



Toward the Ultimate Goal of Tritium Self-Sufficiency: Technical Issues and Requirements Imposed on ARIES Advanced Power Plants

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Rationale

- Plant with 1 GW fusion power **consumes huge amount of T** (55.6 kg per full power year).
- **T bred in blanket should be accurately estimated** as 1% uncertainty translates into 1-2 kg of T/FPY for 2-3 GW P_f .
- Shortage of T significantly impacts plant operation.
- Surplus of T introduces T storage problem.
- For licensing considerations, **fusion should not generate excess T** than needed for plasma fuelling.
- To avoid T shortage, **Calculated TBR** must exceed unity by adequate margin, but blanket should not generate excess T.

⇒ **narrow tritium operating window**

Rationale (Cont.)

- **Net TBR** during plant operation could be as low as 1.01 in advanced designs, much lower than the calculated TBR*.
- Dedicate R&D program will reduce difference between **Calculated TBR** and **Net TBR**. However, remaining uncertainties could still be significant for Demo operation.
- Early generations of fusion plants may require **Net TBR** > 1.01 for shorter doubling time.
- Mature fusion system may call for $1.002 < \text{Net TBR} < 1.01$.
- Fusion plants may not operate in uniform manner, generating more/less T during operation according to:
 - Need for variable doubling time
 - Need for higher/lower breeding over certain time period (with the same integral amount of T over blanket lifetime)
 - Availability of T recovered from detritiation system.
- For these reasons, **T bred in blanket must be adjusted online** – relatively easy task for liquid breeders (through ${}^6\text{Li}$ enrichment), but difficult to envision for solid breeder blankets*.

* **Ref:** L. El-Guebaly and S. Malang, Toward the ultimate goal of tritium self-sufficiency: technical issues and requirements imposed on ARIES advanced fusion power plants, Fusion Engineering and Design, in press.



