



3-D Assessment of Neutron Streaming Through Assembly Gaps: Outboard Options

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Background Info and Concerns

- **Straight assembly gaps** allow 14 MeV neutrons to directly stream between modules, reaching components behind blanket/shield, raising damage to unacceptable level.
- Previous assessments indicated **stepped gaps** alleviate streaming problems.
- **Multiple step**, zigzag gap is more effective.
- **During operation**, gaps will partially close gradually due to thermal expansion and neutron-induced swelling.
- Preliminary estimate indicated **2 cm gap** is reasonable for ARIES operating conditions.
- **We examined:**
 - Inboard assembly gaps (4/2009 presentation)
 - Outboard assembly gaps (work in progress).
- **Goal:** redesign assembly gaps with shielding block to reduce damage to the no-gap level (or below radiation limits).

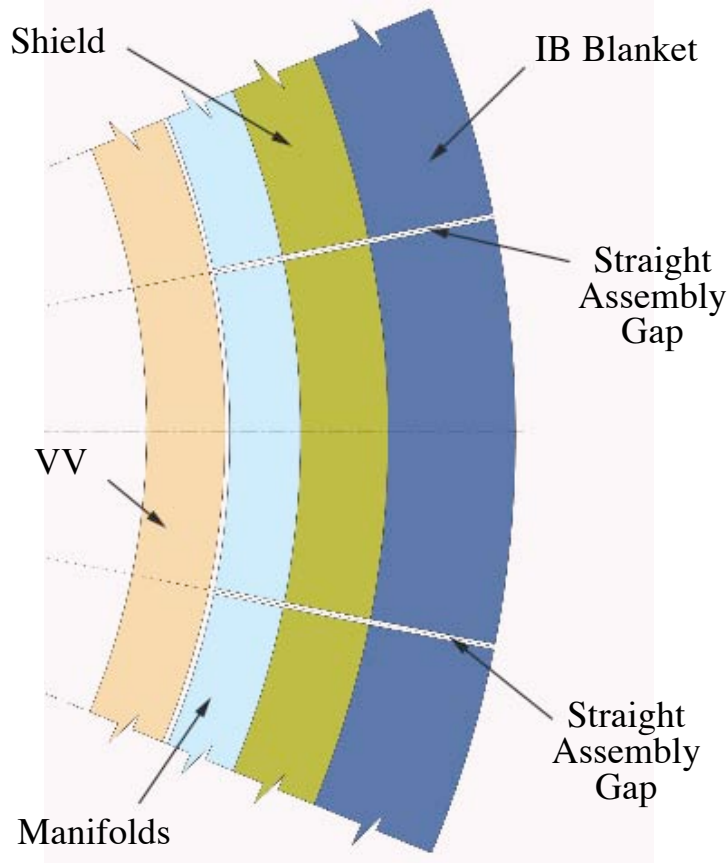
Inboard

Summary of Previous Results

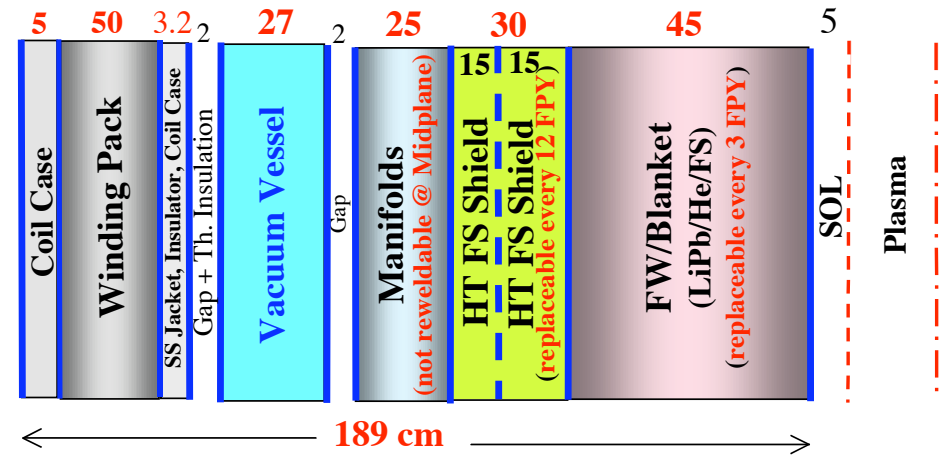
(4/2009 Presentation by Bohm/El-Guebaly)

