

### 13.6 Rate Constants for Coalescence

Demonstrate that when two bubbles of equal size coalesce, the resulting equilibrium bubble volume is > twice the single bubble volume.

$$m = \left( \frac{4\pi R^3}{3} \right) \Sigma \left( \frac{2\gamma}{RkT} \right)$$

$$\frac{m_f}{m_o} = \frac{R_f^2}{R_o^2}$$

$$\frac{\left( \frac{\Delta V}{V} \right)_f}{\left( \frac{\Delta V}{V} \right)_o} = \frac{\left( \frac{4\pi R_f^3}{3} \right)}{\left( \frac{4\pi R_o^3}{3} \right)} \Sigma \left( \frac{N/2}{N} \right)$$

$$\frac{\left( \frac{\Delta V}{V} \right)_f}{\left( \frac{\Delta V}{V} \right)_o} = 2^{\frac{3}{2}} \times \frac{1}{2} = \sqrt{2}$$

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**Analysis of bubble coalescence in the Absence of temperature or stress gradients**

a.) First consider a fixed bubble radius R being bombarded by moving bubble of radius R. This gives;

$$\text{Rate} = 4\pi(2R)D_b \left[ 1 + \frac{2R}{\sqrt{\pi D_b t}} \right] C_m$$

where;

$C_m$  = #of bubbles containing m gas atoms

b.) If we allow all bubbles to move;

$$\text{Rate} = 4\pi(2R)2D_b \left[ 1 + \frac{2R}{\sqrt{\pi 2D_b t}} \right] C_m$$

c.) Rate of collision between bubbles  
containing m  $\frac{\text{atoms}}{\text{cm}^3}$ ;

$$\text{Rate} = 4\pi(2R)2D_b \left[ 1 + \frac{2R}{\sqrt{\pi 2D_b t}} \right] C_m^2$$

d.) More general expression for  
bubbles of size j and size i;

**Rate Constant**

$$k_{ij} = 4\pi(R_i + R_j) \Sigma(D_{bi} + D_{bj})$$

$$\text{Rate} = 4\pi(R_i + R_j) \Sigma(D_{bi} + D_{bj}) \left\{ 1 + \frac{(R_i + R_j)}{\sqrt{\pi(D_{bi} + D_{bj})t}} \right\} C_i C_j$$

*Neglect when migration distance between collisions is large compared to bubble radii*

5.) Include Stress or Temperature Gradients

**(Biased Effects)**

( see figure 13.10)