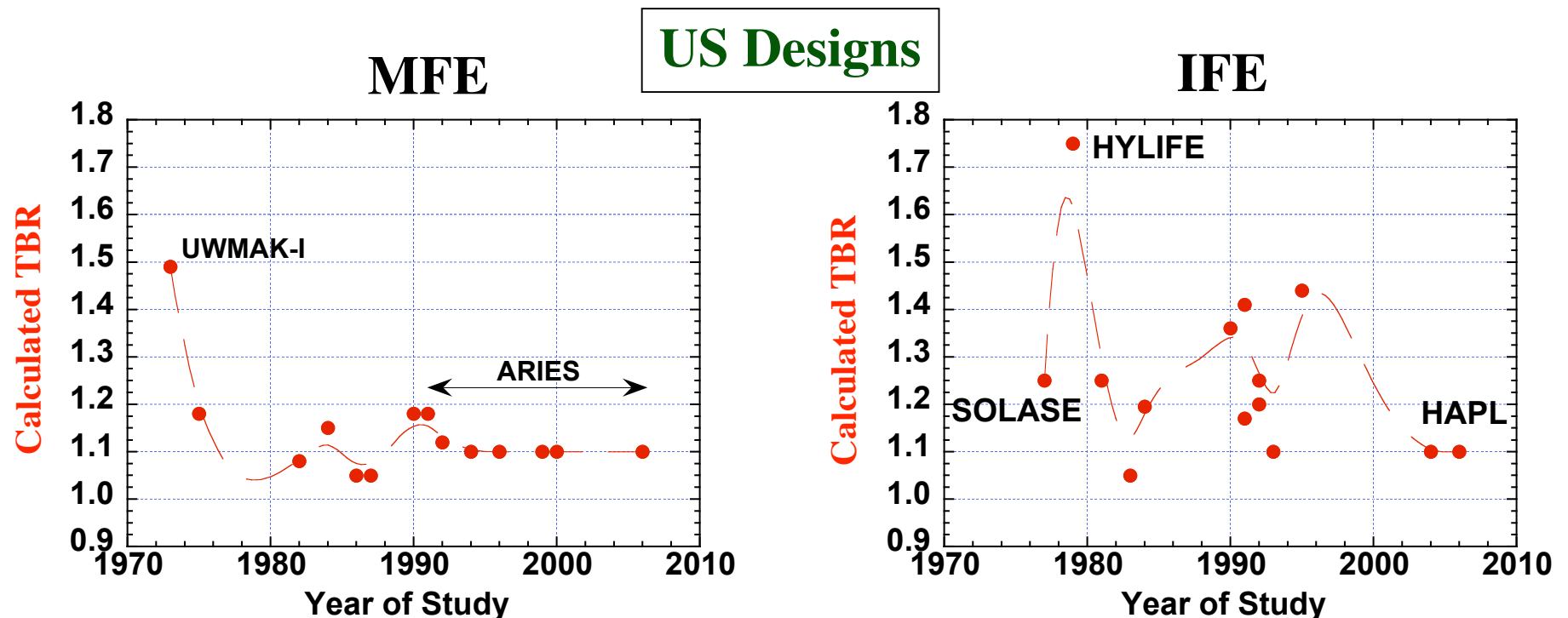
Key Questions

- How high should **Calculated TBR** be? *Design and breeder dependent*
- What elements determine breeding margin (**Calculated TBR-1**) ?
Four main elements
- Does this margin evolve with time? *Yes*
- Could T breeding be adjusted online?
Yes, for liquid breeders through ${}^6\text{Li}$ enrichment
- Should design over-breed or under-breed? *Less risky to over-breed*



Calculated TBR Evolves with Time and is Design and Breeder Dependent

- There is **no general consensus** within fusion community on what the **Calculated TBR** should be.
- Advanced ARIES designs considered **Calculated TBR** of 1.1 for liquid breeders
- Other US projects (IFE **HAPL** @ NRL, Demo @ UCLA, IFE @ LLNL) along with some EU and JA studies accord with ARIES 1.1 Calculated TBR .
- Some designs call for higher **Calculated TBR** with **Net TBR** of ~ 1.05 .

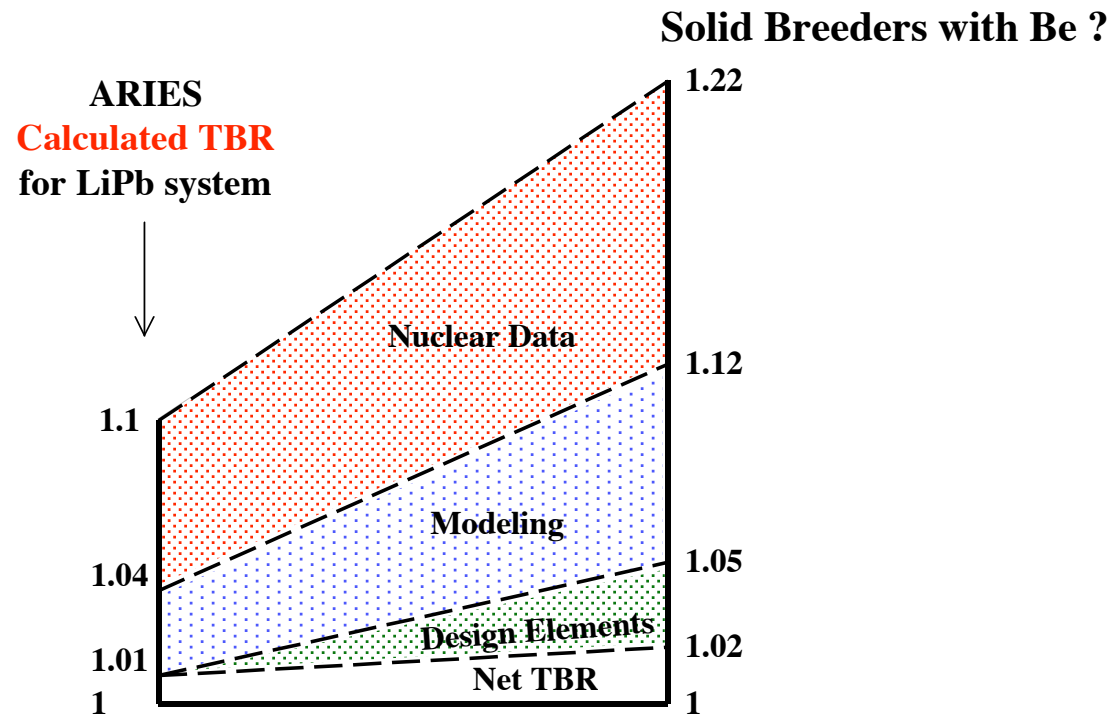


Breeding Margin

(Calculated TBR – 1)

Can be divided into **4 distinct categories**:

- Margin for known deficiencies in nuclear data (6-10%) ← **breeder dependent**
 - Margin for known deficiencies in modeling (3-7%)
 - Margin for unknown uncertainties in design elements (0-3%)
 - Margin for T bred in excess of T consumed in plasma (1-2%)
- } **design dependent**





Margin for Known Deficiency in Nuclear Data (6-10%)