Inboard Model with Radial Manifolds

(recent radial build has no manifolds near IB midplane)

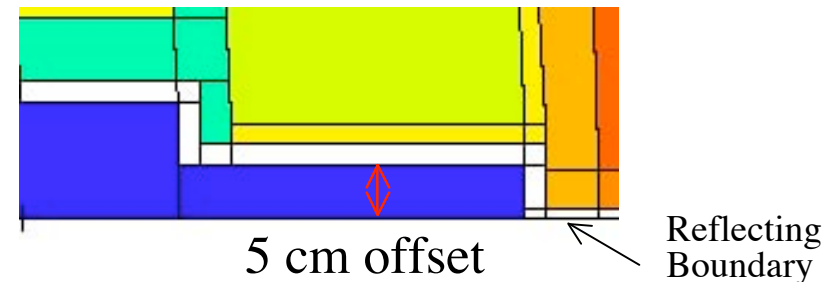


Midplane cross section of DCLL blanket system



We compared 3-D results for:

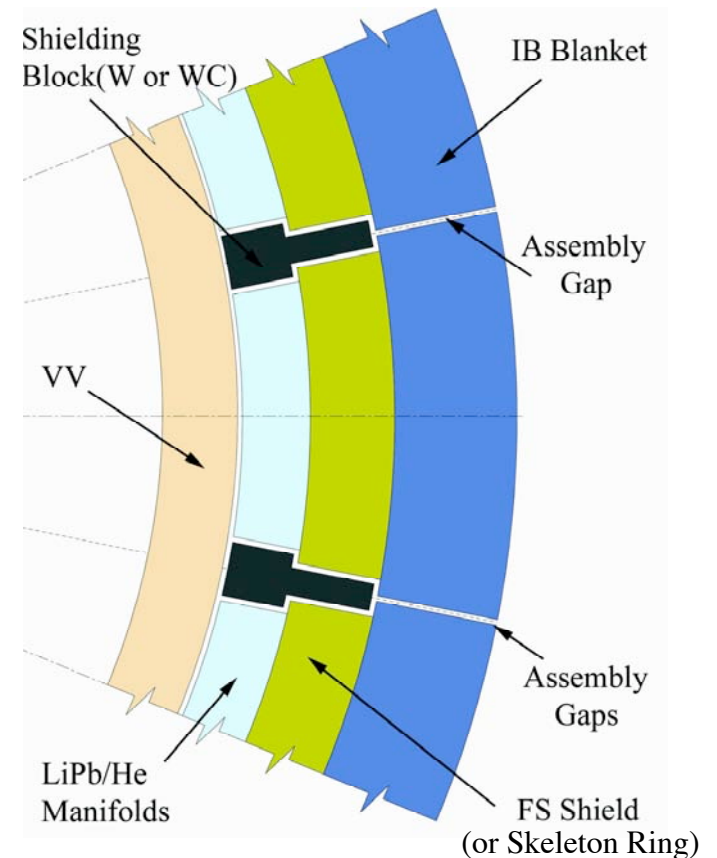
- No radial gaps
- 2 cm wide **straight** gaps
- 2 cm wide **double-step** gaps with **5 cm offset** - optimum based on ITER analysis*.



* T.D. Bohm, M.E. Sawan, P. Wilson, "Radiation Streaming in Gaps between ITER First Wall Shield Modules", *Fusion Science and Technology* 59 (2009) 731-735.