**Rate at which bubbles of size i coalesce with size j in time t;**

$$= \pi(R_i + R_j)^2 (v_{bi} - v_{bj}) C_i$$

**But since there are  $C_j \frac{\text{bubbles}}{\text{cm}^3}$  ;**

$$k_{ij} = \pi(R_i + R_j)^2 (v_{bi} - v_{bj})$$

### Problem 13.4

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## 13.7 Bubble Resolution

### *Macroscopic Models*

- *Ross - Thermal Spike*
- *Whapham -Chunk*
- *Turnbull - Destroy Bubbles*

### *Microscopic*

- *Nelson -single atom resolution*
- *Manley -single atom resolution*

## Turnbull

**Figure 13.11**

$$\frac{\text{Gas bubbles destroyed}}{\text{cm}^3 \text{ -sec}} = b' C_m$$

**b' = prob./s that a bubble in fuel is destroyed.**

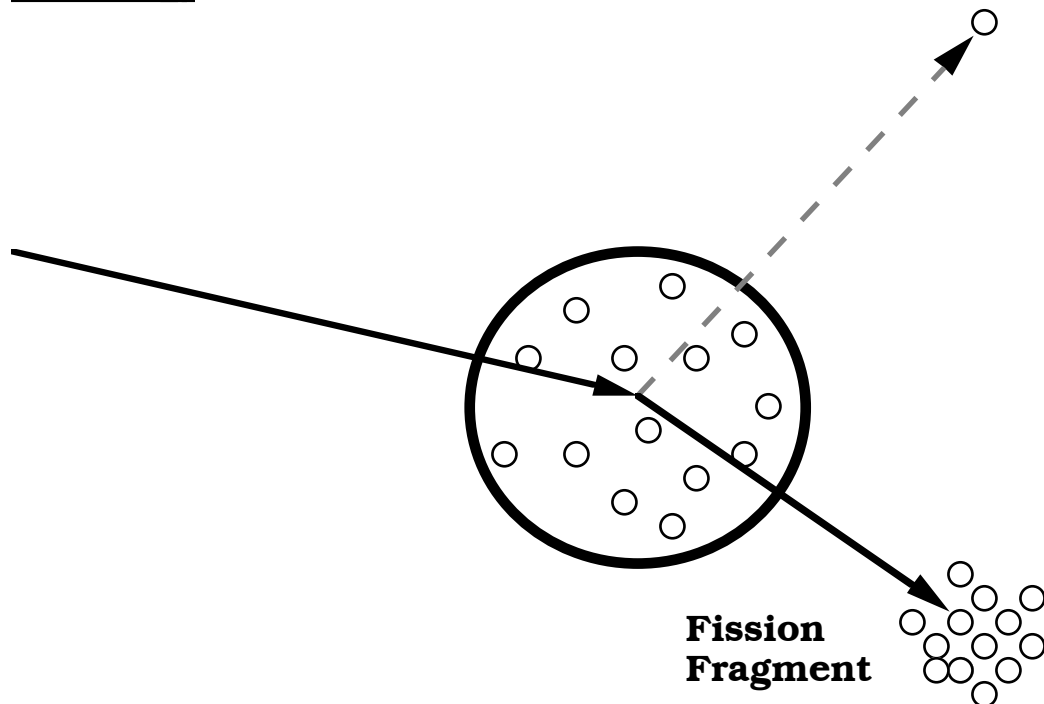
$$= 2\pi R^2 \mu_{ff} \bar{F}$$

**gas atoms returned to the matrix from bubble per cm<sup>3</sup> and per second. = b'm N**

**bubbles/cm<sup>3</sup> which contain m gas atoms**

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**Nelson**



**Need several things;**

- 1.) Flux of FF's
- 2.) Energy of FF's
- 3.) Cross section for interaction  
(usually Coulomb)
- 4.) Energy of gas atom that can make it  
out of the bubble

gas atoms returned to matrix from bubbles  
 $cm^3 \text{ sec}$

$$= bmN$$

Where

$$b = \frac{2\pi Z^4 e^4}{E_{ff} T_{\min}} \left[ \ln \left( \frac{E_{ff}^{\max}}{T_{\min}} \right) \right] \mu_{ff} \Sigma F$$

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 in fact, even this is too small and Nelson includes the interaction between the PKA's and gas atoms in the bubble to get results which are closer to experiment.

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 Nelson found that the efficiency of pushing gas atoms back into the matrix varies from 44% for very large bubbles to 100 % when diameters are  $\approx 30 \text{ \AA}$

## 13.8 Nucleation of Fission Gas Bubbles

**First distinction is between nucleation.**

- **Homogeneous**
- **Heterogeneous**

### 13.8.1 Homogeneous Nucleation

**Assume stable nuclei are diatomic cluster of gas atoms, see figure 13.12**

- Define**
- 1.) **Nucleation time**  $\left( \frac{\partial C_2}{\partial t} = 0 \right)_{t_c}$
  - 2.) **Nucleation density,  $C_2$  at  $t_c$**
  - 3.) **Note; assume constant concentration of bubbles after  $t_c$**

#### Sequence

$$\frac{dC}{dt} = Y_{Xe} \bar{F} - 2k_{11}C^2 - k_{12}CC_2$$

**Fission--> g**

**g + g <==> g<sub>2</sub>**

**g + g<sub>2</sub> <=> g<sub>3</sub>**

.....  
**g + g<sub>m</sub> <=> g<sub>m+1</sub>**

Conc.of                      2 consumed                      Triatomic  
 single gas per diatomic  
 atoms

$$-k_{1m}CC_m + 2(2C_2)b + \dots + mC_m b$$

**Assumes whole  
 bubble dissolved**

**note; only simple  
 gas atoms added,  
 not clusters.  
 For diatomic clusters**

$$\frac{dC_2}{dt} = k_{11}C^2 - k_{12}CC_2 - (2C_2)b + (3C_3)b + \dots$$

**in general,**

$$\frac{dC_m}{dt} = k_{1,m-1}CC_{m-1} - k_{1m}CC_m - (bmC_m) + (m+1)C_{m+1}b$$

**Balance on gas atoms;**

$$Y_{Xe} \bar{F} = \frac{dC}{dt} + 2 \frac{dC_2}{dt} + \dots + m \frac{dC_m}{dt}$$

Use the above analysis to determine the concentration of single and diatomic gas atom clusters at the end of the nucleation period,  $t_c$ .