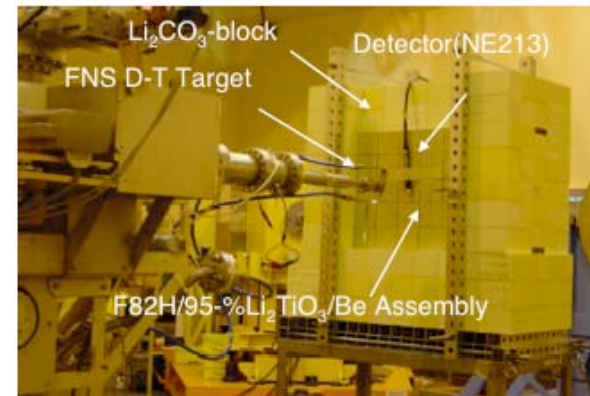
- T production is highly sensitive to neutron energy spectrum that is controlled by nuclear data evaluation for numerous isotopes (e.g., 20-30 isotopes in ARIES blankets) and cross-sections, not only (n,t).
- Several organizations in US, EU, and JA developed nuclear data libraries for fusion applications.
- IAEA FENDL library is widely used worldwide as data were carefully selected from several national libraries.
- Despite high fidelity in IAEA evaluation, FENDL-2.1 version is far from perfect. Issuing new version takes years of extensive experimental program combined with data re-evaluation, then data validation.
- Impact of uncertainties in nuclear data evaluation on calculated TBR was assessed numerically @ UCLA for several breeders (~6% for LiPb).
- Few integral experiments (with 14 MeV neutron source) exist in JA and EU to validate nuclear data.
- New experiments are underway in JA and EU for helium-cooled **LiPb** blanket (more relevant to ARIES).
- Several iterations between data evaluation and experimental validation will continue until good agreement is reached.
- ARIES will continue including adequate breeding margin (~6%) in **Calculated TBR** of LiPb system to account for nuclear data deficiency until JA and EU conduct LiPb experiments, benchmark, and publish results.

Margin for Known Deficiency in Nuclear Data (Cont.)

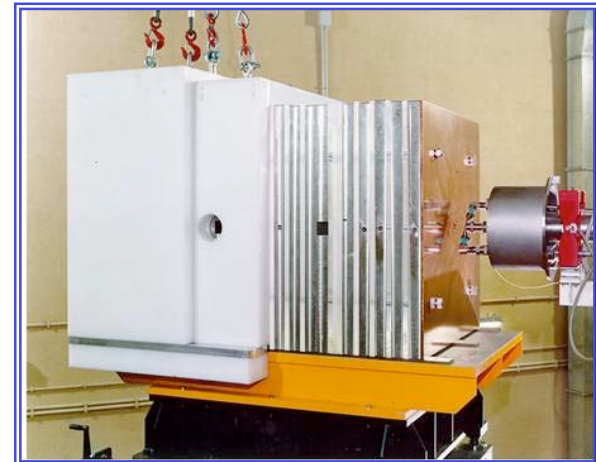
Solid breeder experiments:

- Recent **FNS** results for **$\text{Li}_2\text{TiO}_3/\text{Be}/\text{FS}$ blanket** indicated calculations overestimate T production rate by up to 10-20%.
- **FNG** experiment indicated T production is predicted within 5-10% uncertainty for solid breeding blankets with Be multiplier.

FNS Facility (JAEA, Japan)



FNG Facility (ENEA, Italy)

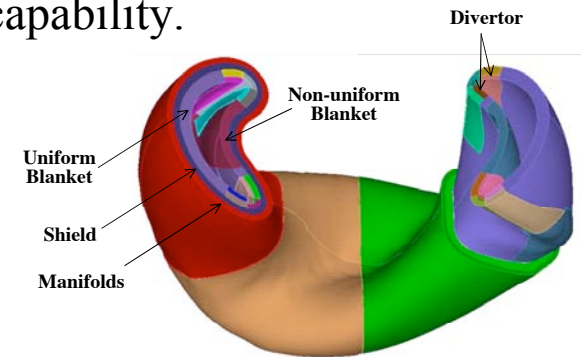


Margin for Known Deficiency in **Modeling** (3-7%)

- **Calculating TBR** for any fusion system requires advanced neutronics tools.

Newly developed CAD-MCNPX approach provides such capability.

- Ideally, 3-D model should include essential components that impact breeding significantly: FW, blanket, divertor, stabilizing shells, penetrations, and assembly gaps.



Example: UW CAD/MCNPX approach applied to ARIES-CS

- Practically, 3-D model cannot represent real geometry, particularly complex blanket designs as very detailed blanket is too costly to model.
- Homogenization overestimates breeding level and 3-D **Calculated TBR** should be adjusted accordingly.
- Margin of error in **Calculated TBR** due to modeling could range between 3 and 7%, depending on how crude 3-D model is.