Novel Solution for IB Streaming Problem*

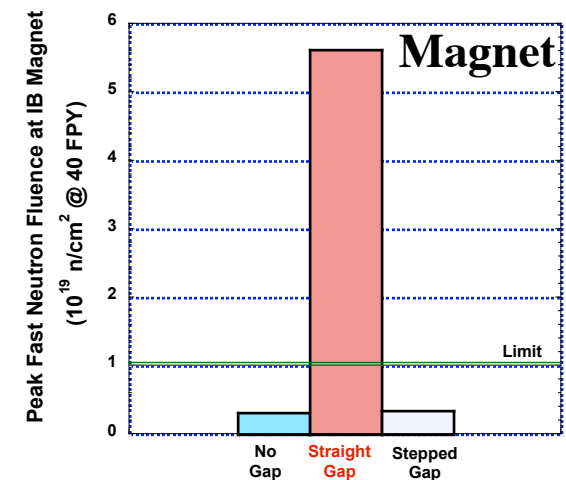
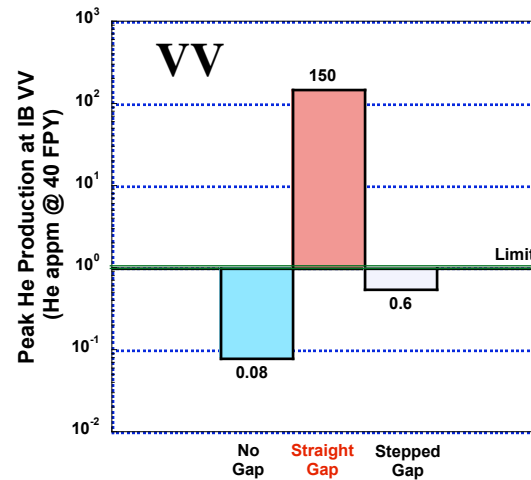
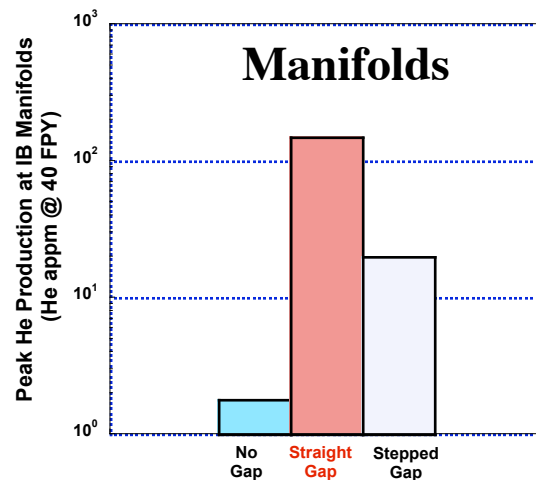
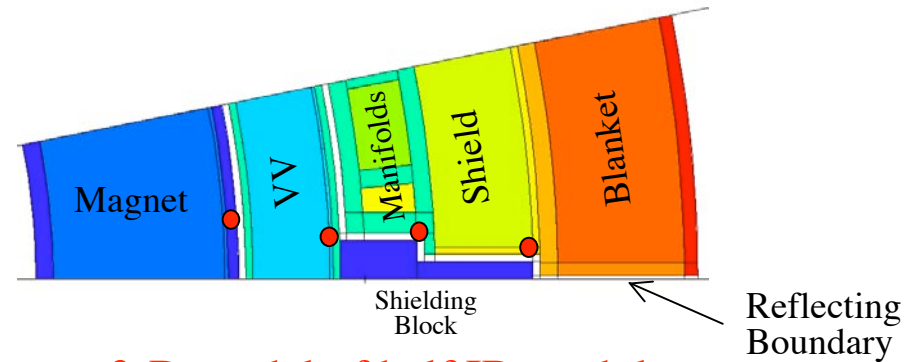
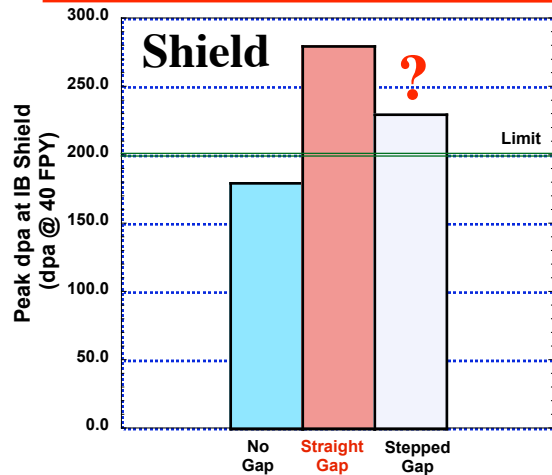
- **Compatible** solution with sector maintenance scheme.
- **Maintainable IB modules:**
 - Straight gap between blanket modules
 - Two-step gap from blanket to VV
 - WC shielding block within two-step gap to attenuate streaming neutrons.
- Per Malang, W-based **shielding block** can be:
 - Attached to VV
 - Radiatively cooled if average nuclear heating $< 15 \text{ W/cm}^3$ and $T > 1000^\circ\text{C}$.
- For **average** IB NWL of 2.6 MW/m^2 , **calculated average nuclear heating** $\sim 2.5 \text{ W/cm}^3$ ($\ll 15 \text{ W/cm}^3$).
- Wang's thermo-mechanical analysis indicated $T_{\text{max}} \sim 1220^\circ\text{C}$ (?) and acceptable thermal **stresses** ($\sim 170 \text{ MPa}$) for shielding block (8/2009 Presentation).



