

# Minimum Radial Standoff: Problem Definition and Needed Info

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# Outline

- Key elements and design options for compact radial build.
- Breeding assessment of example blanket design.
- Needed info for shielding analysis.
- Comparison between radial builds of SPPS, HSR, QA#2, and ARIES-CS !?.

# Initial Parameters (Case QA#2\*, per Lyon)

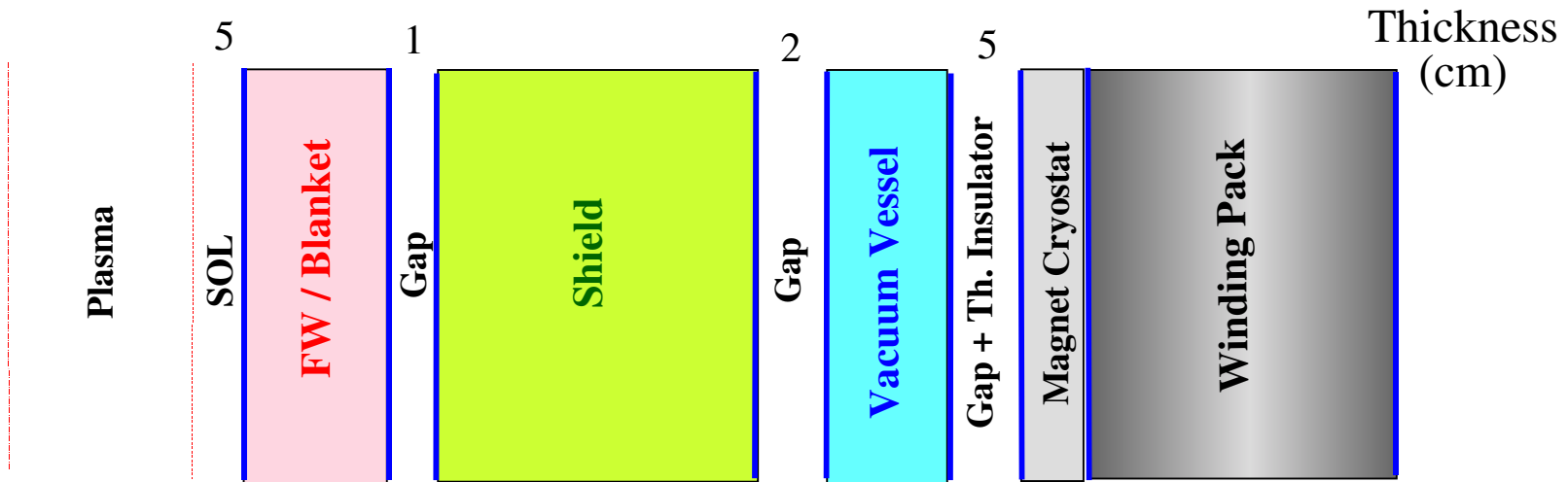
Net Electric Power	1000 MW <sub>e</sub>
# of Field Periods	3
A	4.4
< R >	9.93 m
< a >	2.26 m
Average Neutron Wall Loading	1.37 MW/m <sup>2</sup>
FW Area	~ 900 m <sup>2</sup>
Minimum Plasma to Coil-Center Distance ( $\Delta$ )	1.6 m
(Scaled from ARIES-AT)	

\* J. Lyon's presentation, ARIES project meeting at PPPL, Oct 2-4, 2002.

# Neutron Wall Loading Profile

- Toroidal/poloidal distribution will be determined with 3-D neutronics code MCNP.
- **Needed info:**
  - Fusion power
  - Radial variation of neutron source
  - Magnetic shift.
- For now, **peak** NWL of  $2 \text{ MW/m}^2$  will be used in preliminary shielding analysis.
- NWL may not peak at location of minimum plasma-coil distance.

# Key Elements Comprising Radial Build



- FW and Blanket recover 90% of n energy and breed T.
- All components are permanent, except FW/blanket and divertor.
- All components provide shielding function:
  - Blanket protects shield
  - Blanket and shield protect VV
  - All components protect magnets
  - All components and building protect workers and public.