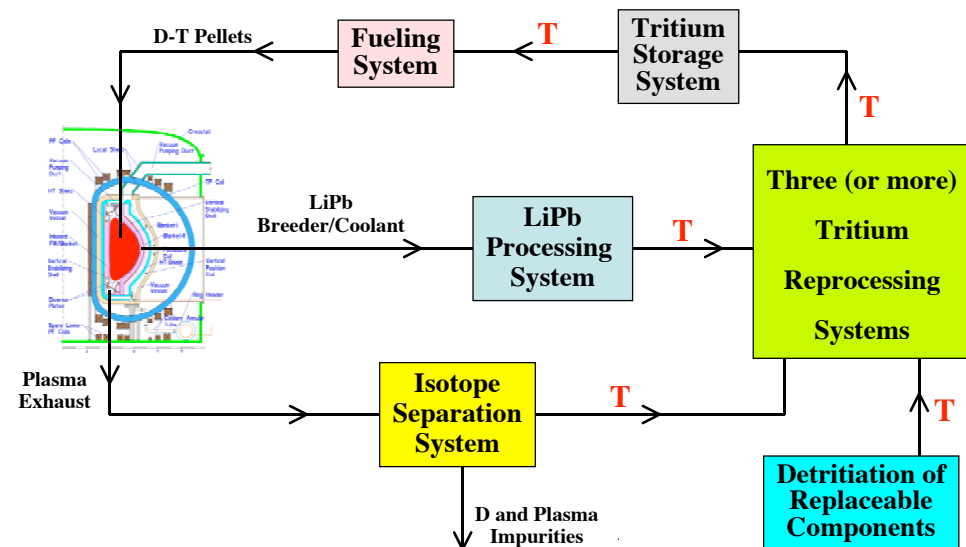


Margin for Unknown Uncertainties in Design Elements (0-3%)

- Normally, TBR is calculated for conceptual designs where major elements that degrade breeding (such as FW, blanket structure, stabilizing shells, and penetrations) are included in 3-D model.
- As design develops further approaching construction phase, several **future** design changes may negatively affect breeding, calling for larger breeding margin during conceptual phase.
- Such changes include:
 - Adding few mm W armor on FW to enhance plasma performance and/or withstand off-normal events
 - More supporting structure for FW and blanket
 - Thicker SiC insulator for DCLL blanket concept
 - Larger stabilizing shells
 - Sizable penetrations
 - Wider assembly gaps.
- In ARIES, no provision was made to account for future design changes.
- Such changes will require higher enrichment and/or redesigning blanket to meet strict breeding requirement.

Margin for T Bred in Excess of T consumed* (1-2%)

- Divided into three main categories:
 1. T required to **provide start-up inventory for new fusion power plant**:
 - a. T build-up in power core materials (especially in breeder, multiplier, structural materials) and T recovery system for blanket
 - b. T build-up in fuel reprocessing system (especially in cryo-panels, getters, molecular sieves)
 - c. T build-up in detritiation systems for coolants, building atmosphere, and vacuum pumping system
 - d. T to be stored in getters as reserve to continue plasma operation in case of temporary malfunctions of T reprocessing system
 2. T necessary to **compensate for decay** of total T inventory
 3. T **lost to environment** (atmosphere, cooling water, etc.).

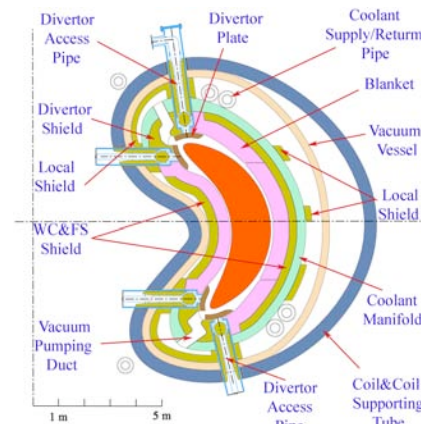


* **Ref:** L. El-Guebaly and S. Malang, Toward the ultimate goal of tritium self-sufficiency: technical issues and requirements imposed on ARIES advanced fusion power plants, Fusion Engineering and Design, in press.

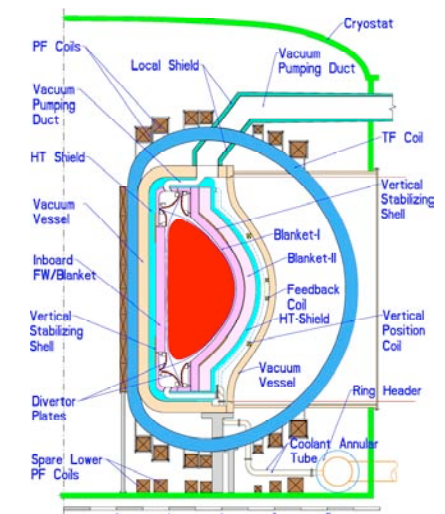
Margin for T Bred in Excess of T consumed (Cont.)