* T.D. Bohm, L.A. El-Guebaly, "3-D Assessment of Neutron Streaming through Inboard Assembly Gaps of ARIES Tokamak Power Plant," University of Wisconsin Fusion Technology Institute Report, UWFD-1364 (June 2009). Available at: <http://fi.neep.wisc.edu/pdf/fdm1364.pdf>
To be presented at 19th TOFE.

Summary of Inboard 3-D Results

(2 cm Wide Gaps; Peak IB $\Gamma = 3.4 \text{ MW/m}^2$)

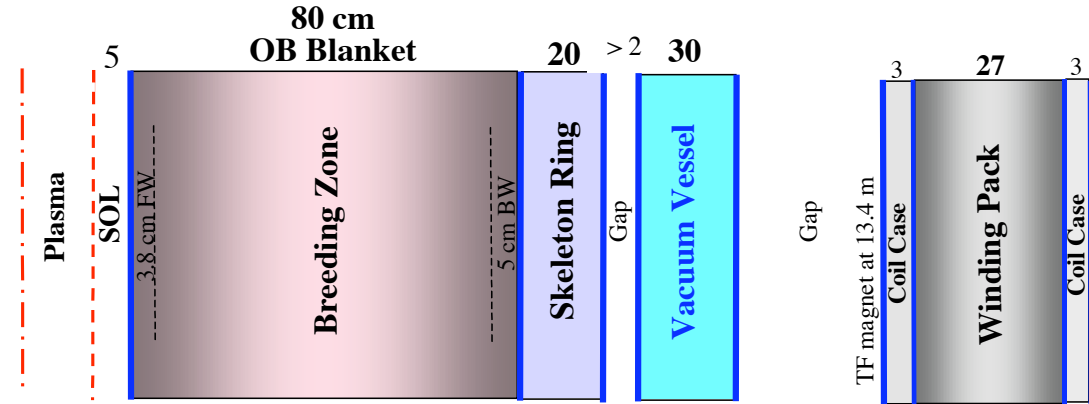
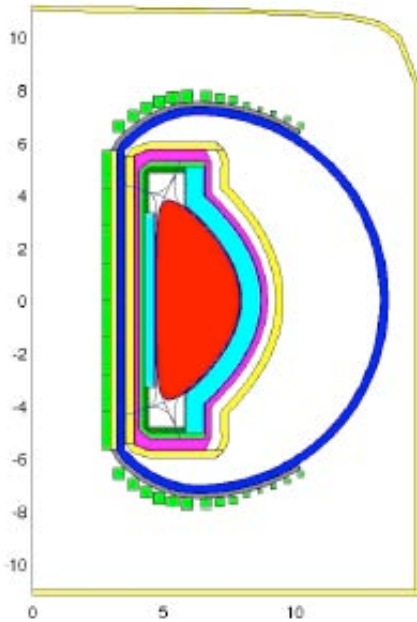


- **Straight** assembly gaps results in excessive damage and should be avoided.
- **Stepped** gaps with WC shielding blocks are effective in protecting IB components.
- **Lower NWL and closure of gaps** during operation help meet dpa limit at IB shield.