$$Y_{Xe} \bar{F} = \frac{(3k_{11}k_{12}C_c^3)}{[k_{12}C_c + 2b]}$$

**Growth by addition      Resolution**

$$\text{and } C_{2c} = \frac{k_{11}C_c^2}{(k_{12}C_c + 2b)}$$

**Figure 13.13**

***at high temperatures and low fission rates;***

$$C_c = \sqrt{\frac{Y_{Xe} \bar{F}}{3k_{11}}}$$

$$C_{2c} = \sqrt{\frac{Y_{Xe} \bar{F} k_{11}}{3k_{12}^2}}$$

***at low temperatures and high fission rates;***

$$C_c = \left( \frac{2bY_{Xe} \bar{F}}{3k_{11}k_{12}} \right)^{\frac{1}{3}}$$

$$C_{2c} = \left( \frac{Y_{Xe} \bar{F} \sqrt{k_{11}}}{3\sqrt{2bk_{11}k_{12}}} \right)^{\frac{2}{3}}$$

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### **Problem 13.3**

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#### **13.8.2 Heterogeneous Nucleation**

***Speculation about the effect of fission fragment path length and nucleation on dislocations.***



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## **13.9 Growth of Stationary Bubbles**

### **Assumptions**

- 1.) After  $t_c$ , the bubble density is constant, they only change in size.**
- 2.) Neglect directed motion.**
- 3.) Use growth only by single vacancies or gas atoms.**
- 4.) Assume all bubbles the same radius at the start.**
- \*5.) No gas in the matrix, all in bubbles.**
- \*6.) Resolution neglected.**
- \*7.) Bubbles are in mechanical equilibrium.**
- 8.) Either perfect or Van der Waal's gas law is applicable.**

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### **13.9.1 Simplest growth model**

**Condition 5 yields;**

$$Y_{Xe} \sum \bar{F} t = mN$$

**show;** 
$$R = \sqrt{\frac{3kTY_{Xe} \sum \bar{F} t}{4\pi^2 \gamma N}}$$

and;

$$\frac{\Delta V}{V} = \sqrt{\frac{3}{4\pi N}} \sum \left( \frac{kT}{2\gamma} \right)^{\frac{3}{2}} \sum \left( Y_{Xe} \bar{F} t \right)^{\frac{3}{2}}$$

### 13.9.2 Allowance for Gas Remaining in the Matrix

*Finds that allowance for some gas to remain in the matrix can reduce swelling by a factor of 10 at low temperatures, but there is very little effect at  $T > 1000 - 1500$  °K*

### 13.9.3 Bubble Growth with Resolution

*Starting with;*

$$\frac{dC}{dt} = Y_{Xe} \bar{F} - 2k_{11}C^2 - \left( \sum_{m=2}^{\infty} k_{lm}C_m \right) C + 2C_2b + \left( \sum_{m=2}^{\infty} mC_m \right) b$$

can neglect in growth stage

After much manipulation;

$$\frac{(1 - f_b)^{\frac{2}{3}}}{f_b^{\frac{2}{3}}} = \frac{b}{(4\pi N)^{\frac{2}{3}} D_{Xe} \left( 3BY_{Xe} \bar{F} t \right)^{\frac{2}{3}}}$$

Where  $f_b$  = fraction of gas in bubbles

Figure 13.15

**Resolutioning important at high fission rates and low temperature.**

**Figure 13.16**

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**13.9.4 Growth of non Equilibrium Bubbles**

**We normally assume the bubble can attract all the vacancies it needs to retrain mechanical equilibrium. But as the bubble gets bigger, it needs more vacancies ;**

$$\frac{(m_v)_{eq}}{m_{gas}} = \left( \frac{kT}{2\gamma} \right) \frac{R}{\Omega} + \frac{B}{\Omega}$$

<b>R Å</b>	$\frac{(m_v)_{eq}}{m_{gas}}$
<b>10</b>	<b>2</b>
<b>100</b>	<b>6</b>
<b>1000</b>	<b>27</b>

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**Orlander next sets up vacancy and interstitial equations to get growth.**

**( solves for  $C_v$  and  $C_i$  )**

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**Figures 13.17 a & b**

**Olander finds that growth rate is;**

$$\frac{dR}{dt} = \frac{\Omega}{R} \left[ D_v \left( 1 - \frac{Z_v}{Z_i} \right) (C_v - C_v^{eq}) + \frac{\Omega}{kT} \left( p - \frac{2\gamma}{r} \right) (D_v C_V^{eq} + D_i C_i^{eq}) \right]$$

**effect of supersaturation**

**Effect of pressure  
on growth imbalance**

**..  $p > 2\gamma/r$**

***Chemical stress term***

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**13.9.5 Bubble Size Distribution During Growth**

***Read for general information  
( Problem 13.9)***