	ARIES-CS	ARIES-AT
Net output power (MW _e)	1000	1000
Fusion power (MW)	2436	1759
Burn-up fraction of T in plasma	12.4%	36.4%
T consumption: in kg/FPY	135	97.8
in kg/day	0.37	0.268
T throughput (kg/day)	3	0.74
T holdups in LiPb breeder (kg)	0.1	0.1
T holdups in structure (kg)	~1	~0.8
T inventory in reprocessing system (kg)	1.5	0.37
T build-up outside FPC (kg)	0.5	0.5
Stored T for malfunctions (kg)	1	0.25
T decay (kg/y)	0.33	0.16
T losses to environment (g/y)	< 4	< 4
Start-up inventory (kg)	~4	~2

ARIES-CS
(Compact Stellarator)



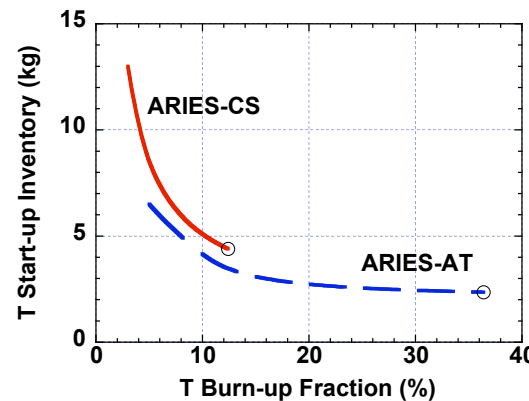
ARIES-AT
(Advanced Tokamak)



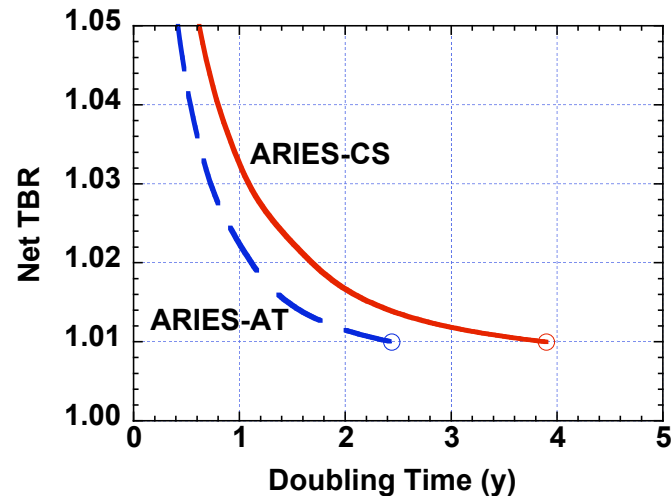
Realistic assumptions:

- 3 fuel reprocessing systems
- 1 day T reserve to allow unperturbed plasma refueling
- Doubling time < 5 y

⇒ Net TBR ~1.01



Net TBR ($\sim 1.01\%$)



Early generations of fusion plants require **Net TBR** > 1.01 with shorter doubling time (needed to supply new power plant with start-up T).

Mature fusion plants call for **Net TBR** ≤ 1.01 .

Advanced physics and technology help keep Net TBR around 1.01

Essential requirements include:

- T burn-up fraction in plasma exceeding 10% (with high T recycling rate)
- High reliability and short repair time (< 1 day) for T processing system
- Three or more T processing system
- Low T inventory in all subsystems
- Extremely low T losses to environment (< 4 g/y).



Over-Breeding or Under-Breeding?

- **Net TBR** will not be verified till after Demo operation **with fully integrated blanket and T extraction and processing systems.**
- Existing blanket will be redesigned accordingly.
- All blankets should be flexible and accept few changes to deliver a **Net TBR** of 1.01.
- **Over-breeding blanket (Net TBR > 1.01):**
 - For liquid breeders, most practical solution is to adjust the ${}^6\text{Li}$ enrichment online,
 - For ceramic breeders, adjust ${}^6\text{Li}$ enrichment after first blanket change-out or replace few breeding modules by shield.
- **Under-breeding blanket (Net TBR < 1.01):**