Outboard

ARIES-DB **OB** Radial Build

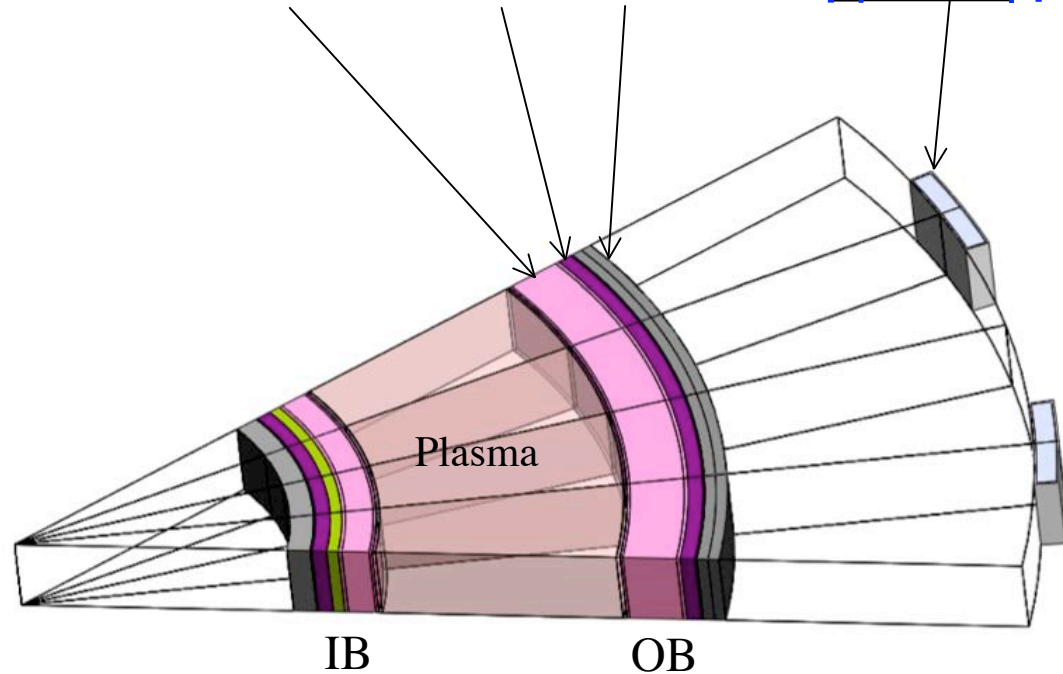
(Radial Cross Section Through Magnet)



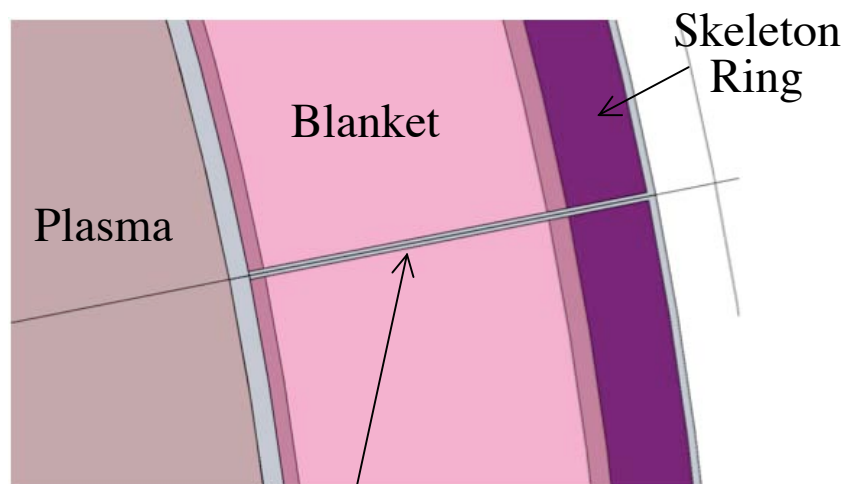
$R = 6.4 \text{ m}$
 $a = 1.6 \text{ m}$
 Peak OB NWL $\sim 5 \text{ MW/m}^2$.
 Per Wang:

- OB TF magnet @ 13.4 m to allow radial removal of Skeleton Ring
- Magnet toroidal width = 1.3 m.