# Design Requirements and Radiation Limits Influence Size and Constituents of Components

	<u>Requirements / Limits</u>	
<b>Overall TBR</b> (for T self-sufficiency)	1.1	
<b>dpa @ FS-based shield</b> (for structural integrity)	200 dpa	
<b>Helium production @ VV</b> (for reweldability)	1 appm	
<b>Magnet damage:</b>	<b>LT</b>	<b>HT</b>
	(@ 4 k)	(@ > 60 k)
n fluence to Nb <sub>3</sub> Sn or YBCO (n/cm <sup>2</sup> , E <sub>n</sub> > 0.1 MeV)	10 <sup>19</sup>	10 <sup>19</sup>
Dose to poly. insulator (rads)	10 <sup>11</sup>	10 <sup>11</sup>
Nuclear heating (mW/cm <sup>3</sup> )	2	—
dpa to Cu stabilizer (dpa)	6x10 <sup>-3</sup>	—
<b>Biological dose outside building</b> (for workers and public protection)	2.5 mrem/h	



# Potential Breeders for Stellarator

## Liquid breeders

**LiPb:** UWTOR-M, (UW, 1982)  
ASRA6C (KfK/UW, 1987)  
HSR (Garching, 1999)

**Li:** SPPS (UCSD, 1997)

**Flibe:** FFHR (J, 1990-present)

Flinabe

LiSn

## Solid breeders

$\text{Li}_2\text{O}$

$\text{Li}_2\text{ZrO}_3$

$\text{Li}_4\text{SiO}_4$

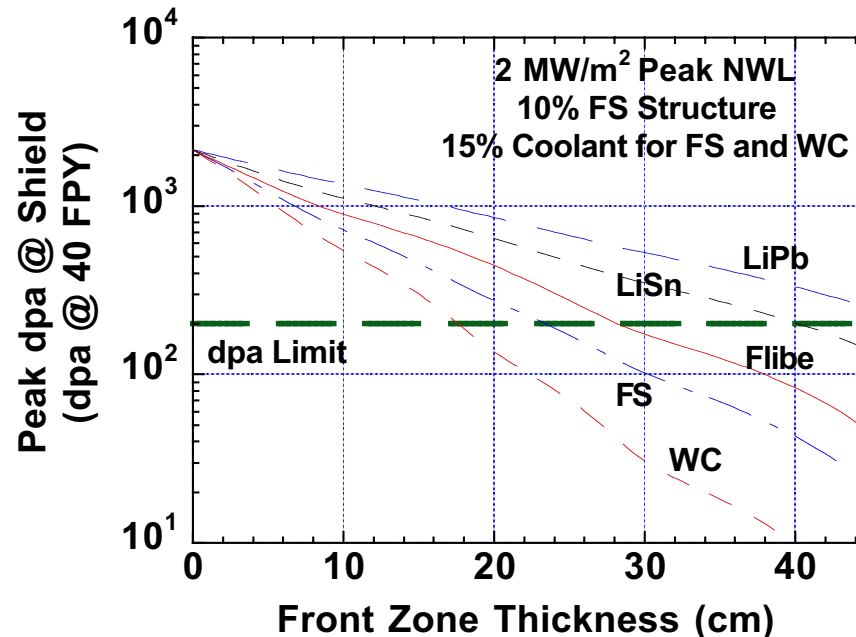
$\text{Li}_2\text{TiO}_3$

$\text{LiAlO}_2$

- Liquid breeders simplify stellarator blanket design.
- Flibe, Flinabe, LiSn, and all solid breeders require beryllium (or Pb) multiplier to meet breeding requirement.
- To control breeding level, adjust:
  - Blanket thickness
  - $^6\text{Li}$  enrichment (10 - 90%)
  - Amount of Be/Pb multiplier.
- Be may raise economic, safety, and resource concerns.