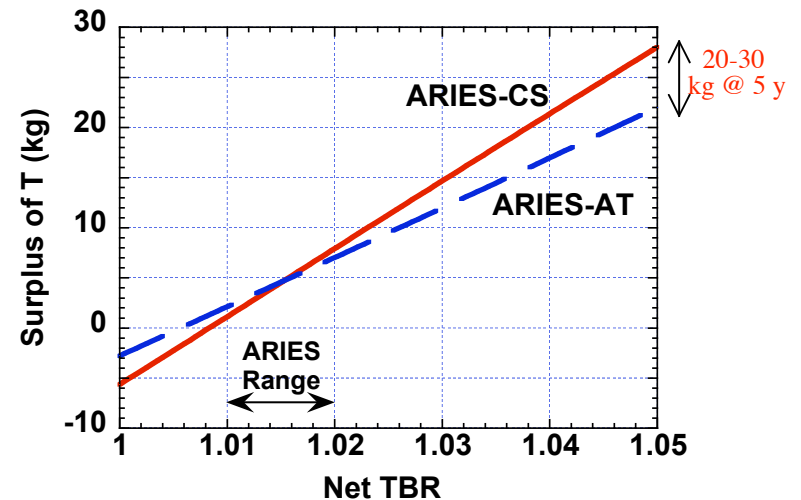
Major design changes anticipated to raise TBR, unless reference blanket designed with ${}^6\text{Li}$ enrichment < 90%:

 - Thickening blanket,
 - Replacing W stabilizing shells of ARIES-AT by Al or Cu shells,
 - Lowering the structural content within the blanket,
 - Adding a beryllium multiplier to the blanket,
 - Increasing plasma aspect ratio,
 - Operating tokamaks in a single-null mode (4-5% additional breeding).
- It is **less risky to design over-breeding blanket** (with **Net TBR** of 1.01 - 1.02) and develop feasible scheme to adjust breeding shortly after plant operation.
- Surplus of T could be excessive if **Net TBR** exceeds 1.01.



Excessive Breeding ($\text{Net TBR} > 1.01$) Introduces T Storage Problem

- Without online adjustment of breeding, surplus of T generated over blanket lifetime (~5 y) would be significant if Net TBR exceeds 1.01 (after subtracting start-up inventory for new plant (with 5 y doubling time) and account for T decay).
- For comparison, total T accumulated from all CANDU reactors will reach ~30 kg by 2025.
- T breeding should be controlled with accuracy better than 1% to ensure T self-sufficiency without storage problem for surplus of T.



Proposed Scheme for Online Adjustment of **LiPb** Breeding

- Two practical methods are feasible through combining two LiPb eutectics with different enrichments:

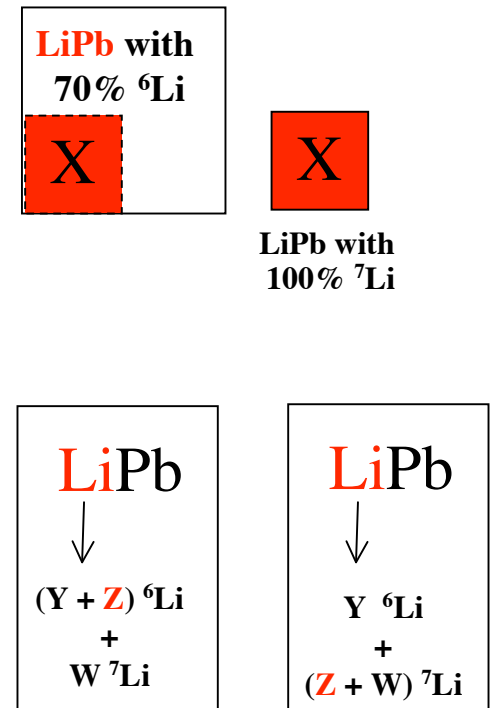
- Replace X tons of enriched LiPb by X tons of LiPb with 100% ^7Li**

(straightforward but requires additional storage for LiPb eutectic with 100% ^7Li).

- Remove Z tons of enriched Li from LiPb eutectic and replace it with Z tons of ^7Li**