UW CAD Model for
1/8 of ARIES-DB

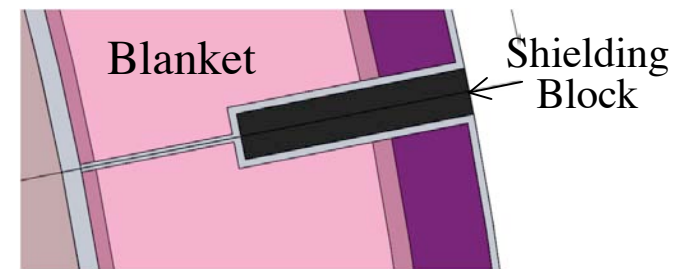


UW CAD Model for 3-D Streaming Analysis using CAD-MCNP Approach



2 cm **straight gap** from
FW to Skeleton Ring

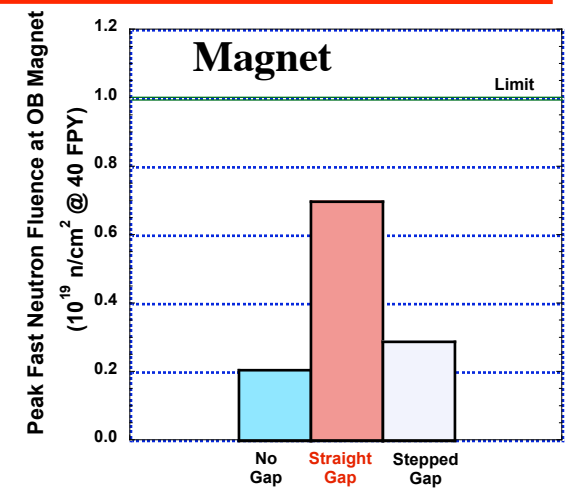
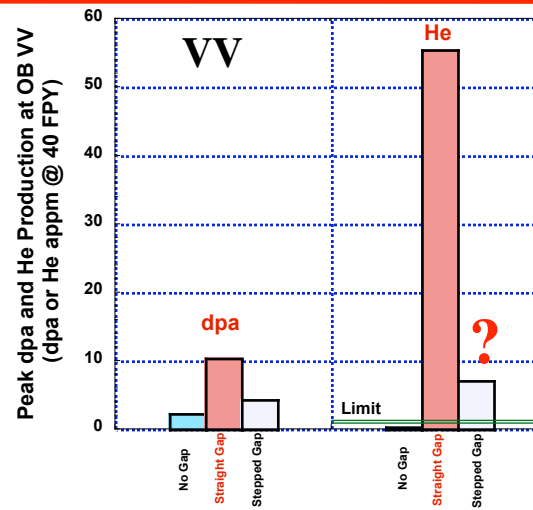
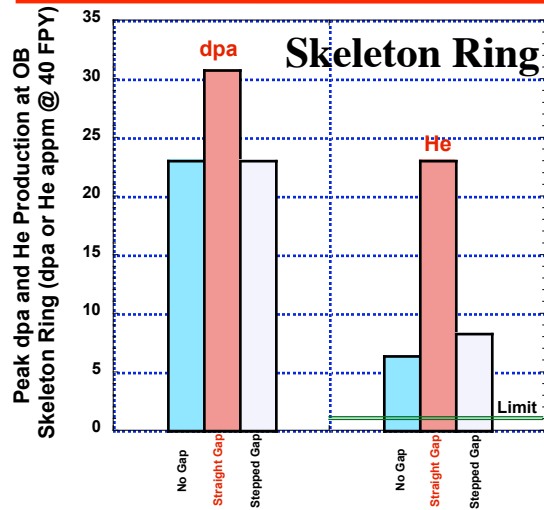
Single Step Gap



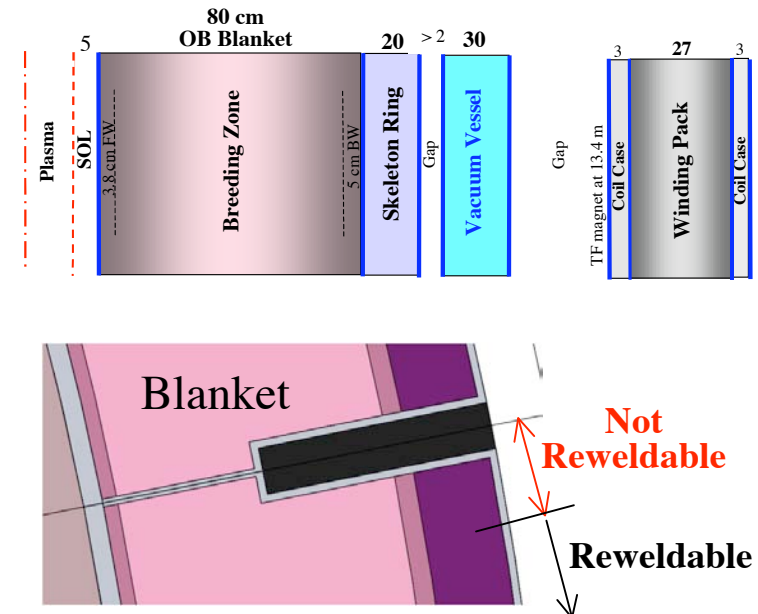
Good option to protect outer components, but
OB blanket cannot not be maintained
with sector maintenance scheme

3-D Results for Straight and Single Step Gaps

(2 cm Wide Gaps; Peak OB $\Gamma = 5 \text{ MW/m}^2$)