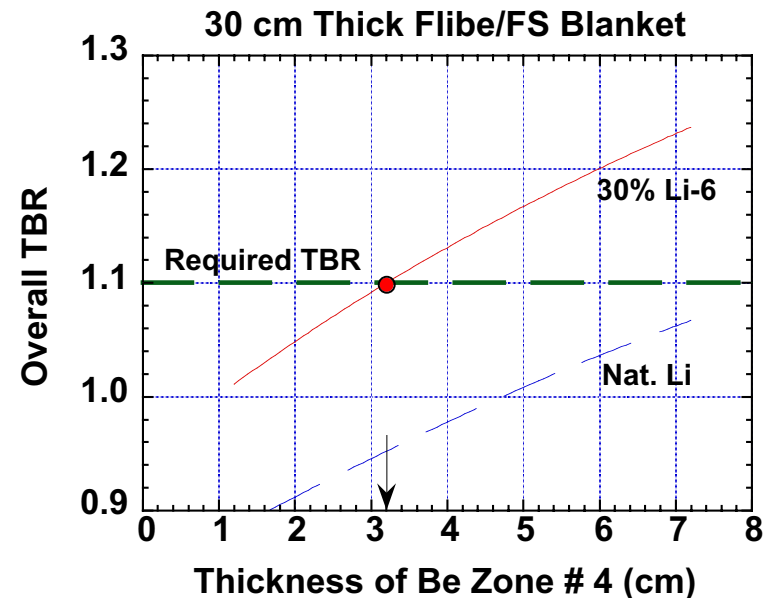
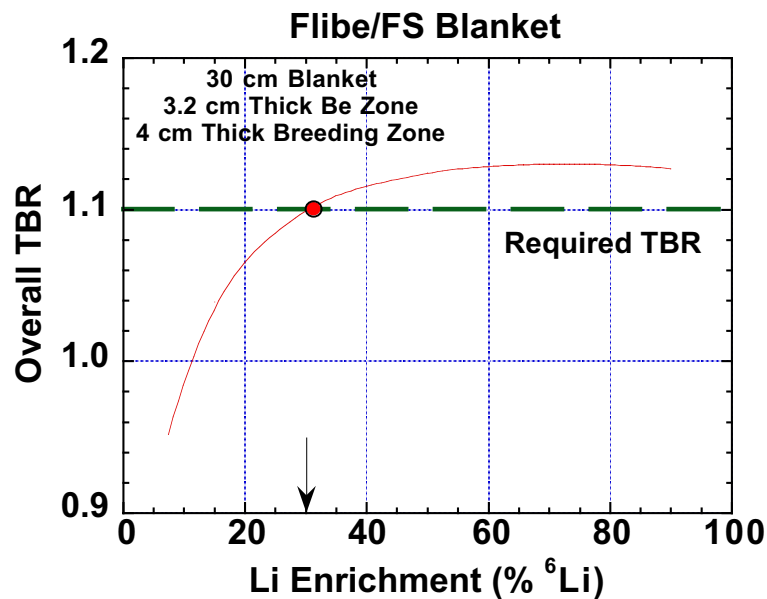
# Blanket with High Shielding Performance Help Reduce Radial Build



- Damage to shield is indicative of blanket shielding performance.
- Among liquid breeders, **Flibe results in thinnest blanket** (30 cm).
- For more compact design, replace blanket with **WC-based shield in critical areas** (at middle of each field period).



# Breeding Assessment of Flibe Blanket Option



- Details of example blanket design are covered in Malang's presentation.
- 30 cm thick blanket provides TBR of 1.1, assuming:
  - Penetrations occupy 2% of FW area
  - Divertor plates/baffles cover 15% of FW area and cooled with He
  - Shield-only zones occupy 2% of FW area (~ 2.5 m x 2.5 m each).
- Flibe blanket has ~15% excess breeding capacity (with more Be and higher enrichment).