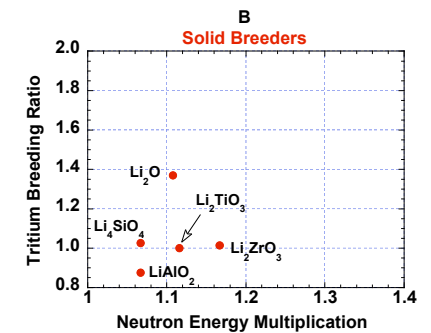
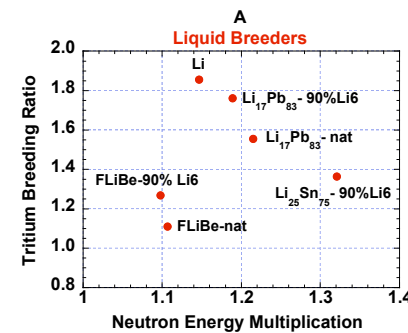
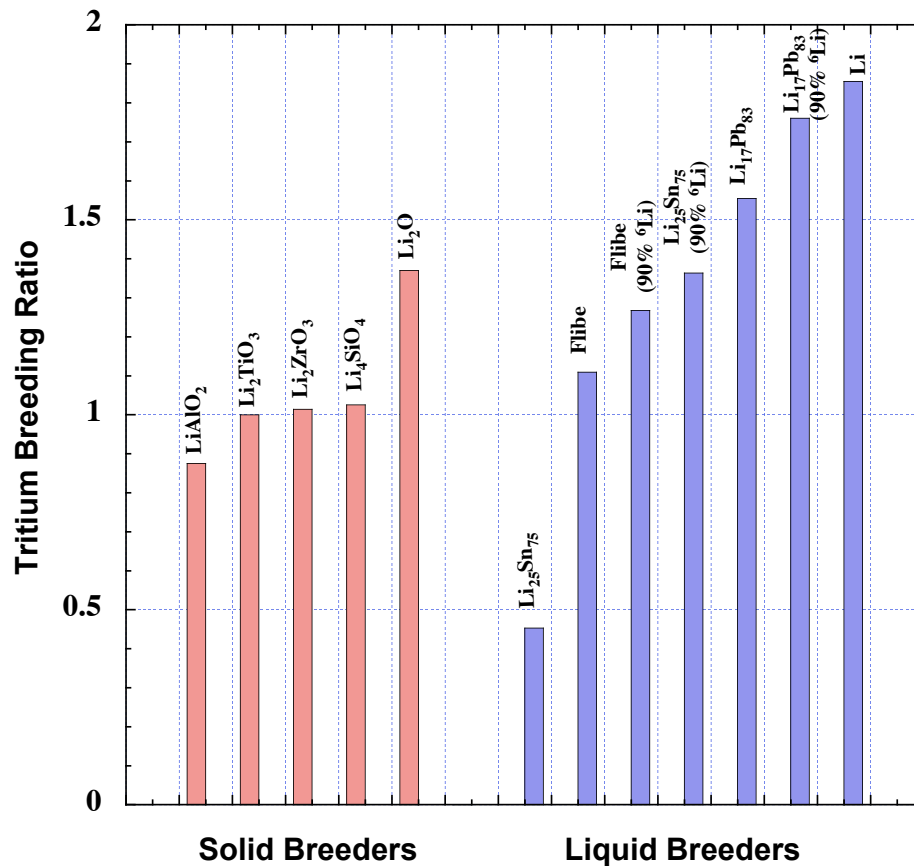
(does not require large storage, but needs practical method* to remove Z tons of enriched Li from eutectic and feed back Z tons of 100% ^7Li to eutectic).

Example of Over-breeding Blanket



* H. Feuerstein, D.A. Wirjantoro, L. Hoerner, S. Horn, Eutectic mixture Pb-17Li - in-situ production and Li-adjustment, Fusion Technology 2 (1994) 1257-1260.
P. Hubberstey, M.J. Capaldi, F. Barbier, Replenishment of lithium lost from Pb-17Li, Fusion Technology 2 (1996) 1475-1478.

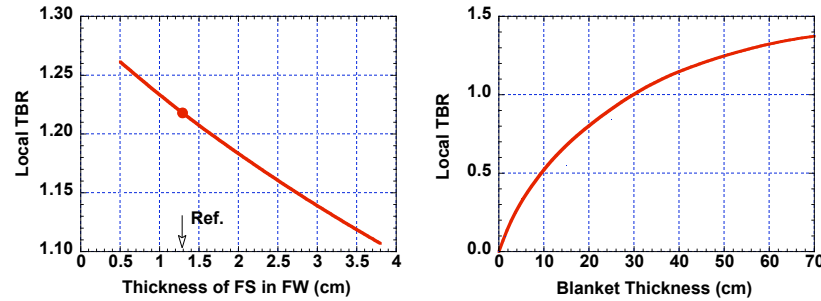
Impact of Design Elements on Breeding Capacity*