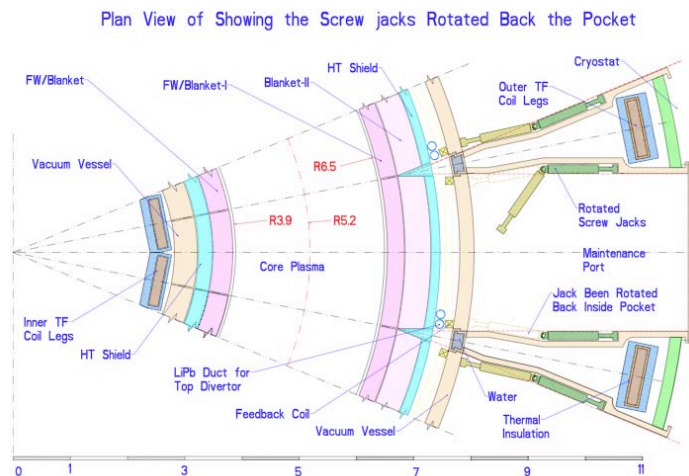


- Skeleton Ring, VV, and magnet are **lifetime components** even with straight gaps.
- However, **straight gaps should be avoided** to assure reweldability of VV
- **Single step gaps** with WC shielding blocks help reduce damage. VV and back of Skeleton Ring are **reweldable at ~20 cm lateral distance** from gap centerline
 - ⇒ Place **manifolds** at least 20 cm from gaps
 - ⇒ **Avoid** cutting/rewelding VV **behind** single step gaps.
- **Redesign gaps to allow maintainable blanket.**

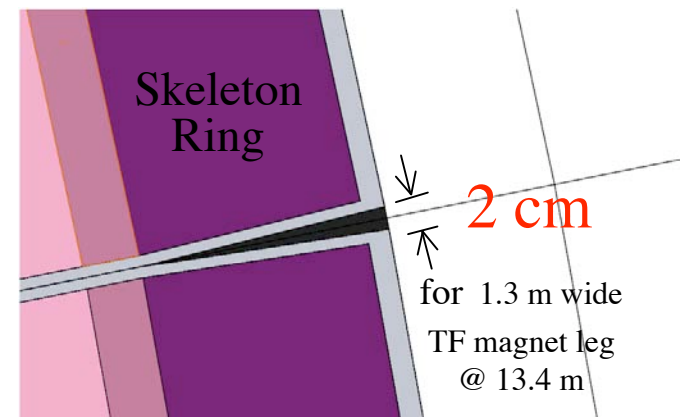


Alternate **Option-I** for OB Gaps

Wedge Shielding Block (ala ARIES-AT)



