooling Compatible with Mo cladding up to 1300 C Radiative cooling possible

Recommendation



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First Option:

- Liquid Cu in Mo cladding at 1300 C. Mo tubes cooled with He or LiPb. Investigate radiative cooling. 8.5 cm thick and 11.2 kg/tor·cm.

Radiation effect: Ni has a melting point of 1455 C and Co 1495 C.

Zr has a liquid density of 6.48 g/cm³ compared with Cu which is 8.2 g/cm³.

Ni and Co will precipitate as solids and Zn will segregate by gravity. With the absence of these transmutants, the resistivity will not change.

Second option:

- W at low temp. 200 C – water cooled, 4 cm thick, 11 kg/tor·cm
400 C – He cooled, 6.1 cm thick, 17.5 kg/tor·cm