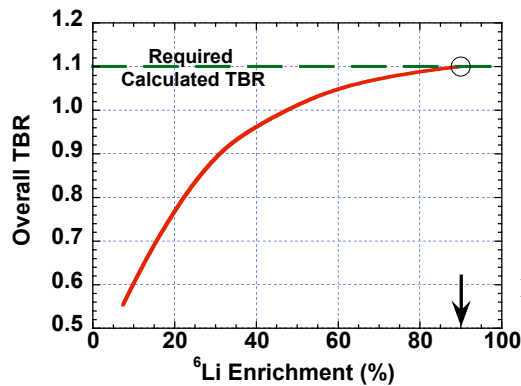
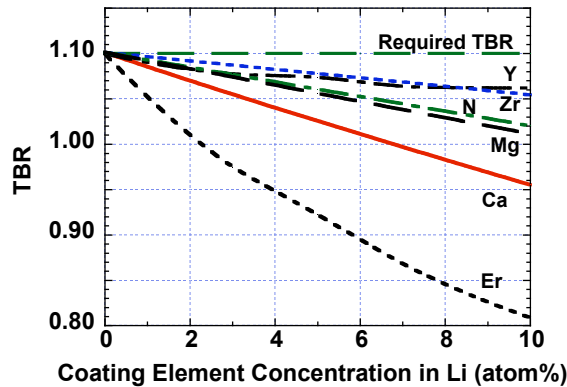
* Thick breeders; no structure; no multiplier; natural Li enrichment unless indicated.

Impact of Design Elements on Breeding Capacity (Cont.)

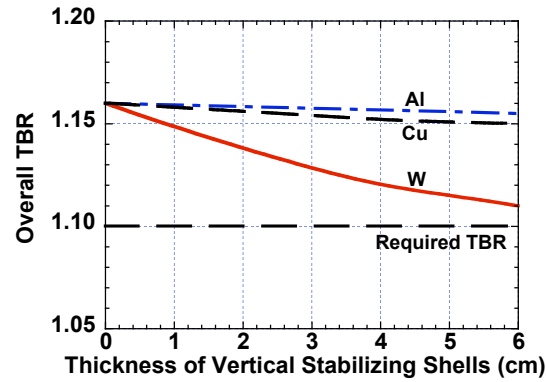
DCLL Blanket



ARIES-RS
V Coating for
Li/V Blanket

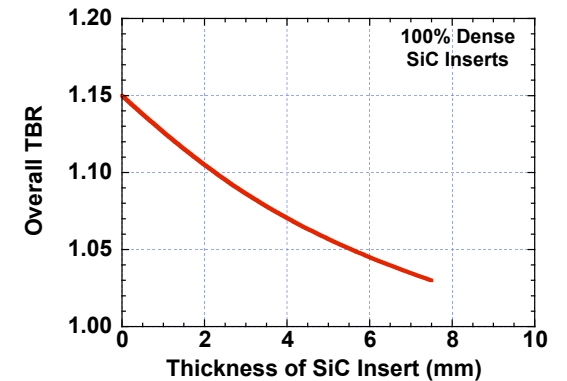


ARIES-AT
Enrichment

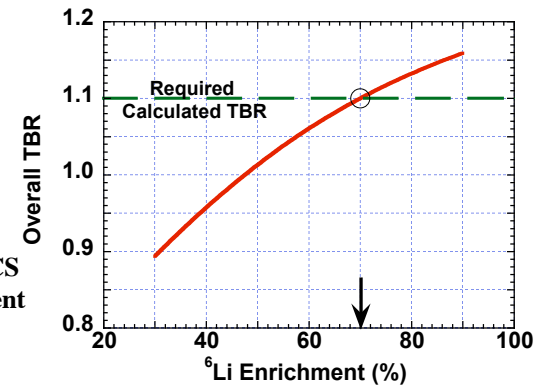


ARIES-AT Stabilizing Shells
Located between LiPb/SiC
Blanket Segments

ARIES-AT DCLL Blanket



ARIES-CS
Enrichment



Conclusions

- **No universal breeding margin (**Calculated TBR** - 1). It is breeder and design-dependent, evolves with time, and accounts for:**
 - Know deficiencies in calculated TBR due to data and 3-D modeling
 - Unknown uncertainties in design elements
 - Possible malfunctions during plant operation
 - Start-up T supply for new power plant.
- **Dedicated R&D program will reduce breeding margin before Demo operation.**
- **Must requirements for fusion power plants include:**
 - 3-D **Calculated TBR** > **Net TBR**
 - **Net TBR** very close to unity to ensure sufficient T supply without excessive T surplus
 - **LiPb** blanket parameters determined for **⁶Li enrichment < 90%**
 - **Online adjustment of breeding** (feasible for liquid breeder blankets, but difficult to envision for solid breeder blankets).
- **Ability to adjust Li enrichment during operation mitigates concerns about:**
 - Danger of placing plant at risk due to T shortage
 - Problem of handling T surplus.