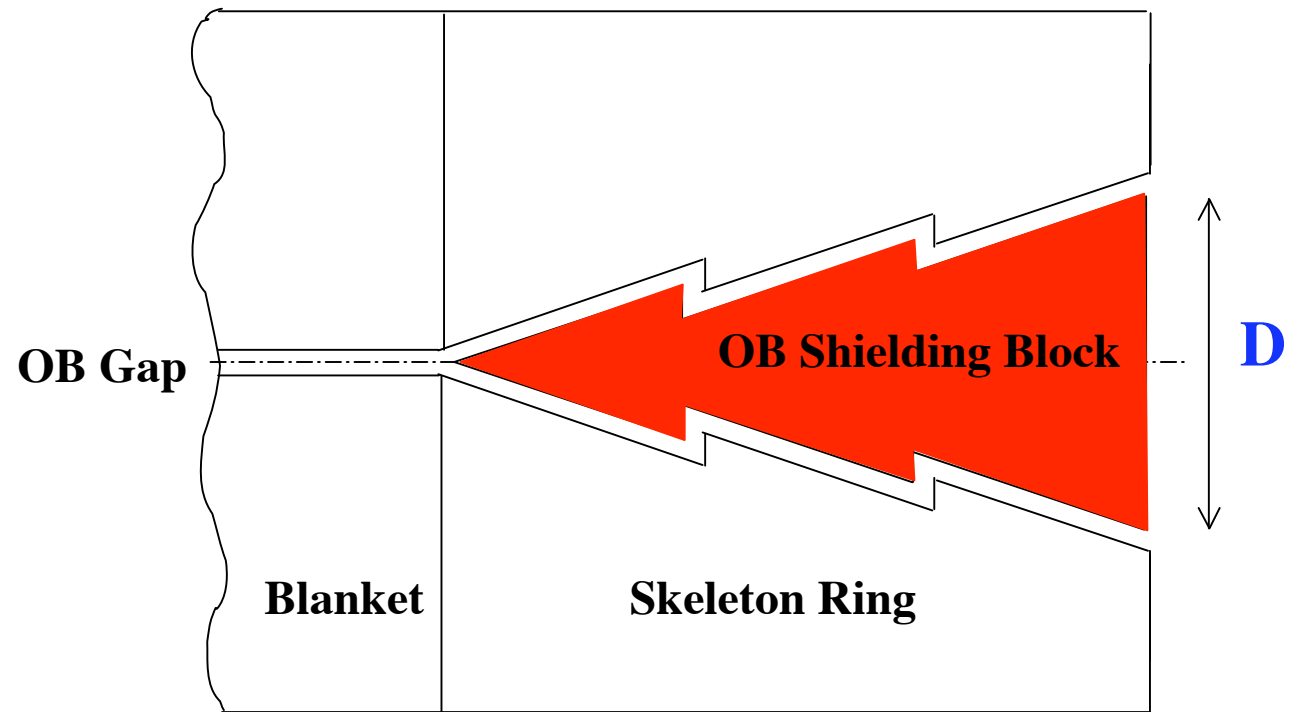
ARIES-AT



OB blanket is maintainable, but **skinny wedge** seems **inadequate** for attenuating streaming neutrons.

Alternate **Option-II** for OB Gaps

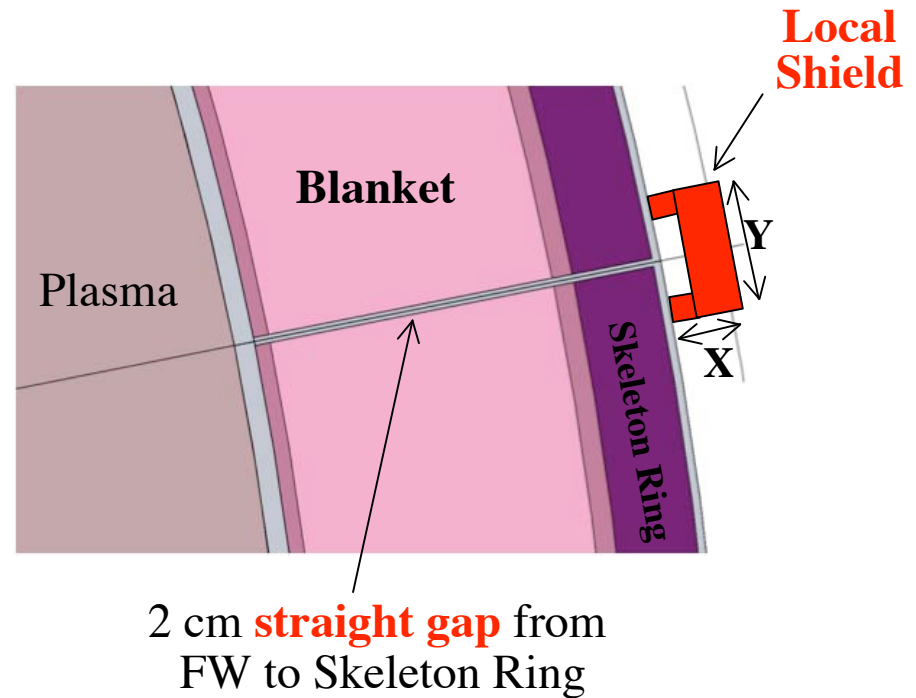
Two-step gaps



- **Wedge dimension “D”** can be optimized with 3-D streaming analysis.
- **Larger “D”** means:
 - Better attenuation for streaming neutrons
 - Outer legs of TF magnets can be moved inward, close to plasma (ripples?).
- Clearance?
- Attach to VV?
- Lifetime?

Alternate **Option-III** for OB Gaps

Local shield behind gaps



- **Local shield dimensions** (X and Y) can be optimized with 3-D streaming analysis to determine **lateral distance** from gap where VV and back of Skeleton Ring are reweldable.
- Local shield should be **removed before replacing blanket**.
- Attach to Skeleton Ring?
- Lifetime?



Conclusions

- **IB streaming problem** is solvable with two-step gaps and WC shielding blocks.
- **OB streaming problem** seems solvable. Effectiveness of proposed options should be examined with 3-D streaming analysis and CAD modeling.