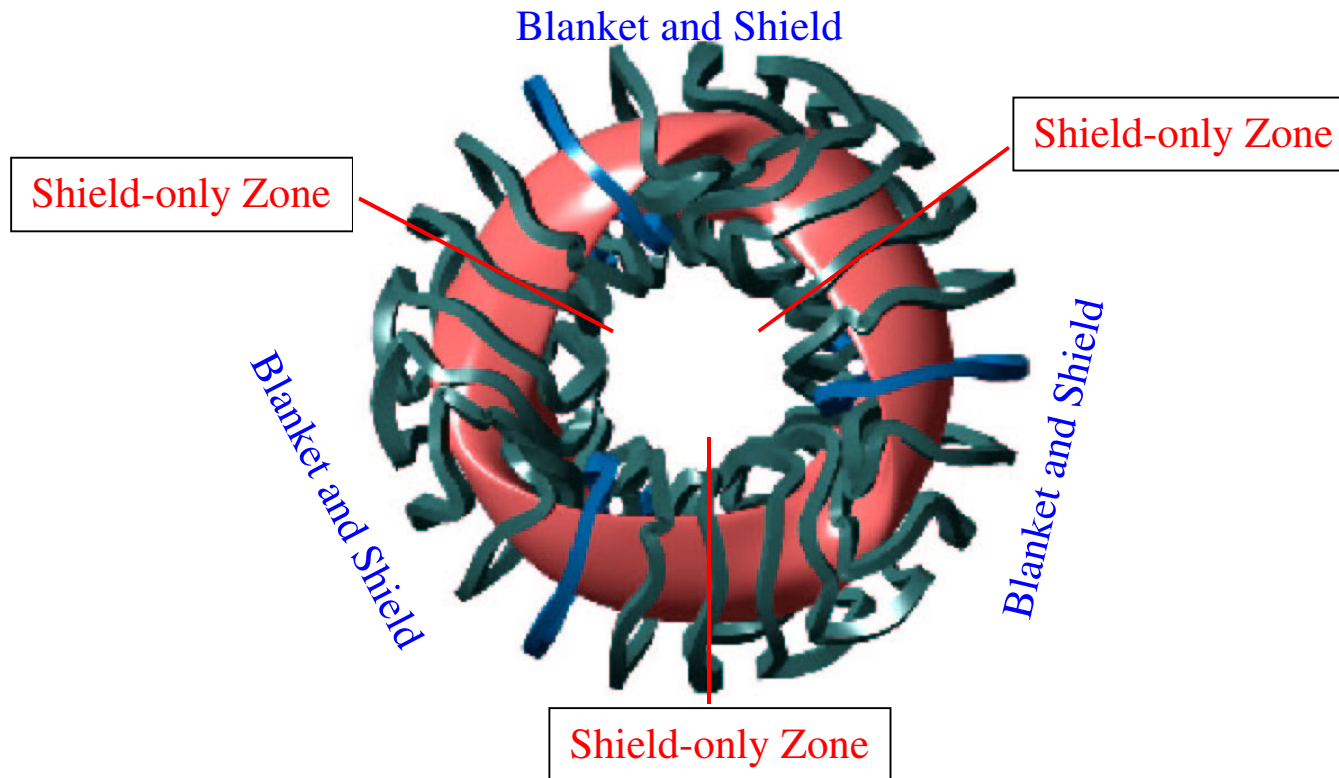


# Shielding and VV Components

- Low-cost **steel-based shield** could be 45 cm thick to ensure reweldability of VV at any time during operation (40 FPY).
- Steel-based shield consists of: 15% FS structure  
10% coolant (Flibe)  
75% **Borated-steel filler.**
- Replacing Borated-steel filler with **WC filler** reduces shield thickness by ~5 cm.
- **VV will be cooled with water** (good shielding material).
- **Need info on magnet to develop VV design:**
  - HT or LT magnet?
  - Any changes to radiation limits?
  - Winding pack composition and dimension
  - Cryostat thickness and composition (coil case, insulator, etc.)

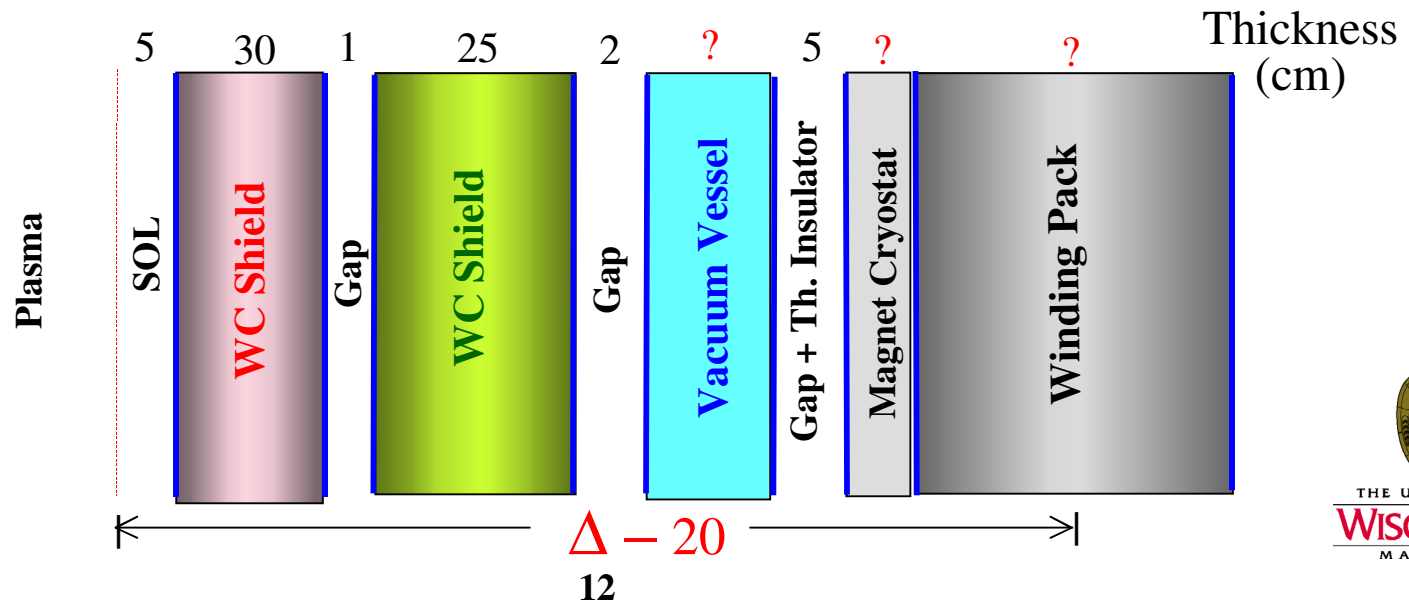
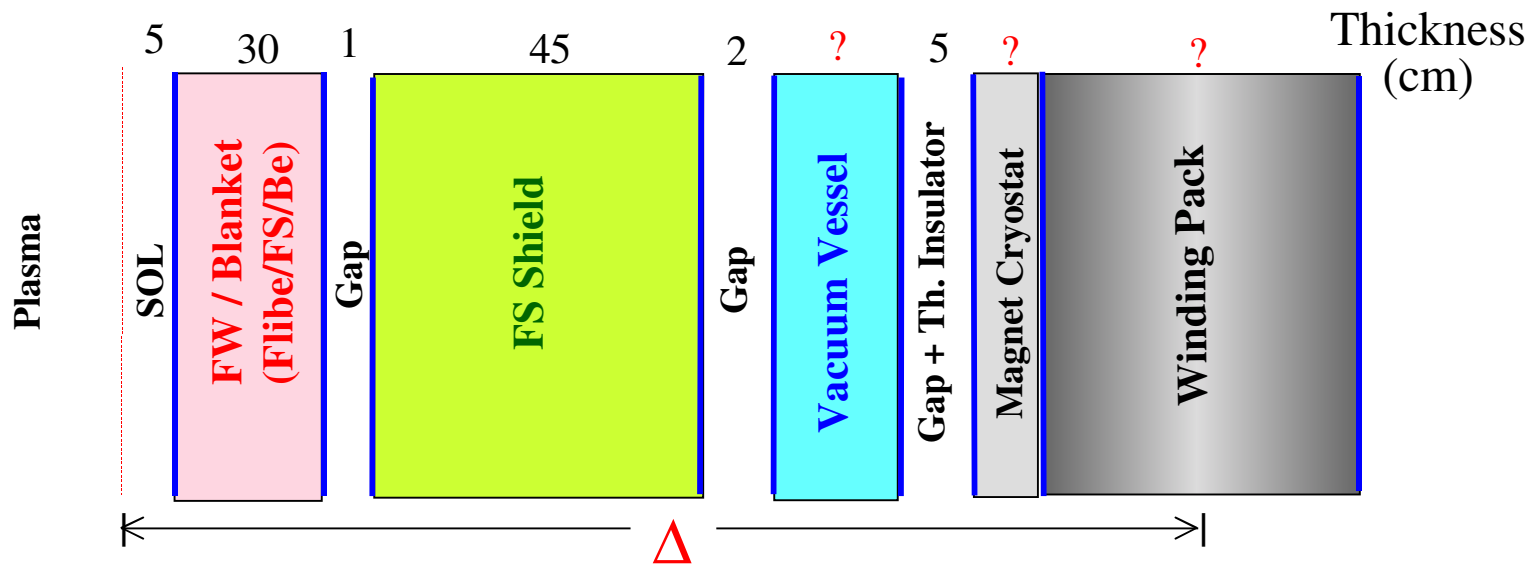


# Shield-only Zones Offer up to 20 cm Reduction in Radial Build



- In shield-only zones:
  - Replace blanket with WC-shield (10% FS, 15% coolant (Flibe), 75% WC filler)
  - Replace 45 cm thick FS-shield with 25 cm thick WC-shield (15% FS, 10% coolant (Flibe), 75% WC filler).
- Shield-only zones may introduce engineering problems that need innovative design solutions.

# Radial Build (Flibe/FS Blanket Option)



# Comparison Between Radial Builds

	<u>SPPS</u>	<u>HSR<sup>#,*,@</sup></u>	<u>QA#2<sup>*</sup></u>	<u>ARIES-CS</u>	
				Blanket and Shield	Shield only
<u>Thickness (cm):</u>					
<b>SOL</b>	15	30	5	5	5
<b>FW/Blanket</b>	36 (Li/V)	43 (LiPb/H <sub>2</sub> O/FS)	30 (LiPb/SiC)	30 (Flibe/Fs/Be)	30 (Shield)
<b>Gap</b>	2	5	1	1	1
<b>HT Shield</b>	45	30 ?	49	45	25
<b>Gap</b>	2	–	2	2	2
<b>VV or LT Shield</b>	35	20 ?	20	?	?
<b>Gap + Thermal Insulator</b>	≥ 8	≥ 10	≥ 2	≥ 2	≥ 2
<b>Cryostat + 1/2 Coil</b>	<u>15+38</u>	<u>15+30</u>	<u>51</u>	<u>?</u>	<u>?</u>
<b>Δ</b>	<b>196</b>	<b>183 ?</b>	<b>160</b>	<b>85 +?</b>	<b>65 +?</b>

# CD Beidler et.al., “Recent Developments in Helias Reactor Studies”, March 2002,  
[http://www.ipp.mpg.de/eng/for/bereiche/e3/for\\_ber\\_e3\\_proj\\_sss.html](http://www.ipp.mpg.de/eng/for/bereiche/e3/for_ber_e3_proj_sss.html)

\* J. Lyon’s presentation, ARIES project meeting at PPPL, Oct 2-4, 2002.

@ HSR numbers need to be confirmed. LiPb blanket/shield may not protect VV for life.

# Conclusions

- 30-cm-thick Flibe/FS blanket with Be multiplier offers good breeding margin and protects shield for life (40 FPY).
- 45-cm-thick FS shield assures reweldability of VV during operation.
- Up to 20 cm reduction in  $\Delta$  is achievable with shield-only zones.
- To assess impact on R, B, and  $\beta$ , generate two cases with  $\Delta$  and  $\Delta$ -20 cm, using  $M_n = 1.2$ ,  $\eta_{th} = 45\%$ , FW lifetime = 10 FPY, and availability = 80%.
- Needed info to estimate  $\Delta$ :
  - Magnet and cryostat (HT or LT, thickness, composition, radiation limits, etc.)
  - Divertor plates/baffles composition and coverage fraction
  - Penetrations coverage fraction
  - Plasma parameters ( $P_f$ , magnetic shift, etc.)
  - $\vartheta - \Phi$  map for plasma-coil distance
  - Plasma shapes at various toroidal locations.